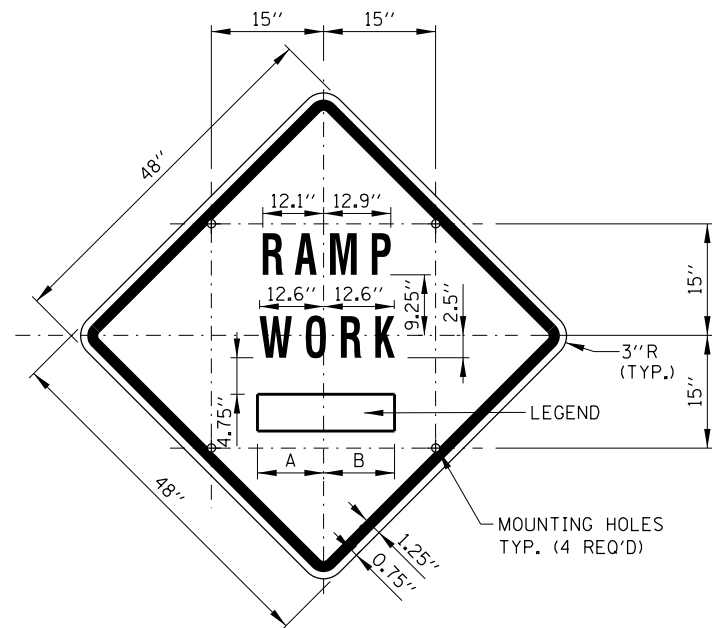


Illinois Tollway Standard Drawing Revisions
--

Section E	MOT	
	Standard	Modification Summary Effective: 03-31-2017
	E1	Construction Signs Revised the color of the End Work Zone Speed Limit Sign background from Orange to White
	E2	Lane Closure Details Added Taper Rates Table for temporary concrete barrier. Revised the label of the End Work Zone Speed Limit Sign. Revised Impact Attenuator, Temporary label to "Severe Use".
	E3	Shoulder Closure Details Added Taper Rates Table for temporary concrete barrier. Revised the label of the End Work Zone Speed Limit Sign. Revised Impact Attenuator, Temporary label to "Severe Use".
	E4	Maintenance of Traffic Reverse Curve Corrected data for Offset 54, value Cx in Type III table on sheet 2.
	E5	Temporary Gore Details Clarified barricade/drum layout at Exit Ramp Gore detail. Added note for gore layout when temporary pavement marking isn't required.
	E6	Contractor Access to Work Area Added Taper Rates Table for temporary concrete barrier. Revised Impact Attenuator, Temporary label to "Severe Use".

 New Sheet

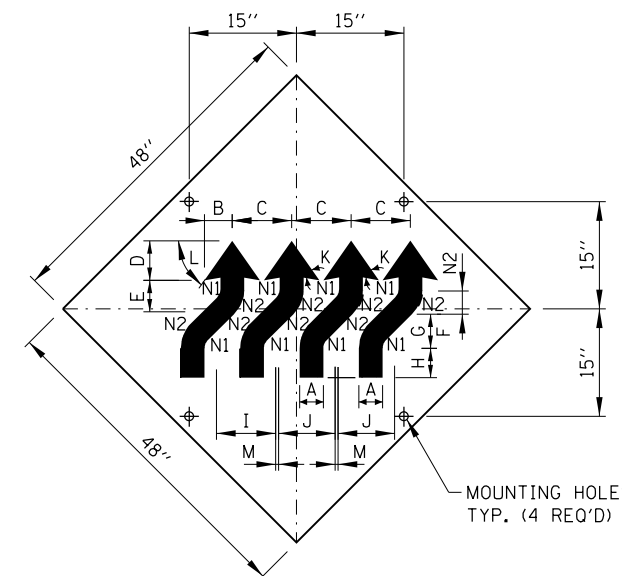
 Retired Standard



SIGN TS-2 (O)

COLOR: BACKGROUND - FLUORESCENT ORANGE (O)
 BORDER AND SYMBOL - BLACK
 SIZE: 48"x48"
 LETTERING: 7" FEDERAL SERIES D
 MOUNTING HOLES: 7/16" DIA., 4 HOLES SPACED AS SHOWN

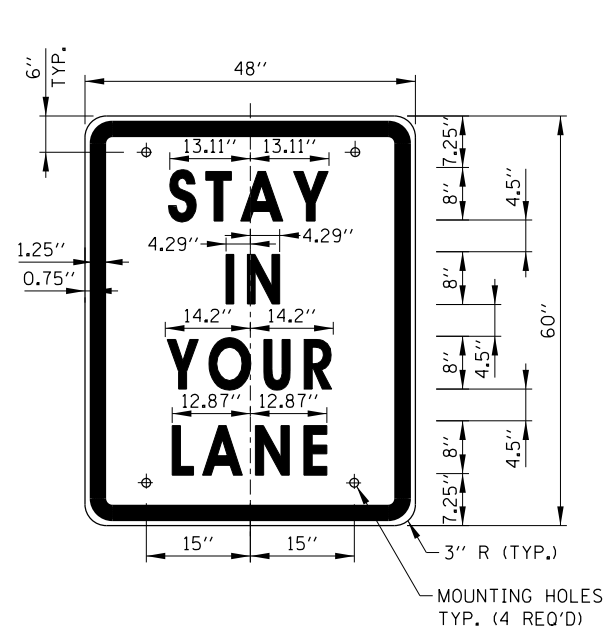
SIGN NO.	LEGEND	A	B
TS-2A	AHEAD	15.50"	15.50"
TS-2B	500 FT	14.25"	15.13"
TS-2C	1000 FT	14.88" L2	15.75" L2
TS-2D	1500 FT	14.88" L2	15.75" L2
TS-2E	1/2 MILE	15.75" L3	15.75" L3
TS-2F	1 MILE	13.06"	13.06"



SIGN W1-4dR (O)

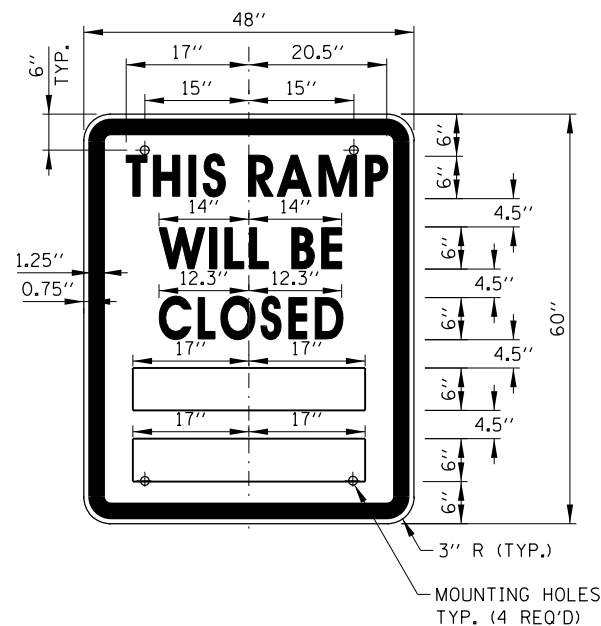
COLOR: BACKGROUND-FLUORESCENT ORANGE (O)
 TYPE A REFLECTIVE SHEETING PER STANDARD SPECIFICATIONS (*A)
 BORDER AND LETTERS-BLACK
 SIZE: 48"x48"
 MOUNTING HOLES: 7/16" DIA., 4 HOLES SPACED AS SHOWN.

A	4 1/2"
B	5 3/4"
C	12 1/2"
D	7 3/4"
E	6 1/2"
F	4 1/2"
G	6 1/2"
H	6"
I	12 3/4"
J	12"
K	45°
L	55°
M	3/4"
N1	2"
N2	6 1/2"



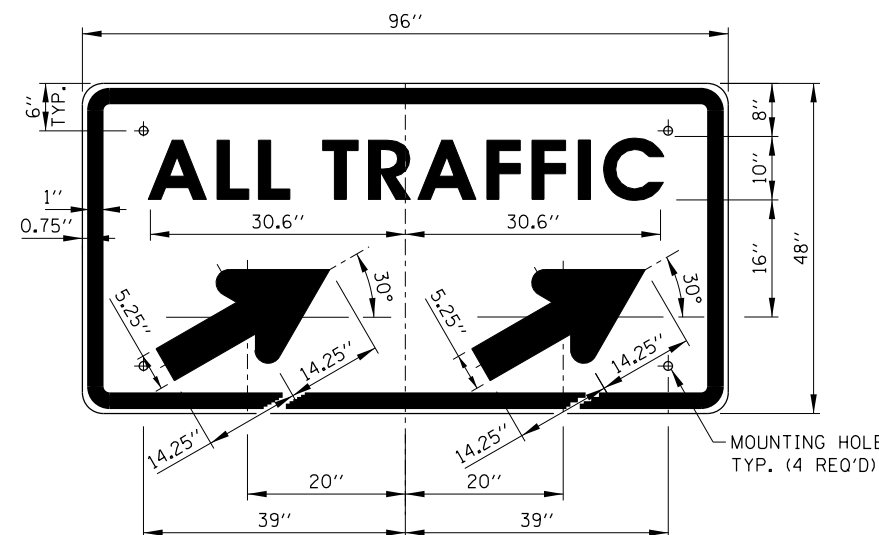
SIGN TS-3

COLOR: BACKGROUND - WHITE (REFLECTORIZED) (*A)
 BORDER AND LETTERS - BLACK
 SIZE: 48"x60"
 LETTERING: LEGEND - 8" FEDERAL SERIES D
 MOUNTING HOLES: 7/16" DIA., 4 HOLES, SPACED AS SHOWN



SIGN TS-4

COLOR: BACKGROUND - WHITE (REFLECTORIZED)(*A)
 BORDER AND LETTERS - BLACK
 SIZE: 48"x60"
 LETTERING: LEGEND - 6" FEDERAL SERIES C
 MOUNTING HOLES: 7/16" DIA., 4 HOLES, SPACED AS SHOWN



SIGN TS-5a & TS-5b

COLOR: BACKGROUND - WHITE (REFLECTORIZED)(*A)
 BORDER AND LETTERS - BLACK
 ARROW - BLACK
 SIZE: 96"x48"
 LETTERING: 10" FEDERAL SERIES D
 MOUNTING HOLES: 7/16" DIA., 4 HOLES, SPACED AS SHOWN
 NOTE: SIGN TS-5a IS SHOWN, SUBSTITUTE LEGEND "↗" FOR "↘" FOR SIGN TS-5b

NOTES:

- ALL LETTERING IS DESIGNATED BY SIZE AND SERIES IN ACCORDANCE WITH THE LATEST EDITION OF "STANDARD ALPHABETS FOR HIGHWAY SIGNS AND PAVEMENT MARKINGS" AS PUBLISHED BY THE U.S. DEPARTMENT OF TRANSPORTATION. LETTERING SPACING SHALL BE IN ACCORDANCE WITH THIS GUIDE EXCEPT WHERE NOTED.
- SYMBOLS AND ARROWS SHALL CONFORM TO THE DETAILS SHOWN IN THE LATEST EDITION OF "STANDARD HIGHWAY SIGNS" AS PUBLISHED BY THE U.S. DEPARTMENT OF TRANSPORTATION.
- SEE THE CONTRACT REQUIREMENTS FOR ADDITIONAL NOTES AND SPECIFICATIONS.
 (O) FLUORESCENT ORANGE REFLECTIVE SHEETING PER THE STANDARD SPECIFICATIONS.
 (*A) - REFLECTIVE SHEETING PER THE STANDARD SPECIFICATIONS.
- DIMENSIONS INDICATED THUS L ARE BASED ON A REDUCTION IN STANDARD LETTERING SPACING AS SHOWN BELOW:
 L1 SPACING REDUCED BY 25%
 L2 SPACING REDUCED BY 40%
 L3 SPACING REDUCED BY 50%


RAMP CLOSURE ADVANCE INFORMATION SIGN

THE VARIABLE MESSAGE WITH DATES FOR THE BOTTOM TWO LINES SHALL BE DETERMINED BY THE ENGINEER AND GIVEN TO THE CONTRACTOR BEFORE THE REQUIRED FIELD ERECTION DATE.

APPROVED *Paul Kovacs* CHIEF ENGINEER DATE 5-1-2009

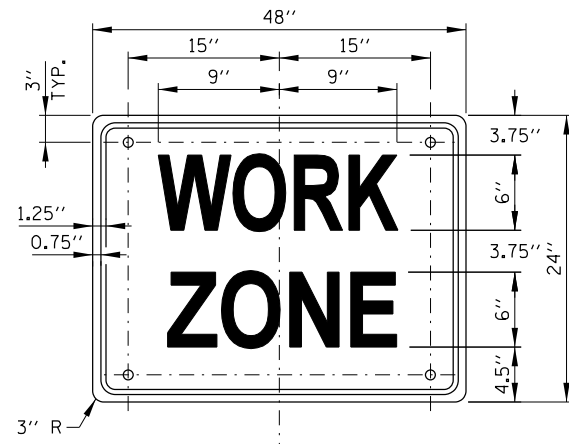
DATE	REVISIONS
05-01-09	DELETED FLASHING ARROW BOARDS
01-01-11	ADDED SIGN COLOR DESIGNATION
11-01-12	DELETED SIGN TS-1
03-31-14	REVISED FINE SIGN NUMBER AND ADDED LED SPEED LIMIT DISPLAY
3-11-2015	REVISED NOTES
3-31-2017	REVISED END WZSL SIGN COLOR

SHEET 1 OF 2



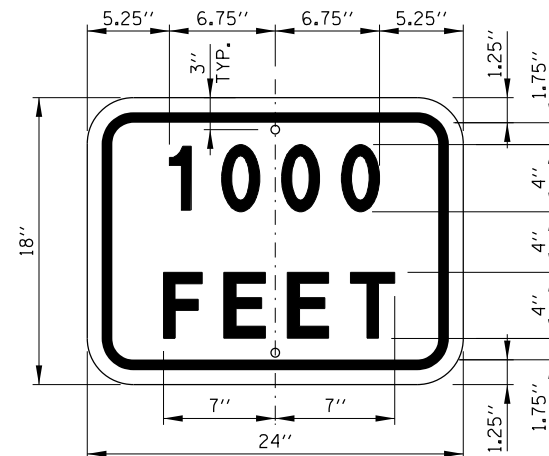
CONSTRUCTION SIGNS

STANDARD E1-06



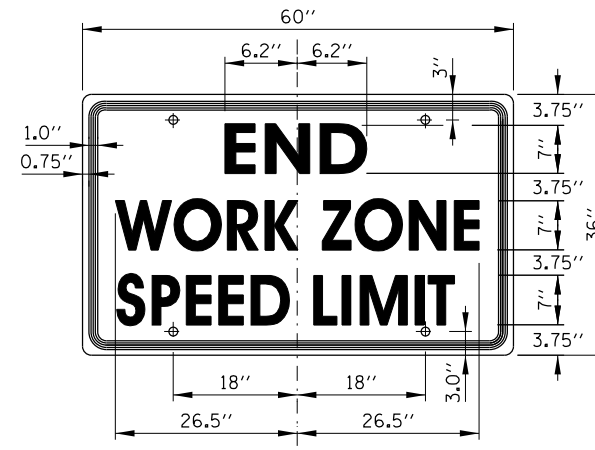
SIGN G20-I102 (O)

COLOR: BACKGROUND - FLUORESCENT ORANGE (O)
 BORDER AND LETTERS - BLACK
 SIZE: 48"x24"
 LETTERING: 6" FEDERAL SERIES C
 MOUNTING HOLES: 7/16" DIA., 4 HOLES SPACED AS SHOWN



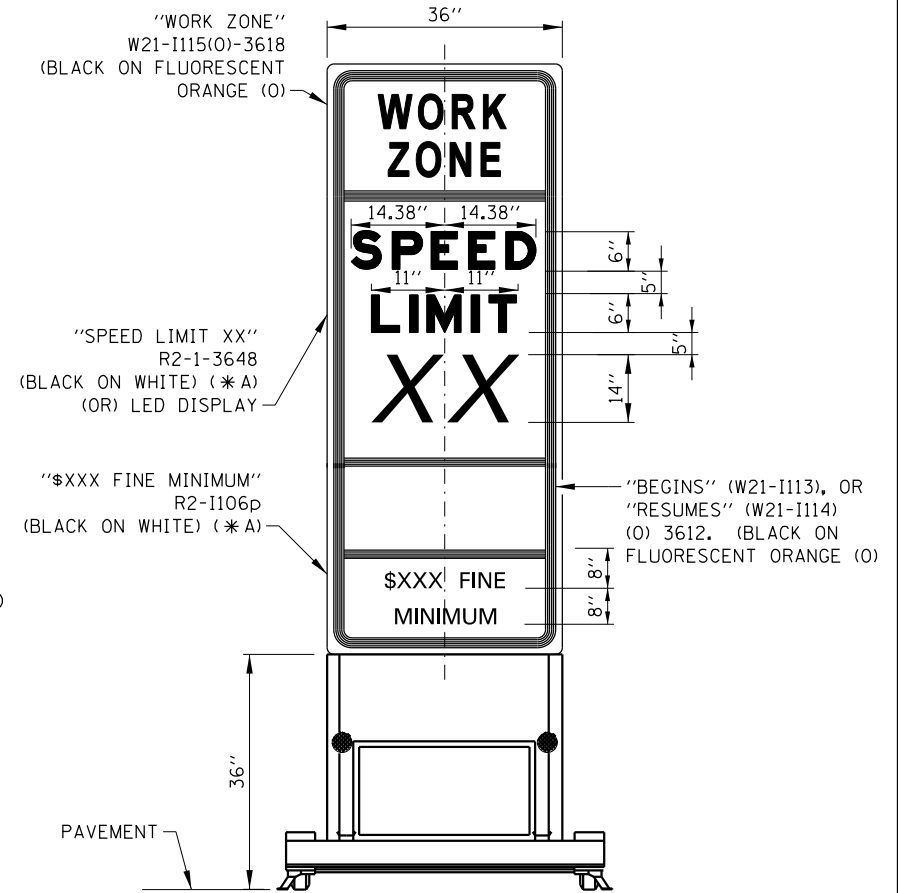
SUPPLEMENTAL PLATE (O)

COLOR: BACKGROUND - FLUORESCENT ORANGE (O)
 BORDER AND LETTERS - BLACK
 SIZE: 24"x18"
 LETTERING: 4" FEDERAL SERIES D
 MOUNTING HOLES: 7/16" DIA., 2 HOLES SPACED AS SHOWN

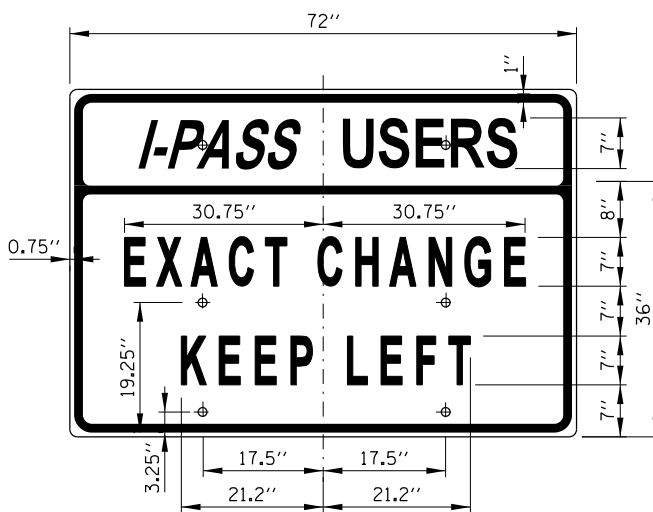


SIGN G20-I103

COLOR: BACKGROUND - WHITE (REFLECTORIZED) (*A)
 BORDER AND LETTERS - BLACK
 SIZE: 60"x36"
 LETTERING: 6" FEDERAL SERIES C
 MOUNTING HOLES: 7/16" DIA., 4 HOLES SPACED AS SHOWN

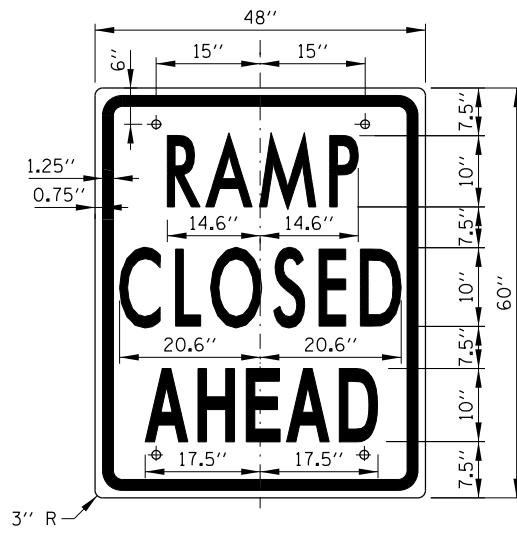


WORK ZONE SPEED LIMIT SIGN ASSEMBLY



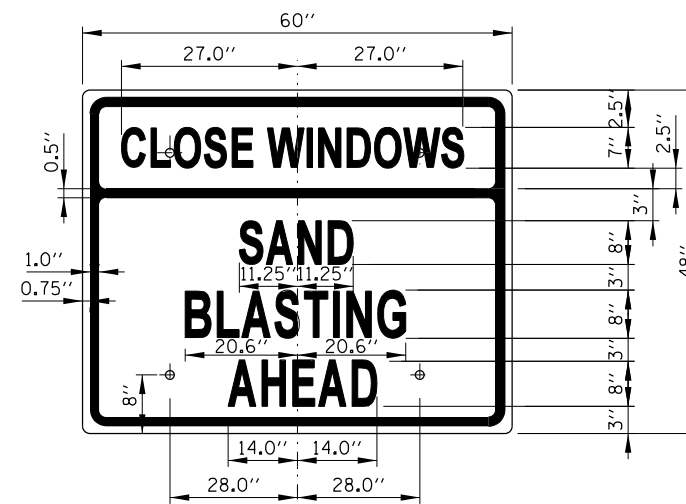
SIGN TS-7

COLOR: BACKGROUND - WHITE (REFLECTORIZED) (*A)
 BORDER AND LETTERS - BLACK
 SIZE: 72"x36"
 LETTERING: 7" FEDERAL SERIES C
 MOUNTING HOLES: 7/16" DIA., 4 HOLES SPACED AS SHOWN



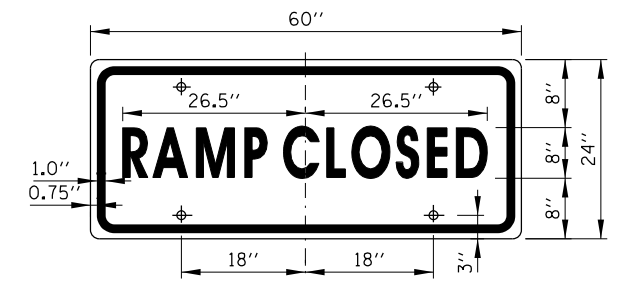
SIGN TS-9

COLOR: BACKGROUND - WHITE (REFLECTORIZED) (*A)
 BORDER AND LETTERS - BLACK
 SIZE: 48"x60"
 LETTERING: 10" FEDERAL SERIES C
 MOUNTING HOLES: 7/16" DIA., 4 HOLES SPACED AS SHOWN



SIGN TS-10 (O)

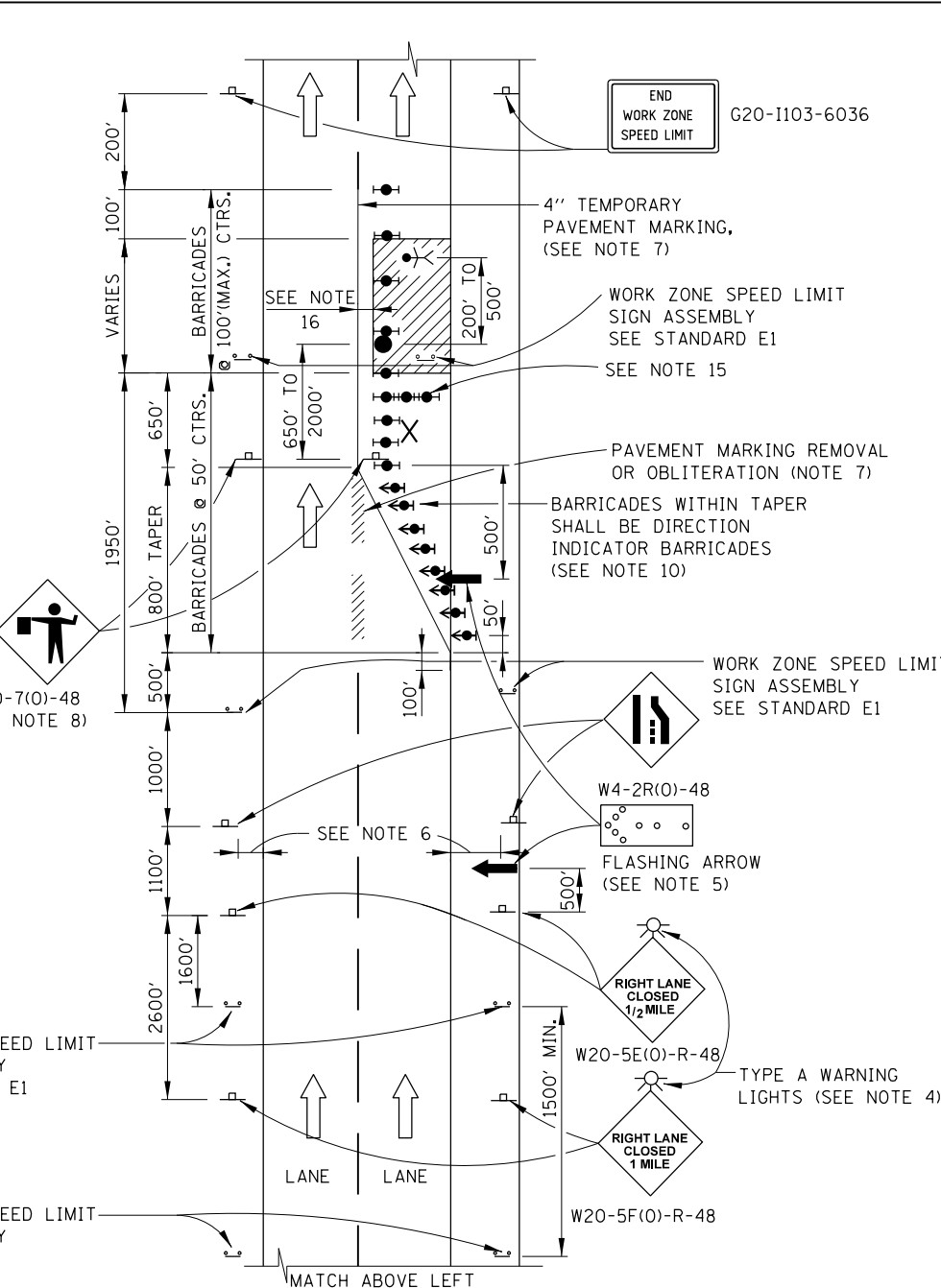
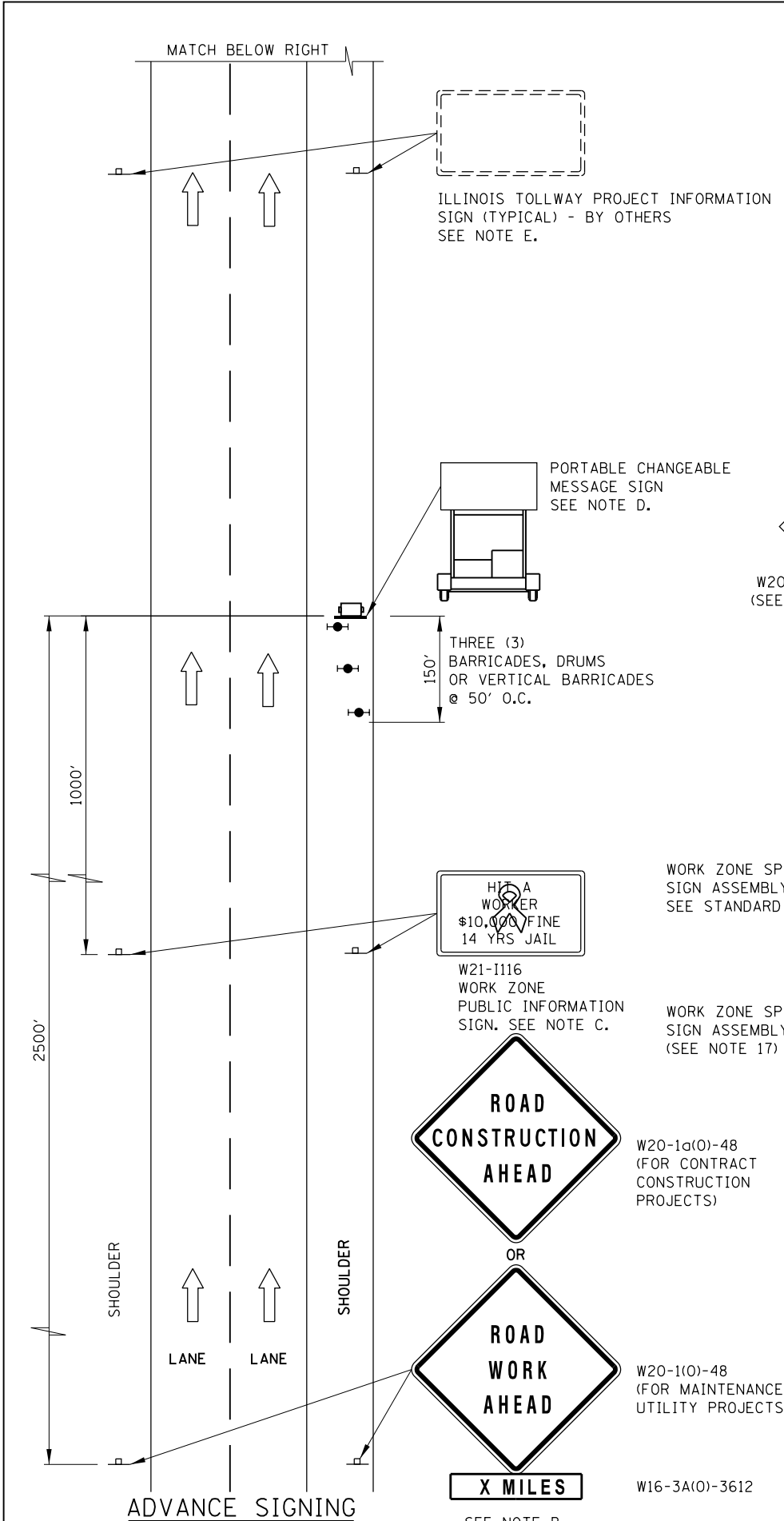
COLOR: BACKGROUND - FLUORESCENT ORANGE (O)
 BORDER AND LETTERS - BLACK
 SIZE: 60"x48"
 LETTERING: 8" FEDERAL SERIES C, 7" FEDERAL SERIES B
 MOUNTING HOLES: 7/16" DIA., 4 HOLES SPACED AS SHOWN



SIGN TS-6

COLOR: BACKGROUND - WHITE (REFLECTORIZED) (*A)
 BORDER AND LETTERS - BLACK
 SIZE: 60"x24"
 LETTERING: 8" FEDERAL SERIES C
 MOUNTING HOLES: 7/16" DIA., 4 HOLES SPACED AS SHOWN





ADVANCE SIGNING NOTES:

- THE ADVANCE SIGNING SHOWN ON THIS STANDARD SHALL APPLY ANY TIME THE CONTRACTOR CLOSES ONE OR MORE LANES, OR IS REQUIRED TO SHIFT THE LANE ALIGNMENT. THE "ROAD WORK AHEAD" OR "ROAD CONSTRUCTION AHEAD" SIGNS, WORK ZONE PUBLIC INFORMATION SIGNS AND PORTABLE CHANGEABLE MESSAGE ARE STATIONARY.
- THE ROAD CONSTRUCTION AHEAD SIGN (W20-1A, WITH W16-3a SUPPLEMENTAL PLATE) OR ROAD WORK AHEAD SIGN (W20-1, WITH W16-3A SUPPLEMENTAL PLATE) SHALL BE LOCATED UP TO 5 MILES IN ADVANCE OF THE PROJECT LIMITS, WITH THE LOCATION BEING DETERMINED BY THE ENGINEER.
- THE WORK ZONE PUBLIC INFORMATION SIGN IS 60" WIDE BY 48" HIGH. THE CONTRACTOR SHALL OBTAIN THE CAMERA-READY ARTWORK REQUIRED FOR THE SIGN MESSAGE BY CONTACTING IDOT'S CENTRAL BUREAU OF OPERATIONS.
- THE PORTABLE CHANGEABLE MESSAGE SIGN SHALL BE USED TO DISPLAY THE STATUS OF LANE WITHIN THE CONTRACT LIMITS. THE PRIMARY MESSAGES SHALL BE: "RIGHT LANE(S) CLOSED" / "X MILES AHEAD", "LEFT LANE(S) CLOSED" / "X MILES AHEAD", "LANE(S) SHIFT" / "X MILES AHEAD", "ALL LANES OPEN". THE PORTABLE CHANGEABLE MESSAGE SIGN MAY BE MOVED TO THE MEDIAN SHOULDER WHEN THE LANE CLOSURES ARE ON THE LEFT, PROVIDED THE EXISTING SHOULDER WIDTH IS ADEQUATE.
- THE ILLINOIS TOLLWAY WILL FURNISH AND INSTALL STATIC PROJECT INFORMATION SIGNS IN ADVANCE, THROUGH AND AT THE END OF THE WORK ZONE. THESE SIGNS WILL BE INSTALLED ALONG THE OUTSIDE SHOULDER WITH THE ADVANCE SIGNS LOCATED BEYOND THE PORTABLE CHANGEABLE MESSAGE SIGN. THE ENGINEER AND CONTRACTOR SHALL COORDINATE WITH THE ILLINOIS TOLLWAY REGARDING THE LOCATION OF THESE SIGNS AND NOTIFY THE ILLINOIS TOLLWAY OF ANY DAMAGE TO THE SIGNS OR SUPPORTS.

LANE CLOSURE NOTES:

- IF CLOSURES ARE EXPECTED TO PRODUCE TRAFFIC BACKUPS EXTENDING BEYOND THE FIRST WARNING SIGN SHOWN ON THE DETAILS, ADDITIONAL UPSTREAM SIGNS SHALL BE PLACED SO THAT THE TRAFFIC CONTROL ZONE ENCOMPASSES THE ANTICIPATED BACKUP ZONE.
- LONGITUDINAL DIMENSIONS MAY BE ADJUSTED SLIGHTLY TO FIT FIELD CONDITIONS.
- THESE DETAILS ALSO APPLY TO OPPOSITE HAND LANE CLOSURES BY CHANGING SIGN LEGENDS AND ARROW DIRECTIONS TO INDICATE THE APPROPRIATE CLOSURE.
- FOR NIGHT TIME CLOSURES, ONE TYPE A WARNING LIGHT SHALL BE INSTALLED ABOVE EACH OF THE 1 MILE AND 1/2 MILE ADVANCE WARNING SIGNS. FOR DAYLIGHT-ONLY CLOSURES, THE LIGHTS MAY BE OMITTED.
- FOR ANY LANE CLOSURE, FLASHING ARROW BOARDS SHALL BE REQUIRED AND IN OPERATION AT ALL TIMES. THE FLASHING ARROW BOARD IN ADVANCE OF THE TAPER SHALL BE PROTECTED WITH THREE TYPE II BARRICADES AT 50' O.C.
- CONSTRUCTION SIGNS SHALL GENERALLY BE POST-MOUNTED OR ATTACHED TO PORTABLE SUPPORTS AND SHALL BE INSTALLED 8' TO 12' FROM ADJACENT TRAVEL LANE WHEREVER POSSIBLE. IN NO CASE SHALL SIGNS BE LOCATED TO PROVIDE LESS THAN 2' CLEARANCE BETWEEN EDGE OF SIGN AND ADJACENT TRAVEL LANE.
- PAVEMENT MARKING TAPE AND REMOVAL OR OBLITERATION OF EXISTING MARKINGS SHALL BE REQUIRED WHEN THE CLOSURE TIME EXCEEDS FOUR DAYS. THIS WORK SHALL BE MEASURED AND PAID FOR SEPARATELY.
- WHEN A FLAGGER IS NOT ON STATION, THE FLAGGER SIGN SHALL BE PROMPTLY REMOVED, COVERED OR TURNED TO FACE AWAY FROM TRAFFIC. FLAGGER SIGNS SHALL BE MOVED AS NECESSARY TO MAINTAIN THE REQUIRED SPACING BETWEEN THE SIGNS AND THE WORKERS IN EACH SEPARATE WORK ACTIVITY, PER THE ILLINOIS TOLLWAY SUPPLEMENTAL SPECIFICATIONS.
- WORK ZONE SPEED LIMIT SIGN ASSEMBLIES, SHALL BE PLACED ADJACENT TO THE OPEN TRAFFIC LANE(S). WORK ZONE SPEED SIGNS SHALL BE MOVED AS NECESSARY TO MAINTAIN THE REQUIRED SPACING BETWEEN SIGNS AND THE WORKERS IN EACH SEPARATE WORK ACTIVITY PER THE ILLINOIS TOLLWAY SUPPLEMENTAL SPECIFICATIONS.
- DIRECTION INDICATOR BARRICADES SHALL BE USED IN LANE TAPERS.
- FOR CLOSURES OTHER THAN SHORT TERM (SUNRISE TO ONE HOUR BEFORE SUNSET), THE MINIMUM HEIGHT OF THE SIGN FROM SHOULDER ELEVATION SHALL BE 7'-0".
- CONES MAY BE USED IN LIEU OF BARRICADES IN THE BUFFER AND WORK AREAS, WHEN THE CLOSURE IS FOR MAINTENANCE OPERATIONS.
- BARRICADES ARE TO BE LOCATED AT JOINT LINE WHEN WORK AREA EXTENDS UP TO JOINT UNLESS OTHERWISE SHOWN ON THE PLANS.
- CHECK BARRICADES SHALL BE PLACED IN THE MIDDLE OF THE CLOSED LANE AND AT THE SHOULDER AT 1000 FOOT CENTERS.
- A 1'-0" MINIMUM/2'-0" DESIRABLE SHY DISTANCE SHALL BE PROVIDED, MEASURED BETWEEN EDGE OF PAVEMENT LANE MARKING TO THE EDGE OF THE TRAFFIC CONTROL DEVICE.
- ADDITIONAL WORK ZONE SPEED LIMIT SIGNS SHALL BE PLACED WHEN DIFFERENCE BETWEEN POSTED TO WORK ZONE SPEED LIMIT IS > 20 M.P.H.

LEGEND

- ARROW BOARD
- WORK AREA
- SIGN
- DIRECTION INDICATOR BARRICADE WITH SEQUENTIAL FLASHING WARNING LIGHT
- TYPE II BARRICADE, DRUM, OR VERTICAL BARRICADE WITH STEADY BURN MONODIRECTIONAL LIGHT
- FLAGGER WITH TRAFFIC CONTROL SIGN
- WORKER
- LANE CLOSED



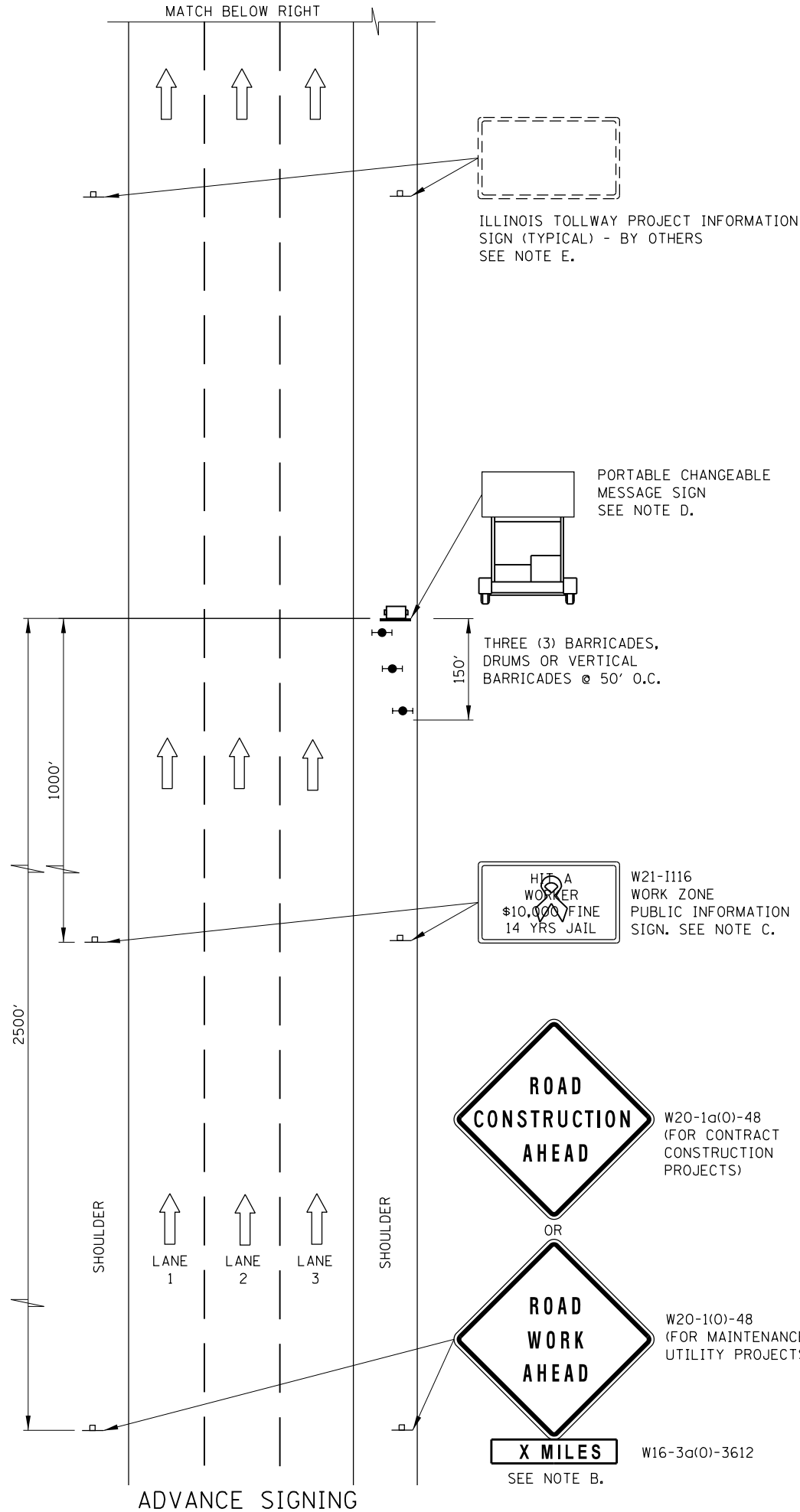
DATE	REVISIONS
11-01-12	ADDED THREE LANE CLOSURE
03-31-14	REVISED BUFFER SPACE, TAPER DIMENSIONS AND REVISED NOTES.
3-11-2015	REVISED NOTES.
3-31-2016	ADDED LANE CLOSURE WITH BARRIER AND ADDED SEQUENTIAL FLASHING WARNING LIGHT.
3-31-2017	ADDED TAPER RATE TABLE

LANE CLOSURE DETAILS

STANDARD E2-07

APPROVED *Paul Kovacs* CHIEF ENGINEER DATE 5-1-2009

MATCH BELOW RIGHT



ILLINOIS TOLLWAY PROJECT INFORMATION SIGN (TYPICAL) - BY OTHERS SEE NOTE E.

PORTABLE CHANGEABLE MESSAGE SIGN SEE NOTE D.

THREE (3) BARRICADES, DRUMS OR VERTICAL BARRICADES @ 50' O.C.

HIT A WORKER \$10,000 FINE 14 YRS JAIL W21-1116 WORK ZONE PUBLIC INFORMATION SIGN. SEE NOTE C.

ROAD CONSTRUCTION AHEAD W20-1a(0)-48 (FOR CONTRACT CONSTRUCTION PROJECTS)

OR

ROAD WORK AHEAD W20-1(0)-48 (FOR MAINTENANCE AND UTILITY PROJECTS)

X MILES W16-3a(0)-3612 SEE NOTE B.

LEGEND

- ARROW BOARD
- WORK AREA
- SIGN
- DIRECTION INDICATOR BARRICADE WITH SEQUENTIAL FLASHING WARNING LIGHT
- TYPE II BARRICADE, DRUM, OR VERTICAL BARRICADE WITH STEADY BURN MONODIRECTIONAL LIGHT
- FLAGGER WITH TRAFFIC CONTROL SIGN
- WORKER
- LANE CLOSED

2500'

1000'

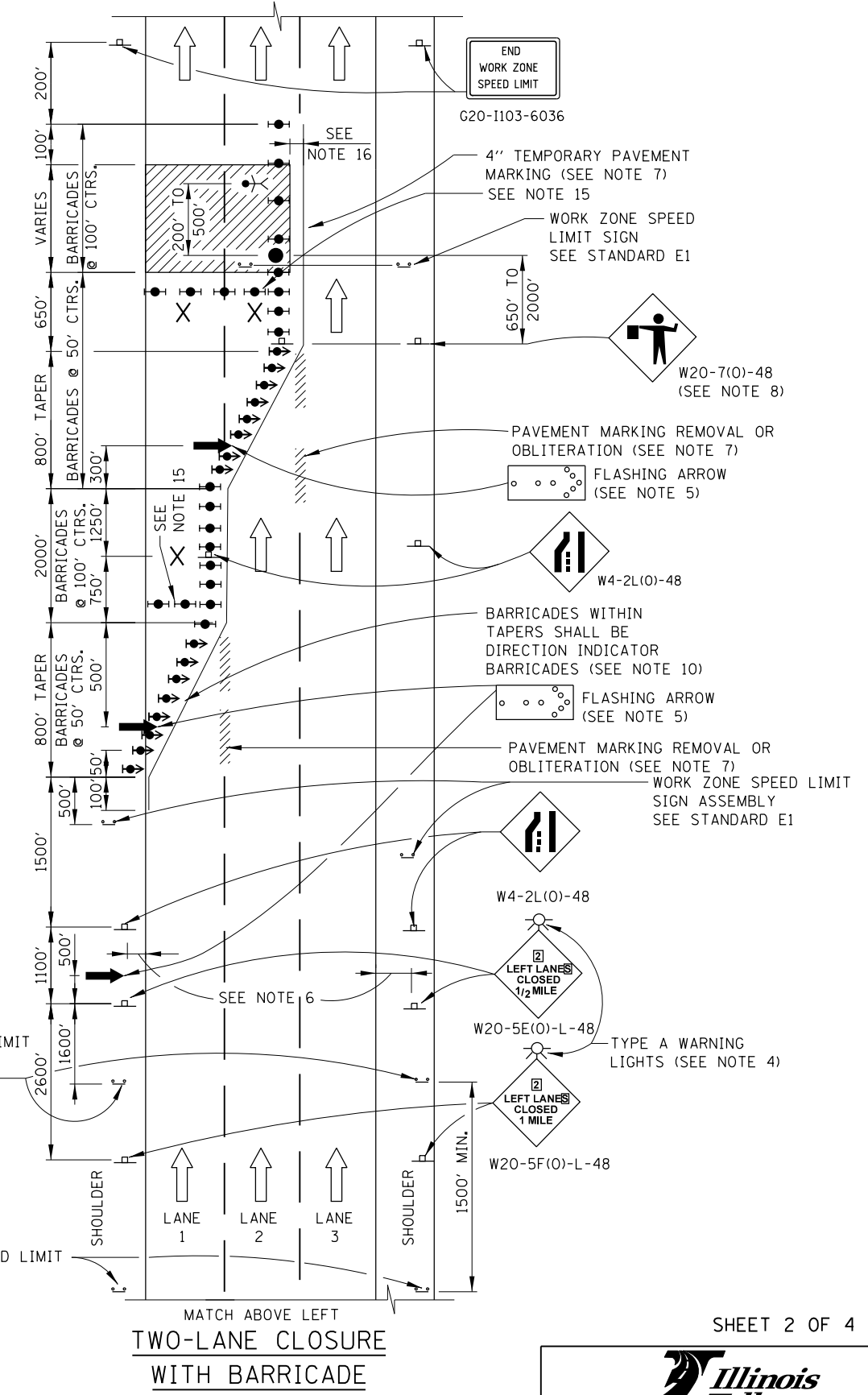
150'

SHOULDER

LANE 1
LANE 2
LANE 3

SHOULDER

ADVANCE SIGNING



G20-1103-6036

SEE NOTE 16

WORK ZONE SPEED LIMIT SIGN SEE STANDARD E1

W20-7(0)-48 (SEE NOTE 8)

FLASHING ARROW (SEE NOTE 5)

W4-2L(0)-48

BARRICADES WITHIN TAPERS SHALL BE DIRECTION INDICATOR BARRICADES (SEE NOTE 10)

FLASHING ARROW (SEE NOTE 5)

PAVEMENT MARKING REMOVAL OR OBLITERATION (SEE NOTE 7)

WORK ZONE SPEED LIMIT SIGN ASSEMBLY SEE STANDARD E1

W4-2L(0)-48

LEFT LANES CLOSED 1/2 MILE

W20-5E(0)-L-48

TYPE A WARNING LIGHTS (SEE NOTE 4)

LEFT LANES CLOSED 1 MILE

W20-5F(0)-L-48

WORK ZONE SPEED LIMIT SIGN ASSEMBLY SEE STANDARD E1

SEE NOTE 6

WORK ZONE SPEED LIMIT SIGN ASSEMBLY (SEE NOTE 17)

MATCH ABOVE LEFT
TWO-LANE CLOSURE WITH BARRICADE

SHEET 2 OF 4

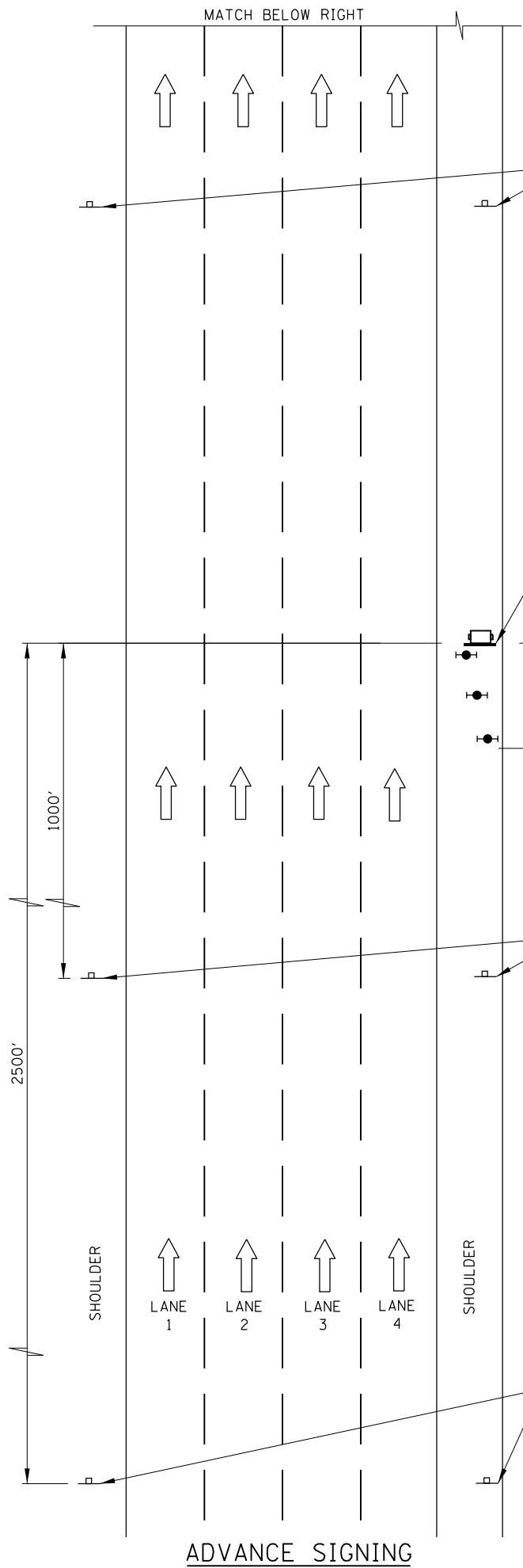


LANE CLOSURE DETAILS

STANDARD E2-07

SEE SHEET 1 IN THIS SERIES FOR NOTES

APPROVED *Paul Kovacs* CHIEF ENGINEER DATE 5-1-2009



ILLINOIS TOLLWAY PROJECT INFORMATION SIGN (TYPICAL) - BY OTHERS SEE NOTE E.

PORTABLE CHANGEABLE MESSAGE SIGN SEE NOTE D.

THREE (3) BARRICADES, DRUMS OR VERTICAL BARRICADES @ 50' O.C.

W21-1116 WORK ZONE PUBLIC INFORMATION SIGN, SEE NOTE C.

ROAD CONSTRUCTION AHEAD

W20-1a(0)-48 (FOR CONTRACT CONSTRUCTION PROJECTS)

ROAD WORK AHEAD

W20-1(0)-48 (FOR MAINTENANCE AND UTILITY PROJECTS)

X MILES SEE NOTE B.

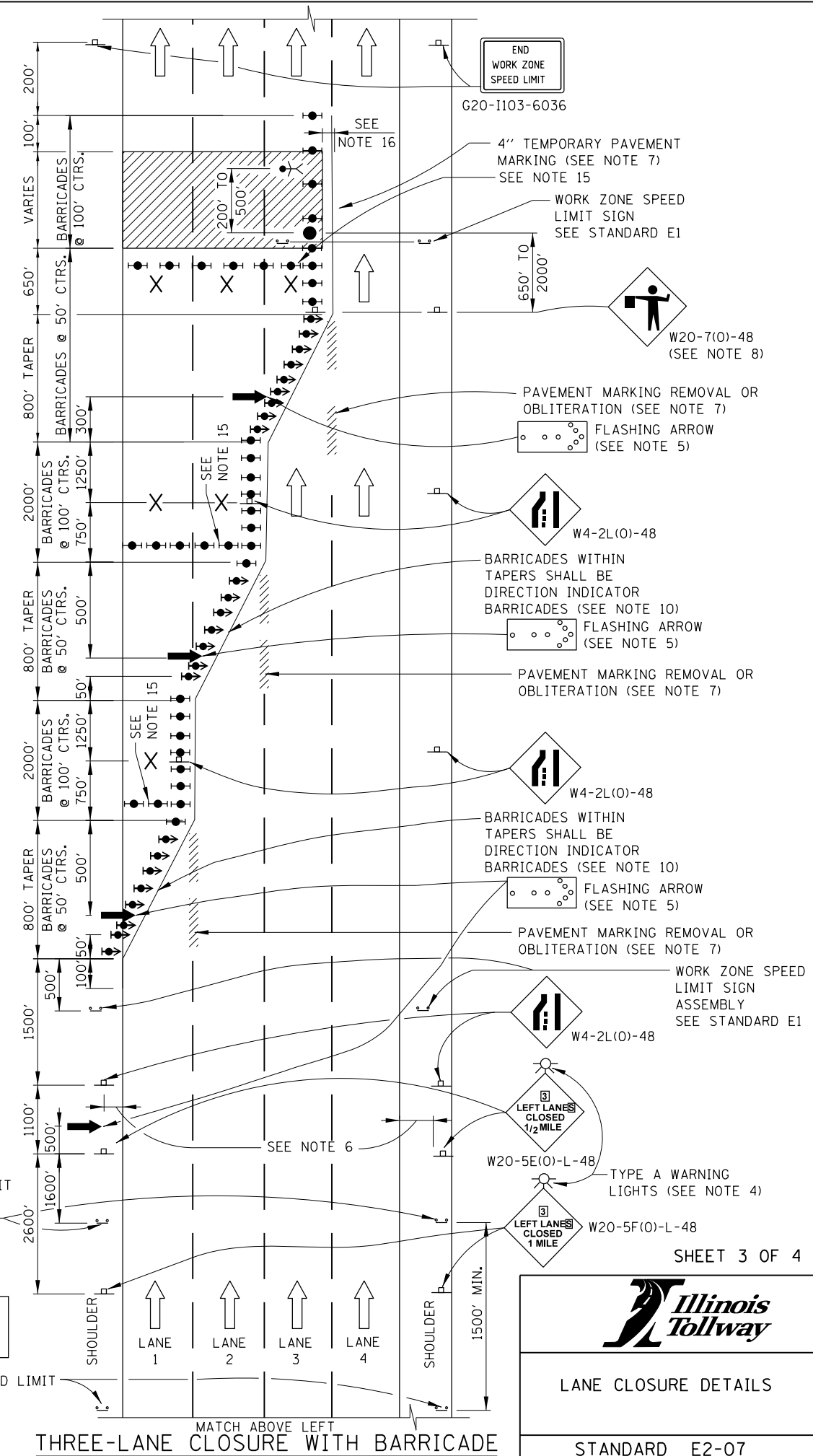
SEE SHEET 1 IN THIS SERIES FOR NOTES

WORK ZONE SPEED LIMIT SIGN ASSEMBLY (SEE NOTE 17)

LEGEND

- ARROW BOARD
- WORK AREA
- SIGN
- DIRECTION INDICATOR BARRICADE WITH SEQUENTIAL FLASHING WARNING LIGHT
- TYPE II BARRICADE, DRUM, OR VERTICAL BARRICADE WITH STEADY BURN MONODIRECTIONAL LIGHT
- FLAGGER WITH TRAFFIC CONTROL SIGN
- WORKER
- LANE CLOSED

APPROVED *Paul Kovacs* CHIEF ENGINEER DATE 5-1-2009



END WORK ZONE SPEED LIMIT G20-1103-6036

4" TEMPORARY PAVEMENT MARKING (SEE NOTE 7) SEE NOTE 15

WORK ZONE SPEED LIMIT SIGN SEE STANDARD E1

W20-7(0)-48 (SEE NOTE 8)

PAVEMENT MARKING REMOVAL OR OBLITERATION (SEE NOTE 7) FLASHING ARROW (SEE NOTE 5)

W4-2L(0)-48

BARRICADES WITHIN TAPERS SHALL BE DIRECTION INDICATOR BARRICADES (SEE NOTE 10) FLASHING ARROW (SEE NOTE 5)

PAVEMENT MARKING REMOVAL OR OBLITERATION (SEE NOTE 7)

W4-2L(0)-48

BARRICADES WITHIN TAPERS SHALL BE DIRECTION INDICATOR BARRICADES (SEE NOTE 10) FLASHING ARROW (SEE NOTE 5)

PAVEMENT MARKING REMOVAL OR OBLITERATION (SEE NOTE 7)

WORK ZONE SPEED LIMIT SIGN ASSEMBLY SEE STANDARD E1 W4-2L(0)-48

W20-5E(0)-L-48

TYPE A WARNING LIGHTS (SEE NOTE 4)

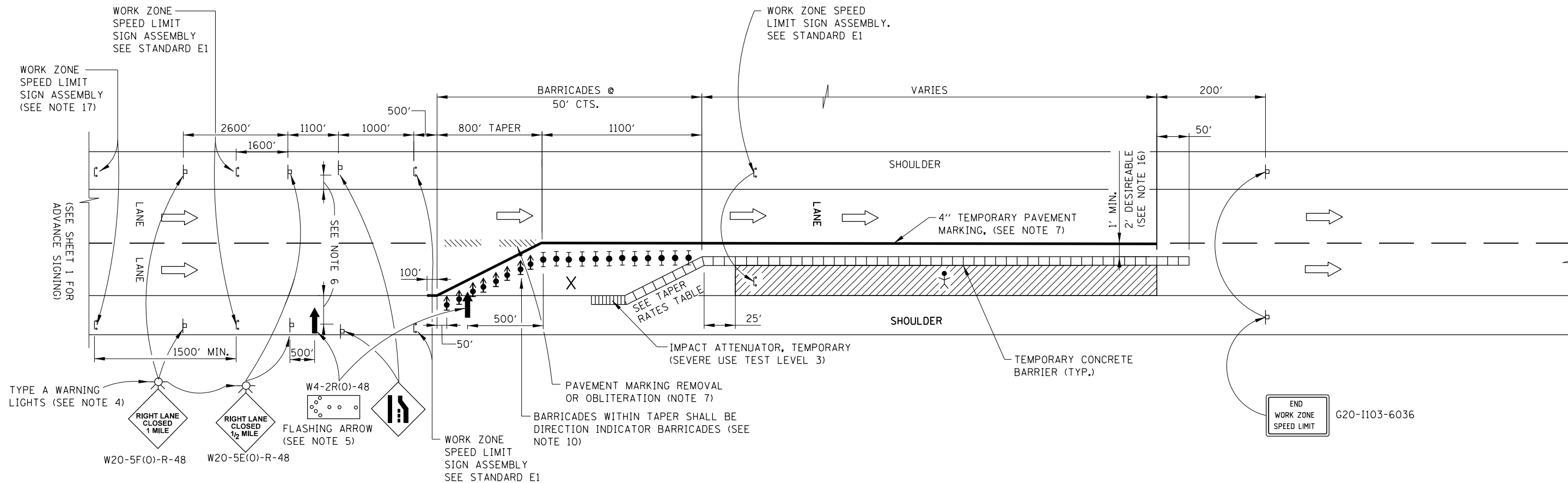
W20-5F(0)-L-48

SHEET 3 OF 4



LANE CLOSURE DETAILS

STANDARD E2-07



ONE-LANE CLOSURE WITH BARRIER

TAPER RATES

WORK ZONE SPEED (mph)	SHY LINE (ft.)	BARRIER INSIDE SHY LINE	BARRIER AT OR BEYOND SHY LINE
65	8.5	28:1	19:1
60	8	26:1	18:1
55	7	24:1	16:1
50	6.5	21:1	14:1
45	6	18:1	12:1
40	5	16:1	10:1
35	4.5	15:1	9:1
30	4	13:1	8:1

LEGEND

- ARROW BOARD
- WORK AREA
- SIGN
- PORTABLE CHANGEABLE MESSAGE SIGN
- DIRECTION INDICATOR BARRICADE WITH SEQUENTIAL FLASHING WARNING LIGHT
- TYPE II BARRICADE, DRUM, OR VERTICAL BARRICADE WITH STEADY BURN MONODIRECTIONAL LIGHT
- WORKER
- LANE CLOSED

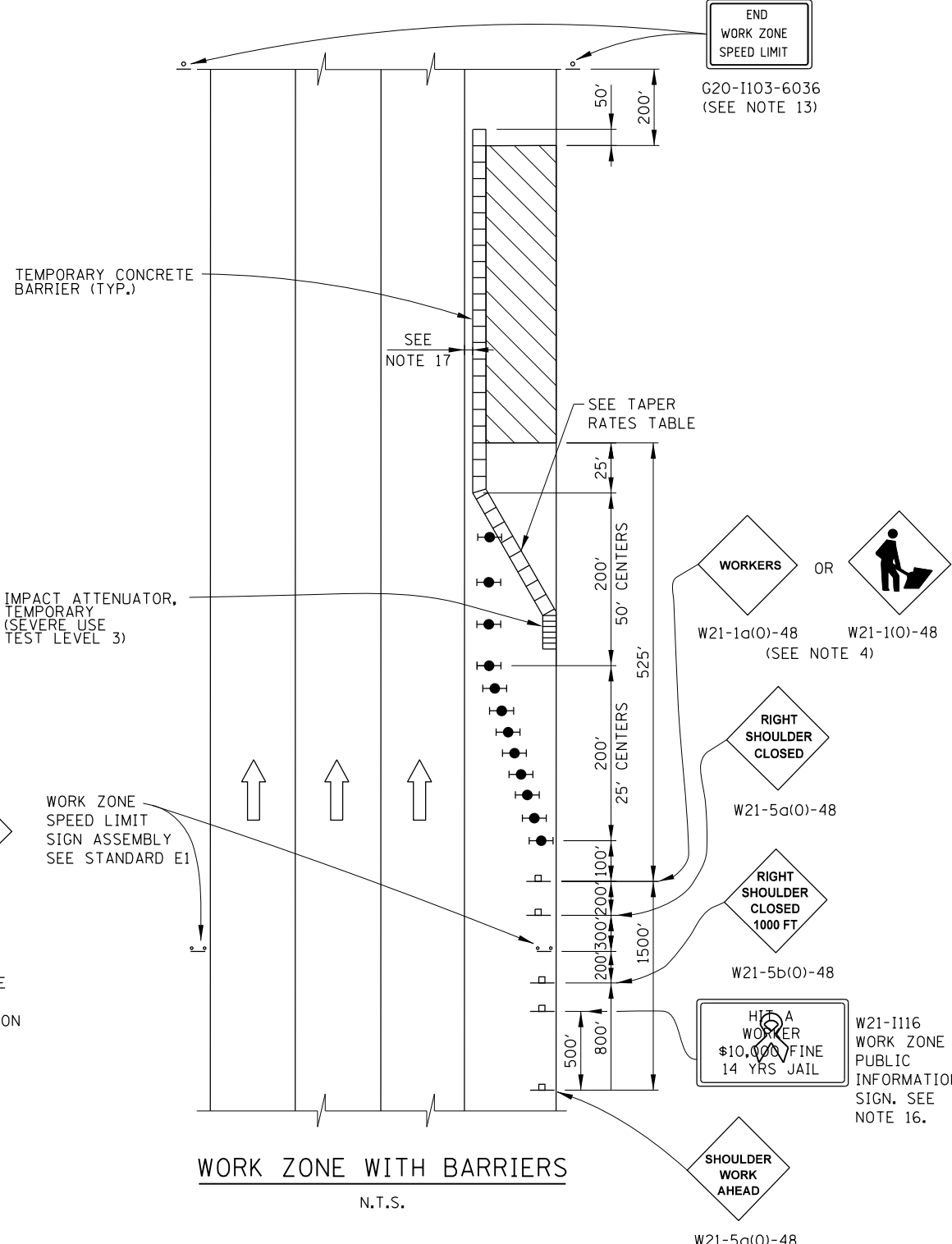
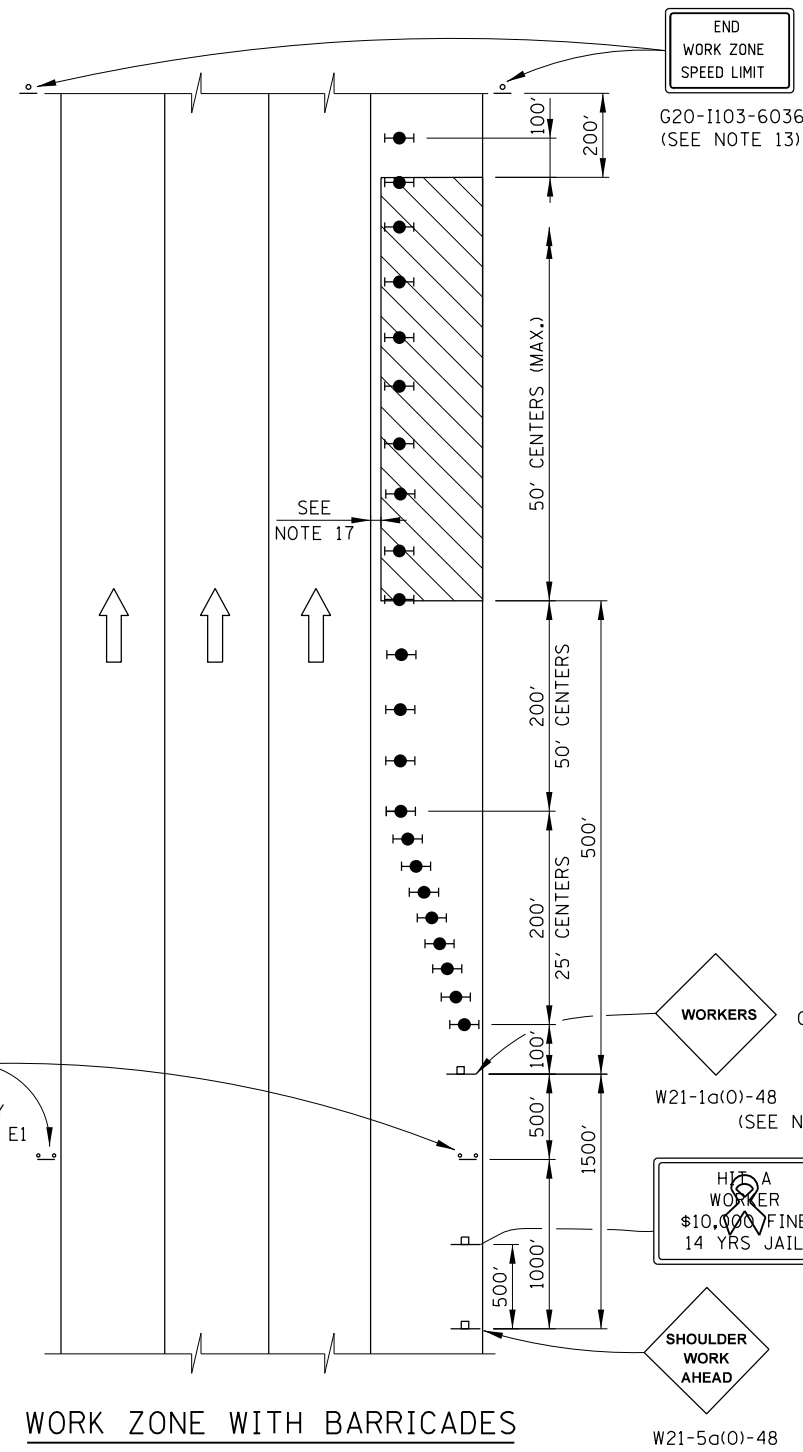
NOTE:
SEE SHEET 1 OF THIS SERIES FOR NOTES.



APPROVED *Paul Kovacs* CHIEF ENGINEER DATE 3-31-2016

GENERAL NOTES:

1. THE SHOULDER SHALL BE CLOSED WHEN A WORK ACTIVITY REQUIRING 15 OR MORE MINUTES IS PERFORMED AT A DISTANCE WHICH IS LESS THAN 15 FEET BUT NO CLOSER THAN 2 FEET FROM THE EDGE OF PAVEMENT.
2. THE ADJACENT EXTERIOR LANE SHALL BE CLOSED WHEN WORK IS PERFORMED WITHIN 2 FEET FROM THE EDGE OF PAVEMENT.
3. THE CHANNELIZING DEVICES WHICH SEPARATE THE WORK SPACE FROM THE ADJACENT TRAVEL LANE SHALL BE SPACED AT 25' FOR (200 FEET) AND AT A MAXIMUM OF 50' FOR ALL ADDITIONAL DEVICES.
4. WHEN THE WORKSITE IS UNATTENDED, SUBSTITUTE - "SHOULDER WORK AHEAD" SIGN.
5. WORKER SIGNS OR SHOULDER WORK SIGNS AND CHANNELIZATION DEVICES ARE PLACED ONLY ON THE SIDE OF THE ROADWAY ON WHICH THE ACTIVITY IS PERFORMED.
6. FOR SHOULDER CLOSURE EXTENDING OVERNIGHT, BARRICADE TYPE II WITH STEADY BURNING LIGHT, TYPE C SHALL BE USED.
7. FOR SHORT TERM CLOSURE (SUNRISE TO ONE HOUR BEFORE SUNSET) NOT EXTENDING INTO DARKNESS, CONES MAY BE USED.
8. ONE WORK ZONE SPEED LIMIT SIGN ASSEMBLY SHALL BE PLACED AT A DISTANCE OF 500' TO 2,500' MAXIMUM IN ADVANCE OF WORKERS THROUGHOUT THE SHOULDER CLOSURE. MOVING OPERATIONS MAY REQUIRE CONTINUOUS ADJUSTMENT OF THE SIGN ASSEMBLY LOCATION TO MAINTAIN THE ABOVE INTERVAL.
9. AN ADDITIONAL SIGN ASSEMBLY SHALL BE PLACED 500' BEYOND THE LAST ENTRANCE RAMP FOR EACH INTERCHANGE THAT FALLS WITHIN THE 2,500'.
10. THE SIGN ASSEMBLY SHALL BE PLACED NO CLOSER THAN 500' TO ANY OTHER SIGN.
11. THE WORK ZONE SPEED LIMIT SIGNS AND SIGN ASSEMBLY SHALL BE PROMPTLY REMOVED OR COVERED WHEN SHOULDER CLOSURE IS NOT IN USE.
12. ALL CONFLICTING SPEED LIMIT SIGNS SHALL BE COVERED OR REMOVED.
13. "END WORK ZONE SPEED LIMIT" SIGNS SHALL BE IN PLACE ONLY WHEN THE EXISTING POSTED SPEED > 55MPH.
14. FOR SHOULDER REPAIRS OR REPLACEMENT THE CHANNELIZING DEVICES SHALL BE PLACED AT THE EDGE OF PAVEMENT WHENEVER THE WORK ACTIVITIES RESULT IN A DROPOFF AT THE EDGE OF PAVEMENT.
15. ANY UNATTENDED OBSTACLE OR EXCAVATION LEFT ON THE SHOULDER OVERNIGHT SHALL BE IN COMPLIANCE WITH THE ROADWAY TRAFFIC CONTROL AND COMMUNICATIONS MANUAL.
16. THE WORK ZONE PUBLIC INFORMATION SIGN IS 60" WIDE BY 48" HIGH. THE CONTRACTOR SHALL OBTAIN THE CAMERA-READY ARTWORK REQUIRED FOR THE SIGN MESSAGE BY CONTACTING IDOT'S CENTRAL BUREAU OF OPERATIONS.
17. A 1'-0" MINIMUM/2'-0" DESIRABLE SHY DISTANCE SHALL BE PROVIDED, MEASURED BETWEEN EDGE OF PAVEMENT LANE MARKING TO THE EDGE OF THE TRAFFIC CONTROL DEVICE.



TAPER RATES

WORK ZONE SPEED (mph)	SHY LINE (ft.)	BARRIER INSIDE SHY LINE	BARRIER AT OR BEYOND SHY LINE
65	8.5	28:1	19:1
60	8	26:1	18:1
55	7	24:1	16:1
50	6.5	21:1	14:1
45	6	18:1	12:1
40	5	16:1	10:1
35	4.5	15:1	9:1
30	4	13:1	8:1

LEGEND

- WORK AREA
- SIGN
- TYPE II BARRICADE, DRUM, OR VERTICAL BARRICADE WITH STEADY BURN MONODIRECTIONAL LIGHT

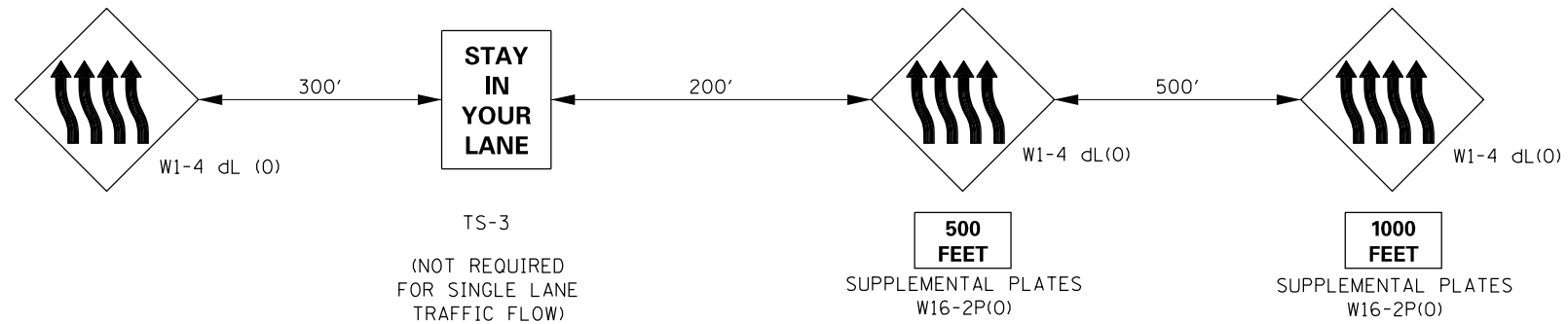
APPROVED *Paul Kovacs* CHIEF ENGINEER DATE 5-1-2009

DATE	REVISIONS
1-01-11	CHANGED SYMBOL DESIGNATION
	REVISED NOTES
3-31-14	REVISED WORKER SIGN NUMBERS PER "MUTCD" AND REVISED NOTES.
3-11-2015	REVISED NOTES
3-31-2016	ADD WORK ZONE WITH BARRIERS.
3-31-2017	ADDED TAPER RATE TABLE.

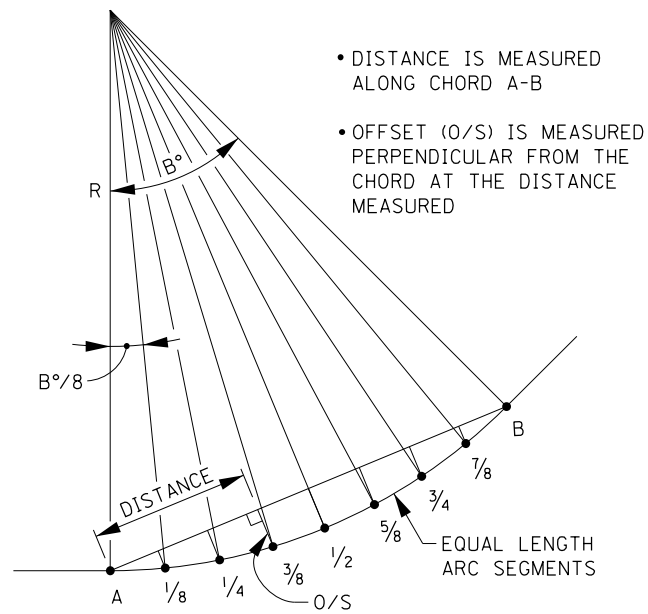
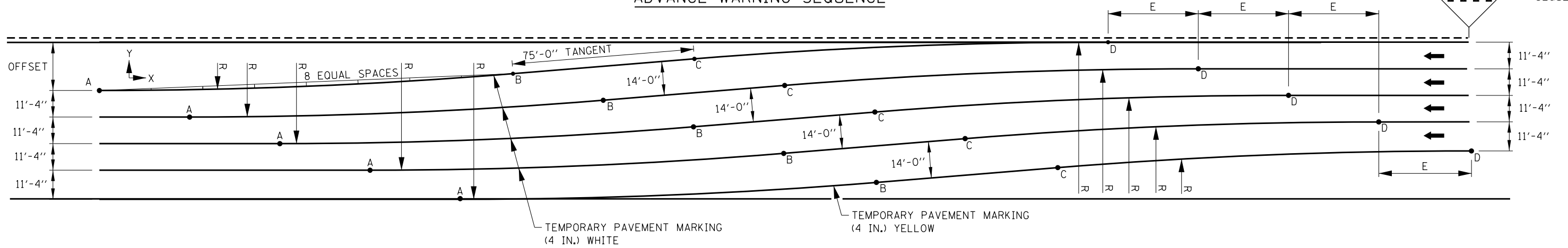
Illinois Tollway

SHOULDER CLOSURE DETAILS

STANDARD E3-06



ADVANCE WARNING SEQUENCE



- DISTANCE IS MEASURED ALONG CHORD A-B
- OFFSET (O/S) IS MEASURED PERPENDICULAR FROM THE CHORD AT THE DISTANCE MEASURED

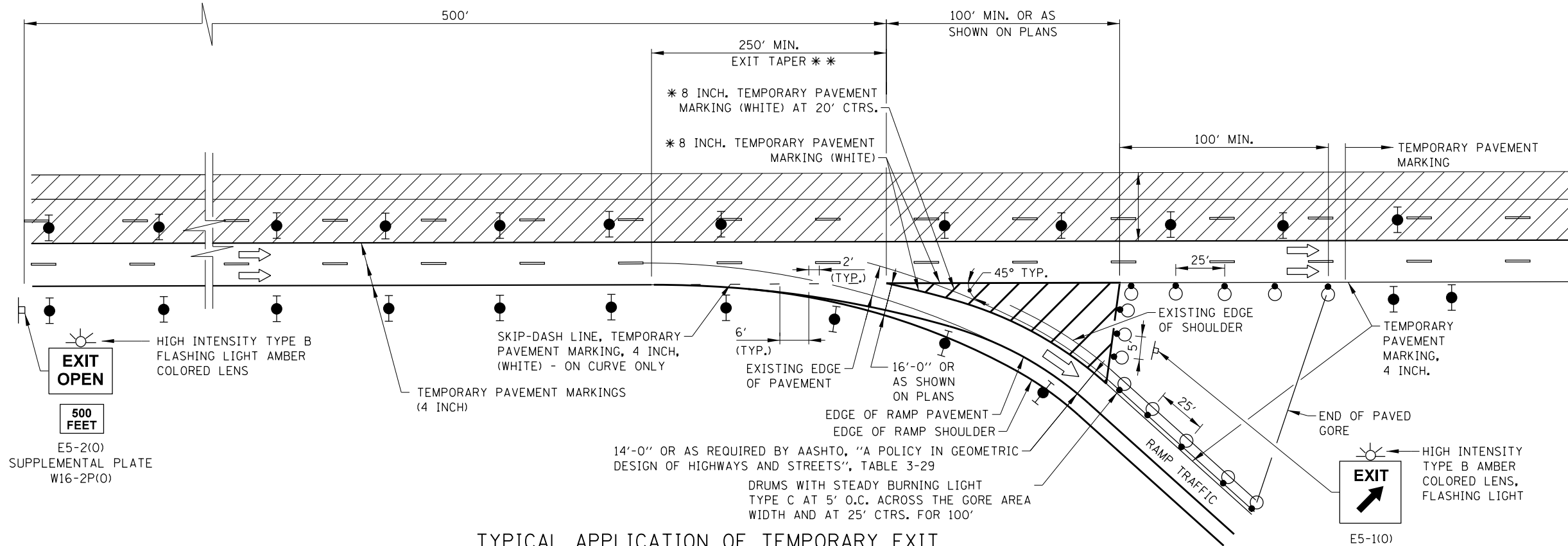
CHORD OFFSET SKETCH

GENERAL NOTES:

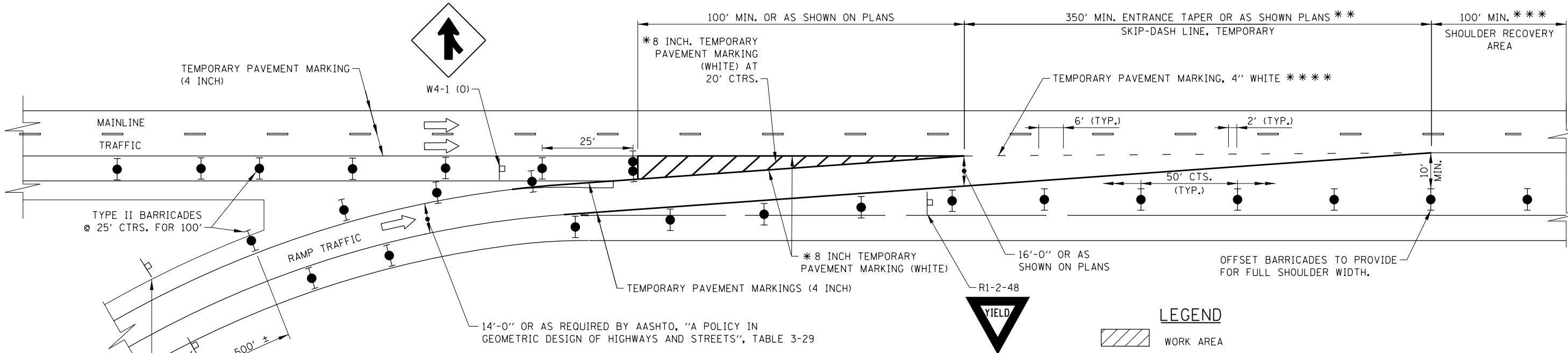
1. REVERSE CURVE INFORMATION CAN BE USED FOR SINGLE LANE OR MULTILANE TRAFFIC FLOWS, SHIFTING RIGHT TO LEFT (AS SHOWN) OR LEFT TO RIGHT BY CHANGING TO THE APPROPRIATE ADVANCE WARNING SEQUENCE.
2. THE REVERSE CURVE SHALL NOT BE USED OUTSIDE THE ACTIVITY AREA. LANE SHIFTS IN ADVANCE OF OR ON THE APPROACH TO THE ACTIVITY AREA SHALL BE IMPLEMENTED WITH A SHIFT RATE OF 65:1.
3. LANE SHIFTS FOR DEPARTURES OUT OF THE ACTIVITY AREA SHALL BE IMPLEMENTED WITH A SHIFT RATE OF 65:1.

DATE	REVISIONS
2-07-12	REVISED NOTES
11-01-12	REVISED NOTES
3-31-14	REVISED CURVE DATA PER MPH AND REVISED NOTES.
3-11-2015	REVISED NOTES AND ADDED RADIUS DIMENSIONS TO TABLES.
3-31-2016	REVISED TABLE DATA ON SHEET 2.
3-31-2017	REVISED TABLE DATA ON SHEET 2.





TYPICAL APPLICATION OF TEMPORARY EXIT GORE DELINEATION AND SIGNING



TYPICAL APPLICATION OF TEMPORARY ENTRANCE GORE DELINEATION AND SIGNING

- LEGEND**
- WORK AREA
 - SIGN
 - TYPE II BARRICADE, DRUM, OR VERTICAL BARRICADE WITH STEADY BURN MONODIRECTIONAL LIGHT
 - DRUM WITH STEADY BURNING LIGHT

- NOTE:**
- * 8 INCH TEMPORARY PAVEMENT MARKING IS TO BE MADE OF 2-TEMPORARY PAVEMENT MARKING 4 INCH, WHITE OF THE TYPE SPECIFIED.
 - ** BASED ON A MAINLINE WORK ZONE SPEED LIMIT OF 45 M.P.H.
 - *** WHERE VIABLE WITH STAGED CONSTRUCTION
 - **** WHEN MAINLINE IS WITHIN HORIZONTAL CURVE

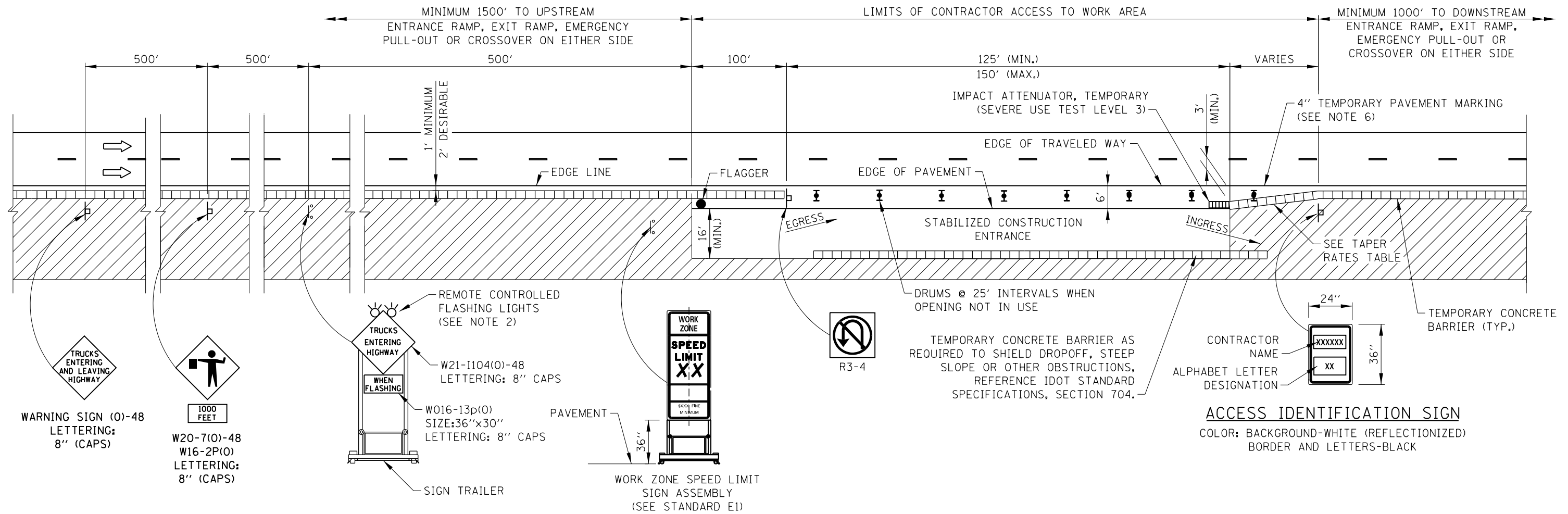
NOTE:
WHEN TEMPORARY PAVEMENT MARKING IS NOT REQUIRED, TEMPORARY GORES MAY BE DELINEATED BY DRUMS WITH STEADY BURN LIGHTS AT 25' C-C ACCORDING TO THE CONFIGURATIONS SHOWN.

DATE	REVISIONS
2-07-2012	REVISED MERGE SIGN.
3-31-2014	ADDED 45 MPH SPEED TO ENTRANCE TAPER.
3-11-2015	REVISED EXIT/ENTRANCE DETAIL LAYOUTS. REMOVED DETAILS NOT NEEDED.
3-31-2016	REVISED ENTRANCE GORE DETAIL.
3-31-2017	REVISED EXIT GORE DRUM LAYOUT

TEMPORARY GORE DETAILS

STANDARD E5-06

Paul Kovacs
APPROVED CHIEF ENGINEER DATE 5-1-2009



CONTRACTOR ACCESS TO WORK AREA

LEGEND

- FLAGGER
- ▬ CONSTRUCTION SIGN ON SUPPORT PER ILLINOIS TOLLWAY STANDARD UNLESS NOTED
- ➔ DIRECTION OF TRAFFIC FLOW
- ▨ WORK AREA
- ⦿ DRUM WITH STEADY BURNING MONODIRECTIONAL LIGHT

NOTES:

1. SIGNS DESIGNATED FOR THIS ACCESS TO WORK AREA SHALL BE COVERED OR TURNED AWAY FROM THE TRAFFIC WHEN THE FLAGGER IS NOT ON STATION AND THE ACCESS OPENINGS ARE NOT IN USE.
2. THE FLASHING WARNING LIGHT SHALL MEET THE REQUIREMENTS OF ILLINOIS TOLLWAY SUPPLEMENTAL SPECIFICATIONS AND BE OPERATED BY THE FLAGGER REMOTELY. THE LIGHTS SHALL BE FLASHING ONLY WHEN A VEHICLE IS ENTERING THE ILLINOIS TOLLWAY.
3. WHEN THREE LANES OR MORE ARE OPENED TO TRAFFIC, ADVANCE WARNING SIGNS AND ASSEMBLIES SHALL BE PROVIDED ON BOTH SIDES OF TRAVELED WAY.
4. WHEN CONTRACTOR ACCESS TO WORK AREA IS ON OPPOSITE SIDE FROM SHOWN, ALL INSTALLATIONS ARE MIRROR IMAGE.
5. FOR NIGHTTIME OPERATIONS, TEMPORARY LIGHTING OF CONSTRUCTION ACCESS TO WORK AREA SHALL BE PROVIDED.
6. TEMPORARY PAVEMENT MARKINGS SHALL BE REPLACED AS OFTEN AS NECESSARY TO DELINEATE OPENINGS.
7. IF POSSIBLE, LANE CLOSURES SHALL BE UTILIZED TO ELIMINATE THE MERGING OF CONSTRUCTION TRAFFIC INTO THROUGH TRAFFIC LANES.
8. A 1'-0" MINIMUM/2'-0" DESIRABLE SHY DISTANCE SHALL BE PROVIDED, MEASURED BETWEEN EDGE OF PAVEMENT LANE MARKING TO THE EDGE OF THE TRAFFIC CONTROL DEVICES.
9. "TRUCKS ENTERING HIGHWAY" SIGN MAY BE SUPPORTED BY OPTIONAL POST OR STAND MOUNTED DEVICES WHEN POSITIONED BEHIND TEMPORARY CONCRETE BARRIER.

TAPER RATES

WORK ZONE SPEED (mph)	SHY LINE (ft.)	BARRIER INSIDE SHY LINE	BARRIER AT OR BEYOND SHY LINE
65	8.5	28:1	19:1
60	8	26:1	18:1
55	7	24:1	16:1
50	6.5	21:1	14:1
45	6	18:1	12:1
40	5	16:1	10:1
35	4.5	15:1	9:1
30	4	13:1	8:1

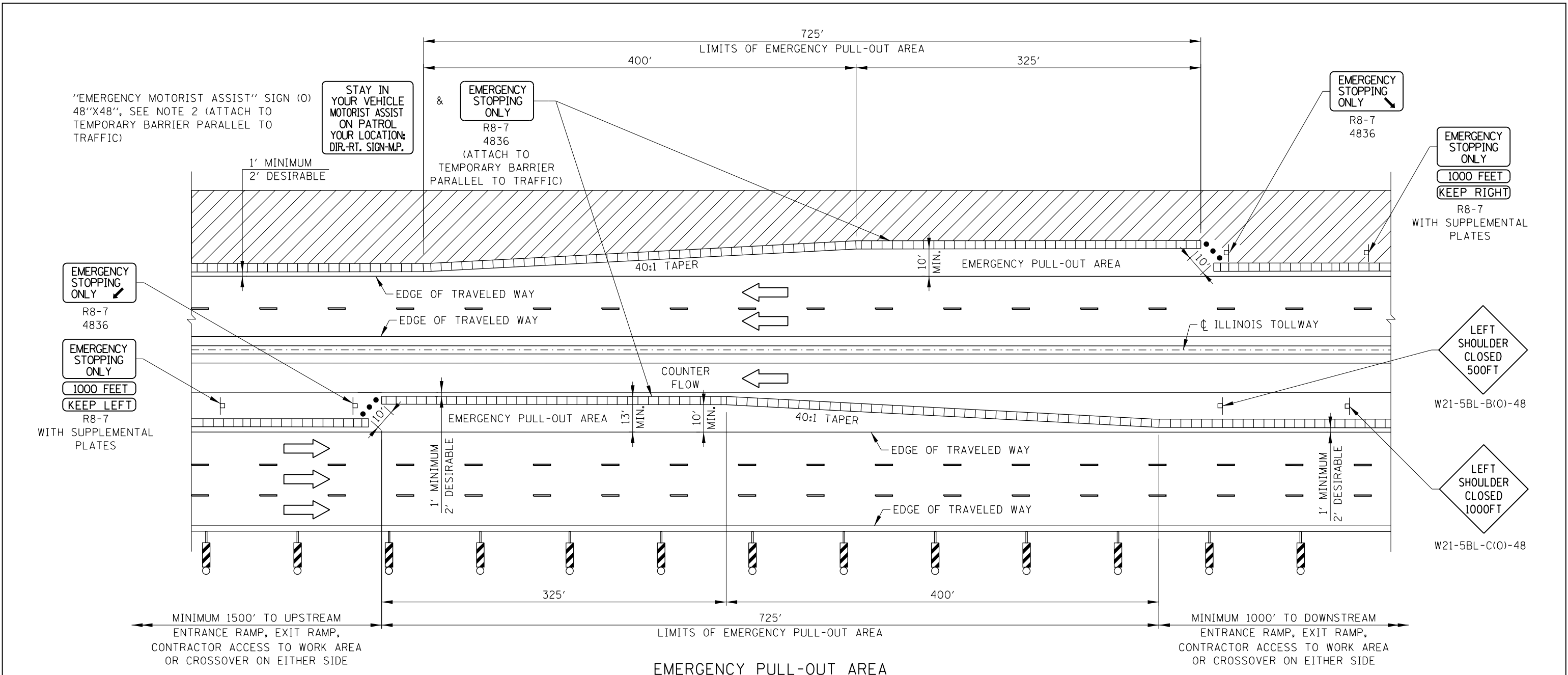
APPROVED *Paul Kovacs* CHIEF ENGINEER DATE 2-7-2012

DATE	REVISIONS
3-01-2013	REVISED NOTES.
3-31-2014	REVISED NOTE FOR TEMPORARY CONCRETE BARRIER.
3-31-2017	ADDED TAPER RATES TABLE

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CONTRACTOR ACCESS TO WORK AREA

STANDARD E6-03



LEGEND

- TEMPORARY CONCRETE BARRIER WITH BARRIER DELINEATORS ON TRAFFIC SIDE
- VERTICAL PANELS WITH STEADY BURNING LIGHTS @ 100 FT CENTERS ALONG ROADWAY (TANGENT) AND 50 FT CENTERS ALONG TAPERS.
- WORK AREA
- FLEXIBLE DELINEATOR POSTS
- DIRECTION OF TRAFFIC FLOW
- CONSTRUCTION SIGN ON SUPPORT PER ILLINOIS TOLLWAY STANDARD UNLESS NOTED.

NOTES:

1. PULL-OUT AREA SPACED PER CONTRACT DOCUMENTS.
2. ENGINEER TO DETERMINE EMERGENCY ASSIST SIGN'S INFORMATION FOR DIRECTION-ROUTE SIGN-MILEPOST ONCE THE LOCATION HAS BEEN ACCEPTED.
3. A 1'-0" MINIMUM/2'-0" DESIRABLE SHY DISTANCE SHALL BE PROVIDED, MEASURED BETWEEN EDGE OF PAVEMENT LANE MARKING TO THE EDGE OF THE TRAFFIC CONTROL DEVICE.
4. FLEXIBLE DELINEATORS TO BE 48" IN HEIGHT ABOVE BASE, TUBULAR POSTS (ORANGE) WITH 360 DEGREES FULL VIEW TWO-4" FLOURESCENT ORANGE REFLECTORIZED TAPE BANDS. FLEXIBLE DELINEATORS SHALL BE CAPABLE OF BENDING UNDER REPEATED IMPACTS AND RETURN TO AN UPRIGHT POSITION WITHOUT DAMAGE TO THE IMPACTING VEHICLE OR THE DELINEATORS. THE DELINEATOR'S BASE SHALL BE SECURELY MOUNTED TO THE ROADWAY SURFACE. THE POSTS SHALL BE REMOVABLE FROM THE BASES TO PERMIT REPLACEMENT OF DAMAGED UNITS AS REQUIRED.

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 APPROVED CHIEF ENGINEER DATE 2-7-2012

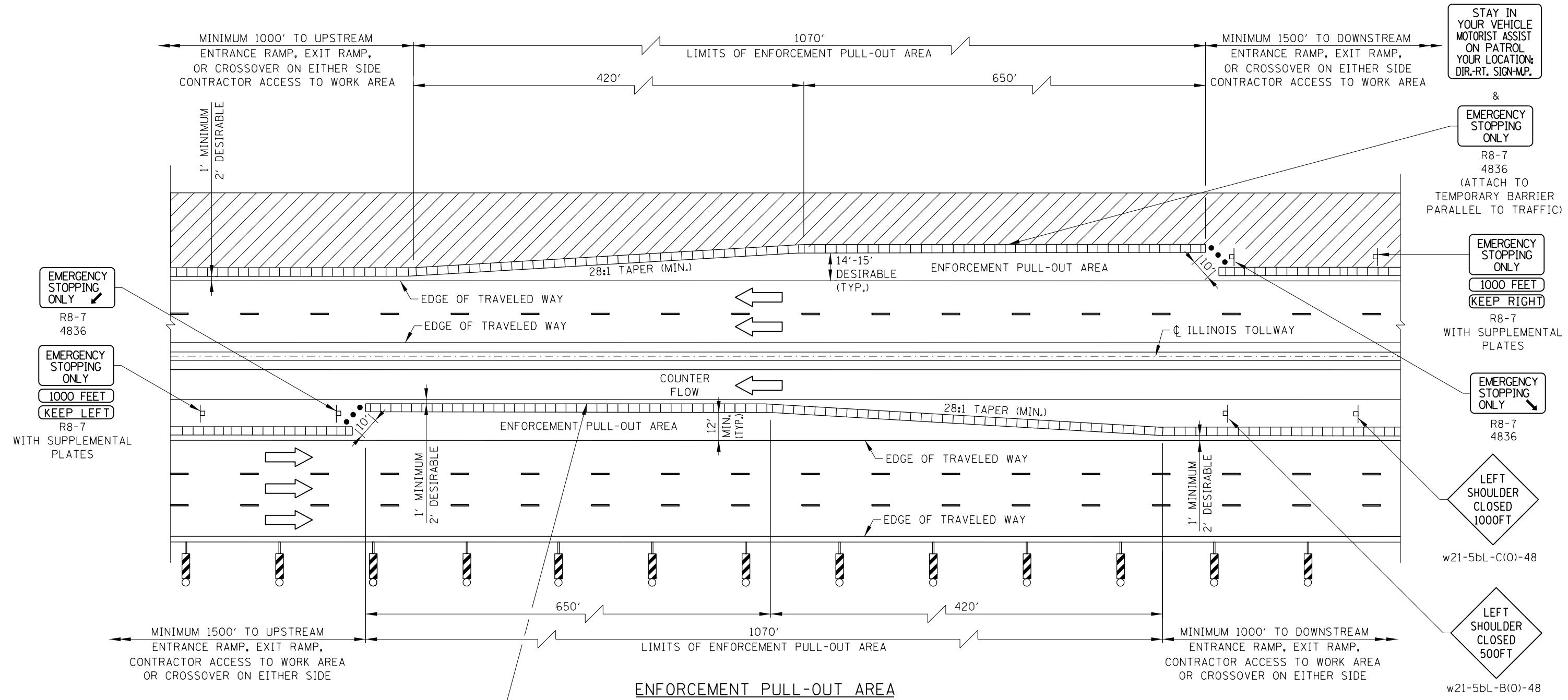
DATE	REVISIONS
11-01-12	REVISED LENGTH OF PULL-OUT AREA
	REVISED NOTES
03-01-13	REVISED "EMERGENCY MOTORIST ASSIST" SIGN NOTE.
03-31-14	ADDED ENFORCEMENT PULL-OUT AREA
03-11-15	REVISED NOTES

SHEET 1 OF 2

PULL-OUT AREA

STANDARD E7-04

"EMERGENCY MOTORIST ASSIST" SIGN (O)
48"x48", SEE NOTE 2 (ATTACH TO
TEMPORARY BARRIER PARALLEL TO TRAFFIC)



"EMERGENCY MOTORIST ASSIST" SIGN (O)
48"x48", SEE NOTE 2 (ATTACH TO
TEMPORARY BARRIER PARALLEL TO TRAFFIC)

STAY IN YOUR VEHICLE
MOTORIST ASSIST
ON PATROL
YOUR LOCATION;
DIR.-RT. SIGN-M.P.

&

EMERGENCY STOPPING ONLY
R8-7
4836
(ATTACH TO
TEMPORARY BARRIER
PARALLEL TO TRAFFIC)

LEGEND

- TEMPORARY CONCRETE BARRIER WITH BARRIER DELINEATORS ON TRAFFIC SIDE
- VERTICAL PANELS WITH STEADY BURNING LIGHTS @ 100 FT CENTERS ALONG ROADWAY (TANGENT) AND 50 FT CENTERS ALONG TAPERS.
- WORK AREA
- FLEXIBLE DELINEATOR POSTS
- DIRECTION OF TRAFFIC FLOW
- CONSTRUCTION SIGN ON SUPPORT PER ILLINOIS TOLLWAY STANDARD UNLESS NOTED.

SEE SHEET 1 IN THIS SERIES FOR NOTES.

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PULL-OUT AREA

STANDARD E7-04

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