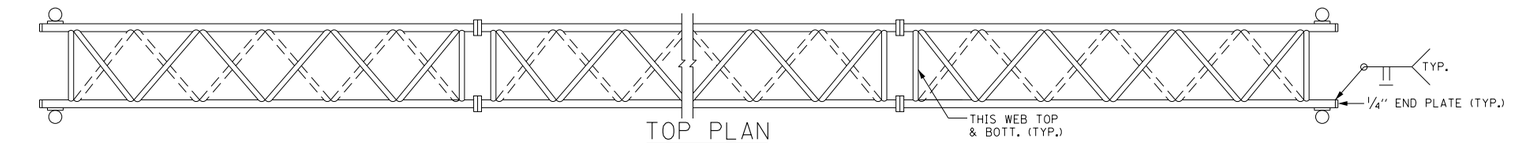
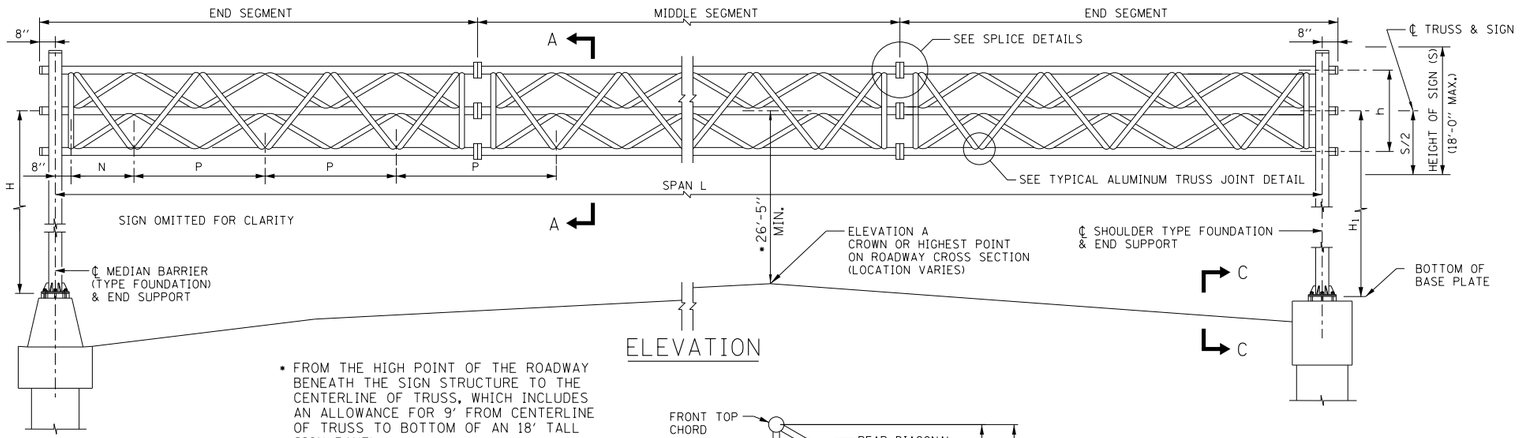
Illinois Tollway Standard Drawing Revisions

Section F	Sign Structure	
	Standard	**Modification Summary** **Effective: 03-01-2022**
	F1-12	**Overhead Sign Structure Span Type Structure Details**
	Sheet 1	Revised Material Note 2 to include API 5L Grade B or X42 or X52, add HSS Steel and revised steel plates and shape AASHTO designation. Remove XXS Pipe for columns and replace with HSS sections.
	Sheet 2	Increase base plate dimensions for HSS14x0.625 and revise callouts for HSS. Include anchor bolt spacing for HSS14x0.625 in Base Plate Plan. Remove diameter symbol for 3" XS Pipe in Typical End Support Elevation.
	Sheet 3	Include anchor bolt spacing for HSS14x0.625 in Plan, Section C-C and Anchor Bolt Detail.
	Sheet 4	Callout hot-poured joint sealer in Section D-D. Include anchor bolt spacing for HSS14x0.625 in Plan.
	Sheet 5	Callout hot-poured joint sealer in Section D-D. Include anchor bolt spacing for HSS14x0.625 in Plan.
	F4-13	**Overhead Sign Structure Cantilever Type Structure Details**
	Sheet 1	Revised Table B; combined steel tube and pipe and added grade C for A500 and revise steel plates and shape designation.
	F13-07	**Overhead Sign Structure Monotube Type (Steel) Mainline Structure Details**
	Sheet 2	Revise note 6 to include exits.
	Sheet 4	Revise notes 1 to include Grade C and note 8 to HSS instead of tube. Remove Section O-O with camera attached to monotube.
	F14-07	**Overhead Sign Structure Butterfly Type Structure Details**
	Sheet 1	Revised Fabrication Notes 1 & 4.
	F15-06	**Overhead Sign Structure Monotube Type (Steel) Structure Details for AET Ramp**
	Sheet 3	Revise camera support shown in plan in elevation.
	Sheet 4	Revise notes 1 to include Grade C and note 8 to HSS instead of tube.
	F16-05	**Overhead Sign Structure Monotube Type (Steel) Structure Details for Cash-IPO Ramp**
	Sheet 3	Revise Structural Steel Notes 4 & 6.
	F17-07	**Overhead Sign Structure Span Type (Steel) Structure Details**
	Sheet 1	Revised Fabrication Note 4.
	Sheet 11	Revised Note 3 from tube to pipe.
	F18-01	**Parapet Mounted Sign Support**
	Sheet 1	Revised Tube to HSS
	Sheet 2	Revised Pipe callout in Friction Cap Detail to HSS

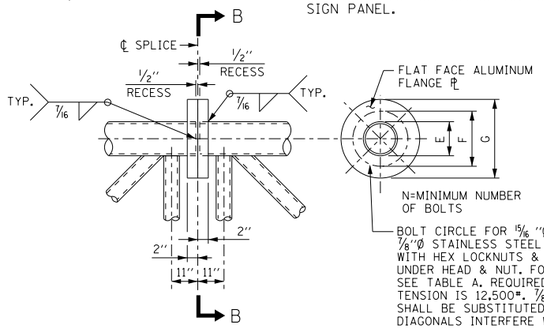
New Sheet Retired Standard





ELEVATION

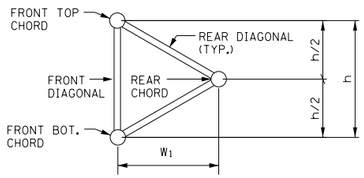
* FROM THE HIGH POINT OF THE ROADWAY BENEATH THE SIGN STRUCTURE TO THE CENTERLINE OF TRUSS, WHICH INCLUDES AN ALLOWANCE FOR 9' FROM CENTERLINE OF TRUSS TO BOTTOM OF AN 18' TALL SIGN PANEL.



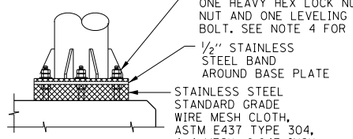
ELEVATION

SECTION B-B

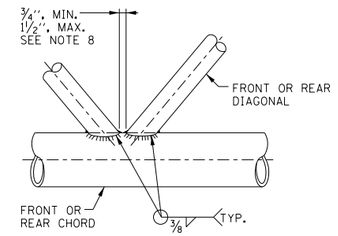
SPLICE DETAILS



SECTION A-A



VIEW C-C



TYPICAL ALUMINUM TRUSS
JOINT DETAIL

SIGN STRUCTURE MEMBER SCHEDULE

TRUSS NO.	DIMENSIONS					ALUMINUM TRUSS *					STEEL END SUPPORT		
	TRUSS SPAN L (MAX.)	P (MAX.)	N	h	W_1	MAXIMUM ALLOWABLE SIGN PANEL AREA	DL (TRUSS) DEFLECTION	MIDDLE SEGMENT OR END SEGMENT				W	HSS COLUMN (NOMINAL DIAMETER)	
								CHORD (O.D.)		DIAGONAL (O.D.)			HSS 12.75x0.500	HSS 14x0.625
								FRONT	REAR	FRONT	REAR		H OR H_1	H OR H_1
T-80	80'-0"	9'-0"	3'-4"	4'-6"	3'-10 3/4"	900 S.F.	1"	5 1/2"Ø x 1/2"	5 1/2"Ø x 1/2"	2 1/2"Ø x 1/4"	2 1/2"Ø x 1/4"	5'-9"	32'-0" (MAX)	38'-0" (MAX)
T-85	85'-0"	9'-6"	3'-10"	4'-9"	4'-1 3/8"	955 S.F.	1 1/16"	6 7/8"Ø x 1/2"	6 7/8"Ø x 1/2"	3"Ø x 1/4"	3"Ø x 1/4"	6'-7"	31'-0" (MAX)	38'-0" (MAX)
T-90	90'-0"	10'-0"	4'-4"	5'-0"	4'-4"	1010 S.F.	1 1/8"	6 7/8"Ø x 1/2"	6 7/8"Ø x 1/2"	3"Ø x 1/4"	3"Ø x 1/4"	6'-7"	31'-0" (MAX)	38'-0" (MAX)
T-95	95'-0"	10'-6"	4'-10"	5'-3"	4'-6 5/8"	1065 S.F.	1 3/16"	6 7/8"Ø x 1/2"	6 7/8"Ø x 1/2"	3"Ø x 1/4"	3"Ø x 1/4"	6'-7"	31'-0" (MAX)	38'-0" (MAX)
T-100	100'-0"	11'-4"	4'-0"	5'-8"	4'-10 7/8"	1125 S.F.	1 1/4"	7"Ø x 1/2"	7"Ø x 1/2"	3 1/2"Ø x 1/4"	3 1/2"Ø x 1/4"	7'-5"	31'-0" (MAX)	38'-0" (MAX)
T-105	105'-0"	12'-0"	3'-10"	6'-0"	5'-2 3/8"	1180 S.F.	1 5/16"	7"Ø x 1/2"	7"Ø x 1/2"	3 1/2"Ø x 1/4"	3 1/2"Ø x 1/4"	7'-5"	31'-0" (MAX)	38'-0" (MAX)
T-110	110'-0"	12'-6"	4'-4"	6'-3"	5'-5"	1200 S.F.	1 3/8"	7"Ø x 1/2"	7"Ø x 1/2"	3 1/2"Ø x 1/4"	3 1/2"Ø x 1/4"	7'-5"	31'-0" (MAX)	38'-0" (MAX)
T-115	115'-0"	13'-0"	4'-10"	6'-6"	5'-7 5/8"	1200 S.F.	1 1/2"	7 1/2"Ø x 1/2"	7 1/2"Ø x 1/2"	3 1/2"Ø x 1/4"	3 1/2"Ø x 1/4"	10'-2"	34'-0" (MAX)	40'-0" (MAX)
T-120	120'-0"	13'-8"	4'-8"	6'-10"	5'-11"	1200 S.F.	1 9/16"	7 1/2"Ø x 1/2"	7 1/2"Ø x 1/2"	3 1/2"Ø x 1/4"	3 1/2"Ø x 1/4"	10'-2"	34'-0" (MAX)	40'-0" (MAX)
T-130	130'-0"	15'-0"	4'-4"	7'-6"	6'-5 7/8"	1200 S.F.	1 9/16"	9"Ø x 1/2"	9"Ø x 1/2"	4"Ø x 1/4"	4"Ø x 1/4"	10'-2"	NOT APPLICABLE	40'-0" (MAX)
T-140	140'-0"	16'-3"	4'-4"	8'-2"	7'-0 7/8"	1200 S.F.	1 11/16"	10"Ø x 1/2"	10"Ø x 1/2"	4"Ø x 1/4"	4"Ø x 1/4"	10'-2"	NOT APPLICABLE	40'-0" (MAX)
T-150	150'-0"	17'-6"	4'-4"	8'-10"	7'-7 3/4"	1200 S.F.	1 13/16"	11"Ø x 1/2"	11"Ø x 1/2"	4 1/2"Ø x 1/4"	4 1/2"Ø x 1/4"	10'-2"	NOT APPLICABLE	40'-0" (MAX)

* SUBSTITUTION OF LARGER TRUSS SIZE IS ACCEPTABLE.

NOTES:

1. A PAIR OF MAIN HSS COLUMN SIZES FOR EACH SUPPORT SHALL BE SELECTED INDEPENDENTLY BASED ON SPECIFIC NEEDS.

CAMBER

SPAN IN FEET	CAMBER IN INCHES
80 THRU 95	1 1/2"
96 THRU 110	1 5/8"
111 THRU 120	1 7/8"
121 THRU 130	1 7/8"
131 THRU 140	2"
141 THRU 150	2 1/8"

PROVIDE THE ABOVE CAMBER AT MIDDLE OF SPAN OF STRUCTURES

TABLE A

CHORD O.D. E	F	G	N
5 1/2"Ø	10"	13"	8
6 7/8"Ø & 7"Ø	11 1/2"	14 1/2"	10
7 1/2"Ø	12 1/2"	15 1/2"	12
9"Ø	13 1/2"	16 1/2"	14
10"Ø	15 1/2"	18 1/2"	16
11"Ø	17 1/2"	20 1/2"	18

GENERAL NOTES:

1. WORK THIS SHEET WITH OVERHEAD SIGN STRUCTURES SPAN TYPE SUMMARY AND TOTAL BILL OF MATERIAL.
2. AFTER ADJUSTMENTS TO LEVEL TRUSS AND ENSURE ADEQUATE VERTICAL CLEARANCE, ALL TOP AND LEVELING NUTS SHALL BE TIGHTENED AGAINST THE BASE PLATE WITH A MINIMUM TORQUE OF 200 LB.-FT. STAINLESS STEEL MESH SHALL THEN BE PLACED AROUND THE PERIMETER OF THE BASE PLATE. SECURE TO BASE PLATE WITH STAINLESS STEEL BANDING.
3. SIGN SUPPORT STRUCTURES MAY BE SUBJECT TO DAMAGING VIBRATIONS AND OSCILLATIONS WHEN SIGN PANELS ARE NOT IN PLACE DURING ERECTION OR MAINTENANCE OF THE STRUCTURE. TO AVOID THESE, ATTACH TEMPORARY BLANK SIGN PANELS OR OTHER BRACING TO THE STRUCTURE UNTIL PERMANENT SIGNS ARE INSTALLED.
4. TRUSS SEGMENTS SHALL BE SHIPPED INDIVIDUALLY WITH ADEQUATE PROVISION TO PREVENT DETRIMENTAL MOTION DURING TRANSPORT. THE CONTRACTOR IS RESPONSIBLE FOR MAINTAINING THE CONFIGURATION AND PROTECTION OF THE TRUSSES.
5. ONLY SIGN PANELS ARE PERMITTED TO BE MOUNTED ON THIS TRUSS.

DESIGN SPECIFICATIONS:

1. 2015 AASHTO STANDARD SPECIFICATIONS FOR STRUCTURAL SUPPORTS FOR HIGHWAY SIGNS, LUMINAIRES, AND TRAFFIC SIGNALS, 1ST EDITION WITH 2020 INTERIM REVISIONS, INSTRUCTIONS AND INFORMATION.
2. FOUNDATION DESIGN IS IN ACCORDANCE WITH THE AASHTO LRFD BRIDGE DESIGN SPECIFICATIONS, 9TH EDITION, 2020

CONSTRUCTION SPECIFICATIONS:

1. ALL MATERIALS, EXCEPT AS SHOWN, FABRICATION, ERECTION AND CONSTRUCTION REQUIREMENTS SHALL BE IN ACCORDANCE WITH SECTION 733 OF THE LATEST ILLINOIS TOLLWAY SUPPLEMENTAL SPECIFICATIONS.

LOADING:

1. BOTH END SUPPORTS ARE DESIGNED FOR 60% OF THE TOTAL LOAD.
2. WIND LOADING SHALL BE A MINIMUM OF 50 PSF ON SIGN PANELS AND 35 PSF NORMAL TO TRUSS ELEMENTS NOT BEHIND SIGN PANELS.
3. ICE LOAD, OSHA, WALKWAY = 3 P.S.F. APPLIED WITH A FACTOR OF 1.0 FOR STRENGTH I ONLY.

FABRICATION NOTES:

1. NO SPLICES SHALL BE LOCATED WITHIN 0.1xL OF THE CENTERLINE OF THE SPAN.
2. MATERIALS: ALUMINUM SHALL CONFORM TO ASTM B221, ALLOY 6061 TEMPER T6. ALL STRUCTURAL STEEL PIPE SHALL BE ASTM A53 GRADE B OR A106 GRADE B OR API 5L GRADE B OR X42 OR X52. ALL STRUCTURAL STEEL HSS SHALL BE ASTM A500 GRADE B OR C. ALL STRUCTURAL STEEL PLATES AND SHAPES SHALL CONFORM TO ASTM A36 (AASHTO M183) OR ASTM A572 GRADE 50. STAINLESS STEEL FOR SHIMS, SLEEVES AND HANDHOLE COVERS SHALL BE ASTM A240, TYPE 302 OR 304, OR ANOTHER ALLOY SUITABLE FOR EXTERIOR EXPOSURE AND ACCEPTABLE TO THE ENGINEER. THE STEEL HSS AND STIFFENING RIBS AT THE BASE PLATE FOR THE COLUMN SHALL HAVE A MINIMUM LONGITUDINAL CHARPY V-NOTCH (CVN) ENERGY OF 15 LB.-FT. AT 40° F. (ZONE 2) BEFORE GALVANIZING.
3. WELDING: ALL WELDS TO BE CONTINUOUS UNLESS OTHERWISE SHOWN. ALL WELDING TO BE DONE IN ACCORDANCE WITH CURRENT AWS D1.1 AND D1.2 STRUCTURAL WELDING CODES (STEEL AND ALUMINUM) AND THE IDOT STANDARD SPECIFICATIONS. ALUMINUM WELD FILLER SHALL BE ALLOY 5556.
4. FASTENERS FOR ALUMINUM TRUSSES: HIGH STRENGTH BOLTS SHALL SATISFY THE REQUIREMENTS OF AASHTO M164 (ASTM A325), OR APPROVED ALTERNATE, AND SHALL HAVE MATCHING LOCK NUTS. THREADED STUDS FOR SPLICES (IF MEMBERS INTERFERE) SHALL SATISFY THE REQUIREMENTS OF ASTM A449, ASTM A193, GRADE B7, OR APPROVED ALTERNATE, AND SHALL HAVE MATCHING LOCK NUTS. BOLTS AND LOCK NUTS NOT REQUIRED TO BE HIGH STRENGTH SHALL SATISFY THE REQUIREMENTS OF ASTM A307. ALL BOLTS AND LOCK NUTS SHALL BE HOT DIP GALVANIZED PER AASHTO M232, EXCEPT STAINLESS STEEL FASTENERS, NUTS AND WASHERS. THE LOCK NUTS SHALL HAVE NYLON OR STEEL INSERTS. A STAINLESS STEEL FLAT WASHER CONFORMING TO ASTM A240 TYPE 302 OR 304, IS REQUIRED UNDER BOTH HEAD AND NUT OR UNDER BOTH NUTS WHERE THREADED STUDS ARE USED. HIGH STRENGTH BOLT INSTALLATION SHALL CONFORM TO ARTICLE 505.04 (f)(2)d OF THE IDOT STANDARD SPECIFICATIONS FOR ROAD AND BRIDGE CONSTRUCTION. ROTATIONAL CAPACITY ("ROCAP") TESTING OF BOLTS WILL NOT BE REQUIRED.
5. U-BOLTS: U-BOLTS SHALL BE STAINLESS STEEL AND SHALL CONFORM TO ASTM 193, CLASS I, GRADE B8 (AISI TYPE 304). WASHERS FOR U-BOLTS SHALL CONFORM TO ASTM A240, TYPE 302. NUTS FOR U-BOLTS SHALL CONFORM TO ASTM A194 (AASHTO M292), GRADE 8F (AISI TYPE 303).
6. GALVANIZING: ALL STEEL GRATING, PLATES, SHAPES, HSS AND PIPE SHALL BE HOT DIP GALVANIZED AFTER FABRICATION IN ACCORDANCE WITH AASHTO M111. PAINTING IS NOT PERMITTED.
7. SEE TABLE "SIGN STRUCTURE MEMBER SCHEDULE" FOR "W" AND "W_1".
8. DIAGONALS SHALL BE DETAILED TO MINIMIZE OFFSET FOR THEORETICAL PANEL POINT AND PROVIDE 3/4 TO 1 1/2 INCH CLEARANCE BETWEEN DIAGONALS AND PROVIDE CLEARANCE FOR U-BOLT CONNECTIONS OF SIGNS OR WALKWAY BRACKETS.
9. FOR ANY DESIGN SPAN LENGTH THAT FALLS BETWEEN TWO CONSECUTIVE SPANS PROVIDED IN COLUMN 2 OF TABLE "SIGN STRUCTURE MEMBER SCHEDULE", THE LARGER DESIGN SPAN LENGTH SHALL BE USED (I.E. FOR A 92' SPAN LENGTH FALLING BETWEEN 90' AND 95' DESIGN SPAN LENGTHS IN TABLE, THE 95' DESIGN SPAN LENGTH TRUSS AND POST DETAILS SHALL BE USED).

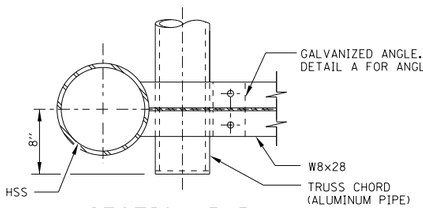
Paul Kovacs
APPROVED ..... DATE 2-07-2012
CHIEF ENGINEERING OFFICER

DATE	REVISIONS
3-01-2022	REV. FABRICATION NOTE 5, MATERIALS NOTE 2
	REPLACE XXS PIPE WITH HSS, INC. BASE PL. &
	ADD HOT-POURED JOINT SEALER IN THE SLAB.
3-01-2021	UPDATE DESIGN LOADING, DESIGN CRITERIA AND
	P AND L DIMS. AS MAX.
	REVISED DRILLED SHAFT LENGTH.
3-01-2020	ADDED WASHER & NUTS CALLOUT-VIEW C-C.
	ADDED NOTE 9 FOR DESIGN SPAN LENGTH.
	REVISED ANGLE SIZE & ANCHOR BOLT DETAIL
	CHANGED GRADE BEAM IN SHEET 4 TO
	CLASS DS CONCRETE.
3-01-2019	UPDATE BARRIER SHAPE. CHANGED GRADE
	BEAM TO CLASS SI CONCRETE. REVISED
	†1(E) BAR IN BAR LIST.
3-01-2018	REVISED VER. CLEARANCE, AND ADDED NOTE.
3-31-2017	COLUMN MEMBER ADJUSTMENTS AND
	FOUNDATION REINFORCEMENT.
3-31-2016	REVISED FOUNDATION NOTE AND REVISED
	BASE PLATE DIMENSIONS.
3-11-2015	REVISED NOTES.

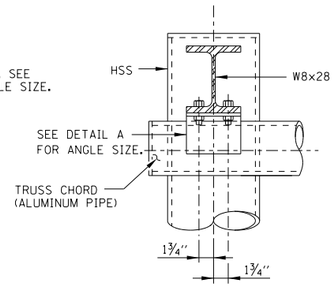
Illinois Tollway

OVERHEAD SIGN STRUCTURE
SPAN TYPE
STRUCTURE DETAILS

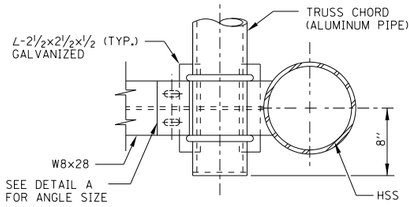
STANDARD F1-12



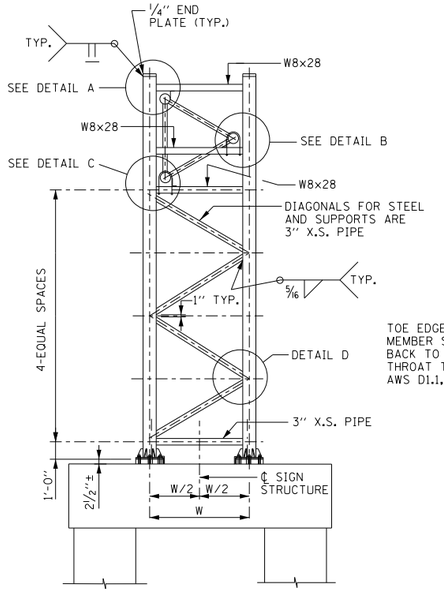
SECTION B-B



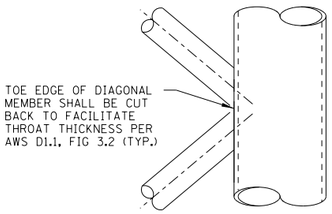
SECTION A-A



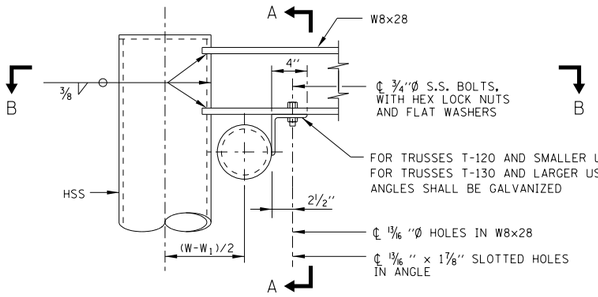
SECTION D-D



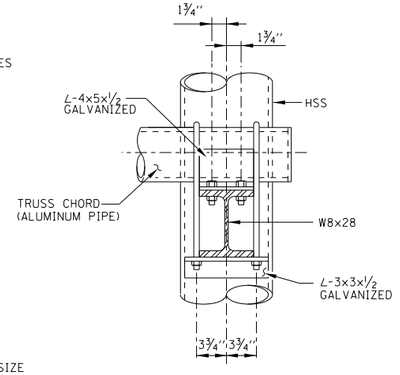
TYPICAL END SUPPORT ELEVATION



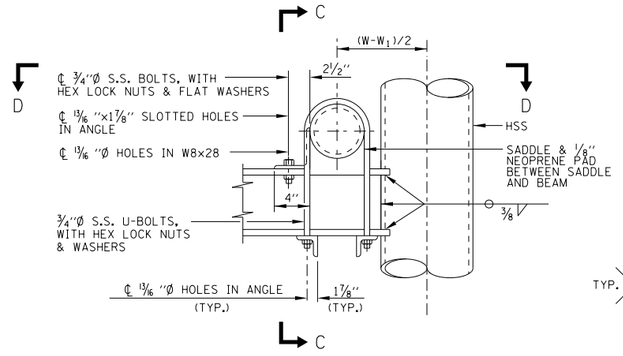
DETAIL D



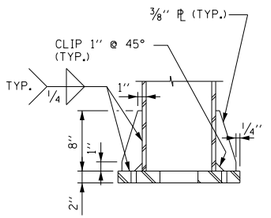
DETAIL A



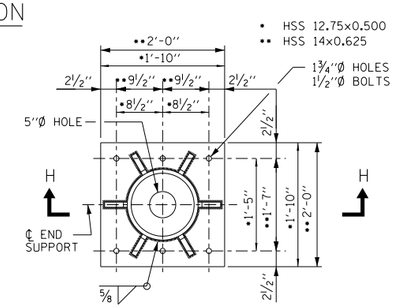
SECTION C-C



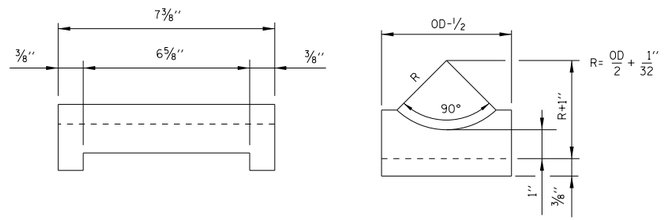
DETAIL B



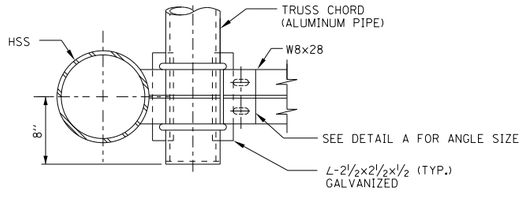
SECTION H-H



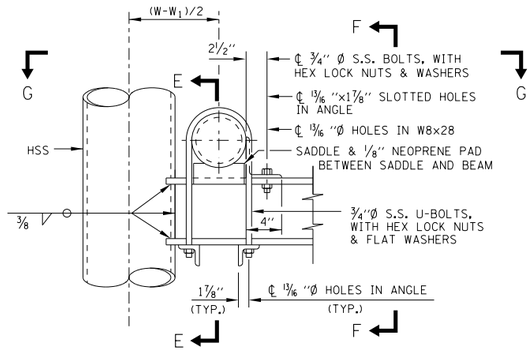
BASE PLATE PLAN



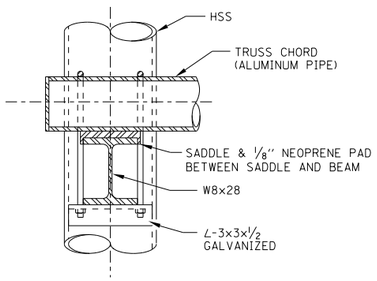
SADDLE (SHIM) DETAIL (ALUMINUM)



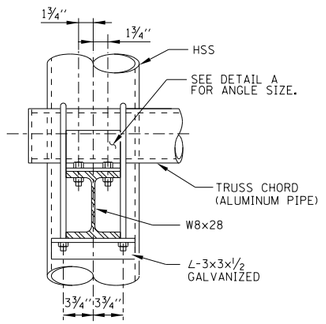
SECTION G-G



DETAIL C



SECTION E-E



SECTION F-F

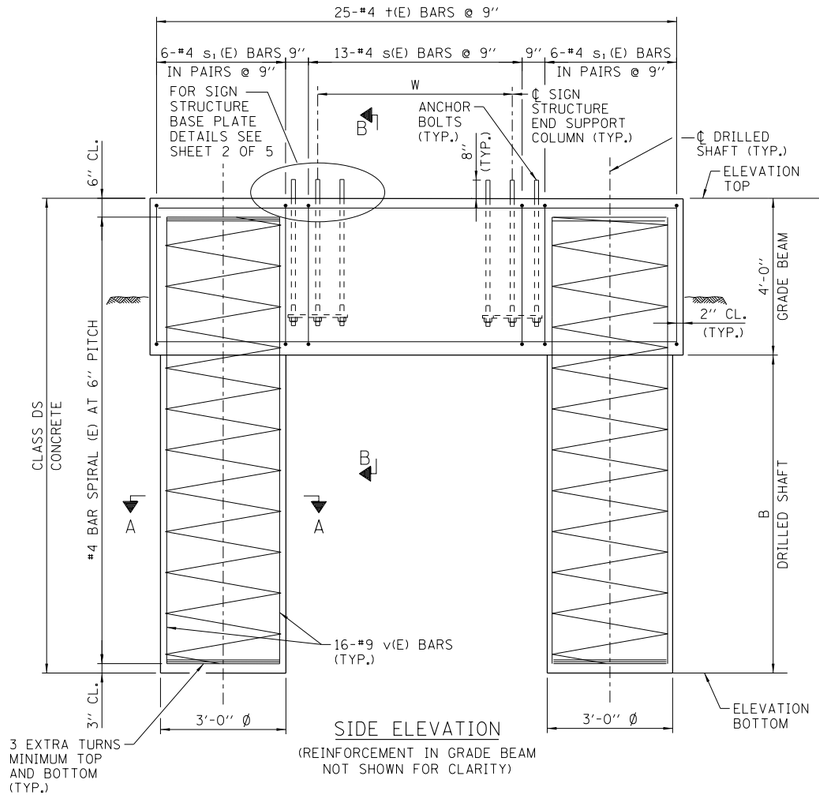
APPROVED Paul Kovacs DATE 2-7-2012
CHIEF ENGINEERING OFFICER

SHEET 2 OF 5

Illinois Tollway

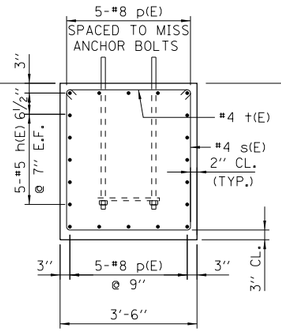
OVERHEAD SIGN STRUCTURE
SPAN TYPE
STRUCTURE DETAILS

STANDARD F1-12

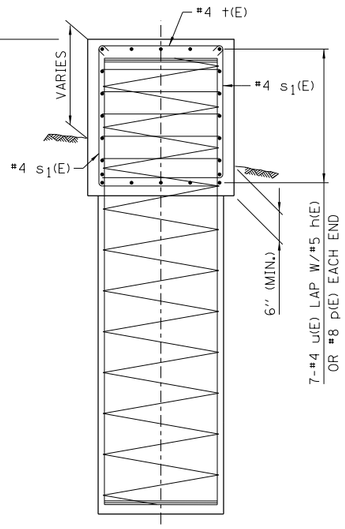


SIDE ELEVATION

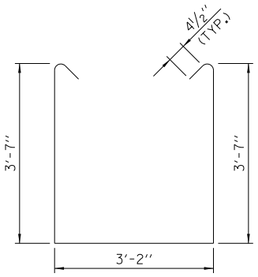
(REINFORCEMENT IN GRADE BEAM NOT SHOWN FOR CLARITY)



SECTION B-B



END VIEW

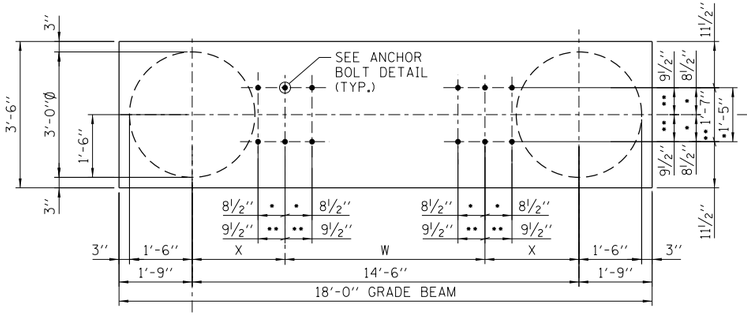


BAR s(E)

NOTES:

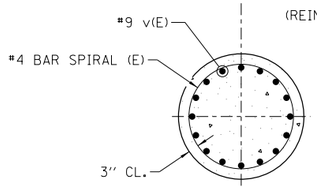
1. THE FOUNDATION DETAILS SHOWN ARE BASED ON THE PRESENCE OF MOSTLY COMMON COHESIVE SOIL CONDITIONS (SILTY OR SANDY CLAY), WITH AN AVERAGE UNCONFINED COMPRESSIVE STRENGTH (QU) > 1.25 TON/SQ. FT. WHICH SHALL BE DETERMINED BY PREVIOUS SOIL INVESTIGATIONS AT THE JOBSITE. WHEN OTHER CONDITIONS ARE INDICATED, THE FOUNDATION DIMENSIONS SHOWN SHALL BE INCLUDED IN THE PLANS AND THE FOUNDATION DIMENSIONS SHOWN SHALL BE THE RESULT OF SITE SPECIFIC DESIGNS. IF CONDITIONS ENCOUNTERED IN THE FIELD ARE DIFFERENT THAN THOSE INDICATED, THE CONTRACTOR SHALL NOTIFY THE ENGINEER TO DETERMINE IF THE FOUNDATION DIMENSIONS NEED TO BE MODIFIED.
2. ANCHOR BOLTS SHALL CONFORM TO THE REQUIREMENTS OF AASHTO M314 OR ASTM F1554 GRADE 55. ALL OTHER MATERIAL, FABRICATION, AND CONSTRUCTION REQUIREMENTS SHALL BE IN ACCORDANCE WITH SECTION 734 OF THE ILLINOIS TOLLWAY SUPPLEMENTAL SPECIFICATIONS.
3. CONCRETE SHALL BE PLACED MONOLITHICALLY, WITHOUT CONSTRUCTION JOINTS UNLESS NOTED OTHERWISE.
4. BACKFILL SHALL BE PLACED PER SECTION 502 OF THE IDOT STANDARD SPECIFICATION AND PRIOR TO ERECTION OF SUPPORT COLUMN.
5. A NORMAL SURFACE FINISH FOLLOWED BY A CONCRETE SEALER APPLICATION WILL BE REQUIRED ON CONCRETE SURFACES ABOVE THE LOWEST ELEVATION 6'' BELOW FINISHED GROUND LINE.
6. ALL REBAR DESIGNATED (E) SHALL BE EPOXY COATED. REBAR SHALL BE POSITIONED SO THAT THERE WILL BE NO INTERFERENCE BETWEEN VERTICAL REINFORCEMENT AND ANCHOR BOLTS.
7. SITE GROUNDING ELECTRODE SYSTEM TO BE PROVIDED AS INDICATED ON THE PLANS.
8. NO SONOTUBES OR DECOMPOSABLE FORMS SHALL BE USED 6'' BELOW THE FINISHED GROUND LINE. PERMANENT METAL FORMS OR OTHER SHIELDING SHALL NOT BE LEFT IN PLACE BELOW THE ELEVATION WITHOUT THE ENGINEER'S WRITTEN PERMISSION. EXCAVATIONS SHALL BE DEWATERED BEFORE CONCRETE PLACEMENT IF DIRECTED BY THE ENGINEER AT NO ADDITIONAL COST.
9. IF NECESSARY TO INCREASE STEEL END SUPPORT HEIGHT ABOVE THE LIMITATIONS SHOWN IN SIGN STRUCTURE MEMBER SCHEDULE ON SHEET 1 OF THIS SERIES, GRADE BEAM DEPTH SHALL BE INCREASED UP TO 6'-0'' WITHOUT CHANGES TO THE DRILLED SHAFT DESIGN. GRADE BEAM REINFORCEMENT, CONCRETE VOLUME AND LENGTH OF ANCHOR BOLTS SHALL BE REVISED ACCORDINGLY.

DESIGN TABLE FOR DRILLED SHAFTS IN COHESIVE SOILS (QU > 1.25 TON/SQ. FT.)					
TRUSS No.	W	X	B	CLASS DS CONC. CY	REINF. BARS POUND
T-80	5'-9''	4'-4½''	40'-0''	30.3	6650
T-85	6'-7''	3'-11½''	50'-0''	35.5	7940
T-90	6'-7''	3'-11½''	50'-0''	35.5	7940
T-95	6'-7''	3'-11½''	50'-0''	35.5	7940
T-100	7'-5''	3'-6½''	50'-0''	35.5	7940
T-105	7'-5''	3'-6½''	50'-0''	35.5	7940
T-110	7'-5''	3'-6½''	50'-0''	35.5	7940
T-115	10'-2''	2'-2''	50'-0''	35.5	7940
T-120	10'-2''	2'-2''	50'-0''	35.5	7940
T-130	10'-2''	2'-2''	55'-0''	38.1	8590
T-140	10'-2''	2'-2''	55'-0''	38.1	8590
T-150	10'-2''	2'-2''	55'-0''	38.1	8590



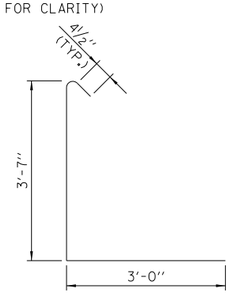
PLAN

(REINFORCEMENT NOT SHOWN FOR CLARITY)

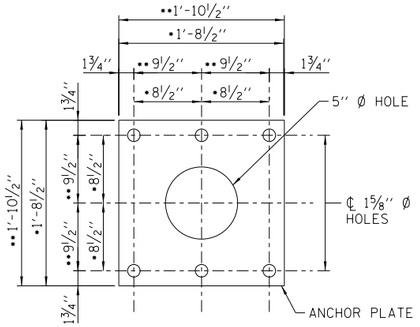


(TYPICAL BOTH SHAFTS)

SECTION A-A

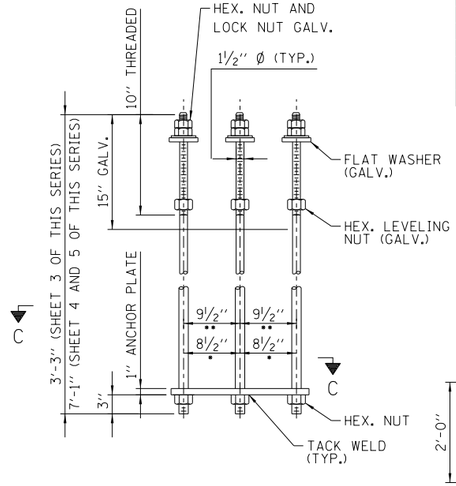


BAR s_1(E)



SECTION C-C

- • HSS 12.75x0.500
- •• HSS 14x0.625



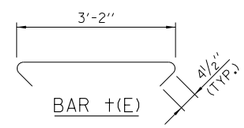
ANCHOR BOLT DETAIL

(TYP. FOR ALL FOUNDATIONS)

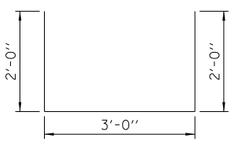
BAR LIST - EACH FOUNDATION

(2 SHAFT AND 1 GRADE BEAM)

BAR	NUMBER	SIZE	LENGTH	SHAPE
h(E)	10	#5	17'-8''	——
p(E)	10	#8	17'-8''	——
s(E)	13	#4	11'-1''	⌐¬
s_1(E)	24	#4	6'-11½''	⌐
t(E)	25	#4	3'-11''	⟷
u(E)	14	#4	7'-0''	⌐¬
v(E)	32	#9	B ADD 3'-3''	——
#4 BAR SPIRAL (E) - SEE SIDE ELEVATION				



BAR t(E)



BAR u(E)

Paul Kovacs

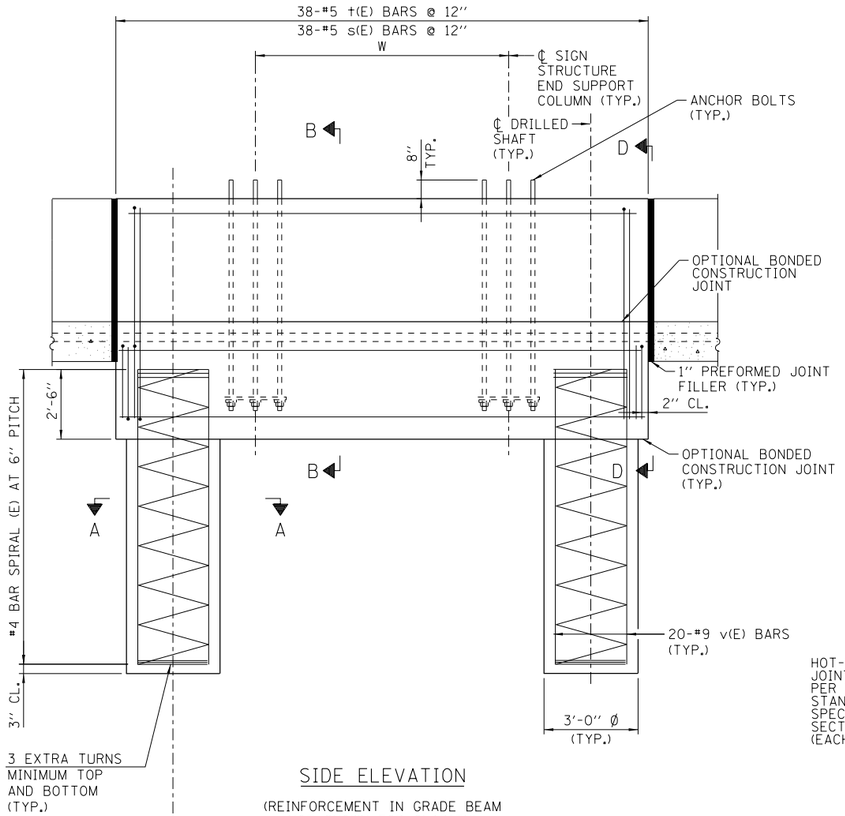
APPROVED . . . . . DATE . 2-7-2012

CHIEF ENGINEERING OFFICER

Illinois Tollway

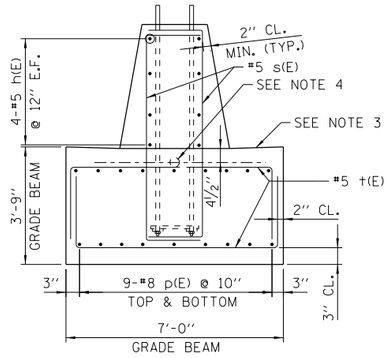
OVERHEAD SIGN STRUCTURE
SPAN TYPE
STRUCTURE DETAILS

STANDARD F1-12

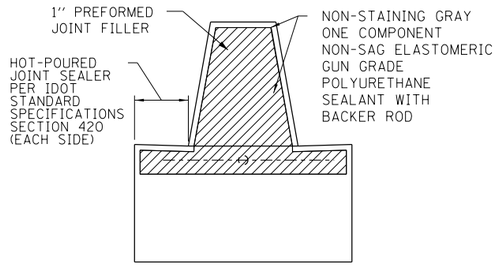


SIDE ELEVATION

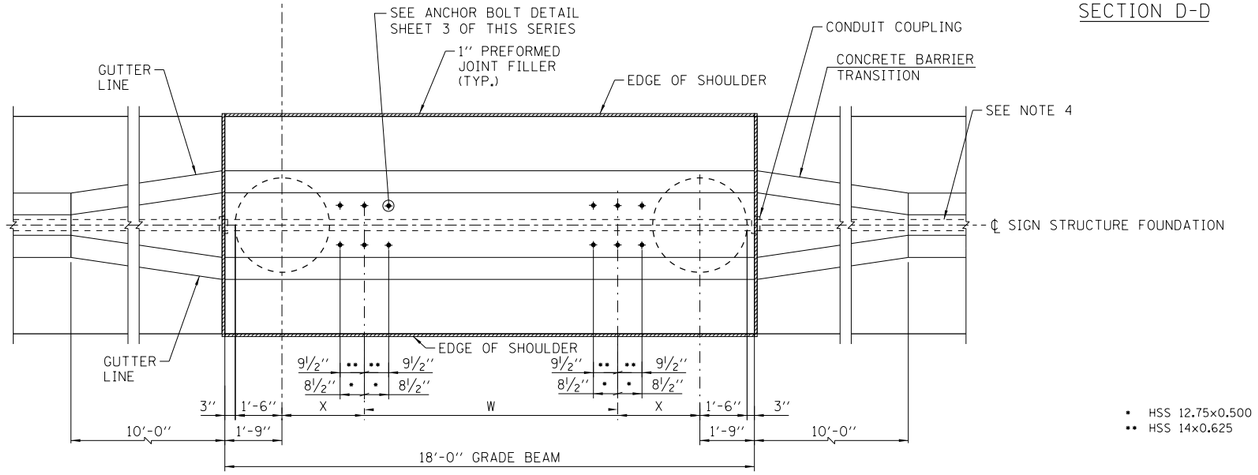
(REINFORCEMENT IN GRADE BEAM NOT SHOWN FOR CLARITY)



SECTION B-B



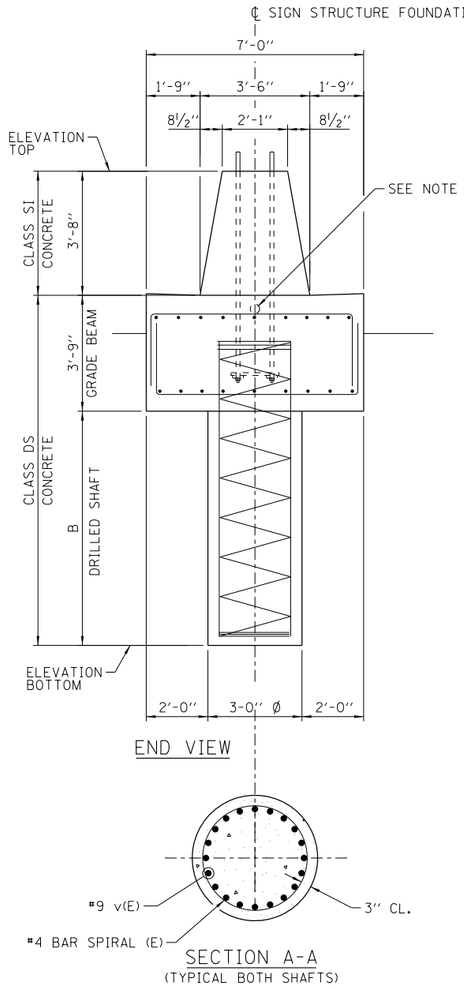
SECTION D-D



PLAN

(REINFORCEMENT NOT SHOWN FOR CLARITY)

• HSS 12.75x0.500
•• HSS 14x0.625



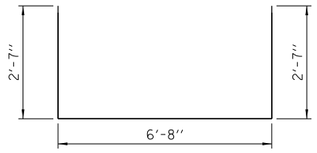
END VIEW

SECTION A-A

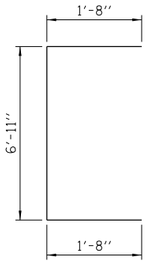
(TYPICAL BOTH SHAFTS)

BAR LIST - EACH FOUNDATION

BAR	NUMBER	SIZE	LENGTH	SHAPE
h(E)	8	#5	17'-8''	———
p(E)	18	#8	17'-8''	———
s(E)	38	#5	10'-3''	⊏
†(E)	38	#5	11'-10''	⊔
v(E)	40	#9	B ADD 2'-3''	———
#4 BAR SPIRAL (E) - SEE SIDE ELEVATION				



BAR †(E)



BAR s(E)

DESIGN TABLE FOR DRILLED SHAFTS IN COHESIVE SOILS (QU > 1.25 TON/SQ. FT.)							
TRUSS No.	W	X	B	CLASS DS CONC. CU. YD.	CLASS SI CONC. CU. YD.	REINF. BARS POUND	PROTECTIVE COAT SQ. YD.
T-80	5'-9''	4'-4½''	50'-0''	43.7	6.8	10110	26.1
T-85	6'-7''	3'-11½''	55'-0''	46.3	6.8	10890	26.1
T-90	6'-7''	3'-11½''	55'-0''	46.3	6.8	10890	26.1
T-95	6'-7''	3'-11½''	55'-0''	46.3	6.8	10890	26.1
T-100	7'-5''	3'-6½''	55'-0''	46.3	6.8	10890	26.1
T-105	7'-5''	3'-6½''	55'-0''	46.3	6.8	10890	26.1
T-110	7'-5''	3'-6½''	55'-0''	46.3	6.8	10890	26.1
T-115	10'-2''	2'-2''	55'-0''	46.3	6.8	10890	26.1
T-120	10'-2''	2'-2''	55'-0''	46.3	6.8	10890	26.1
T-130	10'-2''	2'-2''	60'-0''	48.9	6.8	11670	26.1
T-140	10'-2''	2'-2''	60'-0''	48.9	6.8	11670	26.1
T-150	10'-2''	2'-2''	60'-0''	48.9	6.8	11670	26.1

NOTES:

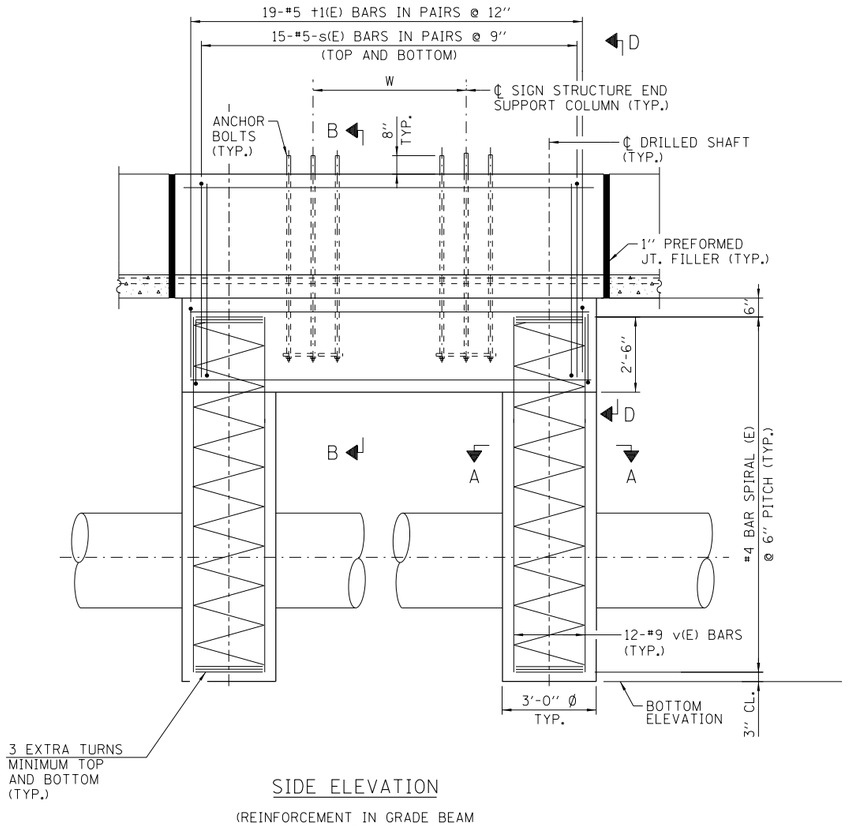
1. SEE SHEET 3 OF THIS SERIES FOR GENERAL NOTES AND DESIGN CRITERIA.
2. FOR SIGN STRUCTURE BASE PLATE DETAIL, SEE SHEET 2 OF THIS SERIES.
3. REFERENCE ILLINOIS TOLLWAY STANDARD DRAWING C5 FOR GUTTER SLOPE.
4. COORDINATE CONDUIT SIZE, LOCATION AND QUANTITY WITH ELECTRICAL PLANS, CONDUITS SHALL BE PLACED TO MISS REINFORCEMENT BARS, DO NOT CUT REINFORCEMENT BARS.
5. PROTECTIVE COAT SHALL BE APPLIED TO THE TRAFFIC AND TOP FACES OF THE BARRIER AND TOP FACE OF GUTTER.

Paul Kovacs
APPROVED . . . . . DATE 2-7-2012
CHIEF ENGINEERING OFFICER

Illinois Tollway

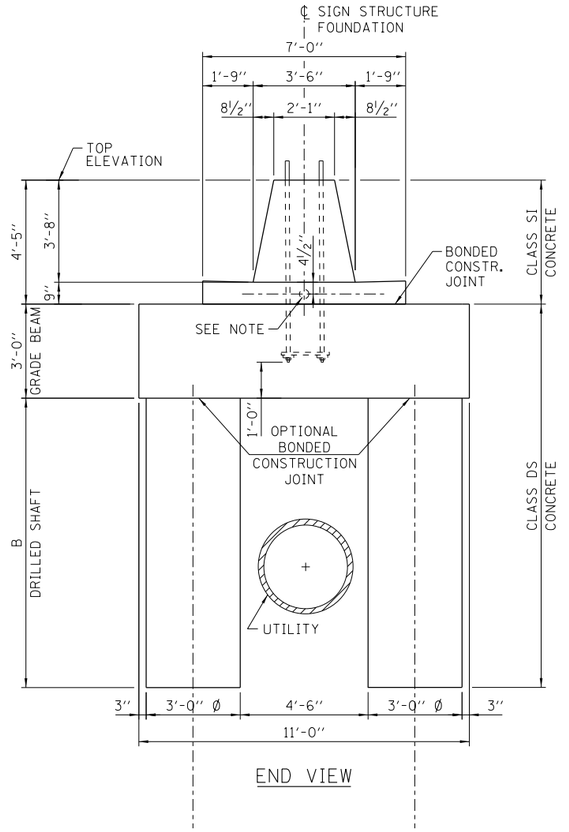
OVERHEAD SIGN STRUCTURE
SPAN TYPE
STRUCTURE DETAILS

STANDARD F1-12



SIDE ELEVATION

(REINFORCEMENT IN GRADE BEAM NOT SHOWN FOR CLARITY)



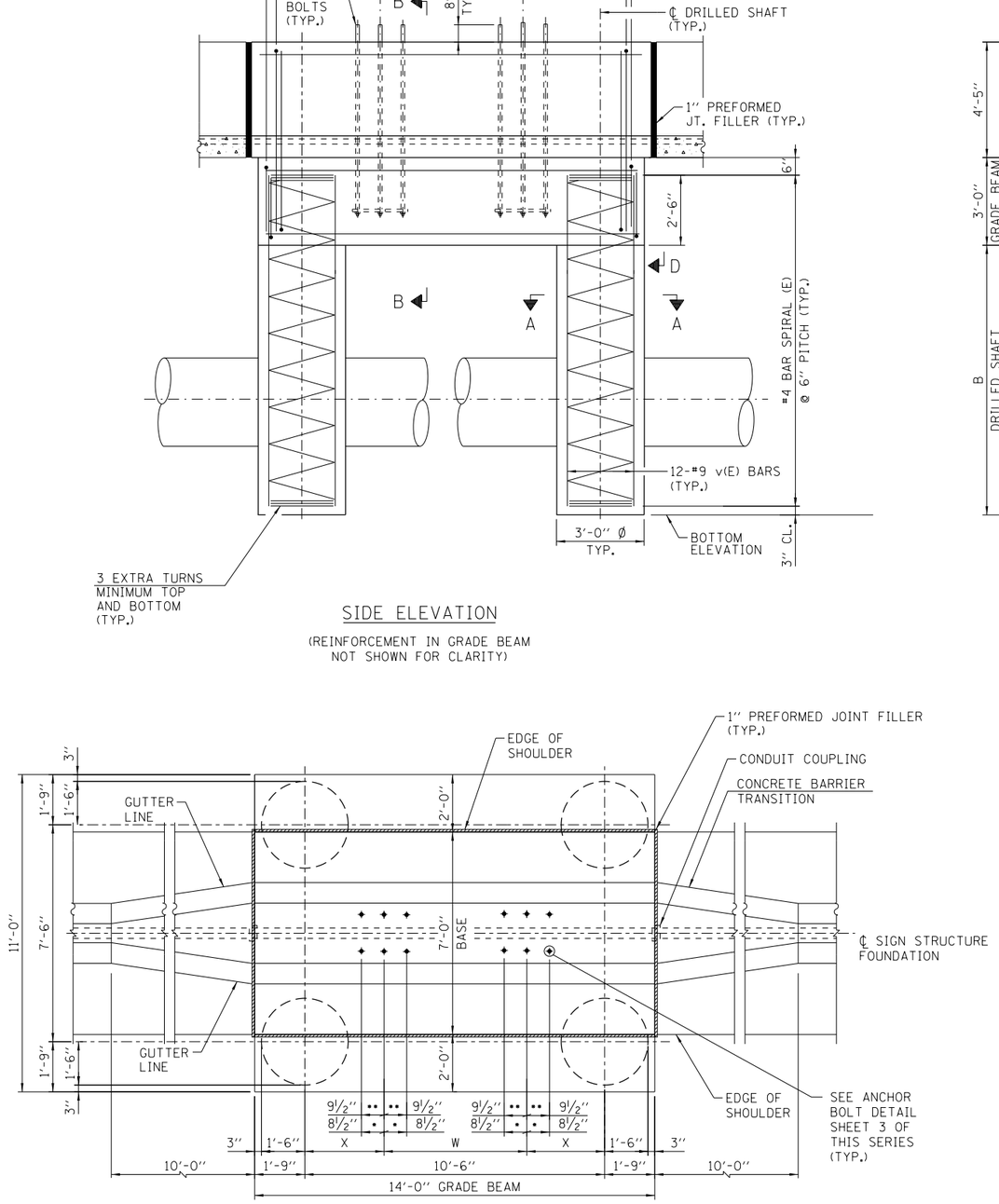
END VIEW

BAR LIST - EACH FOUNDATION

BAR	NUMBER	SIZE	LENGTH	SHAPE
h(E)	16	#5	13'-8''	——
p(E)	30	#8	13'-8''	——
s(E)	38	#5	10'-3''	⊏
†(E)	15	#5	6'-8''	——
†1(E)	60	#8	12'-7''	⌊——
v(E)	48	#9	B ADD 2'-3''	——
#4 BAR SPIRAL (E) - SEE SIDE ELEVATION				

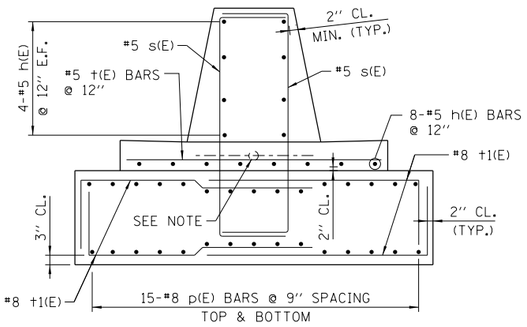
DESIGN TABLE FOR DRILLED SHAFTS IN COHESIVE SOILS (QU > 1.25 TON/SQ. FT.)

TRUSS No.	W	X	B	CLASS DS CONC. CU. YD.	CLASS SI CONC. CU. YD.	REINF. BARS POUND	PROTECTIVE COAT SQ. YD.
T-80	5'-9''	2'-4½''	25'-0''	43.3	8.0	9950	20.3
T-85	6'-7''	1'-11½''	25'-0''	43.3	8.0	9950	20.3
T-90	6'-7''	1'-11½''	25'-0''	43.3	8.0	9950	20.3
T-95	6'-7''	1'-11½''	25'-0''	43.3	8.0	9950	20.3
T-100	7'-5''	1'-6½''	25'-0''	43.3	8.0	9950	20.3
T-105	7'-5''	1'-6½''	30'-0''	48.5	8.0	10980	20.3
T-110	7'-5''	1'-6½''	30'-0''	48.5	8.0	10980	20.3
T-115	10'-2''	0'-2''	30'-0''	48.5	8.0	10980	20.3
T-120	10'-2''	0'-2''	30'-0''	48.5	8.0	10980	20.3
T-130	10'-2''	0'-2''	35'-0''	53.7	8.0	12010	20.3
T-140	10'-2''	0'-2''	35'-0''	53.7	8.0	12010	20.3
T-150	10'-2''	0'-2''	35'-0''	53.7	8.0	12010	20.3

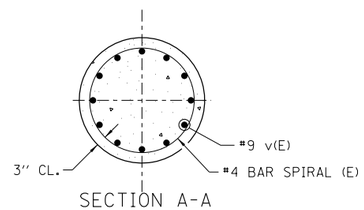


PLAN

(REINFORCEMENT NOT SHOWN FOR CLARITY)

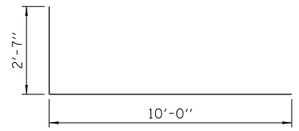


SECTION B-B

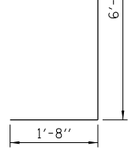


SECTION A-A

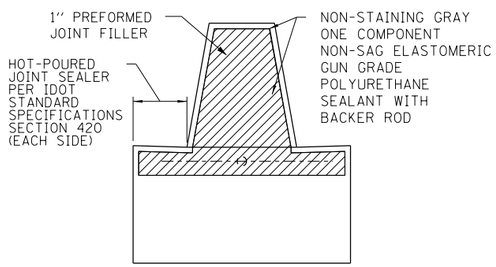
(TYPICAL FOR 4 SHAFTS)



BAR †1(E)



BAR s(E)



SECTION D-D

• HSS 12.75x0.500
•• HSS 14x0.625

NOTE:

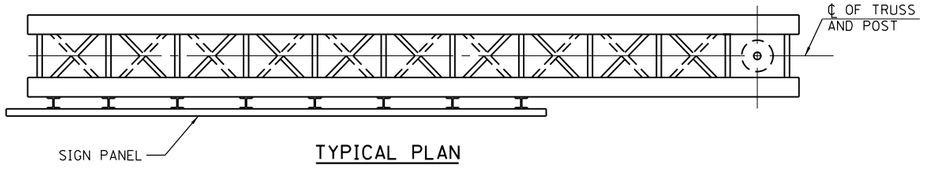
1. SEE NOTES ON SHEET 4 OF THIS SERIES.

Paul Kovacs
APPROVED ..... DATE 2-7-2012
CHIEF ENGINEERING OFFICER

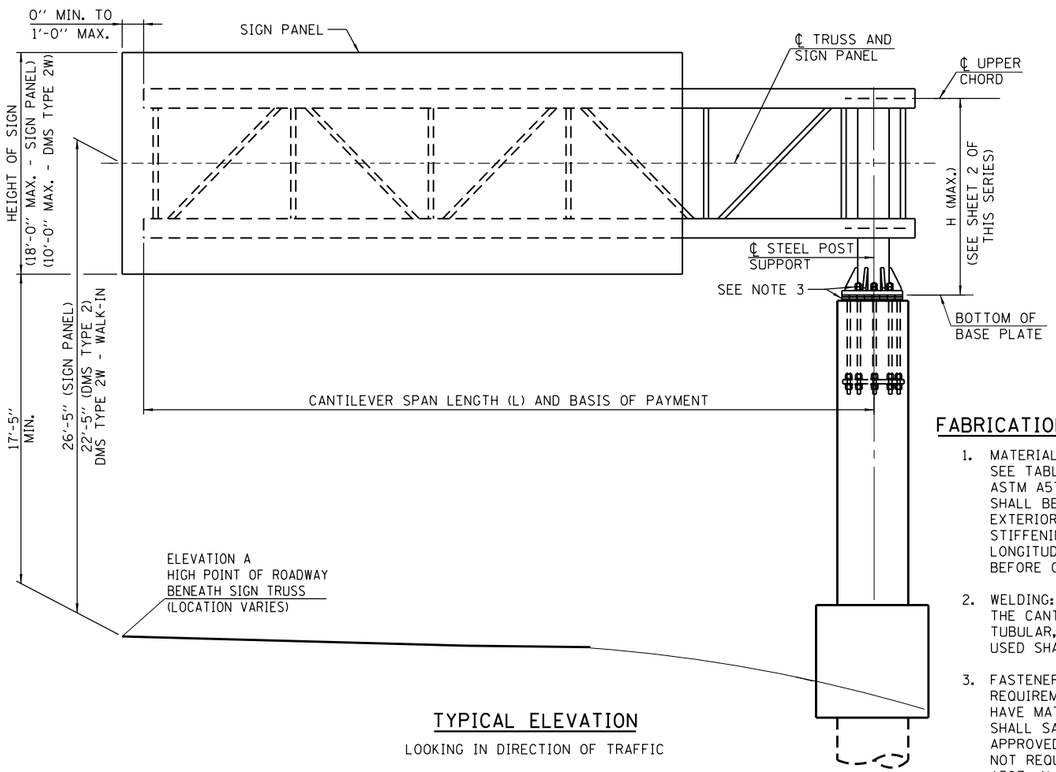
Illinois Tollway

OVERHEAD SIGN STRUCTURE
SPAN TYPE
STRUCTURE DETAILS

STANDARD F1-12



TYPICAL PLAN

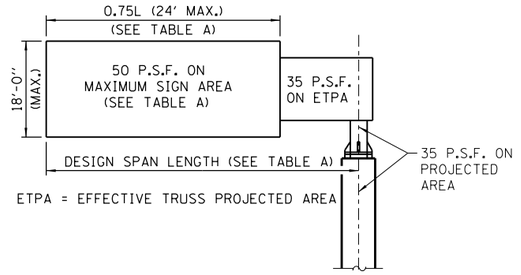


TYPICAL ELEVATION

LOOKING IN DIRECTION OF TRAFFIC

TABLE A: MAXIMUM LIMITS FOR SIGNS

TRUSS TYPE	DESIGN SPAN LENGTH (FT.)	MAXIMUM SIGN AREA (SQ. FT.)	MAXIMUM SIGN LENGTH (FT.)
20-D	20	270	15
25-D	25	338	18.75
30-D	30	405	22.5
35-D	35	432	24
40-D	40	432	24
45-D	45	432	24
50-D	50	432	24



DESIGN WIND LOADING DIAGRAM

FABRICATION NOTES:

1. MATERIALS: FOR MATERIAL SPECIFICATIONS FOR CANTILEVER SIGN STRUCTURES, SEE TABLE B. ALL STRUCTURAL STEEL PLATES AND SHAPES SHALL CONFORM TO ASTM A572 GR. 50. STAINLESS STEEL FOR SHIMS, SLEEVES AND HANDHOLE COVERS SHALL BE ASTM A240, TYPE 302 OR 304 OR ANOTHER ALLOY SUITABLE FOR EXTERIOR EXPOSURE AND ACCEPTABLE TO THE ENGINEER. THE STEEL PIPE AND STIFFENING RIBS AT THE BASE PLATE FOR THE STEEL POST SHALL HAVE A MINIMUM LONGITUDINAL CHARPY V-NOTCH (CVN) ENERGY OF 15 LB.-FT. AT 40° F (ZONE 2) BEFORE GALVANIZING.

2. WELDING: ALL MATERIALS, WELDING PROCEDURES AND INSPECTION USED FOR THE CANTILEVER OVERHEAD SIGN STRUCTURE SHALL CONFORM TO AWS D1.1-10 FOR TUBULAR, CYCLICALLY LOADED STRUCTURES. ADDITIONALLY, ALL WELDED MATERIALS USED SHALL BE PREQUALIFIED FOR USE WITH WPS AS PER AWS D1.1-10, TABLE 3.1.

3. FASTENERS FOR STEEL TRUSSES: HIGH STRENGTH BOLTS SHALL SATISFY THE REQUIREMENTS OF AASHTO M164 (ASTM A325), OR APPROVED ALTERNATE, AND SHALL HAVE MATCHING LOCKNUTS. THREADED STUDS FOR SPLICES (IF MEMBERS INTERFERE) SHALL SATISFY THE REQUIREMENTS OF ASTM A449. ASTM A193 GRADE B7, OR APPROVED ALTERNATE, AND SHALL HAVE MATCHING LOCKNUTS. BOLTS AND LOCKNUTS NOT REQUIRED TO BE HIGH STRENGTH SHALL SATISFY THE REQUIREMENTS OF ASTM A307. ALL BOLTS AND LOCKNUTS SHALL BE HOT DIP GALVANIZED PER AASHTO M232, EXCEPT STAINLESS STEEL FASTENERS, NUTS AND WASHERS. THE LOCKNUTS SHALL HAVE NYLON OR STEEL INSERTS. A STAINLESS STEEL FLAT WASHER CONFORMING TO ASTM A240 TYPE 302 OR 304, IS REQUIRED UNDER BOTH HEAD AND NUT OR UNDER BOTH NUTS WHERE THREADED STUDS ARE USED. HIGH STRENGTH BOLT INSTALLATION SHALL CONFORM TO ARTICLE 505.04(f)(2)d OF THE IDOT STANDARD SPECIFICATIONS FOR ROAD AND BRIDGE CONSTRUCTION. ROTATIONAL CAPACITY (''ROCAP'') TESTING OF BOLTS WILL NOT BE REQUIRED.

4. U-BOLTS: U-BOLTS SHALL BE STAINLESS STEEL AND SHALL CONFORM TO ASTM 193, CLASS 1, GRADE B8 (AISI TYPE 304). WASHERS FOR U-BOLTS SHALL CONFORM TO ASTM A240, TYPE 302. NUTS FOR U-BOLTS SHALL CONFORM TO ASTM A194 (AASHTO M292), GRADE 8F (AISI TYPE 303).

5. GALVANIZING: ALL PLATES, SHAPES AND PIPE SHALL BE HOT DIP GALVANIZED AFTER FABRICATION IN ACCORDANCE WITH AASHTO M111. PAINTING IS NOT PERMITTED. ALL FASTENERS SHALL BE HOT DIP GALVANIZED IN ACCORDANCE WITH AASHTO M111 OR M232 AS APPROPRIATE FOR THE PRODUCT (EXCEPT STAINLESS STEEL FASTENERS).

GENERAL NOTES:

1. WORK THIS SHEET WITH OVERHEAD SIGN STRUCTURE CANTILEVER TYPE SUMMARY AND TOTAL BILL OF MATERIAL SHEET.

2. AFTER ADJUSTMENTS TO LEVEL TRUSS AND ENSURE ADEQUATE VERTICAL CLEARANCE, ALL TOP AND LEVELING NUTS SHALL BE TIGHTENED AGAINST THE BASE PLATE WITH A MINIMUM TORQUE OF 200 LB.-FT. STAINLESS STEEL MESH SHALL THEN BE PLACED AROUND THE PERIMETER OF THE BASE PLATE. SECURE TO BASE PLATE WITH STAINLESS STEEL BANDING.

3. SIGN SUPPORT STRUCTURES MAY BE SUBJECT TO DAMAGING VIBRATIONS AND OSCILLATIONS WHEN SIGN PANELS ARE NOT IN PLACE DURING ERECTION OR MAINTENANCE OF THE STRUCTURE. TO AVOID THESE, ATTACH TEMPORARY BLANK SIGN PANELS OR OTHER BRACING TO THE STRUCTURE UNTIL PERMANENT SIGNS ARE INSTALLED.

4. TRUSSES SHALL BE SHIPPED INDIVIDUALLY WITH ADEQUATE PROVISION TO PREVENT DETRIMENTAL MOTION DURING TRANSPORT. THE CONTRACTOR IS RESPONSIBLE FOR MAINTAINING THE CONFIGURATION AND PROTECTION OF THE TRUSSES.

5. ALL WELDS SHALL BE CONTINUOUS UNLESS OTHERWISE SHOWN. ALL WELDING SHALL BE DONE IN ACCORDANCE WITH CURRENT AWS D1.1 STRUCTURE WELDING CODE AND THE STANDARD SPECIFICATIONS.

6. ALL STEEL PLATES, SHAPES AND PIPE SHALL BE HOT DIP GALVANIZED AFTER FABRICATION IN ACCORDANCE WITH AASHTO M111.

7. PROVIDE RUBBED SURFACE FINISH FOLLOWED BY CONCRETE SEALER APPLICATION ON ENTIRE SURFACE OF CONCRETE COLUMN AND NORMAL SURFACE FINISH ON GRADE BEAM, EXCEPT BOTTOM SURFACE.

8. REINFORCEMENT BARS DESIGNATED (E) SHALL BE EPOXY COATED IN ACCORDANCE WITH THE STANDARD SPECIFICATIONS.

9. DMS TYPE 2W - WALK-IN IS PERMITTED TO BE INSTALLED ON CANTILEVER TRUSS. DO NOT INSTALL SIGN PANEL IN CONJUNCTION WITH DMS TYPE 2W - WALK-IN. SEE SHEET 9 OF THIS SERIES FOR PERMISSIBLE SIGN SIZE AND WEIGHT.

CONSTRUCTION SPECIFICATIONS:

1. ALL MATERIALS, EXCEPT AS SHOWN, FABRICATION, ERECTION AND CONSTRUCTION REQUIREMENTS SHALL BE IN ACCORDANCE WITH SECTION 733 OF THE LATEST ILLINOIS TOLLWAY SUPPLEMENTAL SPECIFICATIONS.

LOADING:

1. ALL CANTILEVER TRUSSES ARE DESIGNED FOR AN 18'-0'' DEEP SIGN PANEL OVER 75% OF THE ARM LENGTH, WITH A MAXIMUM PANEL WIDTH OF 24'-0''.

2. ALL CANTILEVER TRUSSES ARE DESIGNED FOR 35 PSF WIND PRESSURE ON TRUSS MEMBERS AND 50 PSF WIND PRESSURE ON SIGN PANEL.

3. WALKWAY SHALL INCLUDE DEAD LOAD LOAD PLUS 500 LB CONCENTRATED LIVE LOAD.

4. WALKWAY HANDRAILS ARE DESIGNED FOR A 200-LB LOAD ON TOP RAIL AND A 150-LB LOAD ON MID RAIL, APPLIED IN ANY DIRECTION.

5. PROVIDE ANCHORAGE FOR ATTACHMENT OF PERSONAL FALL ARREST SYSTEMS PER OSHA SECTION 1926.502(D). ANCHORAGE SHALL BE INSTALLED AS CLOSE TO PANEL POINTS AS POSSIBLE AND SHALL BE CAPABLE OF SUPPORTING AT LEAST 5000 LBS.

6. ICE LOAD OF 3 PSF APPLIED WITH A FACTOR OF 1.0 FOR STRENGTH I ONLY.

DESIGN SPECIFICATIONS:

2015 AASHTO LRFD SPECIFICATIONS FOR STRUCTURAL SUPPORTS FOR HIGHWAY SIGNS, LUMINAIRES, AND TRAFFIC SIGNALS, 1ST EDITION, WITH 2020 INTERIM REVISIONS, INSTRUCTIONS AND INFORMATION

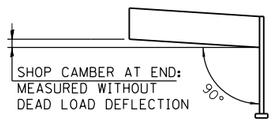
CONCRETE COLUMN, GRADE BEAM AND DRILLED SHAFT ARE DESIGNED IN ACCORDANCE WITH THE AASHTO LRFD BRIDGE DESIGN SPECIFICATIONS, 9TH EDITION, 2020

DESIGN UNIT STRESSES FOR REINFORCED CONCRETE:

CLASS SI CONCRETE _____ f'c = 3,500 P.S.I.
CLASS DS CONCRETE _____ f'c = 4,000 P.S.I.
REINFORCING STEEL _____ fy = 60,000 P.S.I.

SHOP CAMBER TABLE

CANTILEVER LENGTH (L)	SHOP CAMBER AT END
20'	1½''
25'	1½''
30'	2''
35'	2½''
40'	2½''
45'	3''
50'	3½''



CAMBER DIAGRAM

(FOR FABRICATION ONLY)

TABLE B: MATERIAL SPECIFICATIONS FOR STRUCTURAL STEEL AND FASTENERS

ELEMENT OF STRUCTURE	SPECIFICATION	MINIMUM YIELD STRENGTH (K.S.I.)	MINIMUM ULTIMATE STRENGTH (K.S.I.)
STRUCTURAL STEEL TUBE, PIPE AND POST	ASTM A500 GRADE B OR GRADE C	42, 46	58, 62
	API 5L GRADE B OR X42 OR X52	35	52
	ASTM A106 GRADE B	35	60
	ASTM A53, TYPE E OR S, GRADE B	35	60
STEEL BAR AND STEEL PLATES	ASTM A572 GRADE 50	50	65
STAINLESS STEEL BOLTS	ASTM A193, CLASS 1, GRADE B8	30	75
STRUCTURAL STEEL BOLTS	ASTM 325 TYPE 1	--	105
STAINLESS STEEL LOCKNUTS	ASTM A194 GRADE 8F ASTM A194 GRADE 2H	--	--
NUTS	ASTM A563 GRADE DH	--	--
STEEL WASHERS	ASTM F436	--	--
STAINLESS STEEL WASHERS	ASTM A240, TYPE 302	--	--
STEEL ANCHOR BOLTS	AASHTO M314 OR ASTM F1554	55	75

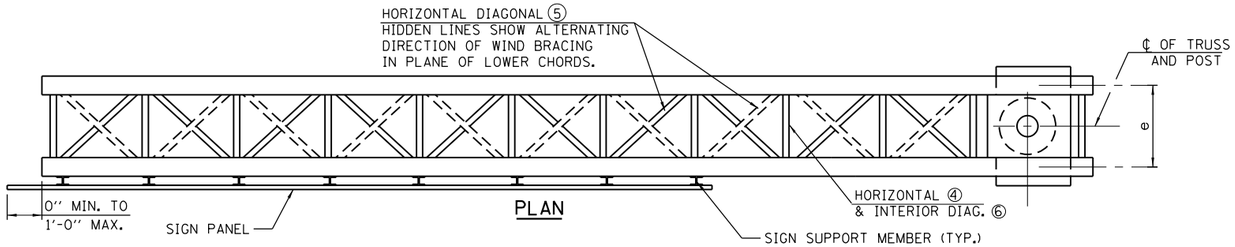
Paul Kovacs
APPROVED..... DATE 3-31-2014
CHIEF ENGINEERING OFFICER

DATE	REVISIONS
3-01-2022	REVISE FABRICATION NOTE 4.
3-01-2021	UPDATED DESIGN LOADING AND DESIGN CRITERIA, INC.
	VERT. MEMBER SIZE 25' AND 50', INC. HORZ. DIAG.
	MEMBER 50' AND UPDATED LIMIT ON DMS OVERHANG
	BEYOND TRUSS.
3-01-2020	UPDATED TABLE C, ANCHOR BOLT DET. AND COLUMN
	STIRRUP.
3-01-2019	UPDATED BARRIER SHAPE.
3-01-2018	ADDED VERTICAL CLEARANCE.
3-31-2017	ADDED WALKWAY GRATING DETAILS.
3-31-2016	REVISED FOUNDATION NOTE.
3-11-2015	ADDED DIMENSIONS AND REVISED NOTES.
7-01-2014	ADDED DIMENSIONS AND REVISED NOTES.
3-31-2014	ADDED DMS TYPE II.
2-07-2014	REVISED POST TO CONCRETE.

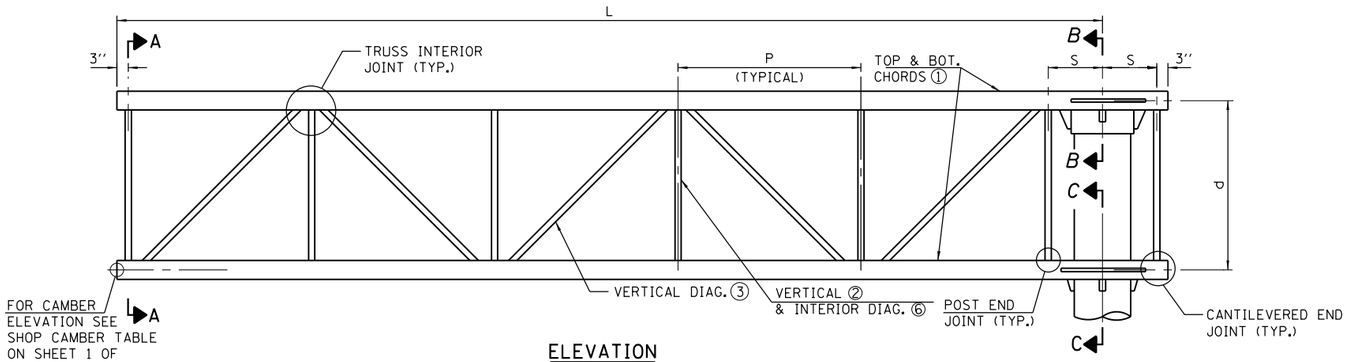
Illinois Tollway

OVERHEAD SIGN STRUCTURE CANTILEVER TYPE STRUCTURE DETAILS

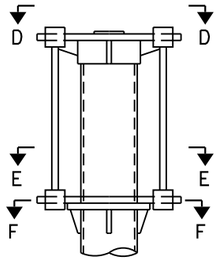
STANDARD F4-13



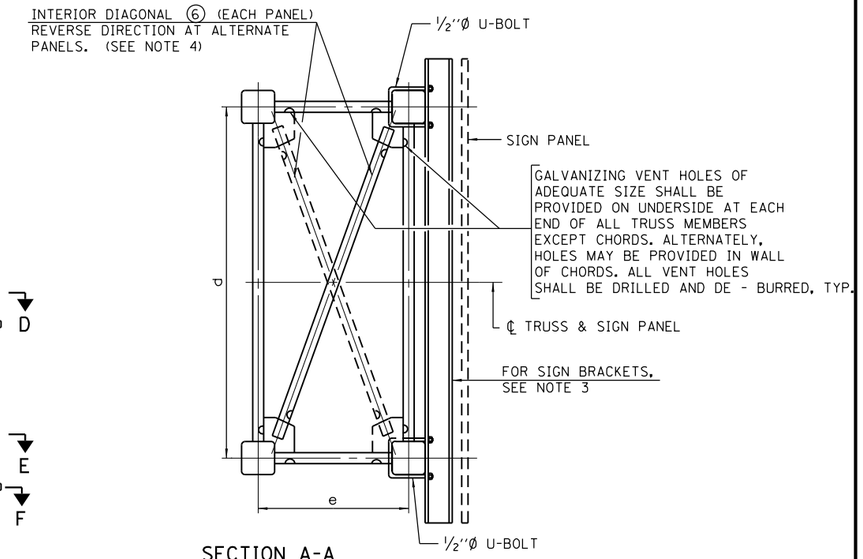
PLAN



ELEVATION
(SIGN OMITTED FOR CLARITY)
(SEE NOTE 2)

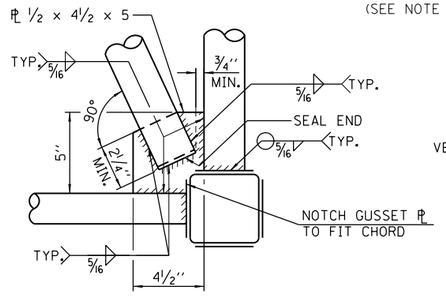


ELEVATION
(END VIEW)
(SEE NOTE 2)

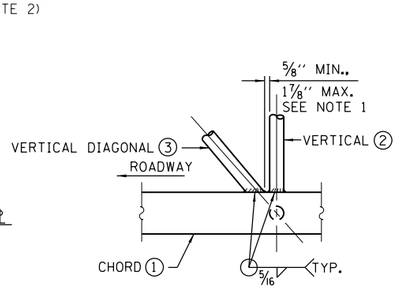


SECTION A-A

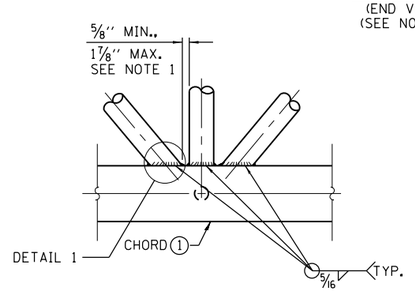
** CONTRACTOR SHALL USE STANDARD DRIVE - FIT CAP TO CLOSE ENDS. AFTER GALVANIZING, DRIVE - FIT CAP SHALL HAVE ½'' Ø DRAIN HOLES AT LOW EDGE.



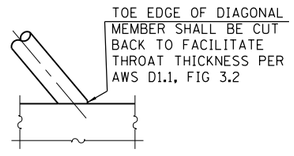
GUSSET ℄ FOR INTERIOR DIAG. DETAIL



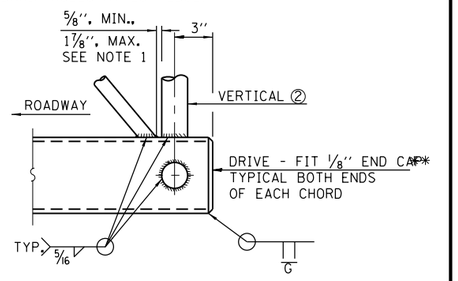
POST END JOINT DETAIL



TRUSS INTERIOR JOINT DETAIL



DETAIL 1



CANTILEVER END JOINT DETAIL

TABLE C: TRUSS AND POST DETAILS FOR 18'-0'' (MAX.) SIGN HEIGHT

DESIGN SPAN LENGTH (L)	TRUSS TYPE	TRUSS SIZE		ACTUAL SPAN LENGTH	MAXIMUM SIGN LENGTH	STEEL SUPPORT POST (COLUMN)				TRUSS MEMBERS AND DETAILS														
		e	d			DIAMETER	WEIGHT	* WALL THICKNESS	H (MAX.)	TOP & BOTTOM CHORD ①	VERTICAL ②		VERTICAL DIAG. ③		HORIZONTAL ④		HORIZONTAL DIAG. ⑤		INTERIOR DIAG. ⑥		PANELS		
											PIPE	WALL	PIPE	WALL	PIPE	WALL	PIPE	WALL	PIPE	WALL	NO.	P	S
20'	20-D	2'-6''	5'-6''	20'-1''	15'-0''	18''	138.30 (#/FT)	¾''	12'-0''	HSS 5x5x¼	2½''Ø X.S	0.276''	3''Ø X.X.S	0.600''	1½''Ø X.S	0.200''	2½''Ø X.S	0.276''	1½''Ø X.S	0.200''	4	4'-7''	1'-6''
25'	25-D	3'-6''	5'-6''	24'-11''	18'-9''	18''	181.73 (#/FT)	1''	12'-0''	HSS 5x5x¼	2½''Ø X.S	0.276''	4''Ø X.X.S	0.600''	2''Ø X.S	0.218''	2½''Ø X.S	0.276''	2''Ø X.S	0.218''	5	4'-7''	1'-9''
30'	30-D	3'-6''	7'-0''	30'-2''	22'-6''	18''	181.73 (#/FT)	1''	12'-0''	HSS 6x6x¼	3''Ø X.S	0.300''	4''Ø X.X.S	0.674''	2''Ø X.S	0.218''	2½''Ø X.S	0.276''	2''Ø X.S	0.218''	5	5'-7''	2'-0''
35'	35-D	4'-0''	7'-0''	35'-0''	24'-0''	24''	186.41 (#/FT)	¾''	12'-0''	HSS 6x6x¼	3''Ø X.S	0.300''	4''Ø X.X.S	0.674''	2''Ø X.S	0.218''	2½''Ø X.S	0.276''	2''Ø X.S	0.218''	5	6'-6''	2'-3''
40'	40-D	4'-0''	7'-0''	40'-0''	24'-0''	24''	186.41 (#/FT)	¾''	12'-0''	HSS 6x6x¼	3''Ø X.S	0.300''	4''Ø X.X.S	0.674''	2''Ø X.S	0.218''	2½''Ø X.S	0.276''	2''Ø X.S	0.218''	6	6'-3''	2'-3''
45'	45-D	4'-6''	7'-0''	45'-0½''	24'-0''	24''	245.87 (#/FT)	1''	12'-0''	HSS 6x6x¼	3''Ø X.S	0.300''	4''Ø X.X.S	0.674''	2''Ø X.S	0.218''	2½''Ø X.S	0.276''	2''Ø X.S	0.218''	7	6'-0½''	2'-6''
50'	50-D	4'-6''	7'-0''	50'-1''	24'-0''	24''	245.87 (#/FT)	1''	12'-0''	HSS 6x6x¼	3''Ø X.S	0.300''	5''Ø X.X.S	0.674''	2''Ø X.S	0.218''	3''Ø X.S	0.276''	2''Ø X.S	0.218''	8	5'-11''	2'-6''

* NOMINAL WALL THICKNESS SHOWN. THICKER WALL IS PERMITTED UPON ENGINEER'S APPROVAL.

NOTES:

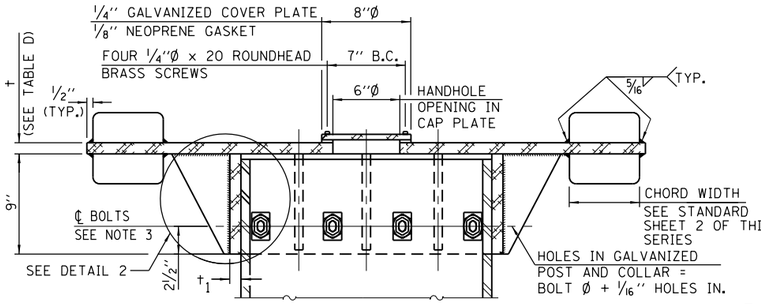
1. TRUSS MEMBERS SHALL BE SPACED A MINIMUM OF 3 TIMES THE WALL THICKNESS OF THE LARGEST CONNECTING MEMBERS TO ENSURE PROPER WELD SPACING.
2. FOR SECTIONS B-B, C-C, D-D, E-E AND F-F SEE SHEET 3 OF THIS SERIES.
3. FOR SIGN SUPPORT DETAILS, SEE ILLINOIS TOLLWAY STANDARD DRAWING F8, FOR DMS TYPE 2W - WALK-IN SIGN SUPPORT DETAILS, SEE SHEET 9 OF THIS SERIES.
4. DIRECTION OF INTERIOR DIAGONALS SHOWN IN SECTION A-A CORRECTLY DEPICTS TRUSSES HAVING AN ODD NUMBER OF PANELS. TRUSSES WITH AN EVEN NUMBER OF PANELS WILL HAVE DIAGONALS IN A REVERSED DIRECTION THAN AS SHOWN.
5. FOR ANY DESIGN SPAN LENGTH THAT FALLS BETWEEN TWO CONSECUTIVE SPANS, PROVIDED IN COLUMN 1 OF TABLE C, THE LARGER DESIGN SPAN LENGTH SHALL BE USED (I.E. FOR A 32' SPAN LENGTH FALLING BETWEEN 30' AND 35' DESIGN SPAN LENGTHS IN TABLE C, THE 35' DESIGN SPAN LENGTH TRUSS AND POST DETAILS SHALL BE USED).

Paul Kovacs
APPROVED..... DATE 3-01-2020
CHIEF ENGINEERING OFFICER

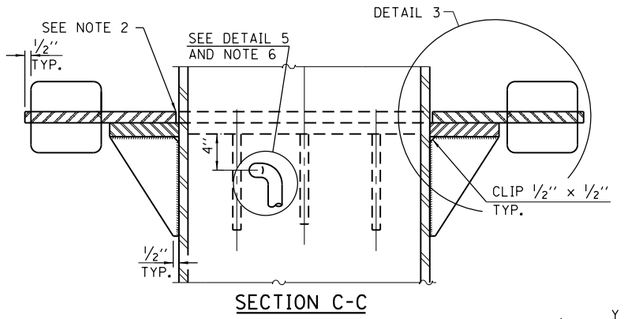
Illinois Tollway

OVERHEAD SIGN STRUCTURE
CANTILEVER TYPE
STRUCTURE DETAILS

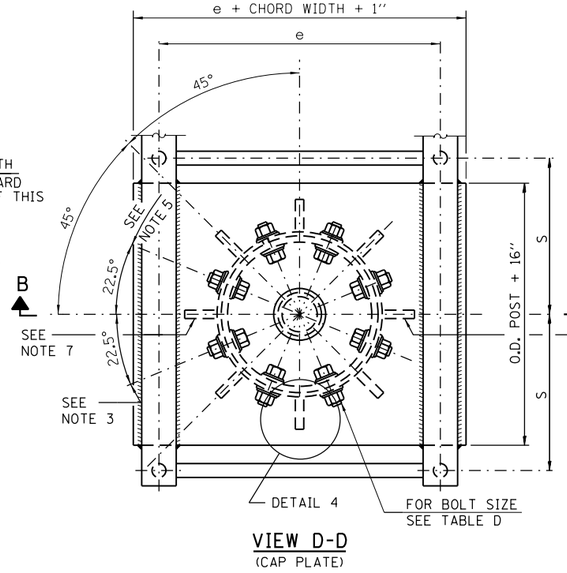
STANDARD F4-13



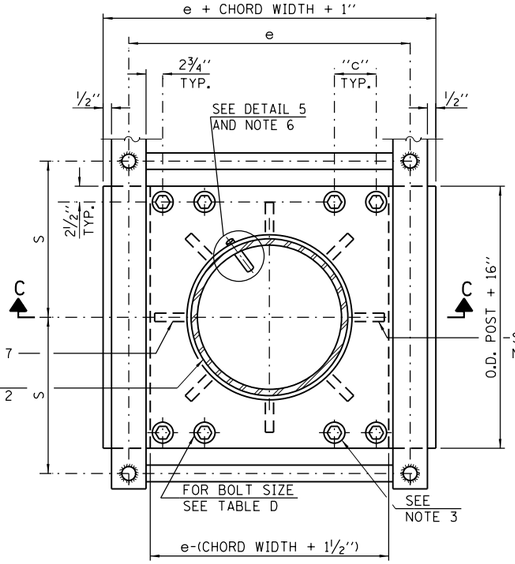
SECTION B-B



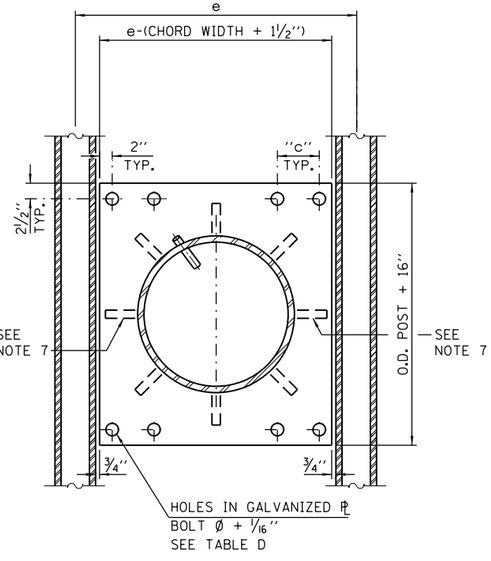
SECTION C-C



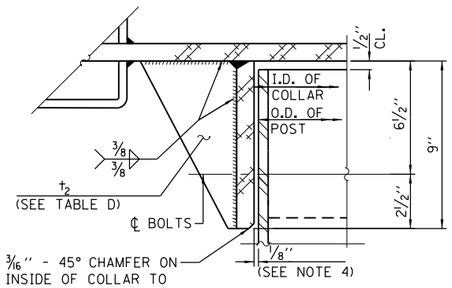
VIEW D-D
(CAP PLATE)



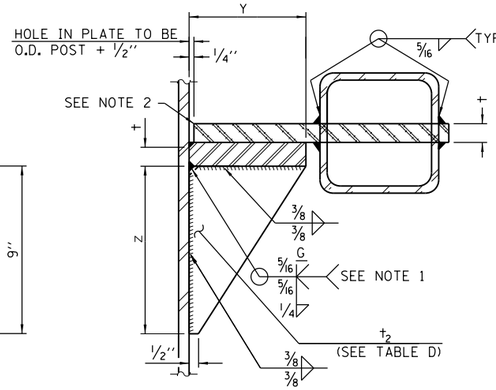
SECTION E-E
(JUNCTURE PLATE)



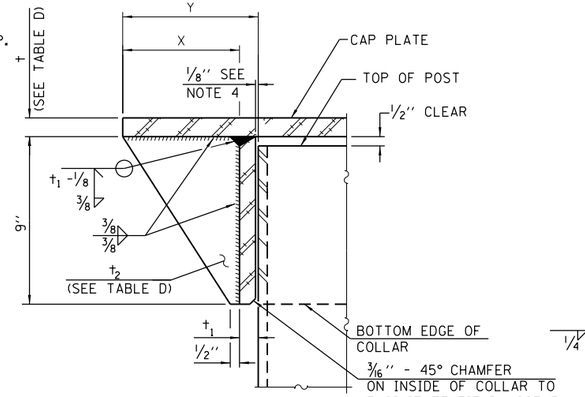
SECTION F-F
(SETTING PLATE)



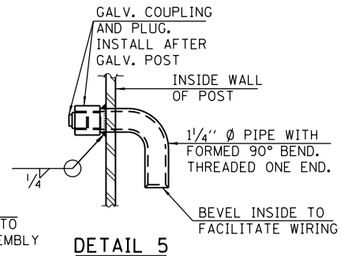
DETAIL 2
(SEE DETAIL 4 FOR ADDITIONAL INFORMATION)



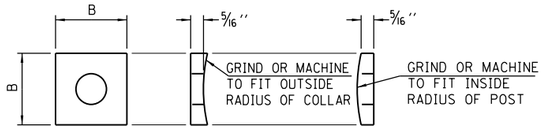
DETAIL 3
(SEE DETAIL 4 FOR ADDITIONAL INFORMATION)



DETAIL 4



DETAIL 5



BOLT SIZE	CONTOURED WASHERS	
	HOLE DIA.	B
1 1/8''Ø	1 1/4''Ø	2 1/4''
1 1/4''Ø	1 3/8''Ø	2 1/4''
1 1/2''Ø	1 5/8''Ø	2 1/4''

CONTOURED WASHERS
(ASTM A240, TYPE 304)

NOTES:

1. GRIND TOP IF REQUIRED TO FULLY SEAT PLATE. REPAIR DAMAGED GALVANIZING BEFORE ASSEMBLY.
2. AFTER TIGHTENING LOWER CONNECTION BOLTS, FILL GAP WITH NON - HARDENING SILICONE CAULK SUITABLE FOR EXTERIOR EXPOSURE AND ACCEPTABLE TO THE ENGINEER.
3. CONNECTION BOLTS IN COLLAR AND BOLTS AT LOWER CHORD CONNECTION SHALL BE HIGH STRENGTH WITH MATCHING LOCKNUTS. LOWER CONNECTION BOLTS SHALL HAVE 2 FLAT WASHERS EACH.
4. AFTER GALVANIZING, COLLAR I.D. SHALL EQUAL O.D. OF GALVANIZED POST PLUS 1/8'' (±1/16'') MAXIMUM GAP BETWEEN POST AND COLLAR AT ANY LOCATION SHALL BE 1/8'' BEFORE TIGHTENING BOLTS.
5. OPTIONAL FULL PENETRATION WELD IN COLLAR. (TWO LOCATIONS MAXIMUM (180° APART) X-RAY OR UT 100%) ALL BOLTS SHOWN ARE HIGH STRENGTH.
6. ORIENT PIPE TOWARD SIGN PANEL SIDE. HOLE IN POST = O.D. PIPE + 1/8''.
7. OMIT INDICATED STIFFENER IN TRUSS TYPE 20-D.

TABLE D: BOLT SCHEDULE

SPAN LENGTH	POST OUTSIDE DIAMETER	JUNCTURE & COLLAR CONNECTION BOLT DIAMETER	LOWER JUNCTURE BOLT SPACING DIMENSION ''C''	PLATE THICKNESS		STIFFENER THICKNESS	NO. OF STIFFENERS	STIFFENERS		
				(t)	(t_1)	(t_2)		x	y	z
< = 20'	18''	1 1/8''	3 1/8''	1''	3/4''	1/2''	6	5''	6''	8''
21'-30'	18''	1 1/2''	3 3/4''	1 1/8''	7/8''	3/4''	8	5''	6''	8''
31'-40'	24''	1 1/2''	4 1/2''	1 1/4''	1''	3/4''	8	7''	8''	10 1/2''
41'-50'	24''	1 1/2''	4 1/2''	1 1/4''	1''	3/4''	8	7''	8''	10 1/2''

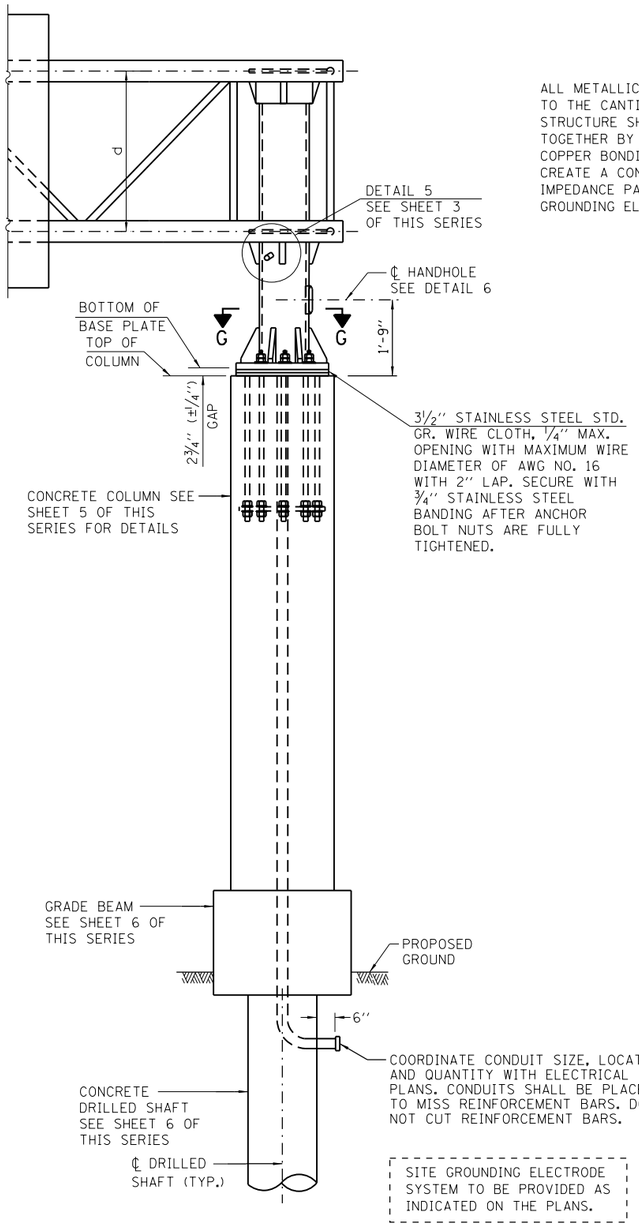
Paul Kovacs
APPROVED..... DATE 3-31-2014
CHIEF ENGINEERING OFFICER

B.C. = BOLT CIRCLE

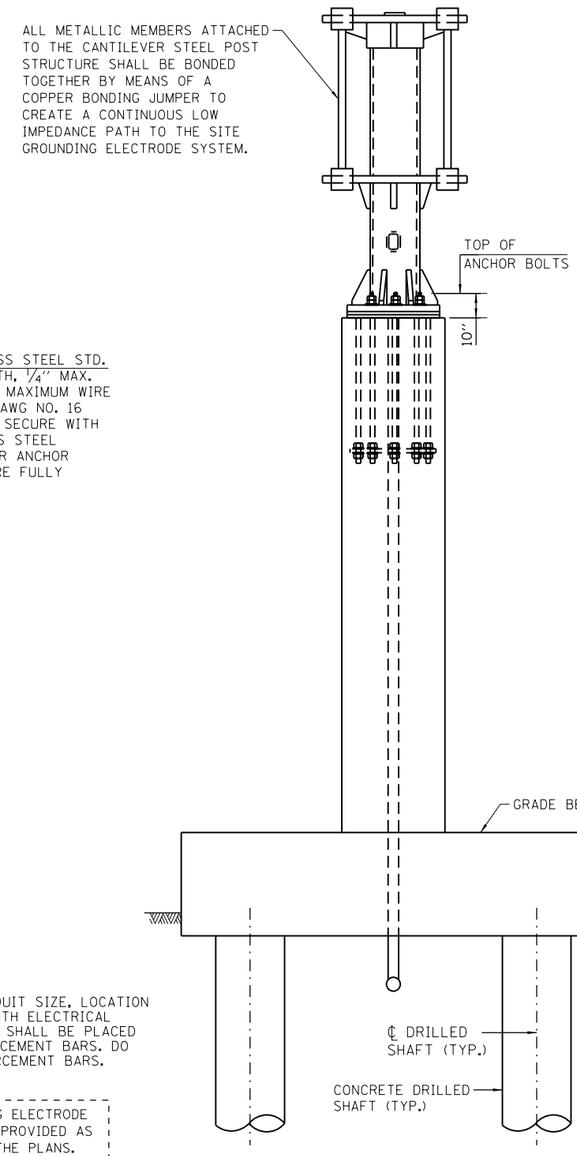
Illinois Tollway

OVERHEAD SIGN STRUCTURE
CANTILEVER TYPE
STRUCTURE DETAILS

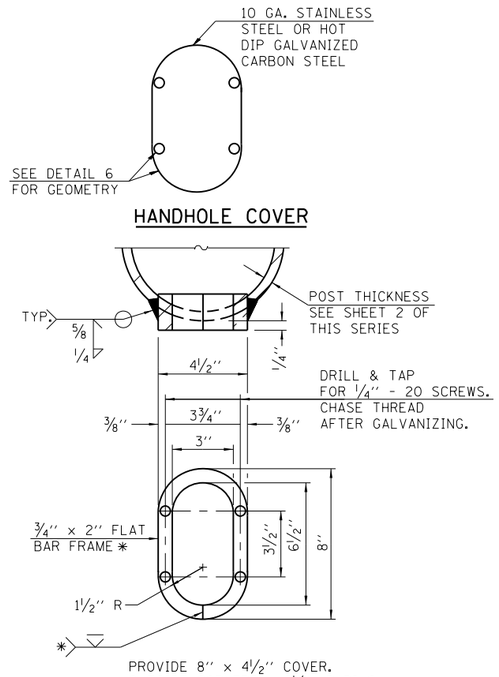
STANDARD F4-13



FRONT ELEVATION



SIDE ELEVATION

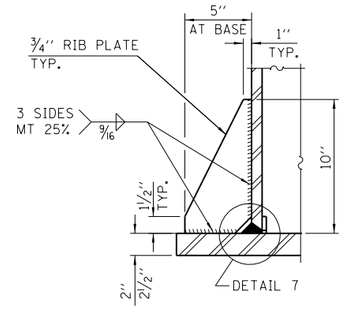


HANDHOLE COVER

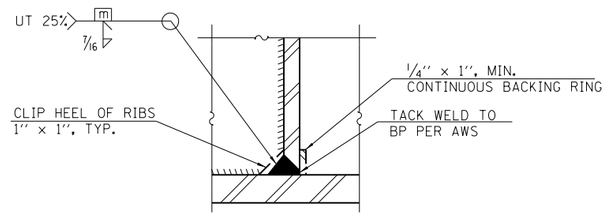
DETAIL 6

* BENT BARS MAY BE BUTT WELDED TOP AND BOTTOM OR BOTTOM ONLY. IN LIEU OF FABRICATED HANDHOLE FRAME AS SHOWN, MAY CUT FROM 2" PLATE (ROLLING DIRECTION VERTICAL). ALL CUT FACES TO BE GROUND TO ANSI ROUGHNESS OF 500 μIN OR LESS.

** 18" IS MINIMUM TO BE GALVANIZED. ENTIRE BOLT MAY BE GALVANIZED AT CONTRACTOR'S OPTION.



SECTION H-H

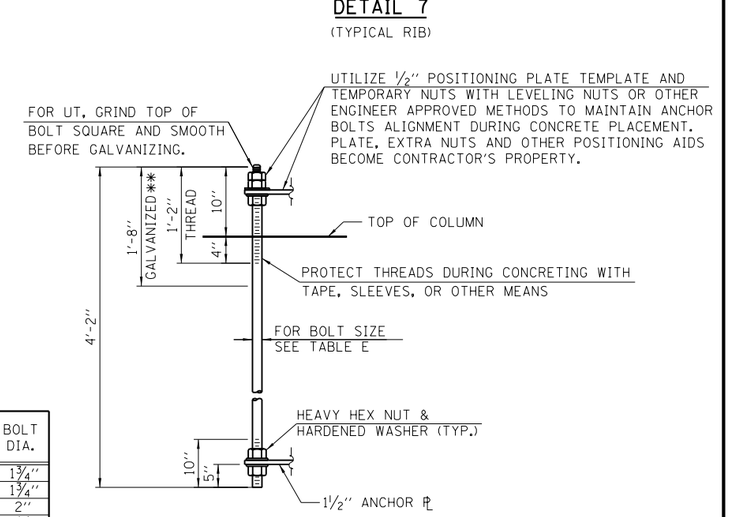


DETAIL 7

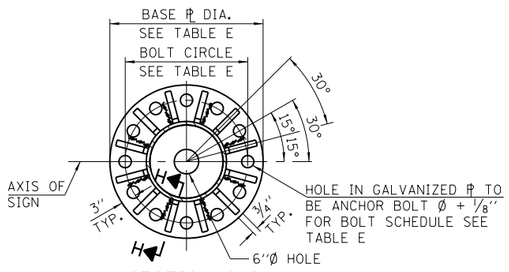
(TYPICAL RIB)

TABLE E: BASE PLATE DETAIL

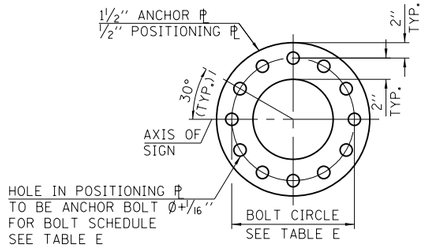
SPAN LENGTH (L)	POST OUTSIDE DIAMETER	BASE PLATE		BOLT CIRCLE	BOLT DIA.
		DIAMETER	THICKNESS		
< = 20'	18"	30"	2"	24"	1¾"
21'-30'	18"	30"	2"	24"	1¾"
31'-40'	24"	36"	2½"	30"	2"
41'-50'	24"	36"	2½"	30"	2¼"



ANCHOR BOLT DETAIL



SECTION G-G



POSITIONING ℄ / ANCHOR ℄

NOTE:

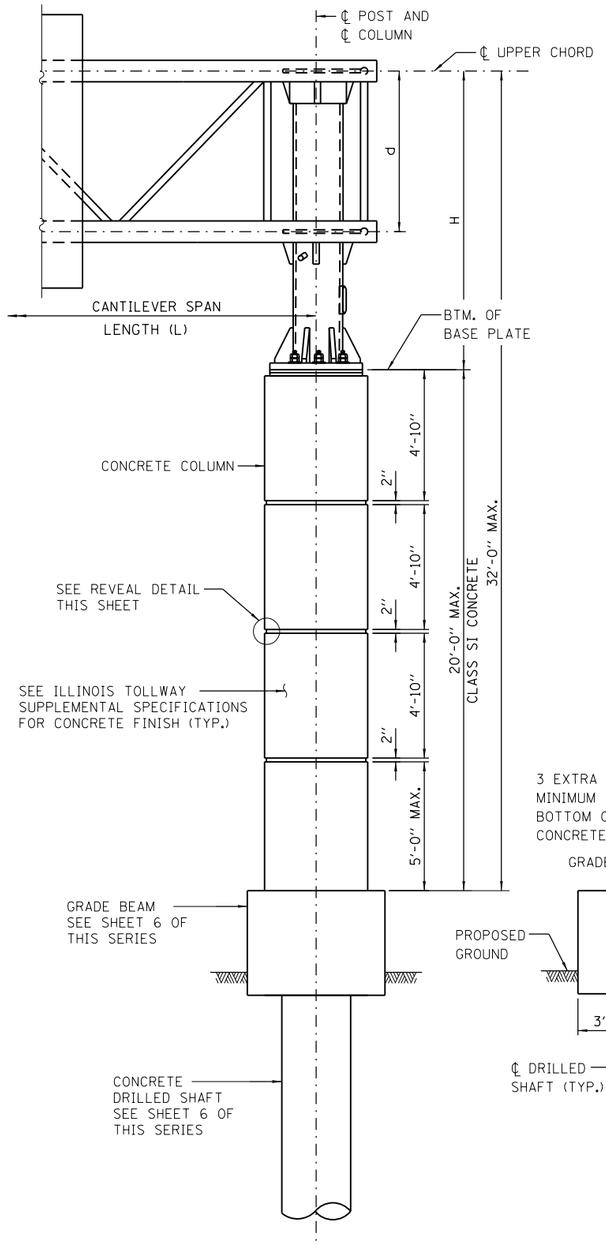
ANCHOR BOLTS SHALL CONFORM TO AASHTO M314 OR ASTM F1554 AND MEET CHARPY V-NOTCH (CVN) ENERGY OF 15 LB.-FT. AT 10° F. BEFORE GALVANIZING. GALVANIZE THE UPPER 18" (MINIMUM **) AND ASSOCIATED M291, GRADE A, C OR DH HEAVY HEX NUTS, HEAVY HEX LOCK NUTS AND HARDENED WASHERS PER AASHTO M293. NO WELDING SHALL BE PERMITTED ON BOLTS. PROVIDE AN UNFINISHED NUT AT BOTTOM, A HEXAGON LOCKNUT, HEXAGON NUT AND WASHER ABOVE BASE PLATE AND A LEVELING NUT AND WASHER BELOW BASE PLATE. NUTS SHALL EACH BE TIGHTENED WITH 200 LB.-FT. MINIMUM TORQUE AGAINST BASE PLATE. BEFORE OR AFTER THREADING, BUT BEFORE GALVANIZING, EACH ANCHOR BOLT SHALL BE ULTRASONICALLY TESTED (UT) BY A LEVEL II OR III INSPECTOR, QUALIFIED IN ACCORDANCE WITH ANSI GUIDELINES, USING A STRAIGHT BEAM, ½" Ø 3.5 MHZ. TRANSDUCER, TO ENSURE NO REJECTABLE FLAWS EXIST IN THE UPPER 18" (TENSION CRITERIA).

Paul Kovacs
APPROVED..... DATE 3-31-2014
CHIEF ENGINEERING OFFICER

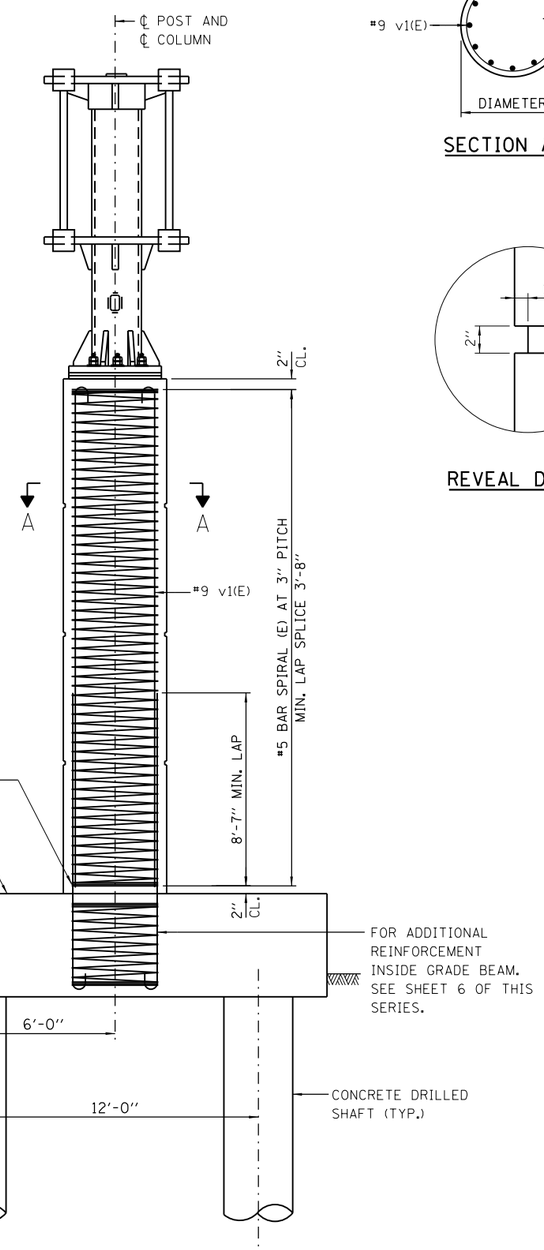
Illinois Tollway

OVERHEAD SIGN STRUCTURE
CANTILEVER TYPE
STRUCTURE DETAILS

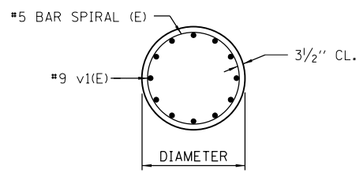
STANDARD F4-13



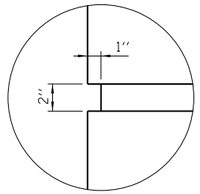
FRONT ELEVATION



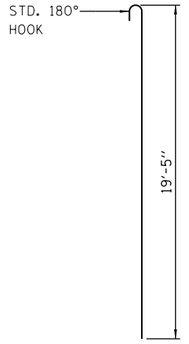
SIDE ELEVATION



SECTION A-A



REVEAL DETAIL



BAR v1(E)

TABLE F: CONCRETE COLUMN DESIGN TABLE

SPAN LENGTH (L)	STEEL POST DIAMETER	CONCRETE COLUMN			
		DIAMETER	VERTICAL BAR v1(E)	CLASS SI CONC. CU. YD.*	REINF. BARS POUND *
< = 20'	18"	3'-6"	16-#9	7.1	1,910
21'-30'	18"	3'-6"	16-#9	7.1	1,910
31'-40'	24"	4'-0"	20-#9	9.2	2,330
41'-50'	24"	4'-0"	20-#9	9.2	2,330

* CONCRETE VOLUME AND REBAR WEIGHT ARE DETERMINED FOR 20'-0" CONCRETE COLUMN HEIGHT. ADJUST CONCRETE VOLUME AND REBAR WEIGHT ACCORDINGLY IF CONCRETE COLUMN HEIGHT IS LESS THAN 20'-0".

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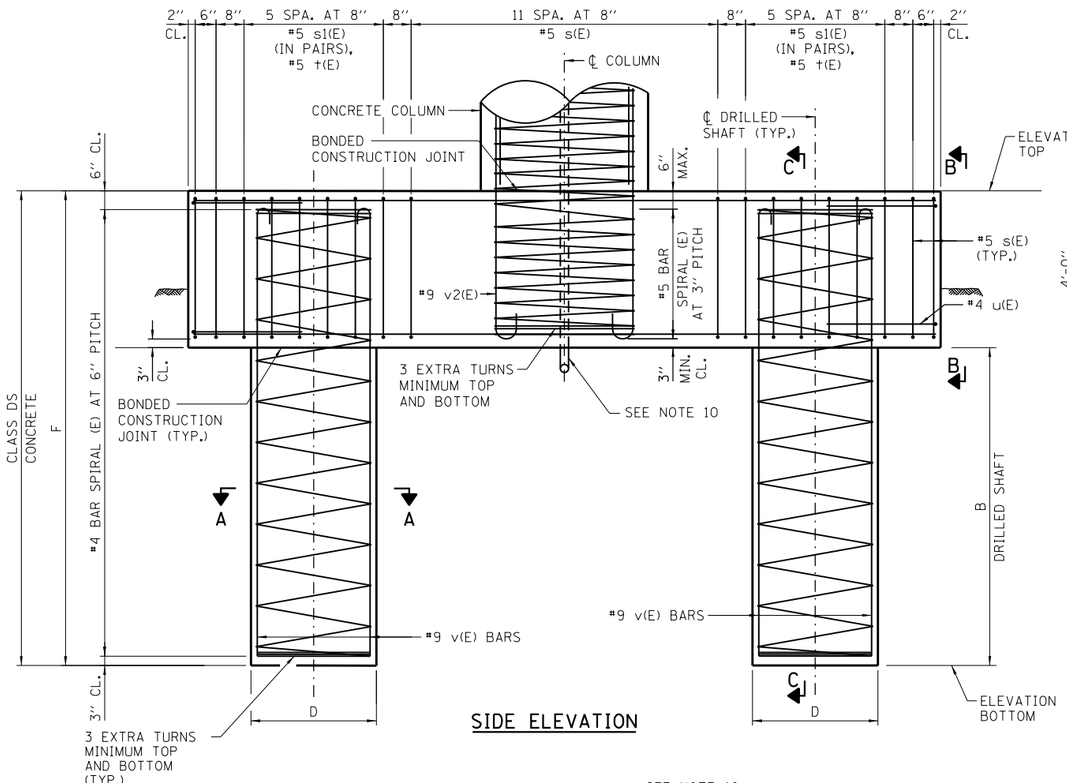
CHIEF ENGINEERING OFFICER

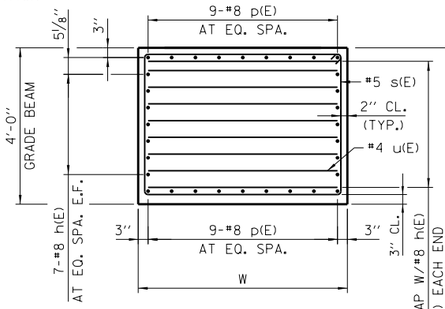
Illinois Tollway

OVERHEAD SIGN STRUCTURE
CANTILEVER TYPE
STRUCTURE DETAILS

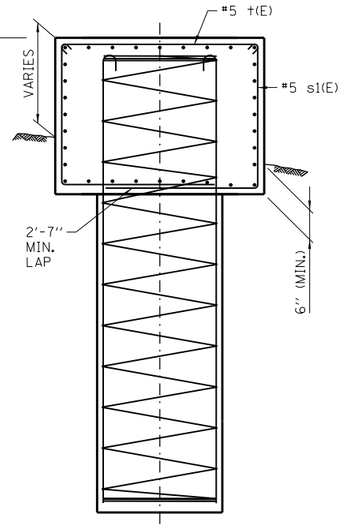
STANDARD F4-13



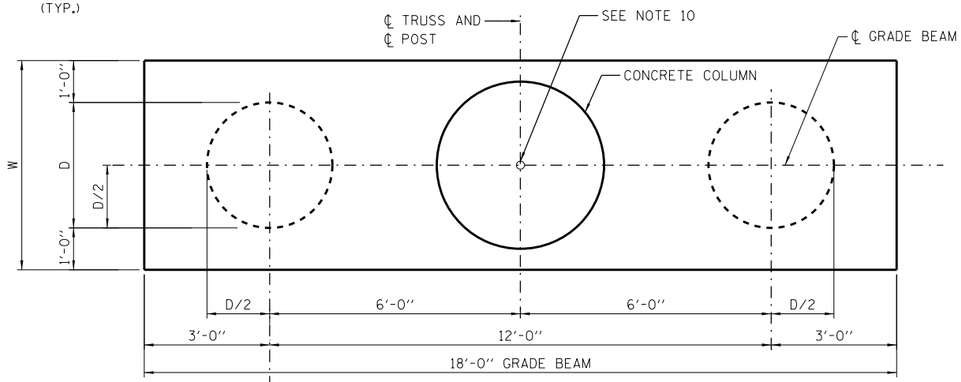
SIDE ELEVATION



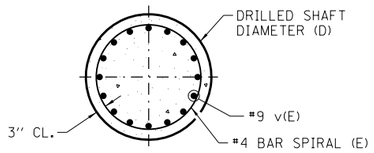
VIEW B-B



SECTION C-C



PLAN ✱



SECTION A-A
(TYPICAL BOTH SHAFTS)

NOTE:

✱ REINFORCEMENT IN GRADE BEAM NOT SHOWN FOR CLARITY.

✱✱ FOR GRADE BEAM ONLY.

BAR SPIRAL LAP SPLICE	
BAR	MIN. LAP
#4	2'-11''
#5	3'-8''

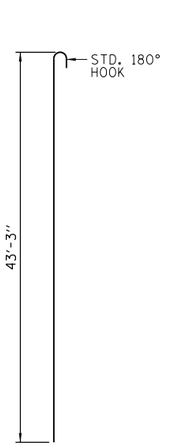
NOTES:

1. THE FOUNDATION DETAILS SHOWN ARE BASED ON THE PRESENCE OF MOSTLY COHESIVE SOIL CONDITIONS (SILTY OR SANDY CLAY), WITH AN AVERAGE UNCONFINED COMPRESSIVE STRENGTH (QU) > 1.25 TON/SQ. FT. WHICH SHALL BE DETERMINED BY PREVIOUS SOIL INVESTIGATIONS AT THE JOBSITE. WHEN OTHER CONDITIONS ARE INDICATED, THE BORING DATA SHALL BE INCLUDED IN THE PLANS AND THE FOUNDATION DIMENSIONS SHOWN SHALL BE THE RESULT OF SITE SPECIFIC DESIGNS. IF CONDITIONS ENCOUNTERED IN THE FIELD ARE DIFFERENT THAN THOSE INDICATED, THE CONTRACTOR SHALL NOTIFY THE ENGINEER TO DETERMINE IF THE FOUNDATION DIMENSIONS NEED TO BE MODIFIED.
2. ALL MATERIAL, FABRICATION, AND CONSTRUCTION REQUIREMENTS SHALL BE IN ACCORDANCE WITH SECTION 734 OF THE ILLINOIS TOLLWAY SUPPLEMENTAL SPECIFICATIONS.
3. CONCRETE SHALL BE PLACED MONOLITHICALLY, WITHOUT CONSTRUCTION JOINTS UNLESS NOTED OTHERWISE.
4. BACKFILL SHALL BE PLACED PER SECTION 502 OF THE STANDARD SPECIFICATION AND PRIOR TO ERECTION OF CONCRETE COLUMN.
5. PROVIDE RUBBED SURFACE FINISH FOLLOWED BY CONCRETE SEALER APPLICATION ON ENTIRE SURFACE OF CONCRETE COLUMN AND NORMAL SURFACE FINISH ON GRADE BEAM, EXCEPT BOTTOM SURFACE. COST IS INCLUDED IN THE COST OF "FOUNDATION FOR OVERHEAD SIGN STRUCTURE, CANTILEVER TYPE".
6. ALL REBAR DESIGNATED (E) SHALL BE EPOXY COATED. REBAR SHALL BE POSITIONED SO THAT THERE WILL BE NO INTERFERENCE BETWEEN VERTICAL REINFORCEMENT AND STIRRUPS.
7. NO SONOTUBES OR DECOMPOSABLE FORMS SHALL BE USED 6" BELOW THE FINISHED GROUND LINE. PERMANENT METAL FORMS OR OTHER SHIELDING SHALL NOT BE LEFT IN PLACE BELOW THE ELEVATION WITHOUT THE ENGINEER'S WRITTEN PERMISSION. EXCAVATIONS SHALL BE DEWATERED BEFORE CONCRETE PLACEMENT IF DIRECTED BY THE ENGINEER AT NO ADDITIONAL COST.
8. FOR SIZE AND NUMBER OF PVC COATED STEEL CONDUITS, SEE ELECTRICAL CONSTRUCTION DRAWINGS.
9. TYPICAL SIGN STRUCTURE FOUNDATION IS SHOWN ON THIS SHEET. SEE SHEET 7 OF THIS SERIES FOR FOUNDATION LOCATED IN ROADWAY MEDIAN.
10. COORDINATE CONDUIT SIZE, LOCATION AND QUANTITY WITH ELECTRICAL PLANS. CONDUITS SHALL BE PLACED TO MISS REINFORCEMENT BARS. DO NOT CUT REINFORCEMENT BARS.

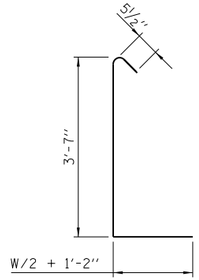
BAR LIST - EACH FOUNDATION

(2 SHAFT AND 1 GRADE BEAM)

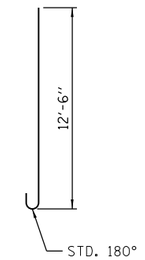
BAR	NUMBER	SIZE	LENGTH D = 3'-0''	LENGTH D = 4'-0''	SHAPE
h(E)	14	#8	17'-8''	17'-8''	
p(E)	18	#8	17'-8''	17'-8''	
s(E)	16	#5	17'-5''	19'-5''	
s1(E)	24	#5	7'-8½''	8'-2½''	
†(E)	12	#5	5'-7''	6'-7''	
u(E)	18	#4	8'-7''	9'-7''	
v(E)	SEE TABLE G	#9	44'-6''	44'-6''	
v2(E)	SEE TABLE G	#9	13'-9''	13'-9''	
#4 BAR SPIRAL (E) - SEE SIDE ELEVATION					
#5 BAR SPIRAL (E) - SEE SIDE ELEVATION					



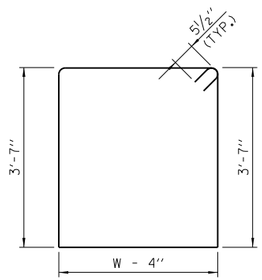
BAR v(E)



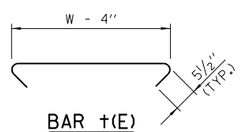
BAR s1(E)



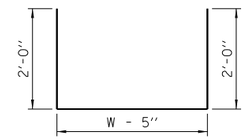
BAR v2(E)



BAR s(E)



BAR †(E)



BAR u(E)

TABLE G: DESIGN TABLE FOR DRILLED SHAFTS IN COHESIVE SOILS

SPAN LENGTH (L)	W	D	B	F	VERTICAL BAR v(E) SHAFT 1	VERTICAL BAR v(E) SHAFT 2	VERTICAL BAR v2(E)	CLASS DS CONC. CU. YD.✱✱	CLASS DS CONC. CU. YD.	REINF. BARS POUND
< = 20'	5'-0''	3'-0''	40'	44'	12-#9	12-#9	16-#9	13.4	21	7,700
21'-30'	5'-0''	3'-0''	40'	44'	12-#9	12-#9	16-#9	13.4	21	7,700
31'-40'	6'-0''	4'-0''	40'	44'	20-#9	20-#9	20-#9	16	37.3	10,800
41'-50'	6'-0''	4'-0''	40'	44'	20-#9	20-#9	20-#9	16	37.3	10,800

Paul Kovacs
APPROVED..... DATE 3-31-2014
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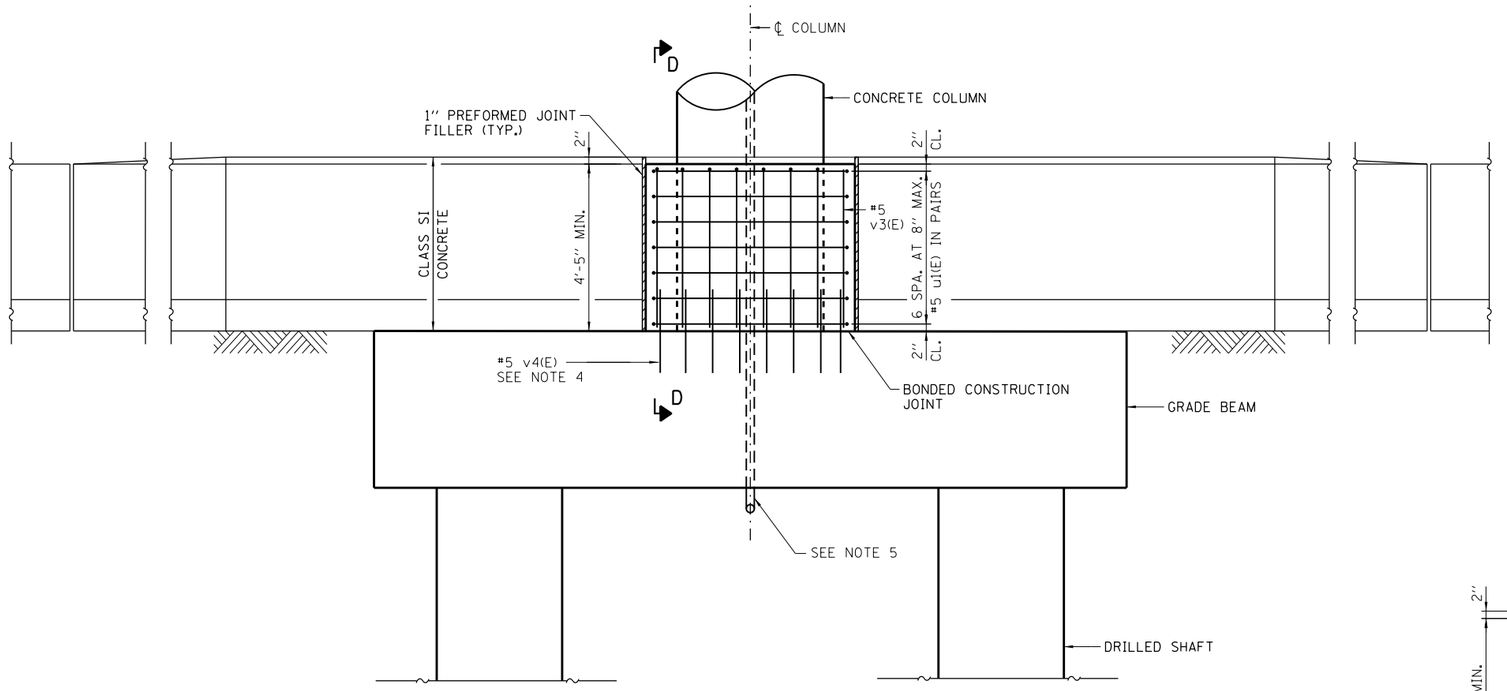
SHEET 6 OF 12

Illinois Tollway

OVERHEAD SIGN STRUCTURE CANTILEVER TYPE STRUCTURE DETAILS

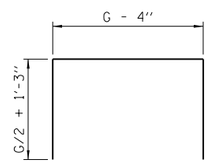
STANDARD F4-13



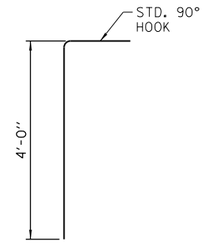
SIDE ELEVATION

BAR LIST - CRASHWALL

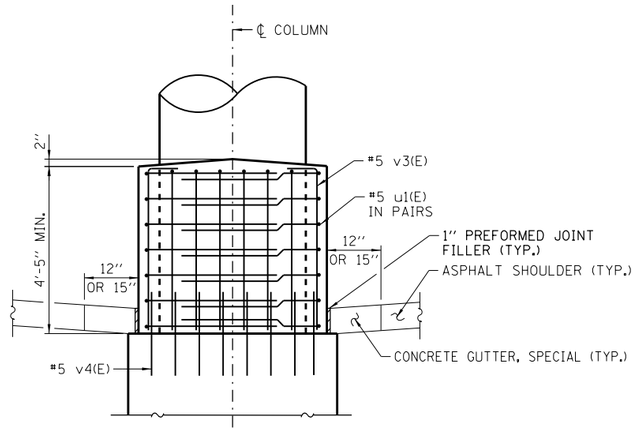
BAR	SIZE	G = 4'-6"		G = 5'-0"		SHAPE
		NUMBER	LENGTH	NUMBER	LENGTH	
u1(E)	#5	14	11'-2"	14	12'-2"	⊐
v3(E)	#5	24	4'-10"	28	4'-10"	⊐
v4(E)	#5	24	2'-0"	28	2'-0"	—



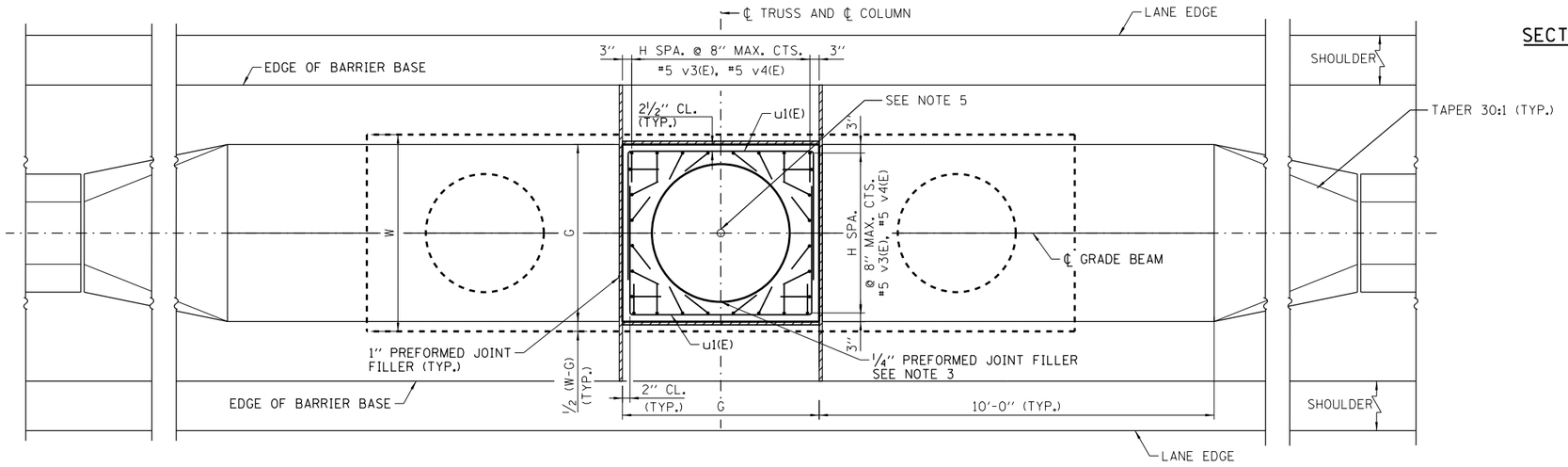
BAR u1(E)



BAR v3(E)



SECTION D-D



PLAN

NOTES:

1. SEE SHEET 6 OF THIS SERIES FOR ADDITIONAL NOTES.
2. GRADE BEAM AND DRILLED SHAFT DIMENSIONS, DETAILS, QUANTITIES AND BAR LIST ARE SHOWN ON SHEET 6 OF THIS SERIES.
3. SEAL EXPOSED SURFACE OF ¼" PREFORMED JOINT FILLER WITH BACKER ROD AND SILICONE SEALER (1" DEEP AND HOLD ⅛" BELOW SURFACE OF CONCRETE).
4. #5 DRILLED ANCHOR BARS WILL BE EPOXY GROUTED AASHTO M31, GRADE 60 REBAR. PROVIDE 12" MINIMUM EMBEDMENT. INSTALL ANCHORS ACCORDING TO STANDARD SPECIFICATIONS SECTION 584. LOCATE GRADE BEAM REBAR PRIOR TO DRILLING. DO NOT DAMAGE GRADE BEAM REBARDURING INSTALLATION.
5. COORDINATE CONDUIT SIZE, LOCATION AND QUANTITY WITH ELECTRICAL PLANS. CONDUITS SHALL BE PLACED TO MISS REINFORCEMENT BARS. DO NOT CUT REINFORCEMENT BARS.
6. PROTECTIVE COAT SHALL BE APPLIED TO TRAFFIC AND TOP FACES OF CRASHWALL.

TABLE H: DESIGN TABLE FOR CRASHWALL

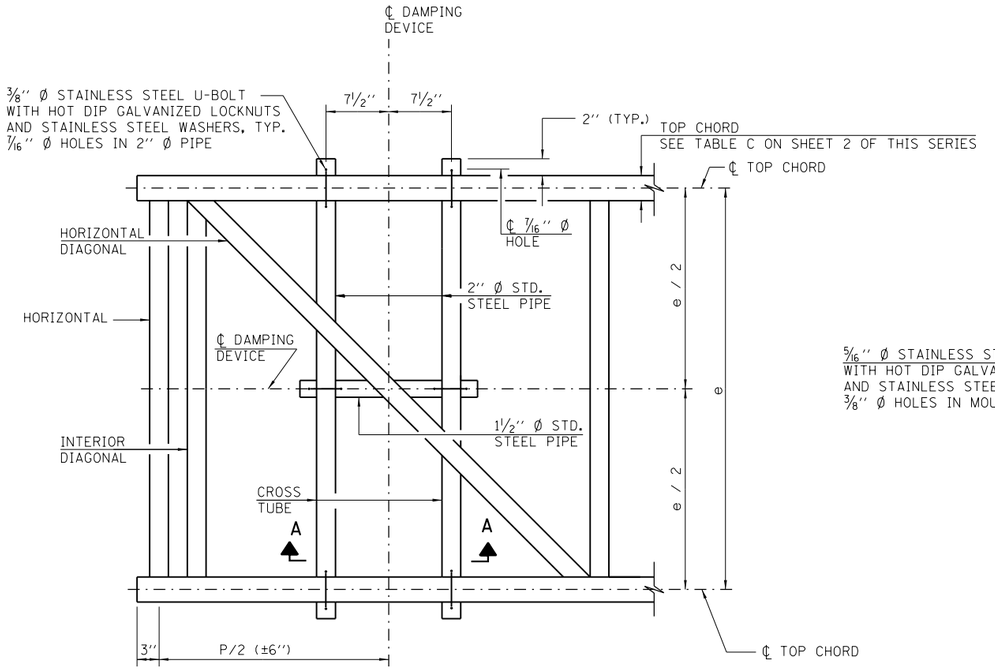
SPAN LENGTH (L)	W	G	H	CLASS SI CONCRETE CU. YD.	REINF. BARS POUND	PROTECTIVE COAT SQ. YD.
< = 20'	5'-0"	4'-6"	6	1.7	340	6.0
21'-30'	5'-0"	4'-6"	6	1.7	340	6.0
31'-40'	6'-0"	5'-0"	7	2.0	380	7.0
41'-50'	6'-0"	5'-0"	7	2.0	380	7.0

Paul Kovacs
APPROVED..... DATE 3-31-2014
CHIEF ENGINEERING OFFICER

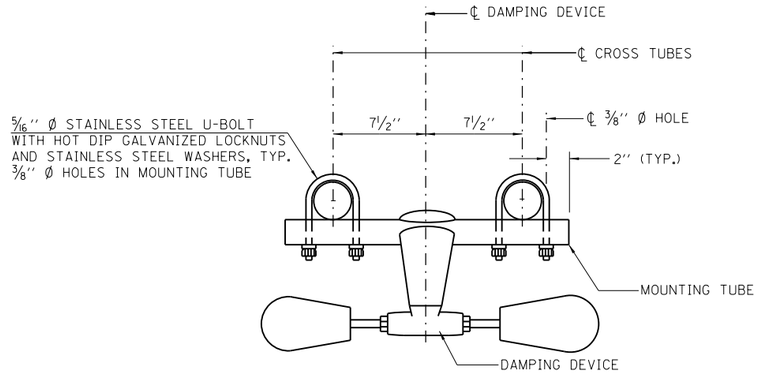
Illinois Tollway

OVERHEAD SIGN STRUCTURE
CANTILEVER TYPE
STRUCTURE DETAILS

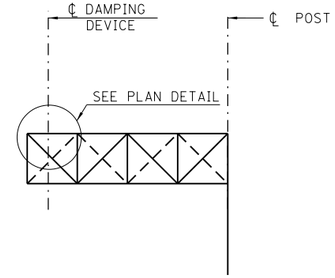
STANDARD F4-13



PLAN DETAIL



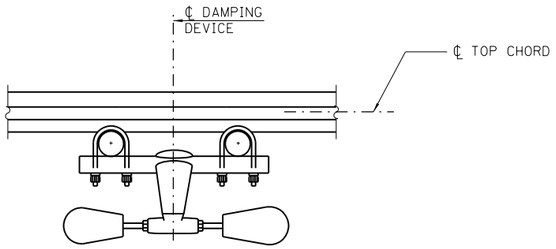
TRUSS DAMPING DEVICE CONNECTION DETAIL



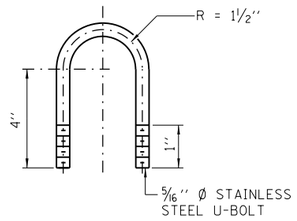
ELEVATION

NOTE:

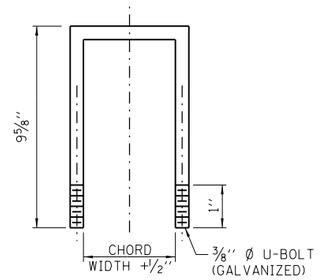
DAMPER: ONE DAMPER PER TRUSS. (31 LBS. STOCKBRIDGE-TYPE 29'' MINIMUM BETWEEN ENDS OF WEIGHTS.



SECTION A-A



DAMPING DEVICE MOUNTING TUBE U-BOLT DETAIL
(TYPICAL)



TOP CHORD TO CROSS TUBE U-BOLT DETAIL
(TYPICAL)

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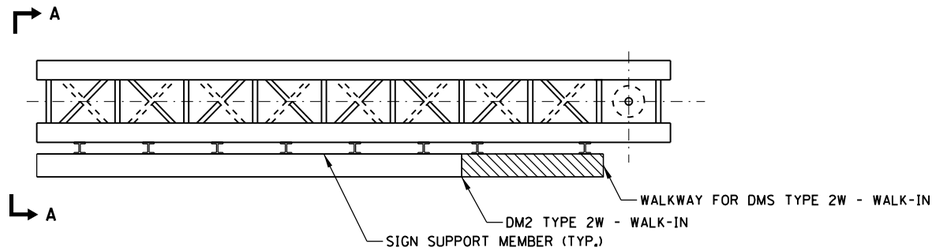
CHIEF ENGINEERING OFFICER

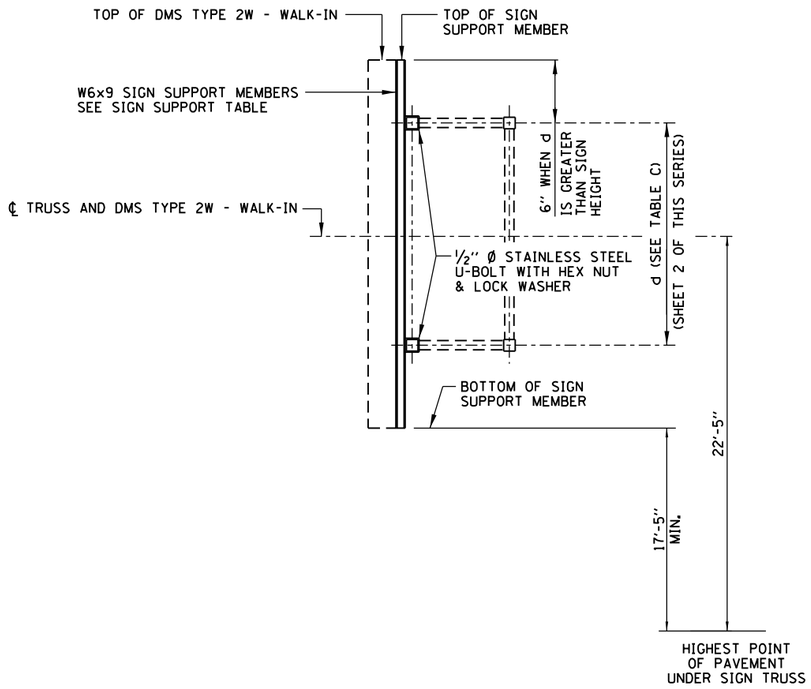
Illinois Tollway

OVERHEAD SIGN STRUCTURE
CANTILEVER TYPE
STRUCTURE DETAILS

STANDARD F4-13



PLAN



SECTION A-A

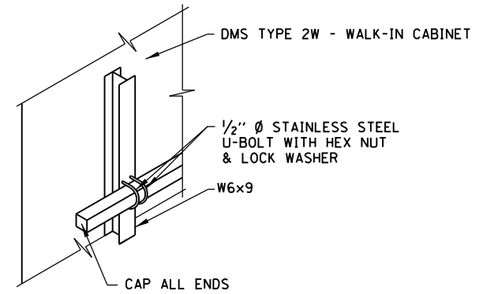
DMS TYPE 2W - WALK-IN SUPPORT DETAIL

TABLE I: SIGN SUPPORT TABLE

W6x9		
SIGN WIDTH		NUMBER OF SIGN SUPPORTS REQUIRED
GREATER THAN	LESS THAN OR EQUAL TO	
	8'-0"	2
8'-0"	14'-0"	3
14'-0"	20'-0"	4
20'-0"	26'-0"	5
26'-0"	32'-0"	6

TABLE J: DMS TYPE 2W - WALK-IN TABLE

MAXIMUM TRUSS LENGTH				MAXIMUM WEIGHT
	HEIGHT	WIDTH	DEPTH	
40 FEET	8'-0"	26'-6"	3'-4½"	4200 LBS.



STAINLESS STEEL U-BOLT DETAIL

NOTES:

1. DMS TYPE 2W - WALK-IN SHALL BE ATTACHED TO TRUSS AS CLOSE TO PANEL JOINTS AS POSSIBLE.
2. VERIFY SIGN SUPPORT MEMBER LENGTH PRIOR TO FABRICATION.
3. DMS TYPE 2W - WALK-IN MANUFACTURER SHALL DESIGN, PROVIDE AND INSTALL HORIZONTAL MOUNTING MEMBERS. VERTICAL SPACING OF HORIZONTAL MEMBERS SHALL BE DESIGNED BY DMS TYPE 2W - WALK-IN MANUFACTURER. VERIFY VERTICAL SPACING WITH HOLES FOR STAINLESS STEEL U-BOLT.

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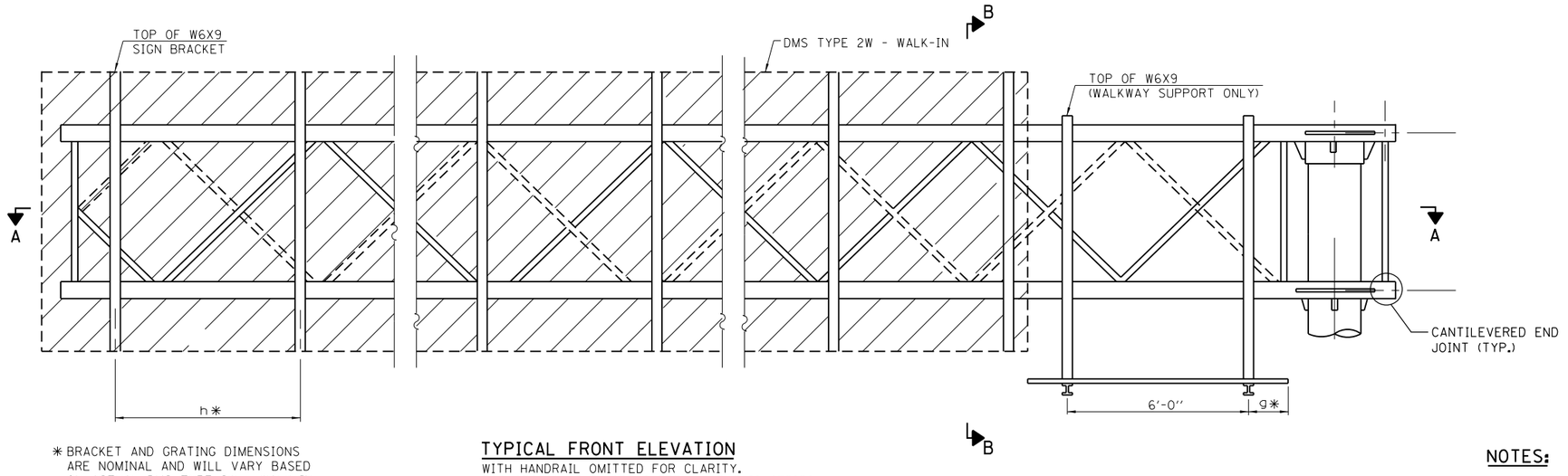
Illinois Tollway

OVERHEAD SIGN STRUCTURE
CANTILEVER TYPE
STRUCTURE DETAILS

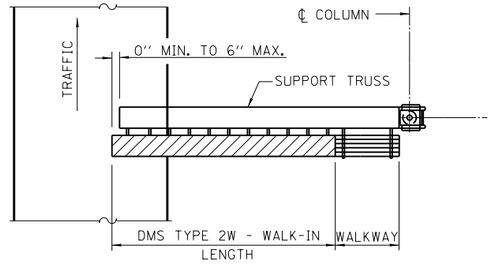
STANDARD F4-13



* BRACKET AND GRATING DIMENSIONS ARE NOMINAL AND WILL VARY BASED ON ACTUAL DMS TYPE 2W - WALK-IN DIMENSIONS PLUS MANUFACTURER'S MOUNTING DEVICES.

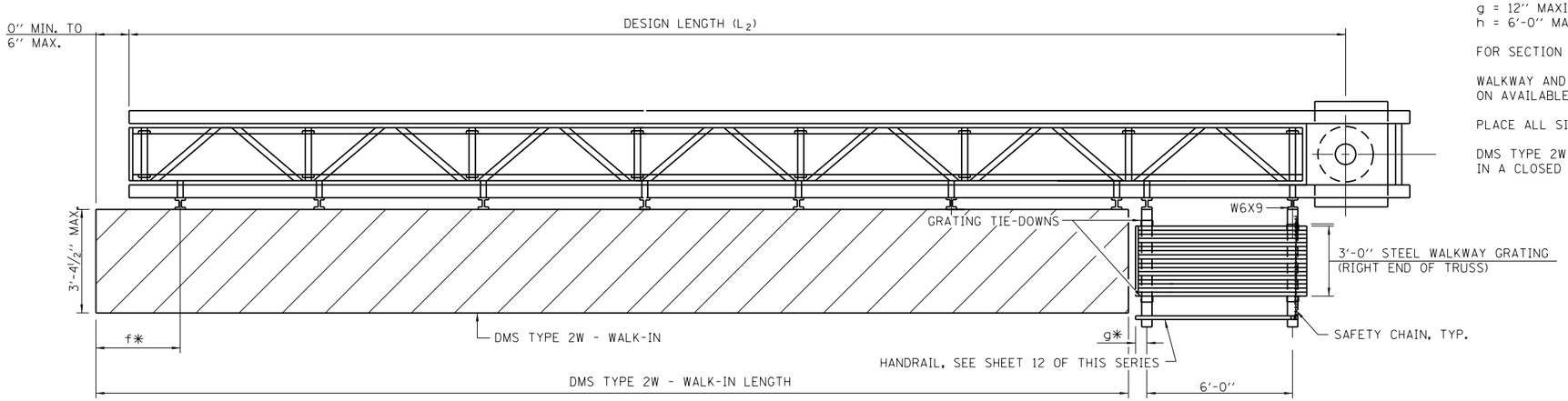
TYPICAL FRONT ELEVATION

WITH HANDRAIL OMITTED FOR CLARITY.
FOR SECTION B-B, SEE SHEET 11 OF THIS SERIES.



PLAN
WALKWAY AND HANDRAIL SKETCH

(ROAD PLAN BENEATH TRUSS VARIES)
WALKWAY MAY BE LOCATED AT RIGHT OR LEFT END OF TRUSS.



SECTION A-A

PLACE ALL SIGN AND WALKWAY BRACKETS AS CLOSE TO PANEL POINTS AS PRACTICAL.

NOTES:

SPACE WALKWAY BRACKETS AND SIGN BRACKETS W6X9 FOR EFFICIENCY AND WITHIN LIMITS SHOWN:

f = 12" MAXIMUM, 4" MINIMUM (END OF SIGN TO ℄ OF NEAREST BRACKET)
g = 12" MAXIMUM, 4" MINIMUM (END OF WALKWAY GRATING TO ℄ OF NEAREST SUPPORT BRACKET)
h = 6'-0" MAXIMUM (℄ TO ℄ SIGN AND/OR WALKWAY SUPPORT BRACKETS, W6X9)

FOR SECTION B-B, SEE SHEET 11 OF THIS SERIES.

WALKWAY AND TRUSS GRATING WIDTH DIMENSIONS ARE NOMINAL AND MAY VARY ± ½" BASED ON AVAILABLE STANDARD WIDTH.

PLACE ALL SIGN AND WALKWAY BRACKETS AS CLOSE TO PANEL POINTS AS PRACTICAL.

DMS TYPE 2W - WALK-IN SHALL HAVE THE DOOR AT THE END, OPPOSITE THE WALKWAY SECURED IN A CLOSED POSITION.

BRACKET TABLE

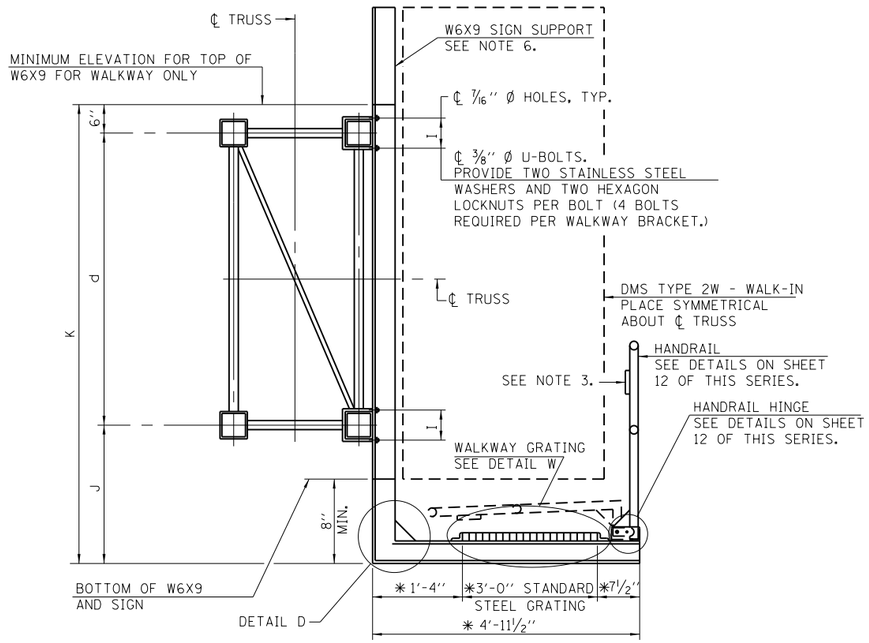
W6X9		
SIGN WIDTH		NUMBER OF BRACKETS REQUIRED
GREATER THAN	LESS THAN OR EQUAL TO	
	8'-0"	2
8'-0"	14'-0"	3
14'-0"	20'-0"	4
20'-0"	26'-0"	5
26'-0"	32'-0"	6

Paul Kovacs
APPROVED ..... DATE 3-31-2014
CHIEF ENGINEERING OFFICER

Illinois Tollway

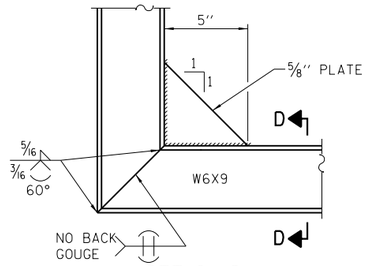
OVERHEAD SIGN STRUCTURE
CANTILEVER TYPE
STRUCTURE DETAILS

STANDARD F4-13

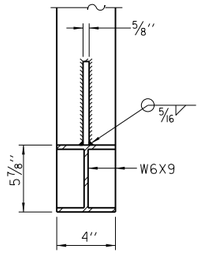


SECTION B-B

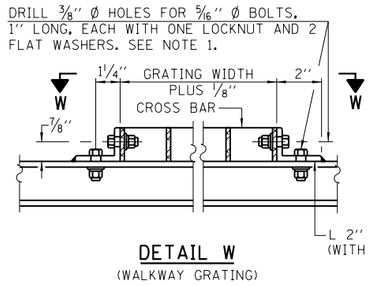
*BRACKET AND GRATING DIMENSIONS ARE NOMINAL AND WILL VARY BASED ON ACTUAL DMS TYPE 2W - WALK-IN DIMENSIONS PLUS MANUFACTURERS MOUNTING DEVICE.



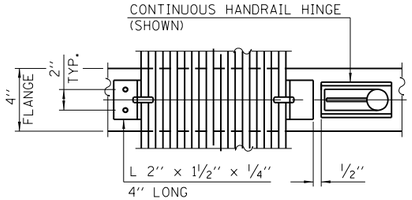
DETAIL D



SECTION D-D



DETAIL W
(WALKWAY GRATING)



(CONTINUOUS WALKWAY GRATING)

SECTION W-W

NOTES:

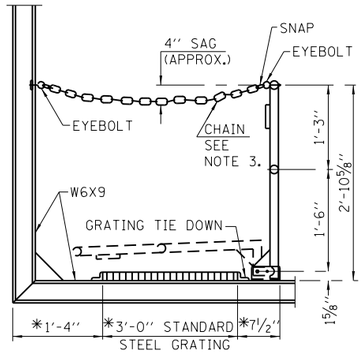
1. DRILLING HOLES IN GRATING MAY BE DONE IN SHOP OR FIELD, BASED ON CONTRACTOR'S PREFERENCE AND SUBJECT TO ACCURATE ALIGNMENT.
2. IF HANDRAIL JOINT PRESENT, WELD ANGLE TO W6X9 AND 1/4" EXTENSION BARS. SEE SHEET 12 OF THIS SERIES.
3. PL 1/8" x 1/2" X 2" WELDED TO HANDRAIL POSTS TO PROTECT LOCATIONS THAT CONTACT GRATING.
4. DMS TYPE 2W - WALK-IN MANUFACTURER SHALL DESIGN AND SUPPLY HARDWARE FOR CONNECTION TO W6X9. BOLTS SHALL BE STAINLESS STEEL OR HOT DIP GALVANIZED HIGH STRENGTH PER IDOT SPECIFICATIONS.

Paul Kovacs
APPROVED ..... DATE 3-31-2014
CHIEF ENGINEERING OFFICER

Illinois Tollway

OVERHEAD SIGN STRUCTURE
CANTILEVER TYPE
STRUCTURE DETAILS

STANDARD F4-13

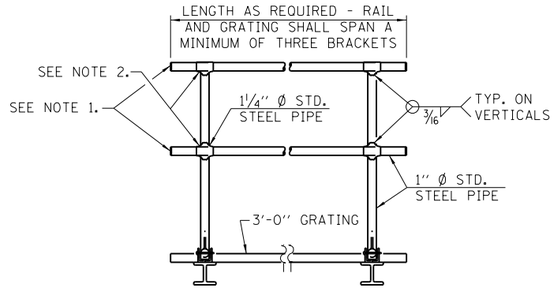


SIDE ELEVATION

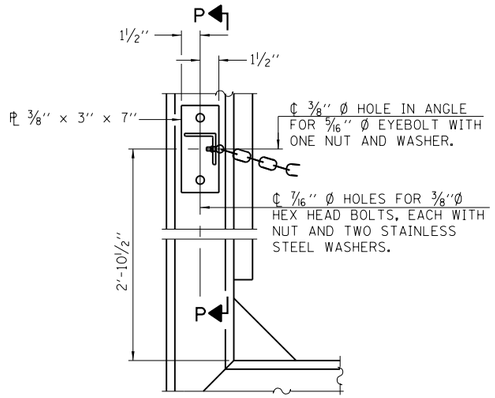
(SHOWING SAFETY CHAIN W/O SIGN)

* BRACKET AND GRATING DIMENSIONS ARE NOMINAL AND WILL VARY BASED ON ACTUAL DMS TYPE 2W - WALK-IN DIMENSIONS PLUS MANUFACTURERS MOUNTING DEVICE.

HANDRAIL DETAILS

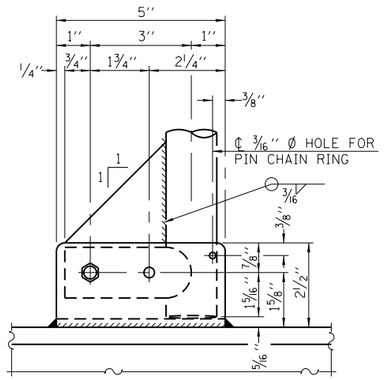


FRONT ELEVATION

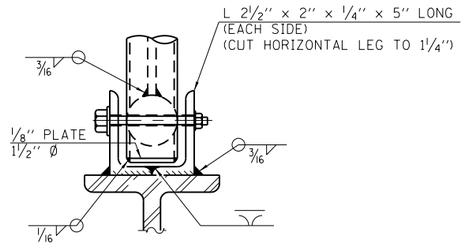


ALTERNATE SAFETY CHAIN ATTACHMENT

ITEMS NOT SHOWN SAME AS ''SIDE ELEVATION'' OF ''HANDRAIL DETAILS''

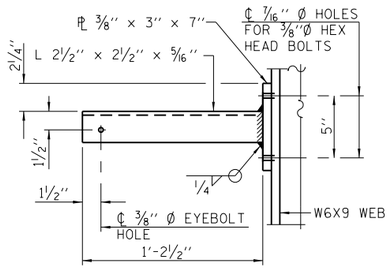


SIDE ELEVATION

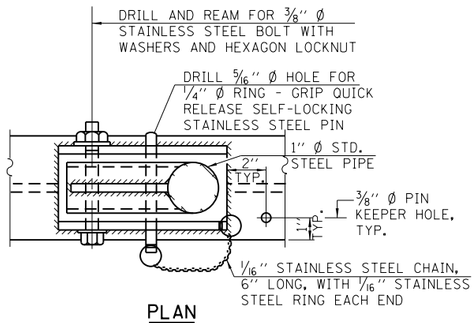


FRONT ELEVATION

DETAILS NOT SHOWN SAME AS ''ELEVATION'' AT RIGHT.

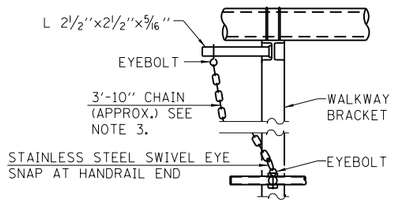


SECTION P-P



PLAN

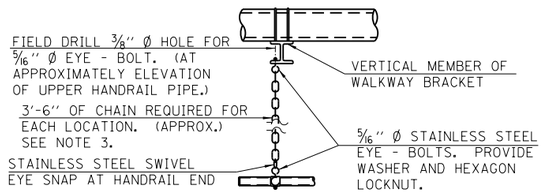
DETAIL E HANDRAIL HINGE



ALTERNATE SAFETY CHAIN ATTACHMENT

DETAILS NOT SHOWN SIMILAR TO ''SAFETY CHAIN'' DETAILS

(WALKWAY OMITTED FOR CLARITY)



SAFETY CHAIN

ONE REQUIRED FOR EACH END OF WALKWAY.

NOTES:

1. INSTALL STANDARD FORCE - FIT END CAPS OR WELD ⅛'' END PLATES WITH ⅛'' C.F.W. AND GRIND SMOOTH. (ALL RAIL ENDS)
2. HORIZONTAL HANDRAIL MEMBER SHALL BE CONTINUOUS THRU 1¼'' Ø PIPE. PROVIDE 7/16'' Ø HOLE IN 1¼'' Ø PIPE FOR ⅜'' Ø BOLT. FIELD DRILL 7/16'' Ø HOLE IN HORIZONTAL RAIL MEMBER. PROVIDE LOCKNUT AND TWO STAINLESS STEEL WASHERS FOR BOLT. (USE ⅝'' EYEBOLTS IN 7/16'' Ø HOLES ON TOP RAIL AT ENDS ONLY.)
3. ⅜'' TYPE 304L STAINLESS STEEL CHAIN, APPROXIMATELY 12 LINKS PER FOOT.

Paul Kovacs

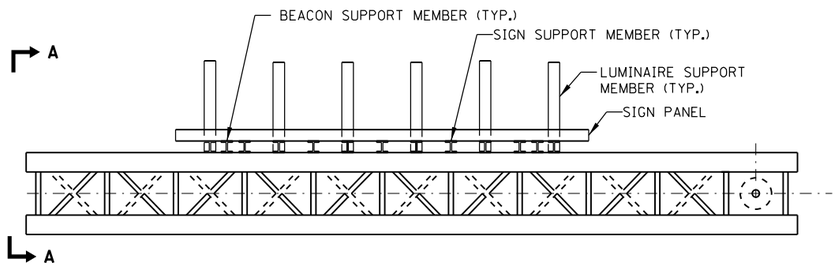
APPROVED..... DATE 3-31-2014

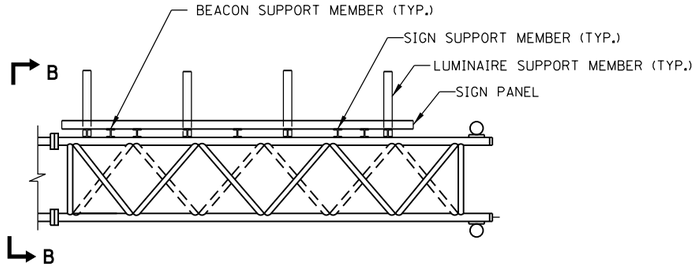
CHIEF ENGINEERING OFFICER

Illinois Tollway

OVERHEAD SIGN STRUCTURE
CANTILEVER TYP
STRUCTURE DETAILS

STANDARD F4-13



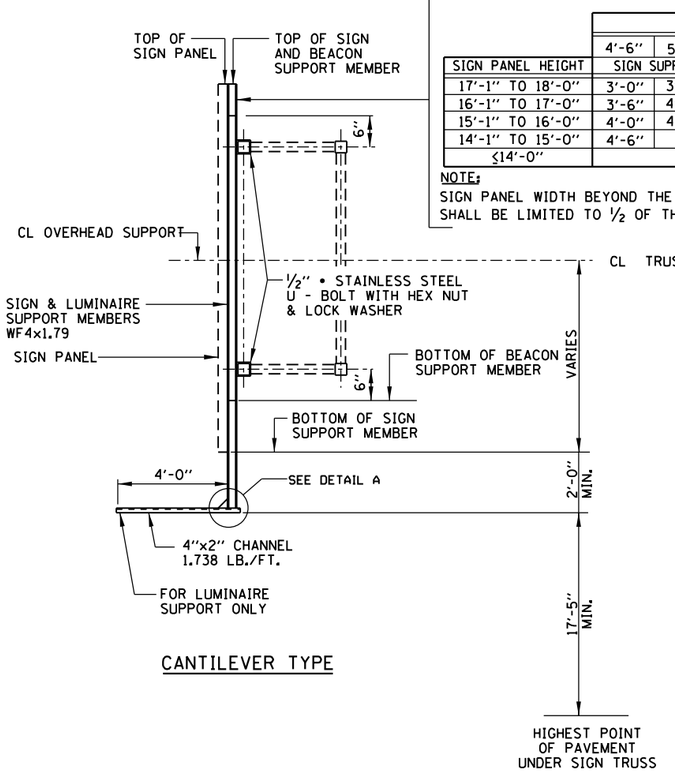


PLAN

SIGN SUPPORT MEMBERS-WF4x1.79

SIGN PANEL HEIGHT	TRUSS DEPTH 4'-6"	5'-6"	7'-0"	8'-2"	8'-10"
	SIGN SUPPORT MEMBER MAX. SPACING				
17'-1" TO 18'-0"	3'-0"	3'-0"	4'-6"	5'-6"	6'-0"
16'-1" TO 17'-0"	3'-6"	4'-0"	5'-0"	6'-0"	
15'-1" TO 16'-0"	4'-0"	4'-6"	6'-0"		
14'-1" TO 15'-0"	4'-6"	6'-0"			
≤14'-0"	6'-0"				

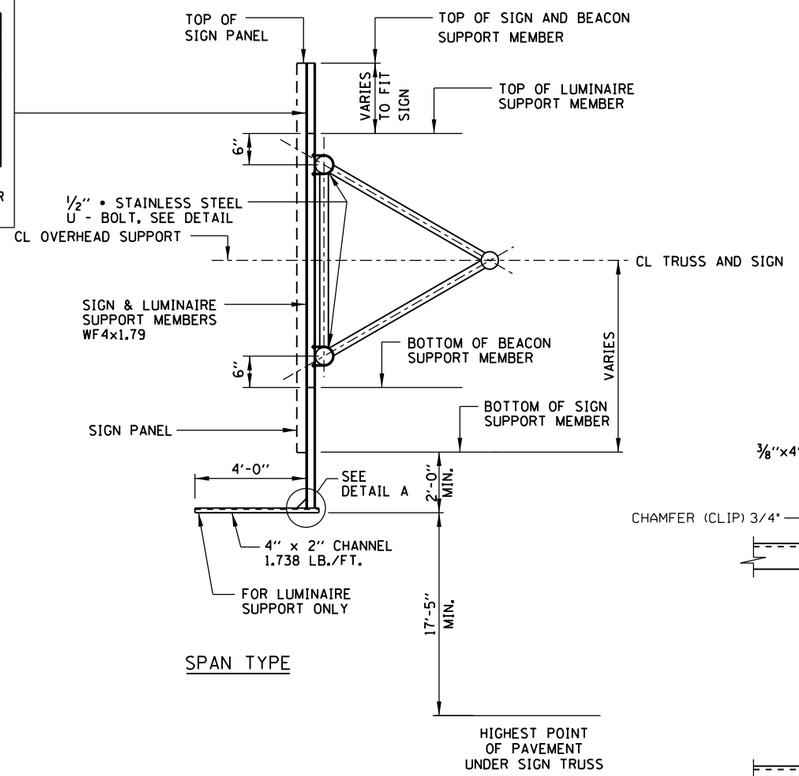
NOTE;
SIGN PANEL WIDTH BEYOND THE OUTSIDE VERTICAL MEMBER SHALL BE LIMITED TO ½ OF THE MAXIMUM SPACING



CANTILEVER TYPE

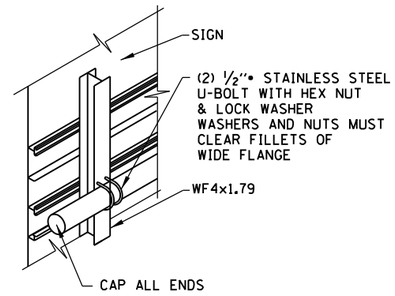
SECTION A-A

PLAN

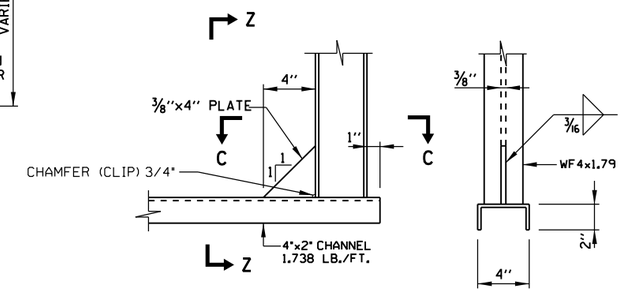


SPAN TYPE

SECTION B-B

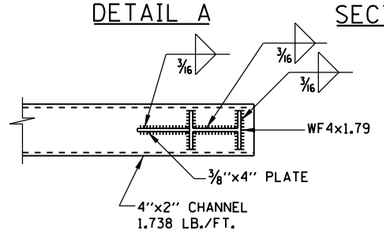


STAINLESS STEEL U-BOLT DETAIL



DETAIL A

SECTION Z-Z



SECTION C-C

NOTES:

ALL MATERIAL IS ALUMINUM (UNLESS OTHERWISE NOTED).

SIGN AND LUMINAIRE SUPPORT DETAIL

NOTES:

1. SIGN PANEL SHALL BE ATTACHED TO TRUSS AS CLOSE TO PANEL JOINTS AS POSSIBLE.
2. LUMINAIRE SUPPORT MEMBERS TO BE INSTALLED ONLY WHEN SIGN STRUCTURE IS TO BE ILLUMINATED.
3. BEACON SUPPORT MEMBERS TO BE INSTALLED ONLY WHEN FLASHING BEACON IS REQUIRED.
4. WF4x1.79 AND 4"x2" CHANNEL SHALL BE 6061-T6 ALUMINUM.
5. WELDS MUST BE IN ACCORDANCE WITH AWS D1.2.
6. LUMINAIRES SHALL NOT HAVE A PROJECTED AREA FOR WIND LOADS LARGER THAN 144IN.
7. THE C.G. OF THE LUMINAIRE SHALL NOT EXCEED 6" VERTICALLY OR HORIZONTALLY FROM WHERE IT ATTACHES ON THE 4"x2" CHANNEL.
8. THE MAXIMUM WEIGHT FOR THE LUMINAIRE SHALL BE 15LBS.

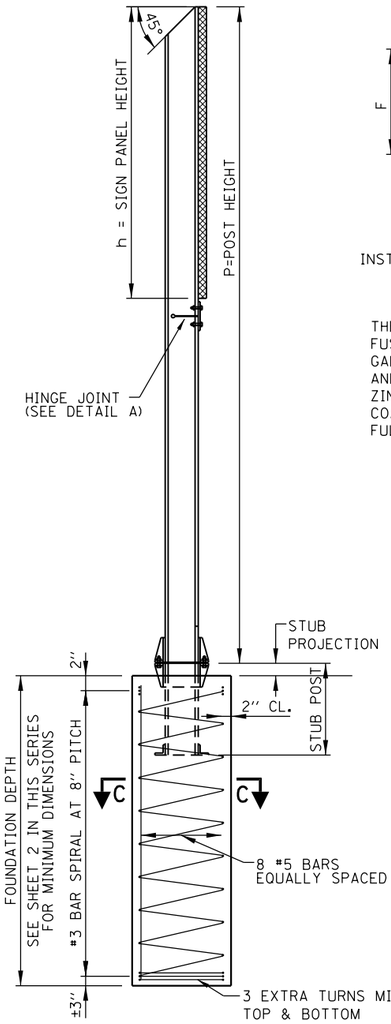
Paul Kovacs
APPROVED. . . . . DATE 2-7-2012
CHIEF ENGINEERING OFFICER

DATE	REVISIONS
3-01-2021	UPDATED DESIGN LOADING AND DESIGN CRITERIA.
3-01-2020	ADDED BEACON DETAILS.
3-01-2019	REVISED NOTE 2.
3-01-2018	ADDED VERTICAL CLEARANCE.
3-11-2015	REVISED VERTICAL CL. AND SIGN SUPPORT.
3-31-2014	REVISED SIGN SUPPORT MEMBERS.
2-1-2013	REMOVED VERTICAL CLEARANCE.
2-7-2012	REVISED OVERHEAD SIGN STRUCTURE CANTILEVER DIAGONALS.
1-1-2009	ADDED PLAN VIEWS FOR SIGN STRUCTURES.

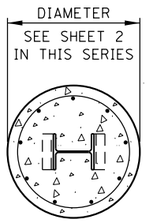
Illinois Tollway

OVERHEAD SIGN STRUCTURE SIGN, LUMINAIRE AND BEACON SUPPORTS

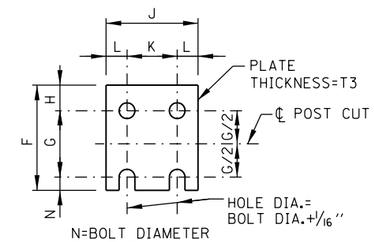
STANDARD F8-09



SIDE ELEVATION
POST & FOUNDATION



SEC. C-C

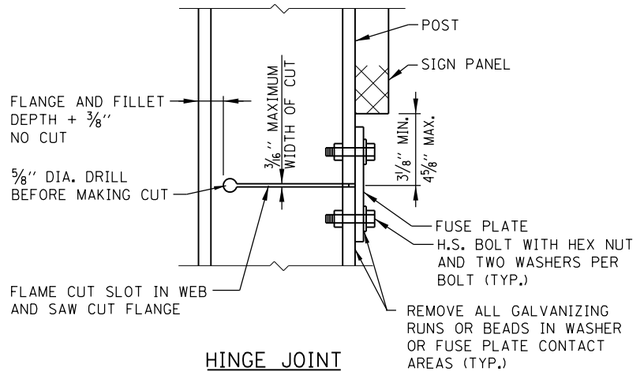


FUSE PLATE DETAIL
INSTALL WITH NOTCHES TOWARDS BASE

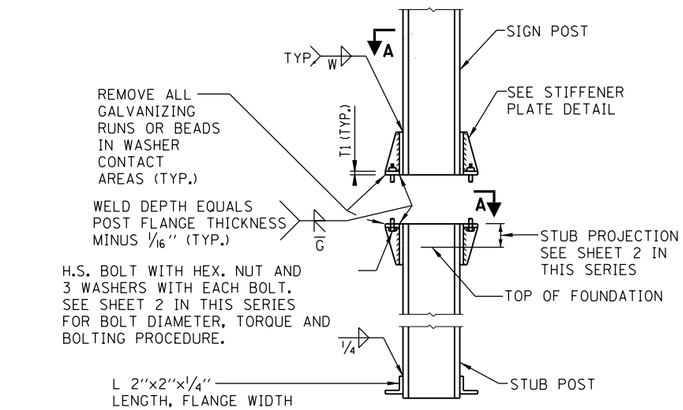
G & H DIM. TABLE		
BOLT DIA.	G	H
1/2"	2"	1 1/8"
5/8"	2 1/4"	1 1/4"
3/4"	2 1/2"	1 3/8"
7/8"	2 3/4"	1 1/2"
1"	3"	1 5/8"
1 1/8"	3 1/4"	1 3/4"
1 1/4"	3 1/2"	1 7/8"

FABRICATORS NOTES

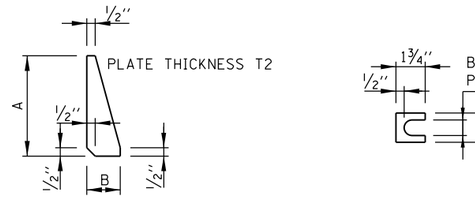
THE SLOT AND THE 5/8" DIA. HOLE IN THE WEB AND THE FUSE PLATE BOLT HOLES IN THE FLANGE SHALL BE MADE BEFORE GALVANIZING. POST FLANGE SHALL BE SAW CUT AFTER GALVANIZING AND BARE METAL SURFACES SHALL BE COATED WITH AN APPROVED ZINC SOLDER OR ZINC-RICH PAINT. THESE SURFACES SHALL NOT BE COATED UNTIL THE FUSE PLATE IS INSTALLED AND BOLTS FULLY TIGHTENED.



HINGE JOINT
DETAIL A

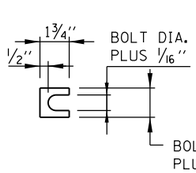


ELEVATION
SIGN POST & STUB POST



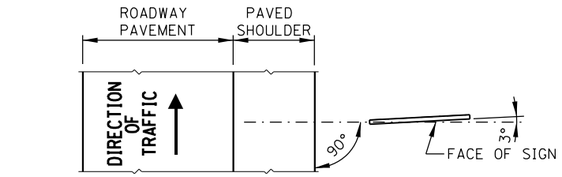
STIFFENER PLATE
DETAIL

SEE SHEET 2 IN THIS
SERIES FOR DIMENSIONS

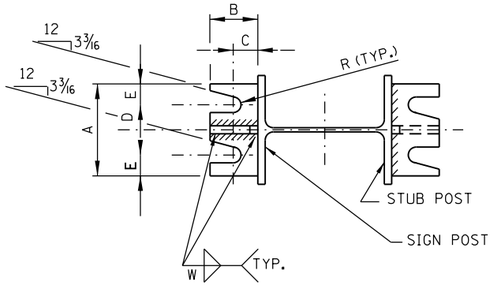


SHIM DETAIL

FURNISH 2-.012" THICK AND 2-.032" THICK SHIMS PER POST. SHIMS SHALL BE FABRICATED FROM BRASS SHIM STOCK CONFORMING TO ASTM B36.



LOCATION SKETCH



SEC. A-A

GENERAL NOTES

DESIGN: 2015 AASHTO LRFD SPECIFICATIONS FOR STRUCTURAL SUPPORTS FOR HIGHWAY SIGNS, LUMINAIRES, AND TRAFFIC SIGNALS, 1ST EDITION, WITH 2020 INTERIM REVISIONS, INSTRUCTIONS AND INFORMATION

CONSTRUCTION: STANDARD SPECIFICATIONS AND THE SPECIAL PROVISIONS.

LOADING: FOR 120 MPH WIND VELOCITY PLUS 14% GUST FACTOR NORMAL TO SIGN.

CONTROLLING LOAD COMBINATION (EXTREME 1) PER AASHTO: 1.1DC + 1.0W

DESIGN STRESSES:
STRUCTURAL STEEL - PER AASHTO 36,000 P.S.I.
REINFORCING STEEL - 60,000 P.S.I.
CLASS SI CONCRETE - 3,500 P.S.I.

FOUNDATION:
MINIMUM UNCONFINED COMPRESSIVE STRENGTH, Qu FOR ALL LAYERS FOR COHESIVE SOILS (CLAYS) SHALL BE 1.25 TON/SQ.FT.

WELDING: ALL WELDING TO BE CONTINUOUS UNLESS OTHERWISE SHOWN. ALL WELDING TO BE DONE IN ACCORDANCE WITH CURRENT AWS SPECIFICATIONS, AND STANDARD SPECIFICATIONS.

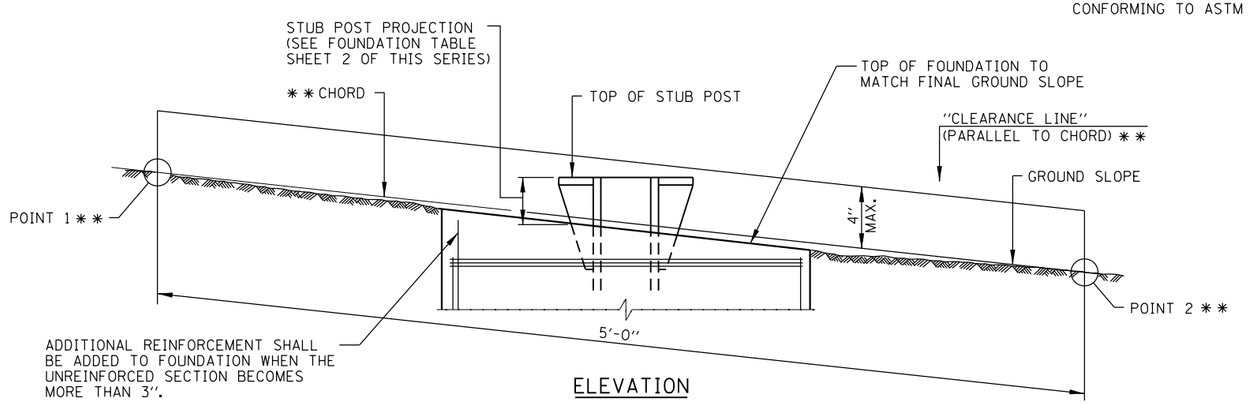
MATERIALS: ALL STRUCTURAL STEEL SHALL CONFORM TO ASTM A992 AND LRFD SPECIFICATIONS. ALL PLATES SHALL CONFORM TO ASTM A572-GR50.

ALL HIGH STRENGTH STEEL BOLTS, NUTS AND WASHERS SHALL CONFORM TO STANDARD SPECIFICATIONS.

HIGH STRENGTH STEEL BOLTS, NUTS AND HARDENED WASHERS SHALL BE GALVANIZED IN ACCORDANCE WITH AASHTO M232.

HIGH STRENGTH BOLTS IN BASE PLATES SHALL BE TIGHTENED TO THE TORQUE SHOWN ON SHEET 2 IN THIS SERIES.

AFTER FABRICATION, THE POST, FUSE PLATE, BASE PLATE AND UPPER 6" OF STUB POST SHALL BE HOT - DIP GALVANIZED ACCORDING TO ASTM M111, EXCEPT AS NOTED UNDER FABRICATOR NOTES.



ELEVATION
GROUND LINE & STUB POST

** FOR ALL "POINT 1" AND "POINT 2"LOCATIONS, "CLEARANCE LINE" MUST BE AT OR ABOVE TOP OF STUB POST.

Paul Kovacs
APPROVED ..... CHIEF ENGINEER
DATE 1-1-2010

DATE	REVISIONS
3-01-2021	UPDATE DESIGN LOADING,
	CRITERIA AND ADDED TABLES
	FOR SIGN SPACING.
3-01-2019	CLARIFIED DESIGN STRESS FOR
	SOIL PRESSURE.
11-1-2012	REVISED NOTES, MODIFIED SLOPE
	REQUIREMENTS FOR BREAKAWAY
	SUPPORTS.
2-7-2012	ADDED STUB POST CLEARANCE
	DIMENSIONS, REVISED SIGN
	INSTALLATION CLEARANCE DIMENSIONS.

Illinois Tollway

BREAKAWAY SIGN SUPPORT DETAILS

STANDARD F9-06

POST	FOUNDATION TABLE											
	FOUNDATION			REINFORCEMENT						STUB POST		
	DIA.	MIN. DEPTH	CY.* CONC.	VERTICAL BARS NO.	VERTICAL BARS SIZE	VERTICAL BARS LGTH.	BAR SPIRALS SIZE	BAR SPIRALS O.D.	BAR SPIRALS LGTH.	LBS.**	STUB LGTH.	STUB PROJECTION	LBS.***
W6x9	2'-0"	6'-0"	.70	8	#5	5'-9"	#3	20½"	79'	78	2'-3"	3"	44
W6x15	2'-0"	6'-0"	.70	8	#5	5'-9"	#3	20½"	79'	78	2'-6"	3"	71
W8x18	2'-0"	6'-0"	.70	8	#5	5'-9"	#3	20½"	79'	78	2'-6"	3"	85
W10x22	2'-6"	7'-0"	1.18	8	#5	6'-3"	#3	26½"	105'	92	3'-0"	2½"	110
W10x26	2'-6"	7'-6"	1.27	8	#5	6'-9"	#3	26½"	112'	98	3'-0"	2½"	137
W12x26	2'-6"	7'-9"	1.41	8	#5	7'-6"	#3	26½"	119'	107	3'-0"	2½"	140
W14x30	3'-0"	8'-6"	1.90	8	#5	7'-0"	#3	32½"	145'	113	3'-0"	2½"	150
W14x38	3'-0"	9'-0"	2.09	8	#5	7'-9"	#3	32½"	153'	122	3'-6"	2½"	208
W16x45	3'-0"	9'-6"	2.23	8	#5	8'-3"	#3	32½"	162'	130	3'-6"	2½"	233

BASE CONNECTION DATA TABLE									
BOLT SIZE AND TORQUE	A	B	C	D	E	T1	T2	W	R
5/8" • x 3 1/4" LG. TORQUE = 450" #	6"	2 1/4"	1 1/4"	3 1/2"	1 1/4"	3/4"	1/2"	1/4"	11/32 "
3/4" • x 3 3/4" LG. TORQUE = 750" #	6"	2 1/2"	1 3/8"	3 1/4"	1 3/8"	1"	1/2"	5/16 "	13/32 "
7/8" • x 4" LG. TORQUE = 950" #	7"	2 3/4"	1 1/2"	4"	1 1/2"	1"	3/4"	3/8"	15/32 "
1" • x 4 1/2" LG. TORQUE = 1100" #	7 1/2"	3"	1 3/4"	4"	1 3/4"	1 1/4"	3/4"	3/8"	17/32 "

* QUANTITY OF CLASS SI CONCRETE CONSISTS OF ALL CONCRETE NECESSARY FOR ONE FOUNDATION. (CUBIC YARDS)

** THIS INCLUDES REINFORCEMENT BARS AND SPIRAL HOOPING REQUIRED FOR ONE FOUNDATION.

*** INCLUDES WEIGHT OF STUB POST WITH ANGLES, GUSSETS, BASE PLATES, BOLTS, NUTS, WASHERS, PLUS BASE PLATES AND GUSSETS ON MAIN POST, PLUS FUSE PLATE (IF ANY) WITH BOLTS, NUTS AND WASHERS. (ONE POST)

EQUIVALENT TORQUE VALUES

450" # = 37.5' #
750" # = 62.5' #
950" # = 79.2' #
1100" # = 91.7' #

PROCEDURE FOR ASSEMBLY OF BASE CONNECTION:

1. ASSEMBLE POST TO STUB WITH H.S. BOLTS AND ONE OF THE THREE FLAT WASHERS ON EACH BOLT BETWEEN PLATES AS SHOWN.
2. SHIMS MAY BE USED BETWEEN PLATES TO LEVEL POST.
3. TIGHTEN BOLTS IN BASE PLATE IN A SYSTEMATIC ORDER TO THE REQUIRED TORQUE.
4. LOOSEN EACH BOLT AND RETIGHTEN TO THE REQUIRED TORQUE IN SAME ORDER AS INITIAL TIGHTENING.
5. BURR OR CENTER PUNCH THREADS AT JUNCTURE OF BOLT AND NUT TO PREVENT NUT FROM LOOSENING.

POST	FUSE PLATE DATA TABLE				FUSE PLATE BOLT SIZE TABLE SIGN PANEL HEIGHT (h)										
	J	K	L	T3	4'	5'	6'	7'	8'	9'	10'	11'	12'	13'	14'
W6x9	4"	2 1/4"	7/8"	1/4"	1/2"Ø x 1 1/2"	1/2"Ø x 1 1/2"	1/2"Ø x 1 1/2"	---	---	---	---	---	---	---	---
W6x15	6"	3 1/2"	1 1/4"	3/8"	5/8"Ø x 2"	5/8"Ø x 2"	3/4"Ø x 2"	3/4"Ø x 2"	3/4"Ø x 2"	3/4"Ø x 2"	3/4"Ø x 2"	---	---	---	---
W8x18	5 1/4"	2 3/4"	1 1/4"	3/8"	1/2"Ø x 1 3/4"	5/8"Ø x 2"	3/4"Ø x 2"	3/4"Ø x 2"	3/4"Ø x 2"	3/4"Ø x 2"	3/4"Ø x 2"	7/8"Ø x 2 1/4"	7/8"Ø x 2 1/4"	---	---
W10x22	5 3/4"	2 3/4"	1 1/2"	1/2"	1/2"Ø x 1 1/2"	5/8"Ø x 2"	3/4"Ø x 2 1/4"	3/4"Ø x 2 1/4"	7/8"Ø x 2 1/4"	7/8"Ø x 2 1/4"	7/8"Ø x 2 1/4"	7/8"Ø x 2 1/4"	7/8"Ø x 2 1/4"	7/8"Ø x 2 1/4"	1"Ø x 2 1/2"
W10x26	5 3/4"	2 3/4"	1 1/2"	5/8"	1/2"Ø x 2"	5/8"Ø x 2 1/4"	3/4"Ø x 2 1/2"	3/4"Ø x 2 1/2"	7/8"Ø x 2 1/2"	1"Ø x 2 3/4"	1"Ø x 2 3/4"	1"Ø x 2 3/4"	1"Ø x 2 3/4"	1"Ø x 2 3/4"	1"Ø x 2 3/4"
W12x26	6 1/2"	3 1/2"	1 1/2"	5/8"	---	---	---	---	---	7/8"Ø x 2 1/2"	---	---	1"Ø x 2 1/2"	1"Ø x 2 1/2"	1"Ø x 2 1/2"
W14x30	6 3/4"	3 1/2"	1 5/8"	1/2"	1/2"Ø x 2"	1/2"Ø x 2"	5/8"Ø x 2"	3/4"Ø x 2 1/4"	3/4"Ø x 2 1/4"	7/8"Ø x 2 1/2"	7/8"Ø x 2 1/2"	1"Ø x 2 1/2"	1"Ø x 2 1/2"	1"Ø x 2 1/2"	1"Ø x 2 1/2"
W14x38	6 3/4"	3 1/2"	1 5/8"	1/2"	---	1/2"Ø x 2"	5/8"Ø x 2 1/4"	5/8"Ø x 2 1/4"	3/4"Ø x 2 1/2"	7/8"Ø x 2 1/2"	7/8"Ø x 2 1/2"	1"Ø x 2 1/2"	1 1/4"Ø x 3"	1 1/4"Ø x 3"	1 1/4"Ø x 3"
W16x45	7"	3 1/2"	1 3/4"	1/2"	---	---	---	5/8"Ø x 2 1/4"	3/4"Ø x 2 1/2"	3/4"Ø x 2 1/2"	7/8"Ø x 2 1/2"	1"Ø x 2 3/4"	1"Ø x 2 3/4"	1 1/8"Ø x 3"	1 1/4"Ø x 3"

POST	FUSE PLATE DATA TABLE				FUSE PLATE BOLT SIZE TABLE SIGN PANEL HEIGHT (h)										
	J	K	L	T3	15'	16'	17'	18'	19'	20'	21'	22'	23'	24'	---
W6x9	4"	2 1/4"	7/8"	1/4"	---	---	---	---	---	---	---	---	---	---	---
W6x15	6"	3 1/2"	1 1/4"	3/8"	---	---	---	---	---	---	---	---	---	---	---
W8x18	5 1/4"	2 3/4"	1 1/4"	3/8"	---	---	---	---	---	---	---	---	---	---	---
W10x22	5 3/4"	2 3/4"	1 1/2"	1/2"	1"Ø x 2 1/2"	---	---	---	---	---	---	---	---	---	---
W10x26	5 3/4"	2 3/4"	1 1/2"	5/8"	1"Ø x 2 3/4"	1"Ø x 2 3/4"	1"Ø x 2 3/4"	---	---	---	---	---	---	---	---
W12x26	6 1/2"	3 1/2"	1 1/2"	5/8"	1"Ø x 2 1/2"	1"Ø x 2 1/2"	1 1/8"Ø x 3"	1 1/4"Ø x 3"	---	---	---	---	---	---	---
W14x30	6 3/4"	3 1/2"	1 5/8"	1/2"	1"Ø x 2 1/2"	1"Ø x 2 1/2"	1 1/8"Ø x 3"	1 1/4"Ø x 3"	1 1/4"Ø x 3"	---	---	---	---	---	---
W14x38	6 3/4"	3 1/2"	1 5/8"	1/2"	1 1/4"Ø x 3"	1 1/4"Ø x 3"	1 1/4"Ø x 3"	1 1/4"Ø x 3"	1 1/4"Ø x 3"	1 1/4"Ø x 3"	1 1/4"Ø x 3"	1 1/4"Ø x 3"	1 1/4"Ø x 3"	---	---
W16x45	7"	3 1/2"	1 3/4"	1/2"	1 1/4"Ø x 3"	1 1/4"Ø x 3"	1 1/4"Ø x 3"	1 1/4"Ø x 3"	1 1/4"Ø x 3"	1 1/4"Ø x 3"	1 1/4"Ø x 3"	1 1/4"Ø x 3"	1 1/4"Ø x 3"	1 1/4"Ø x 3"	---

PROCEDURE FOR FUSE PLATE BOLT TIGHTENING:

ALL FRICTION FUSE BOLTS SHALL BE TIGHTENED IN THE SHOP AS APPROVED BY THE ENGINEER ACCORDING TO ONE OF THE FOLLOWING METHODS:

1. TURN-OF-NUT TIGHTENING,
2. TIGHTENING BY USE OF A DIRECT TENSION INDICATOR.

THE ABOVE METHODS OF INSTALLATION AND TIGHTENING SHALL CONFORM TO THE LATEST ISSUE OF THE SPECIFICATION FOR STRUCTURAL JOINTS USING ASTM A-325 OR A-490 BOLTS, FOR SLIP - CRITICAL CONNECTIONS AS ISSUED BY THE RESEARCH COUNCIL ON RIVETED AND BOLTED STRUCTURAL JOINTS OF THE ENGINEERING FOUNDATION.

TIGHTENING SHALL BE TO SUCH A DEGREE AS TO OBTAIN THE FOLLOWING MINIMUM RESIDUAL TENSION IN EACH BOLT.

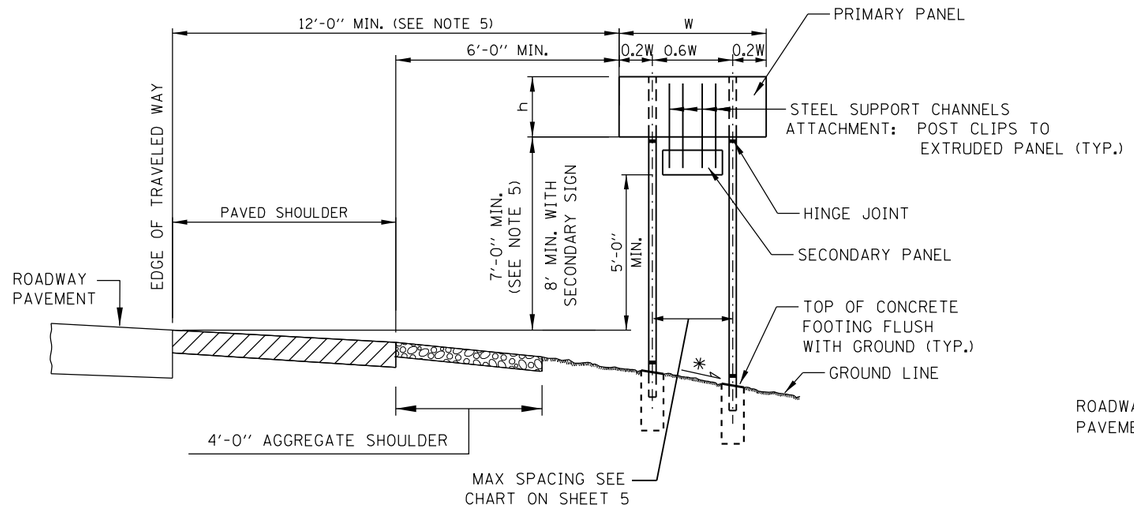
BOLT DIA.	MIN. RESIDUAL BOLT TENSION	BOLT DIA.	MIN. RESIDUAL BOLT TENSION	BOLT DIA.	MIN. RESIDUAL BOLT TENSION
1/2"	12,050	7/8"	39,250	1 1/4"	71,700
5/8"	19,200	1"	51,500		
3/4"	28,400	1 1/8"	56,450		

Paul Kovacs
APPROVED ..... DATE 1-1-2010
CHIEF ENGINEER

Illinois Tollway

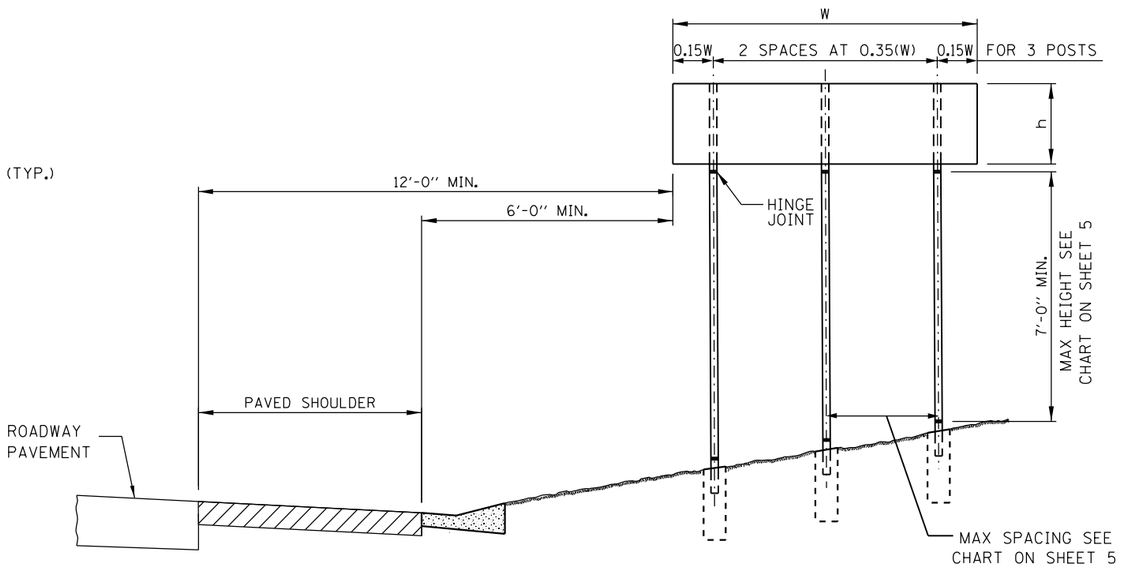
BREAKAWAY SIGN SUPPORT DETAILS

STANDARD F9-06

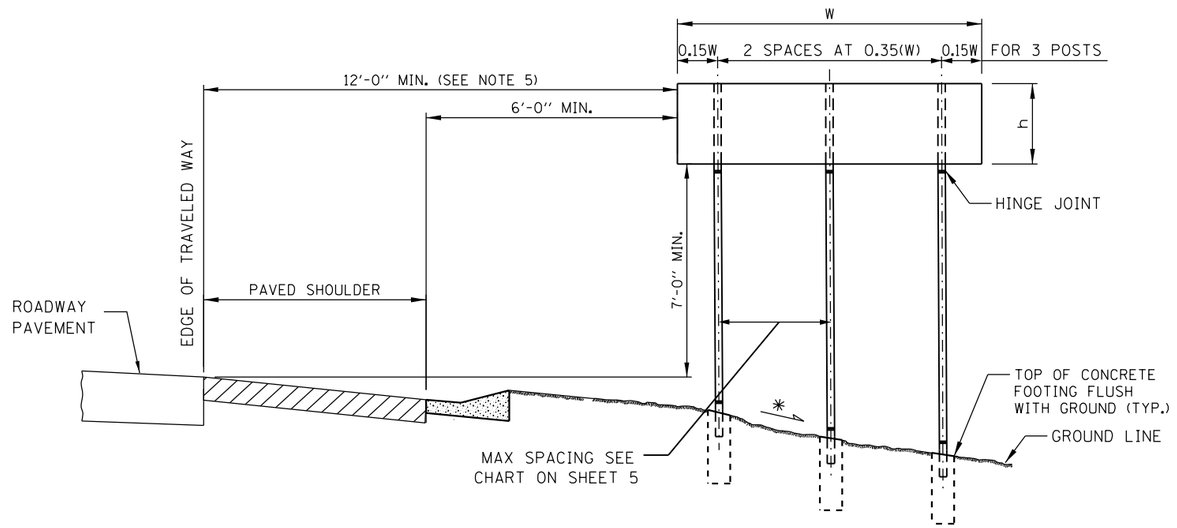


CONDITION 1 - SIGN INSTALLATION

(*) FORESLOPE 1:6 (V:H) OR FLATTER



CONDITION 3 - SIGN INSTALLATION



CONDITION 2 - SIGN INSTALLATION

(*) FORESLOPE 1:6 (V:H) OR FLATTER

NOTES:

1. SEE SIGN INSTALLATION SCHEDULE IN CONTRACT PLANS FOR DIMENSIONS.
2. THE DIMENSIONS OF ALL POSTS FOR GROUND MOUNTED SIGNS ARE BASED ON DESIGN CROSS SECTIONS. THE CONTRACTOR SHALL VERIFY REQUIRED POST LENGTHS IN THE FIELD, PRIOR TO SUBMITTING SHOP DRAWINGS AND POST FABRICATION TO MAINTAIN THE CLEARANCES SHOWN.
3. SIGN FOUNDATION ELEVATIONS TO BE BASED ON FINISHED SLOPES.
4. ANY ADDITIONAL SIGN TO BE ADDED LATER MUST BE SUPPORTED BY THE EXISTING SIGN PANEL AND NOT THE SIGN POST. MINIMUM CLEARANCES SHALL BE MAINTAINED.
5. SIGNS THAT ARE PLACED WELL OUTSIDE THE CLEAR ZONE MAY BE INSTALLED WITH A MINIMUM HEIGHT OF 5 FEET, MEASURED VERTICALLY FROM THE BOTTOM OF THE SIGN TO THE HORIZONTAL ELEVATION OF THE NEAR EDGE OF TRAVELED ROADWAY.
6. MINIMUM HEIGHT OF LOWEST POST SHALL BE 7'-0'' MEASURED BETWEEN STUB PROJECTION AND HINGE JOINT.
7. FOR TWO POSTS SPACED LESS THAN 7 FEET APART, EACH POST SHALL HAVE A MASS LESS THAN 18 lb/ft.
8. WHEN THE TOTAL COMBINED WEIGHT OF THE TWO POSTS LOCATED WITHIN 7 FEET OF EACH OTHER EXCEEDS 600 lbs., THE SIGN SHALL BE PLACED WELL OUTSIDE THE CLEAR ZONE OR BE SHIELDED FROM VEHICULAR IMPACT.

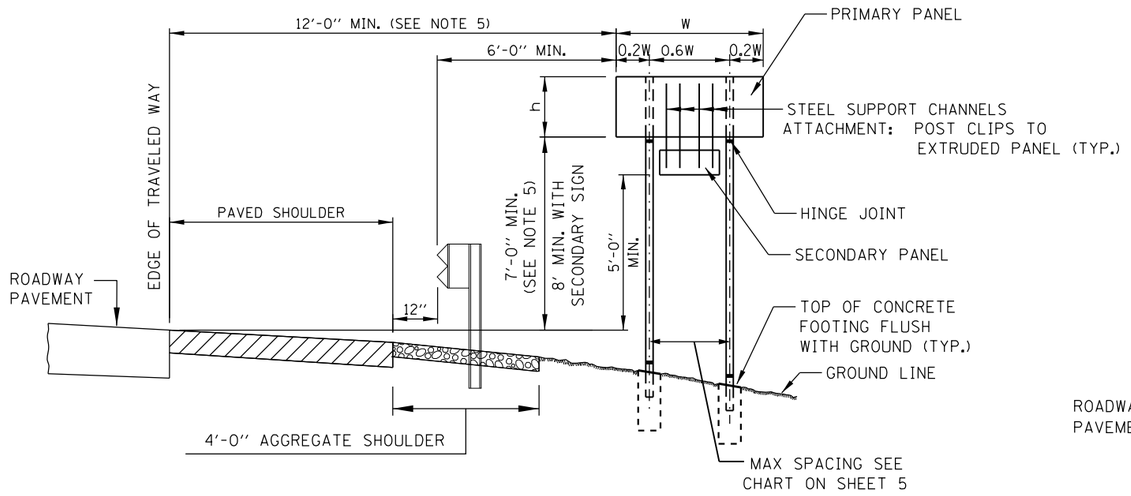
UNSHIELDED SLOPE

Paul Kovacs
APPROVED ..... CHIEF ENGINEER
DATE 1-1-2010

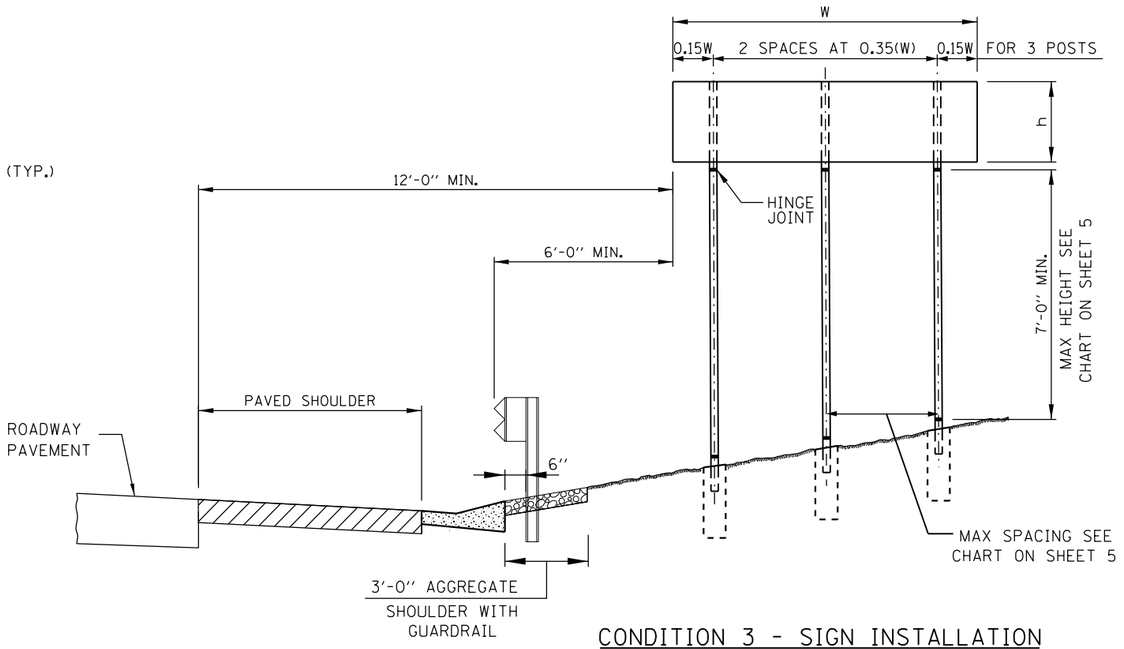
Illinois Tollway

BREAKAWAY SIGN SUPPORT DETAILS

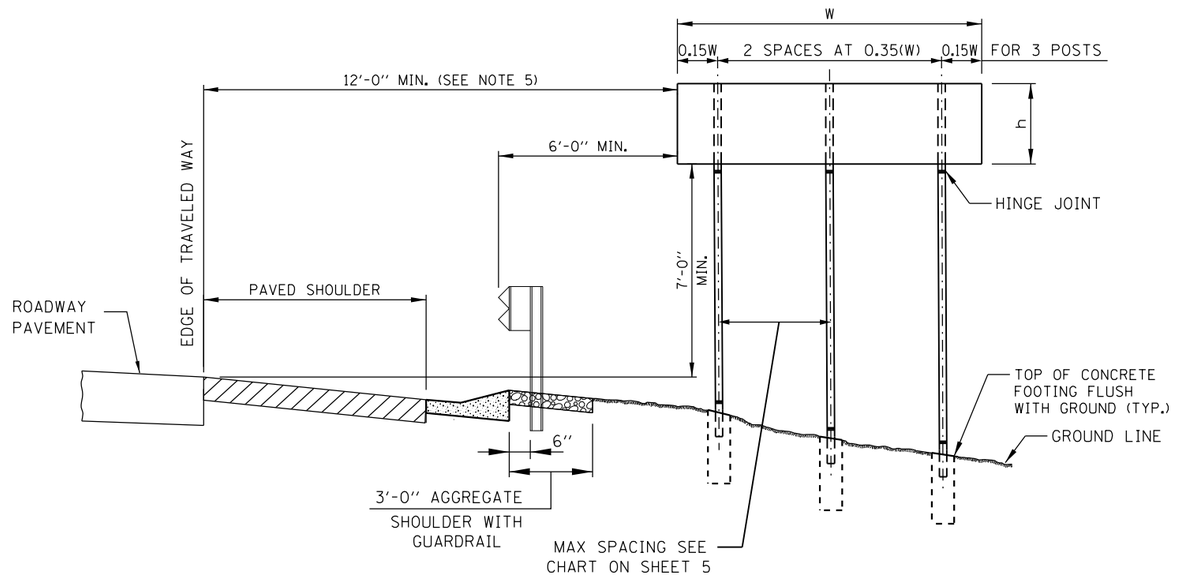
STANDARD F9-06



CONDITION 1 - SIGN INSTALLATION



CONDITION 3 - SIGN INSTALLATION



CONDITION 2 - SIGN INSTALLATION

NOTES:

1. SEE SIGN INSTALLATION SCHEDULE IN CONTRACT PLANS FOR DIMENSIONS.
2. THE DIMENSIONS OF ALL POSTS FOR GROUND MOUNTED SIGNS ARE BASED ON DESIGN CROSS SECTIONS. THE CONTRACTOR SHALL VERIFY REQUIRED POST LENGTHS IN THE FIELD, PRIOR TO SUBMITTING SHOP DRAWINGS AND POST FABRICATION TO MAINTAIN THE CLEARANCES SHOWN.
3. SIGN FOUNDATION ELEVATIONS TO BE BASED ON FINISHED SLOPES.
4. ANY ADDITIONAL SIGN TO BE ADDED LATER MUST BE SUPPORTED BY THE EXISTING SIGN PANEL AND NOT THE SIGN POST. MINIMUM CLEARANCES SHALL BE MAINTAINED.
5. SIGNS THAT ARE PLACED WELL OUTSIDE THE CLEAR ZONE MAY BE INSTALLED WITH A MINIMUM HEIGHT OF 5 FEET, MEASURED VERTICALLY FROM THE BOTTOM OF THE SIGN TO THE HORIZONTAL ELEVATION OF THE NEAR EDGE OF TRAVELED ROADWAY.
6. MINIMUM HEIGHT OF LOWEST POST SHALL BE 7'-0'' MEASURED BETWEEN STUB PROJECTION AND HINGE JOINT.
7. FOR TWO POSTS SPACED LESS THAN 7 FEET APART, EACH POST SHALL HAVE A MASS LESS THAN 18 lb/ft.
8. WHEN THE TOTAL COMBINED WEIGHT OF THE TWO POSTS LOCATED WITHIN 7 FEET OF EACH OTHER EXCEEDS 600 lbs., THE SIGN SHALL BE PLACED WELL OUTSIDE THE CLEAR ZONE OR BE SHIELDED FROM VEHICULAR IMPACT.

SHIELDED SLOPE

Paul Kovacs
APPROVED ..... CHIEF ENGINEER
DATE 1-1-2010

Illinois Tollway

BREAKAWAY SIGN SUPPORT DETAILS

STANDARD F9-06

POST SIZE W10x22	SIGN DEPTH						
	4'-0"	5'-0"	6'-0"	7'-0"	8'-0"	9'-0"	10'-0"
CLEAR HEIGHT	POST MAX SPACING						
6'-0"	11'-6"	9'-0"	7'-0"	6'-0"	5'-0"	4'-0"	3'-6"
8'-0"	8'-0"	6'-6"	5'-6"	4'-6"	3'-6"	3'-0"	-
10'-0"	6'-0"	5'-0"	4'-0"	3'-6"	3'-0"	-	-
12'-0"	4'-6"	4'-0"	3'-6"	3'-0"	-	-	-
14'-0"	3'-6"	3'-0"	-	-	-	-	-
16'-0"	3'-0"	-	-	-	-	-	-

POST SIZE W6x9	SIGN DEPTH		
	4'-0"	5'-0"	6'-0"
CLEAR HEIGHT	POST MAX SPACING		
6'-0"	5'-6"	4'-0"	3'-0"
8'-0"	4'-0"	3'-0"	-
10'-0"	3'-0"	-	-
12'-0"	-	-	-

POST SIZE W12x26	SIGN DEPTH														
	4'-0"	5'-0"	6'-0"	7'-0"	8'-0"	9'-0"	10'-0"	11'-0"	12'-0"	13'-0"	14'-0"	15'-0"	16'-0"	17'-0"	18'-0"
CLEAR HEIGHT	POST MAX SPACING														
6'-0"	-	-	-	-	-	12'-0"	-	-	8'-0"	6'-6"	5'-6"	4'-6"	4'-0"	3'-0"	3'-0"
8'-0"	-	-	-	-	-	10'-6"	-	-	6'-6"	5'-6"	4'-6"	4'-0"	3'-0"	-	-
10'-0"	-	-	-	-	-	8'-6"	-	-	5'-6"	4'-6"	4'-0"	3'-0"	-	-	-
12'-0"	-	-	-	-	-	7'-0"	-	-	4'-6"	4'-0"	3'-0"	-	-	-	-
14'-0"	-	-	-	-	-	6'-0"	-	-	4'-0"	3'-0"	-	-	-	-	-
16'-0"	-	-	-	-	-	5'-0"	-	-	3'-6"	3'-0"	-	-	-	-	-
18'-0"	-	-	-	-	-	4'-0"	-	-	3'-0"	-	-	-	-	-	-
20'-0"	-	-	-	-	-	3'-6"	-	-	-	-	-	-	-	-	-
22'-0"	-	-	-	-	-	3'-0"	-	-	-	-	-	-	-	-	-
24'-0"	-	-	-	-	-	3'-0"	-	-	-	-	-	-	-	-	-

POST SIZE W14x30	SIGN DEPTH																	
	4'-0"	5'-0"	6'-0"	7'-0"	8'-0"	9'-0"	10'-0"	11'-0"	12'-0"	13'-0"	14'-0"	15'-0"	16'-0"	17'-0"	18'-0"	19'-0"		
CLEAR HEIGHT	POST MAX SPACING																	
6'-0"	12'-0"	12'-0"	12'-0"	12'-0"	12'-0"	12'-0"	12'-0"	11'-6"	10'-0"	8'-0"	6'-6"	5'-6"	4'-6"	4'-0"	3'-6"	3'-0"		
8'-0"	12'-0"	12'-0"	12'-0"	12'-0"	12'-0"	12'-0"	11'-0"	9'-6"	8'-0"	6'-6"	5'-6"	4'-6"	4'-0"	3'-6"	3'-0"	-		
10'-0"	12'-0"	12'-0"	12'-0"	12'-0"	12'-0"	10'-6"	9'-0"	7'-6"	6'-6"	5'-6"	4'-6"	4'-0"	3'-6"	3'-0"	-	-		
12'-0"	12'-0"	12'-0"	12'-0"	12'-0"	10'-0"	8'-6"	7'-6"	6'-6"	5'-6"	4'-6"	4'-0"	3'-6"	3'-0"	-	-	-		
14'-0"	12'-0"	12'-0"	11'-0"	9'-6"	8'-6"	7'-6"	6'-6"	5'-6"	5'-0"	4'-0"	3'-6"	3'-0"	-	-	-	-		
16'-0"	12'-0"	11'-0"	9'-6"	8'-0"	7'-0"	6'-0"	5'-6"	4'-6"	4'-0"	3'-6"	3'-0"	-	-	-	-	-		
18'-0"	10'-6"	9'-0"	8'-0"	7'-0"	6'-0"	5'-6"	4'-6"	4'-0"	3'-6"	3'-0"	-	-	-	-	-	-		
20'-0"	8'-6"	7'-6"	6'-6"	6'-0"	5'-0"	4'-6"	4'-0"	3'-6"	3'-0"	-	-	-	-	-	-	-		
22'-0"	7'-6"	6'-6"	6'-0"	5'-0"	4'-6"	4'-0"	3'-6"	3'-0"	3'-0"	-	-	-	-	-	-	-		
24'-0"	6'-6"	5'-6"	5'-0"	4'-6"	4'-0"	3'-6"	3'-0"	-	-	-	-	-	-	-	-	-		
26'-0"	5'-6"	5'-0"	4'-6"	4'-0"	3'-6"	3'-0"		-	-	-	-	-	-	-	-	-		
28'-0"	5'-0"	4'-6"	4'-0"	3'-6"	3'-0"	-	-	-	-	-	-	-	-	-	-	-		
30'-0"	4'-6"	4'-0"	3'-6"	3'-0"	-	-	-	-	-	-	-	-	-	-	-	-		

POST SIZE W14x38	SIGN DEPTH																				
	4'-0"	5'-0"	6'-0"	7'-0"	8'-0"	9'-0"	10'-0"	11'-0"	12'-0"	13'-0"	14'-0"	15'-0"	16'-0"	17'-0"	18'-0"	19'-0"	20'-0"	21'-0"	22'-0"	23'-0"	24'-0"
CLEAR HEIGHT	POST MAX SPACING																				
6'-0"	-	12'-0"	12'-0"	12'-0"	12'-0"	12'-0"	12'-0"	12'-0"	12'-0"	12'-0"	10'-6"	9'-0"	7'-6"	6'-6"	5'-6"	5'-0"	4'-6"	4'-0"	3'-6"	3'-0"	-
8'-0"	-	12'-0"	12'-0"	12'-0"	12'-0"	12'-0"	12'-0"	12'-0"	11'-6"	10'-0"	8'-6"	7'-6"	6'-6"	5'-6"	4'-6"	4'-0"	3'-6"	3'-0"	3'-0"	-	-
10'-0"	-	12'-0"	12'-0"	12'-0"	12'-0"	12'-0"	12'-0"	11'-0"	9'-6"	8'-6"	7'-6"	6'-6"	5'-6"	4'-6"	4'-0"	3'-6"	3'-0"	3'-0"	-	-	-
12'-0"	-	12'-0"	12'-0"	12'-0"	12'-0"	12'-0"	10'-6"	9'-0"	8'-0"	7'-0"	6'-0"	5'-6"	4'-6"	4'-0"	3'-6"	3'-0"	3'-0"	-	-	-	-
14'-0"	-	12'-0"	12'-0"	12'-0"	11'-6"	10'-0"	9'-0"	8'-0"	7'-0"	6'-0"	5'-6"	4'-6"	4'-0"	3'-6"	3'-0"	-	-	-	-	-	-
16'-0"	-	12'-0"	12'-0"	11'-0"	9'-6"	8'-6"	7'-6"	6'-6"	6'-0"	5'-6"	4'-6"	4'-0"	3'-6"	-	-	-	-	-	-	-	-
18'-0"	-	12'-0"	10'-6"	9'-6"	8'-6"	7'-6"	6'-6"	6'-0"	5'-0"	4'-6"	4'-0"	3'-6"	-	-	-	-	-	-	-	-	-
20'-0"	-	10'-6"	9'-0"	8'-0"	7'-0"	6'-6"	5'-6"	5'-0"	4'-6"	4'-0"	3'-6"	3'-0"	-	-	-	-	-	-	-	-	-
22'-0"	-	9'-0"	8'-0"	7'-0"	6'-6"	5'-6"	5'-0"	4'-6"	4'-0"	3'-6"	3'-0"	3'-0"	-	-	-	-	-	-	-	-	-
24'-0"	-	7'-6"	7'-0"	6'-0"	5'-6"	5'-0"	4'-6"	4'-0"	3'-6"	3'-0"	3'-0"	-	-	-	-	-	-	-	-	-	-
26'-0"	-	6'-6"	6'-0"	5'-6"	5'-0"	4'-6"	4'-0"	3'-6"	3'-0"	3'-0"	-	-	-	-	-	-	-	-	-	-	-
28'-0"	-	6'-0"	5'-6"	5'-0"	4'-6"	4'-0"	3'-6"	3'-0"	3'-0"	-	-	-	-	-	-	-	-	-	-	-	-
30'-0"	-	5'-6"	5'-0"	4'-6"	4'-0"	3'-6"	3'-0"	3'-0"	-	-	-	-	-	-	-	-	-	-	-	-	-

POST SIZE W14x30	SIGN DEPTH																				
	4'-0"	5'-0"	6'-0"	7'-0"	8'-0"	9'-0"	10'-0"	11'-0"	12'-0"	13'-0"	14'-0"	15'-0"	16'-0"	17'-0"	18'-0"	19'-0"	20'-0"	21'-0"	22'-0"	23'-0"	24'-0"
CLEAR HEIGHT	POST MAX SPACING																				
6'-0"	-	-	-	12'-0"	12'-0"	12'-0"	12'-0"	12'-0"	12'-0"	12'-0"	12'-0"	11'-0"	10'-0"	9'-0"	7'-6"	6'-6"	6'-0"	5'-0"	4'-6"	4'-0"	3'-6"
8'-0"	-	-	-	12'-0"	12'-0"	12'-0"	12'-0"	12'-0"	12'-0"	12'-0"	11'-6"	10'-0"	8'-6"	7'-6"	6'-6"	5'-6"	5'-0"	4'-6"	4'-0"	3'-6"	3'-0"
10'-0"	-	-	-	12'-0"	12'-0"	12'-0"	12'-0"	12'-0"	12'-0"	11'-0"	10'-0"	8'-6"	7'-6"	6'-6"	5'-6"	5'-0"	4'-6"	4'-0"	3'-6"	3'-0"	-
12'-0"	-	-	-	12'-0"	12'-0"	12'-0"	12'-0"	12'-0"	11'-0"	9'-6"	8'-6"	7'-6"	6'-6"	5'-6"	5'-0"	4'-6"	4'-0"	3'-6"	3'-0"	-	-
14'-0"	-	-	-	12'-0"	12'-0"	12'-0"	12'-0"	10'-6"	9'-0"	8'-0"	7'-0"	6'-6"	5'-6"	5'-0"	4'-6"	4'-0"	3'-6"	3'-0"	-	-	-
16'-0"	-	-	-	12'-0"	12'-0"	11'-6"	10'-0"	9'-0"	8'-0"	7'-0"	6'-6"	5'-6"	5'-0"	4'-0"	4'-0"	3'-6"	3'-0"	-	-	-	-
18'-0"	-	-	-	12'-0"	11'-0"	10'-0"	9'-0"	8'-0"	7'-0"	6'-0"	5'-6"	5'-0"	4'-6"	4'-0"	3'-6"	3'-0"	-	-	-	-	-
20'-0"	-	-	-	10'-6"	9'-6"	8'-6"	7'-6"	7'-0"	6'-0"	5'-6"	5'-0"	4'-6"	4'-0"	3'-6"	3'-0"	-	-	-	-	-	-
22'-0"	-	-	-	9'-0"	8'-6"	7'-6"	6'-6"	6'-0"	5'-6"	5'-0"	4'-6"	4'-0"	3'-6"	3'-0"	-	-	-	-	-	-	-
24'-0"	-	-	-	8'-0"	7'-6"	6'-6"	6'-0"	5'-6"	5'-0"	4'-6"	4'-0"	3'-6"	3'-0"	-	-	-	-	-	-	-	-
26'-0"	-	-	-	7'-0"	6'-6"	6'-0"	5'-6"	5'-0"	4'-6"	4'-0"	3'-6"	3'-0"	3'-0"	-	-	-	-	-	-	-	-
28'-0"	-	-	-	6'-6"	6'-0"	5'-6"	5'-0"	4'-6"	4'-0"	3'-6"	3'-0"	3'-0"	-	-	-	-	-	-	-	-	-
30'-0"	-	-	-	5'-6"	5'-0"	4'-6"	4'-6"	4'-0"	3'-6"	3'-0"	3'-0"	-	-	-	-	-	-	-	-	-	-

POST SIZE W10x26	SIGN DEPTH													
	4'-0"	5'-0"	6'-0"	7'-0"	8'-0"	9'-0"	10'-0"	11'-0"	12'-0"	13'-0"	14'-0"	15'-0"	16'-0"	17'-0"
CLEAR HEIGHT	POST MAX SPACING													
6'-0"	12'-0"	12'-0"	12'-0"	12'-0"	12'-0"	11'-6"	9'-6"	8'-0"	7'-0"	6'-0"	5'-0"	4'-0"	3'-6"	3'-0"
8'-0"	12'-0"	12'-0"	12'-0"	12'-0"	10'-6"	9'-0"	7'-6"	6'-6"	5'-6"	5'-0"	4'-0"	3'-6"	3'-0"	-
10'-0"	12'-0"	12'-0"	12'-0"	10'-0"	8'-6"	7'-6"	6'-0"	5'-6"	4'-6"	4'-0"	3'-6"	3'-0"	-	-
12'-0"	12'-0"	11'-6"	9'-6"	8'-0"	7'-0"	6'-0"	5'-0"	4'-6"	4'-0"	3'-6"	3'-0"	-	-	-
14'-0"	11'-0"	9'-0"	8'-0"	7'-0"	6'-0"	5'-0"	4'-6"	4'-0"	3'-6"	3'-0"	-	-	-	-
16'-0"	9'-0"	7'-6"	6'-6"	5'-6"	5'-0"	4'-6"	4'-0"	3'-6"	3'-0"	-	-	-	-	-
18'-0"	7'-6"	6'-6"	5'-6"	5'-0"	4'-0"	3'-6"	3'-6"	3'-0"	-	-	-	-	-	-
20'-0"	6'-6"	5'-6"	5'-0"	4'-0"	3'-6"	3'-0"	3'-0"	-	-	-	-	-	-	-
22'-0"	5'-6"	4'-6"	4'-0"	3'-6"	3'-0"	3'-0"	-	-	-	-	-	-	-	-
24'-0"	4'-6"	4'-0"	3'-6"	3'-0"	3'-0"	-	-	-	-	-	-	-	-	-
26'-0"	4'-0"	3'-6"	3'-0"	3'-0"	-	-	-	-	-	-	-	-	-	-
28'-0"	3'-6"	3'-0"	3'-0"	-	-	-	-	-	-	-	-	-	-	-
30'-0"	3'-0"	3'-0"	-	-	-	-	-	-	-	-	-	-	-	-

POST SIZE W10x22	SIGN DEPTH											
	4'-0"	5'-0"	6'-0"	7'-0"	8'-0"	9'-0"	10'-0"	11'-0"	12'-0"	13'-0"	14'-0"	15'-0"
CLEAR HEIGHT	POST MAX SPACING											
6'-0"	12'-0"	12'-0"	12'-0"	12'-0"	10'-6"	9'-0"	7'-6"	6'-0"	5'-0"	4'-0"	3'-6"	3'-0"
8'-0"	12'-0"	12'-0"	11'-0"	10'-0"	5'-0"	7'-0"	6'-0"	5'-0"	4'-0"	3'-6"	3'-0"	-
10'-0"	12'-0"	11'-6"	9'-6"	8'-0"	6'-6"	5'-6"	5'-0"	4'-0"	3'-6"	3'-0"	-	-
12'-0"	11'-0"	9'-0"	7'-6"	6'-6"	5'-6"	4'-6"	4'-0"	3'-6"	3'-0"	-	-	-
14'-0"	9'-0"	7'-6"	6'-6"	5'-6"	4'-6"	4'-0"	3'-6"	3'-0"	-	-	-	-
16'-0"	7'-0"	6'-0"	5'-0"	4'-6"	4'-0"	3'-6"	3'-0"	-	-	-	-	-
18'-0"	6'-0"	5'-0"	4'-6"	4'-0"	3'-6"	3'-0"	-	-	-	-	-	-
20'-0"	5'-0"	4'-6"	4'-0"	3'-6"	3'-0"	-	-	-	-	-	-	-
22'-0"	4'-6"	3'-6"	3'-6"	3'-0"	-	-	-	-	-	-	-	-
24'-0"	3'-6"	3'-0"	3'-0"	-	-	-	-	-	-	-	-	-
26'-0"	3'-0"	3'-0"	-	-	-	-	-	-	-	-	-	-
28'-0"	3'-0"	-	-	-	-	-	-	-	-	-	-	-

POST SIZE W8x18	SIGN DEPTH								
	4'-0"	5'-0"	6'-0"	7'-0"	8'-0"	9'-0"	10'-0"	11'-0"	12'-0"
CLEAR HEIGHT	POST MAX SPACING								
6'-0"	12'-0"	12'-0"	10'-6"	8'-6"	7'-0"	5'-6"	4'-6"	4'-0"	3'-0"
8'-0"	12'-0"	10'-0"	8'-0"	6'-6"	5'-6"	4'-6"	4'-0"	3'-0"	-
10'-0"	9'-6"	7'-6"	6'-6"	5'-0"	4'-6"	3'-6"	3'-0"	-	-
12'-0"	7'-6"	6'-0"	5'-0"	4'-0"	3'-6"	3'-0"	-	-	-
14'-0"	6'-0"	5'-0"	4'-0"	3'-6"	3'-0"	-	-	-	-
16'-0"	5'-0"	4'-0"	3'-6"	3'-0"	-	-	-	-	-
18'-0"	4'-0"	3'-6"	3'-0"	-	-	-	-	-	-
20'-0"	3'-6"	3'-0"	-	-	-	-	-	-	-
22'-0"	3'-0"	-	-	-	-	-	-	-	-

SHEET 5 OF 5

Illinois Tollway

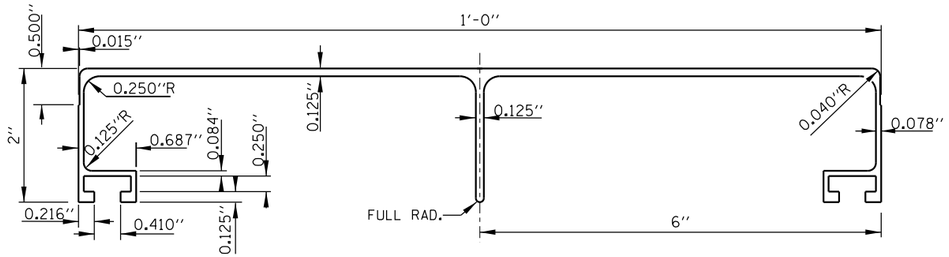
BREAKAWAY SIGN SUPPORT DETAILS

STANDARD F9-06

Paul Kovacs
APPROVED..... DATE 3-01-2021
CHIEF ENGINEER

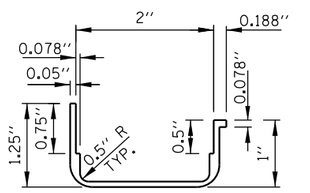
NOTES:

1. CLEAR HEIGHT SHALL BE TAKEN AS THE DISTANCE BETWEEN THE STUB PROJECTION AND THE BOTTOM OF THE SIGN PANEL.

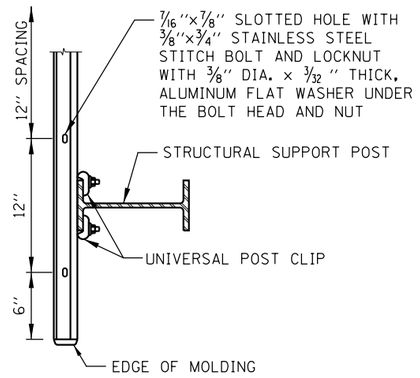


12'' PANEL

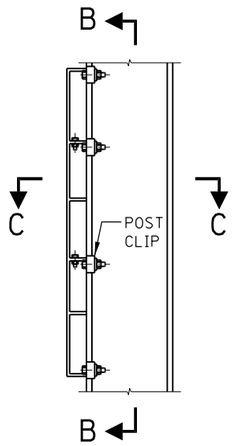
TYPE B SIGN PANEL EXTRUSIONS



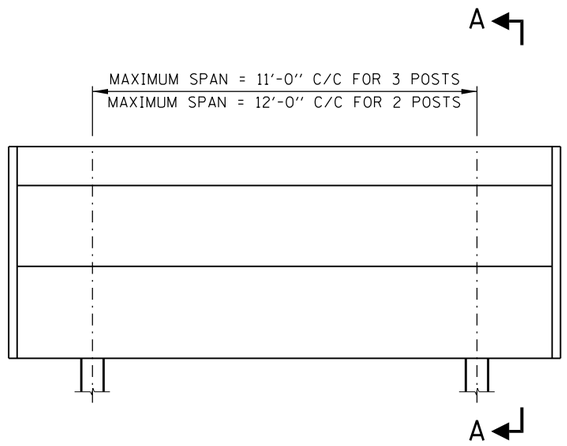
EDGE MOLDING SECTION FOR SIGN PANEL



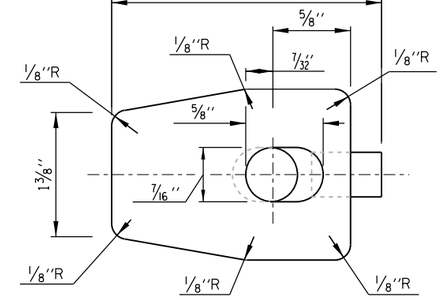
SECTION C-C



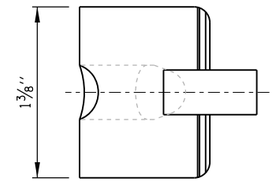
SECTION A-A



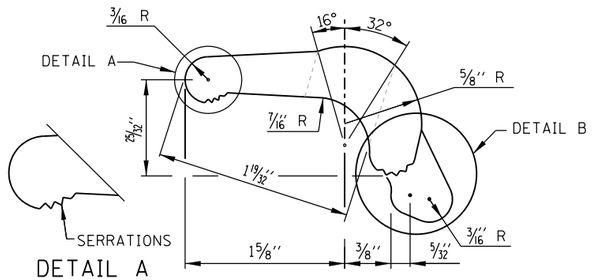
FACE OF SIGN PANEL



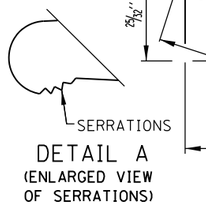
PLAN VIEW



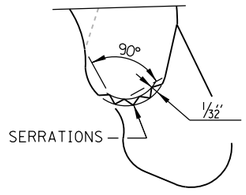
END VIEW



ELEVATION VIEW

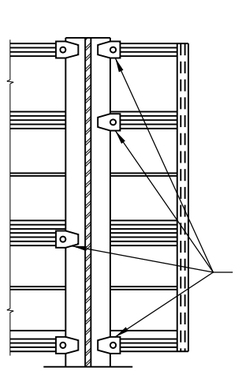


DETAIL A
(ENLARGED VIEW OF SERRATIONS)



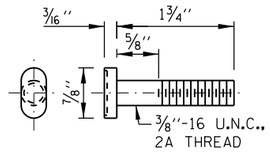
DETAIL B
(ENLARGED DETAIL OF SERRATIONS)

UNIVERSAL POST CLIP DETAIL



PROVIDE TWO (2) POST CLIPS AT TOP AND BOTTOM. ALTERNATE INTERIOR POST CLIPS ON SIGNS UNDER 24 FEET LONG AND OVER HEAD MOUNTED SIGNS. DO NOT ALTERNATE INTERIOR CLIPS ON OTHER SIGNS. A 3/8'' DIA. x 3/32'' THICK, ALUMINUM FLAT WASHER SHALL BE USED UNDER EACH NUT TO PREVENT GOUGING OF THE CLIP.

SECTION B-B



POST CLIP BOLT STAINLESS STEEL

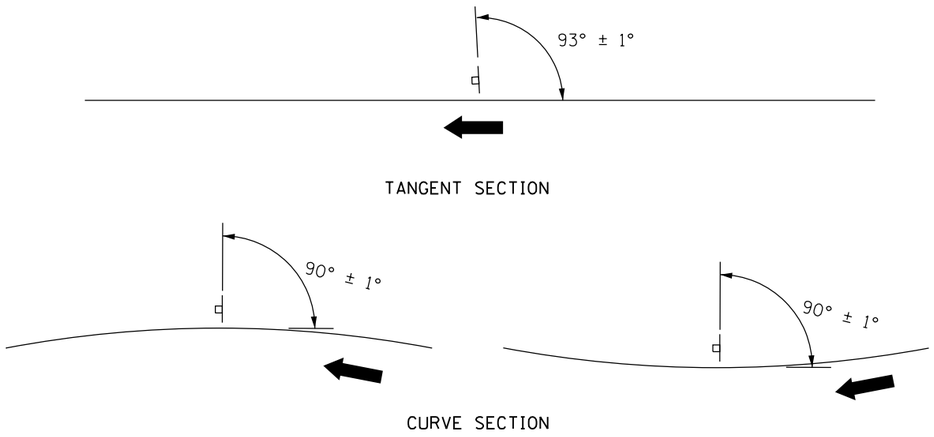
Paul Kovacs
APPROVED ..... DATE 2-7-2012
CHIEF ENGINEER

Illinois Tollway

DATE	REVISIONS
3-11-2015	ADDED WASHERS TO CONNECTION DETAILS.
2-7-2012	REMOVED DETAIL FOR MOUNTING 2 PANEL SIGN.
1-1-2009	MODIFIED TYPE B SIGN PANEL DIM.
	MODIFIED POST CLIP DETAIL.

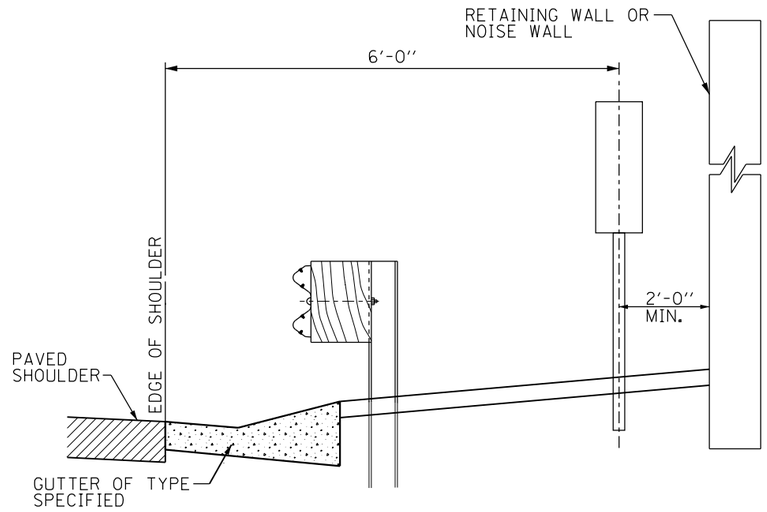
MISCELLANEOUS DETAILS AND ALUMINUM SIGN PANELS

STANDARD F10-03



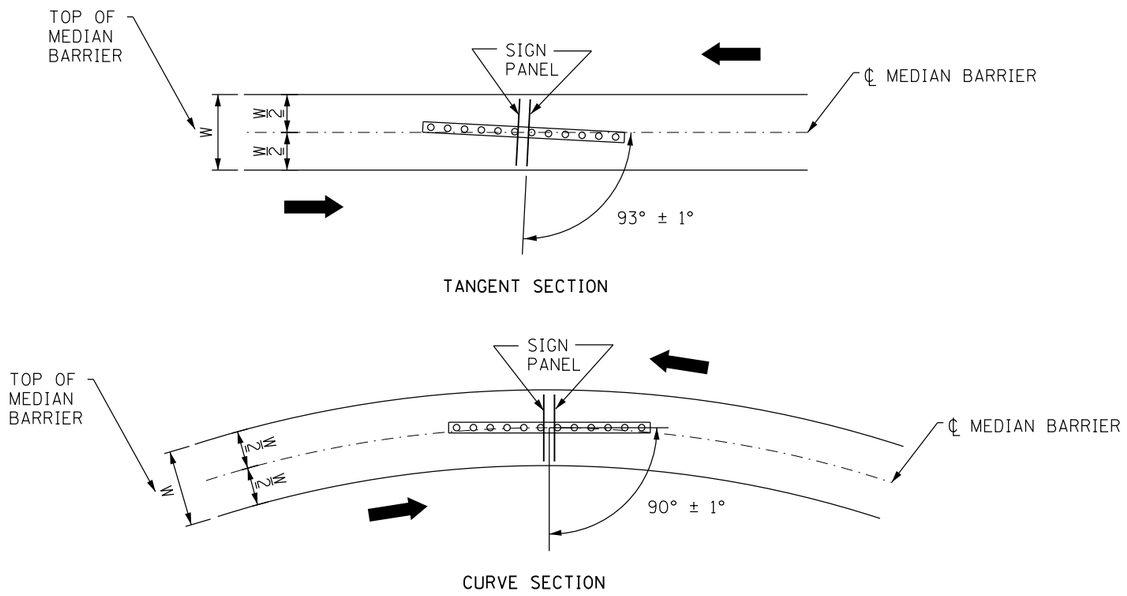
GROUND MOUNT SIGN POSITIONING

NOT TO SCALE



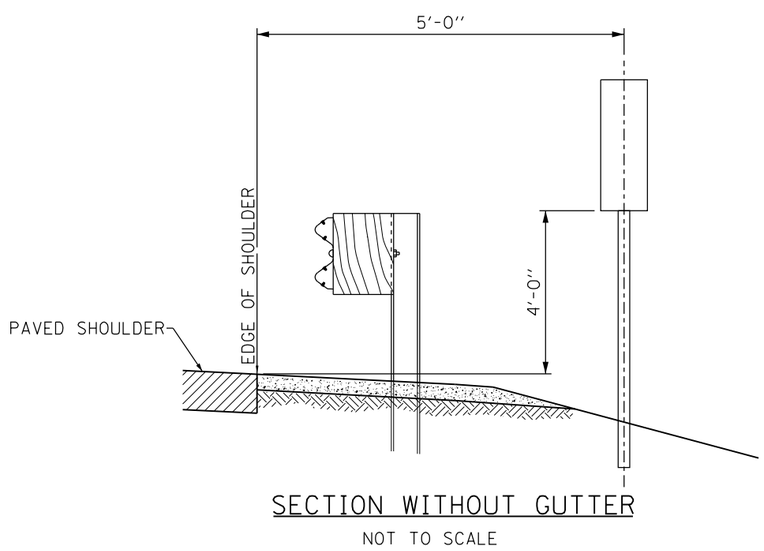
SECTION WITH GUTTER

NOT TO SCALE



MEDIAN BARRIER SIGN POSITIONING

NOT TO SCALE



SECTION WITHOUT GUTTER

NOT TO SCALE

LEGEND:

DIRECTION OF TRAFFIC

SHEET 1 OF 2

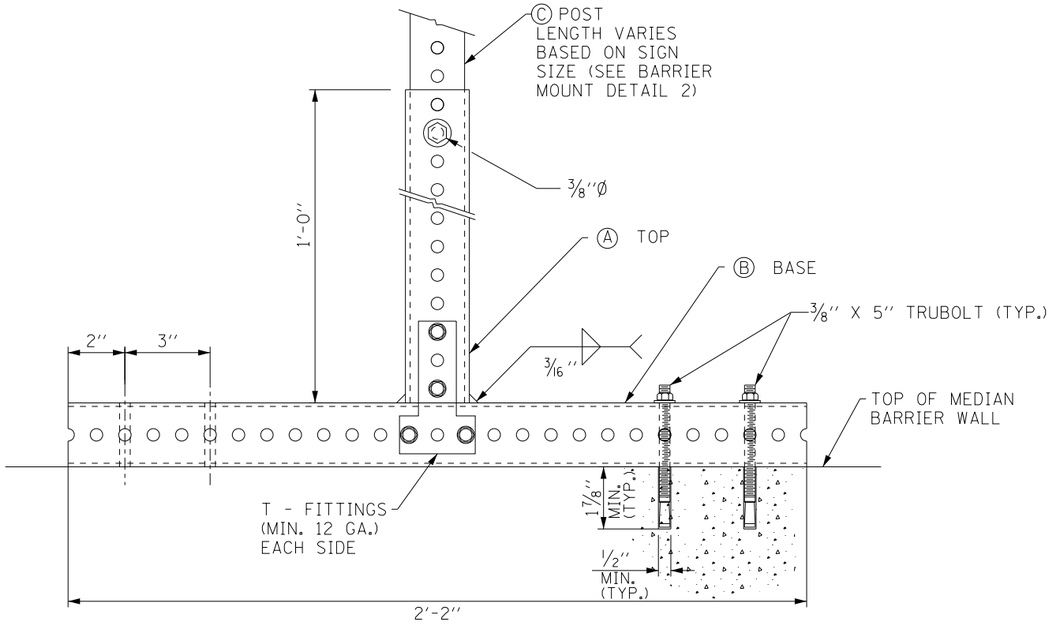
DATE	REVISIONS
2-13-2020	REVISED BARRIER MOUNT DETAIL AND GENERAL NOTES, ADDED MILEPOST HEIGHT FROM THE EDGE OF SHOULDER.
3-01-2019	REMOVED "LIGHT POLE/SIGN STRUCTURE MOUNT DETAIL."
3-31-2016	REVISED BOLT NOTE.
3-1-2013	REMOVED MILE POST SIGNS.
8-1-2009	REVISED BARRIER WALL MOUNT.
5-8-2009	POSITIONING DETAILS.

Illinois Tollway

MILEPOST MARKER

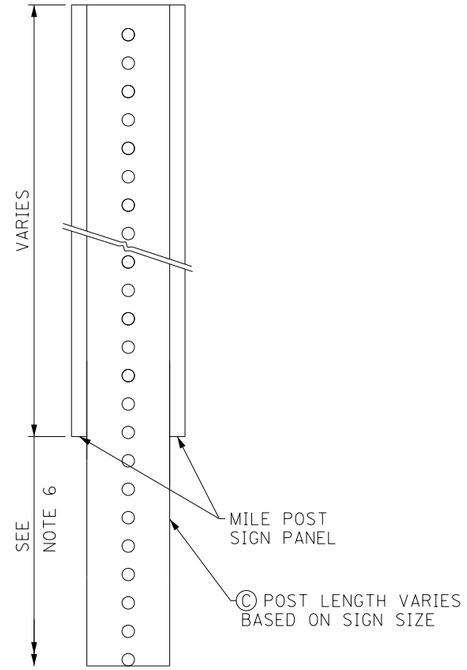
STANDARD F11-06

Paul Kovacs
APPROVED ..... DATE 4-6-2009
CHIEF ENGINEER



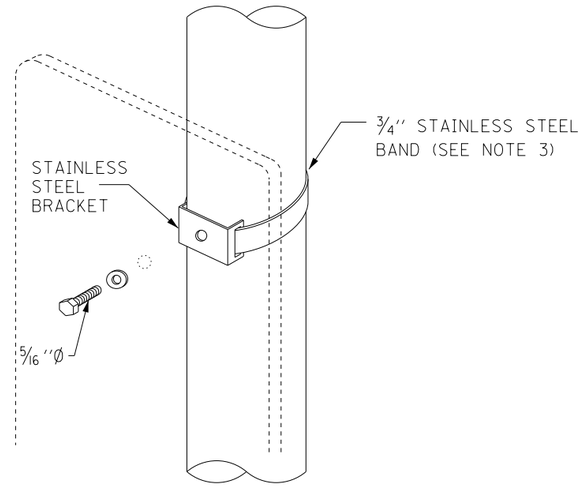
BARRIER MOUNT DETAIL

NOT TO SCALE



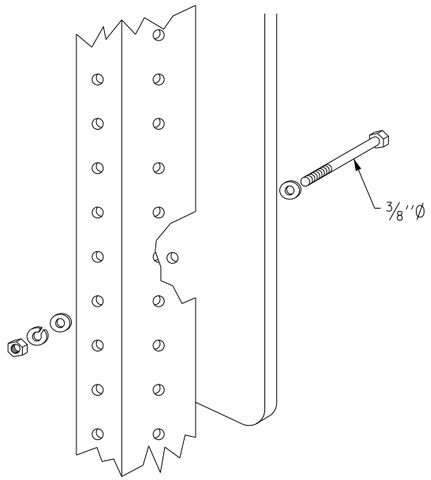
BARRIER MOUNT DETAIL 2

NOT TO SCALE



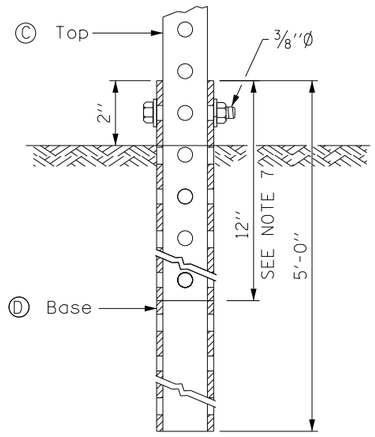
LIGHT POLE/SIGN STRUCTURE MOUNT DETAIL

NOT TO SCALE



TELESCOPING STEEL POSTS

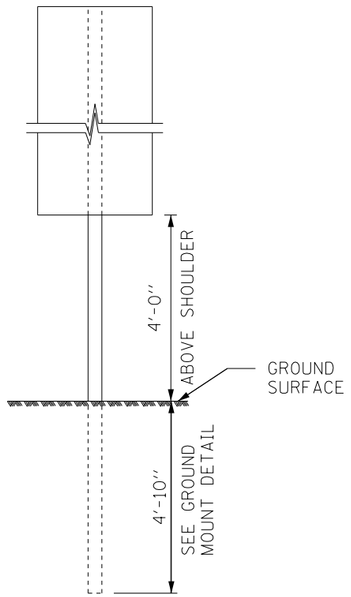
NOT TO SCALE



GROUND MOUNT DETAIL

NOT TO SCALE

Ⓐ	2 1/4" x 2 1/4" x 1'-0" (12 GA.)
Ⓑ	2 1/4" x 2 1/4" x 2'-2" (12 GA.)
Ⓒ	2" x 2" x VARIES (12 GA.)
Ⓓ	2 1/4" x 2 1/4" x 5'-0" (12 GA.)



ONE POST INSTALLATION

NOT TO SCALE

GENERAL NOTES:

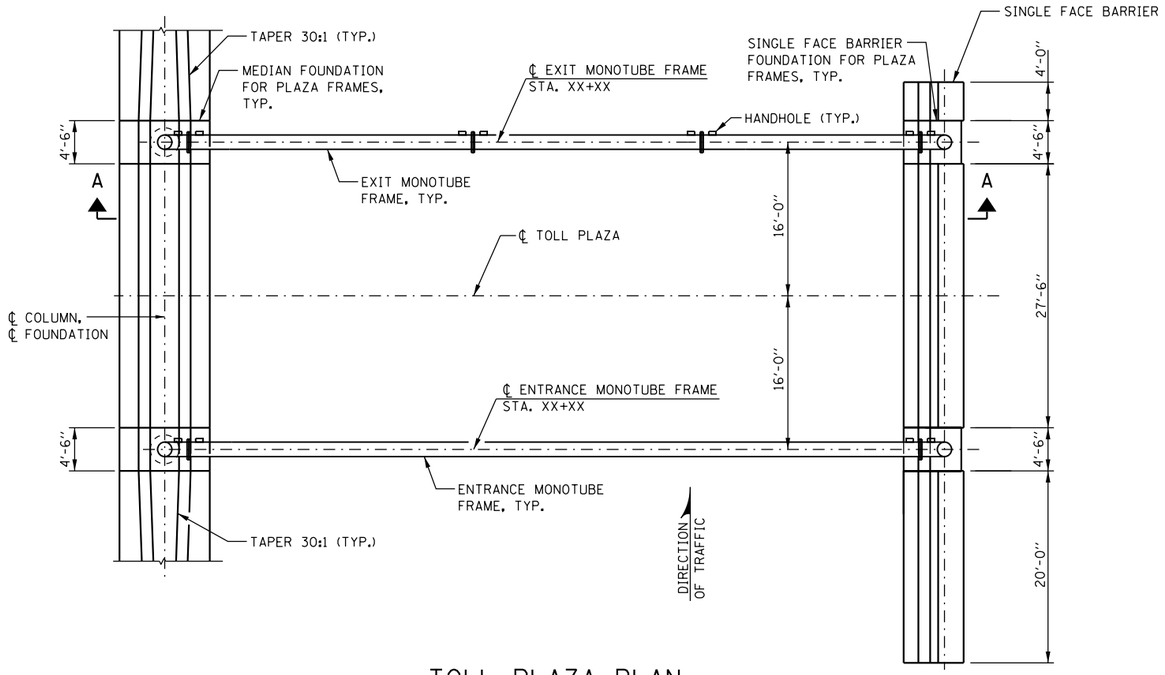
1. ALL ANCHOR BOLTS FOR MEDIAN BARRIER MOUNT DETAIL SHALL BE 3/8" DIA. RED HEAD "TRUBOLT" OR APPROVED EQUAL.
2. ALL DIMENSIONS ARE IN INCHES UNLESS SHOWN OTHERWISE.
3. FOLLOWING ARE THE STEPS FOR FASTENING THE MILEPOST MARKER SIGN PANEL. ALL MOUNTING DETAILS SHOWN ON THIS SHEET APPLY:
   a. CENTER ALL FASTENERS ON THE SIGN PANEL.
   b. START AND FINISH THE FASTENER SPACING USING A MINIMUM OF 3" TO A MAXIMUM OF 6" FROM THE TOP AND BOTTOM EDGE OF THE SIGN PANEL.
   c. THE DISTANCE BETWEEN SUCCESSIVE FASTENERS SHALL NOT EXCEED 2'-0".
4. CENTER THE 5/16" DIA. BOLT IN THE MIDDLE OF THE SIGN.
5. USE THE SAME ATTACHMENT FOR BACK TO BACK MILEPOST MARKER SIGN.
6. DISTANCE FROM THE GROUND TO THE BOTTOM OF THE MILEPOST MARKER SIGN SHALL BE A MINIMUM OF 4'-0" REGARDLESS OF BARRIER TYPE.
7. THE TOP SECTION SHALL BE TELESCOPED INTO THE BASE SECTION 12 INCHES AND FASTENED TOGETHER.
8. FOR ATTACHMENT TO BRIDGE PARAPET USE BARRIER WALL MOUNT DETAIL. ONLY ONE PANEL REQUIRED WHEN ATTACHED TO PARAPET ALONG OUTSIDE SHOULDER.
9. BASE AND POST ASSEMBLY SHALL BE HOT DIP GALVANIZED AFTER FABRICATION IN ACCORDANCE WITH AASHTO M111 OR AS SPECIFIED IN THE SPECIAL PROVISION.

Paul Kovacs
APPROVED ..... DATE 4-6-2009
CHIEF ENGINEER

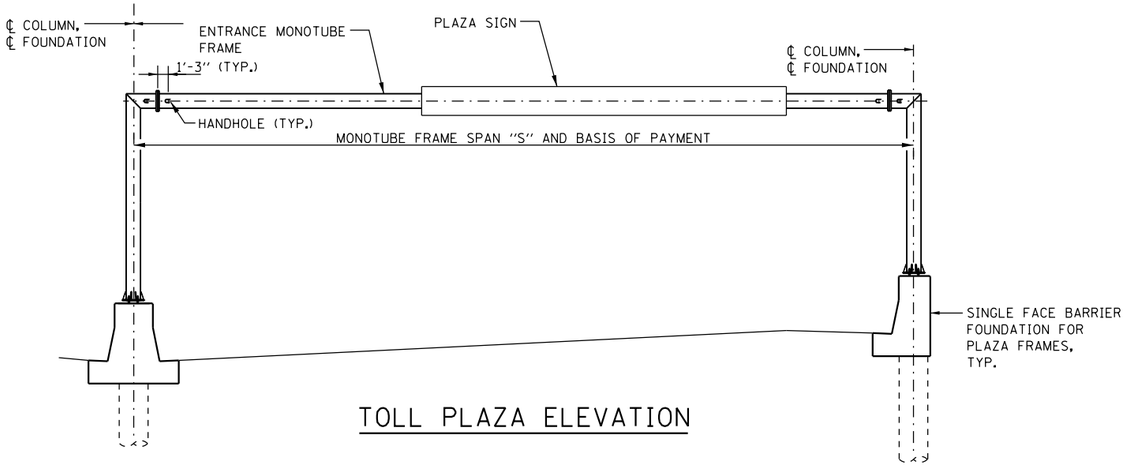
Illinois Tollway

MILEPOST MARKER

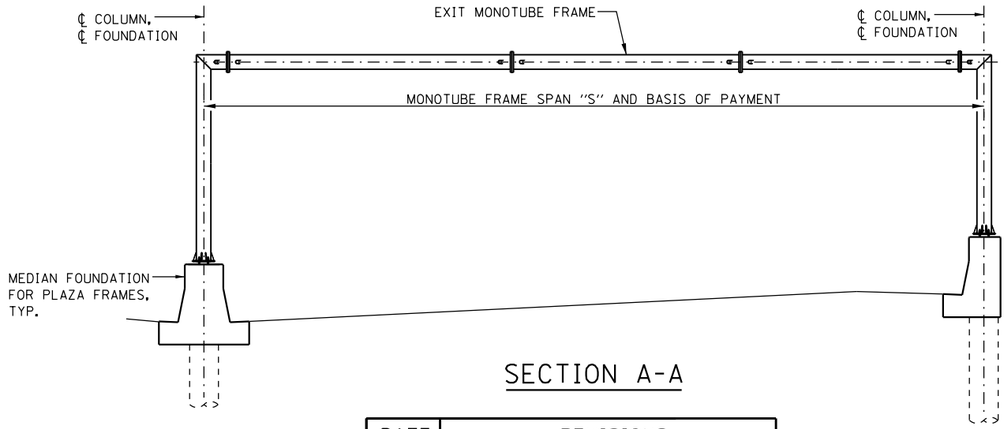
STANDARD F11-06



TOLL PLAZA PLAN



TOLL PLAZA ELEVATION



SECTION A-A

NOTES:

1. SEE PLANS FOR SIGN SIZE AND LOCATION.
2. MAXIMUM PLAZA SIGN AREA IS 108 SQ. FT. MAXIMUM PLAZA SIGN LENGTH IS 36 FT.

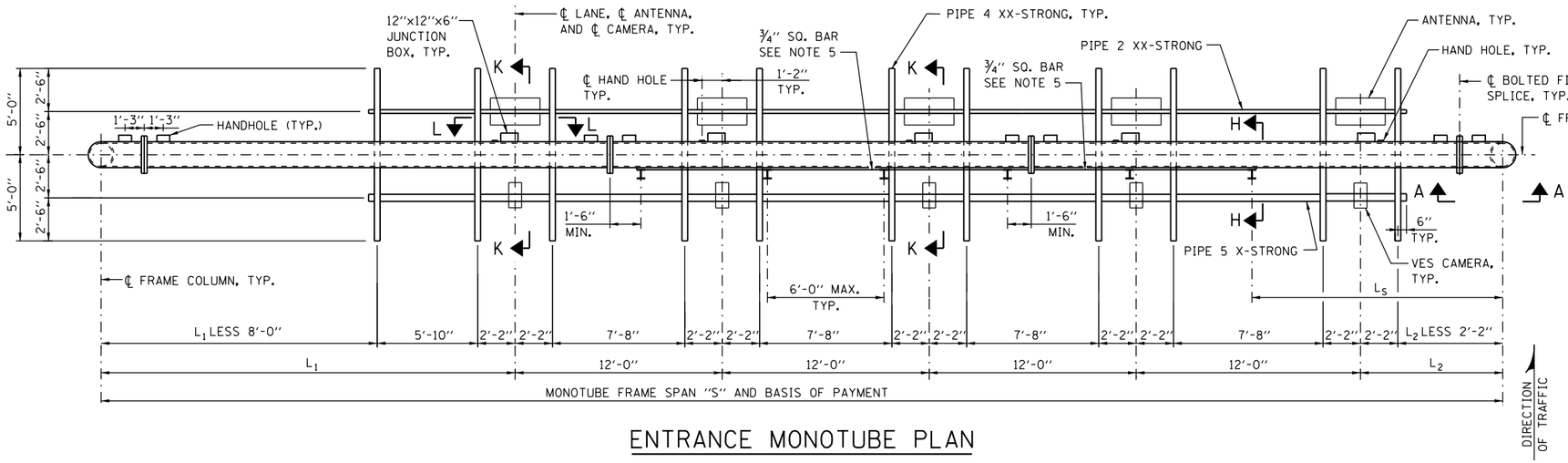
Paul Kovacs
APPROVED. . . . . DATE 3-31-2014
CHIEF ENGINEERING OFFICER

DATE	REVISIONS
3-01-2022	REVISE NOTE 6 ON SHEET 2 TO INCLUDE EXITS,
	AND STRUCTURAL STEEL NOTES 1 & 8 FOR HSS.
3-01-2021	UPDATE DESIGN LOADING AND DESIGN CRITERIA,
	INC. v(E) AND v1(E) BARS TO #11 AND INC. d3(E)
	BAR LENGTH.
3-01-2020	UPDATE SHOULDER BARRIER DETAILS AND
	QUANTITIES FOR 3'-8". ADD HANDHOLE
	INSTALLATION & INSPECTION NOTES OF ANCHOR
	BOLT AND SPLICES.
3-01-2019	UPDATED CONSTANT SLOPE BARRIER REINFORCING
	DETAILS AND QUANTITIES.
3-01-2018	REVISED SIGN STRUCTURE.
3-31-2016	REVISED FOUNDATION NOTE.
3-11-2015	ADDED MEDIAN AND NOTES.
7-01-2014	ADDED GROUNDING DETAILS.

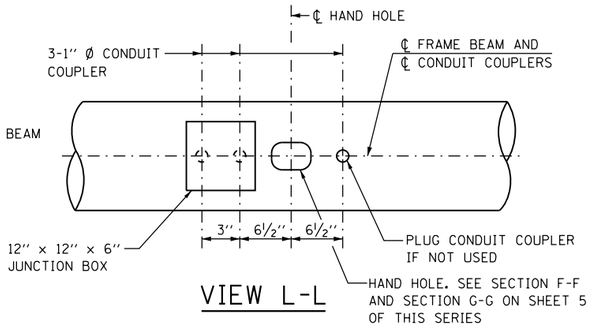
Illinois Tollway

OVERHEAD SIGN STRUCTURE
MONOTUBE TYPE (STEEL)
MAINLINE STRUCTURE DETAILS

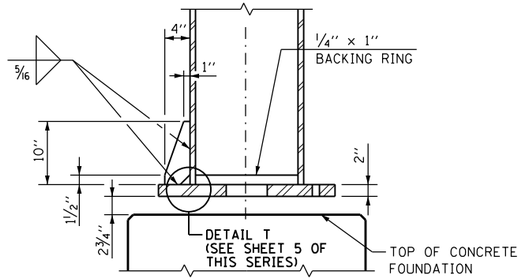
STANDARD F13-07



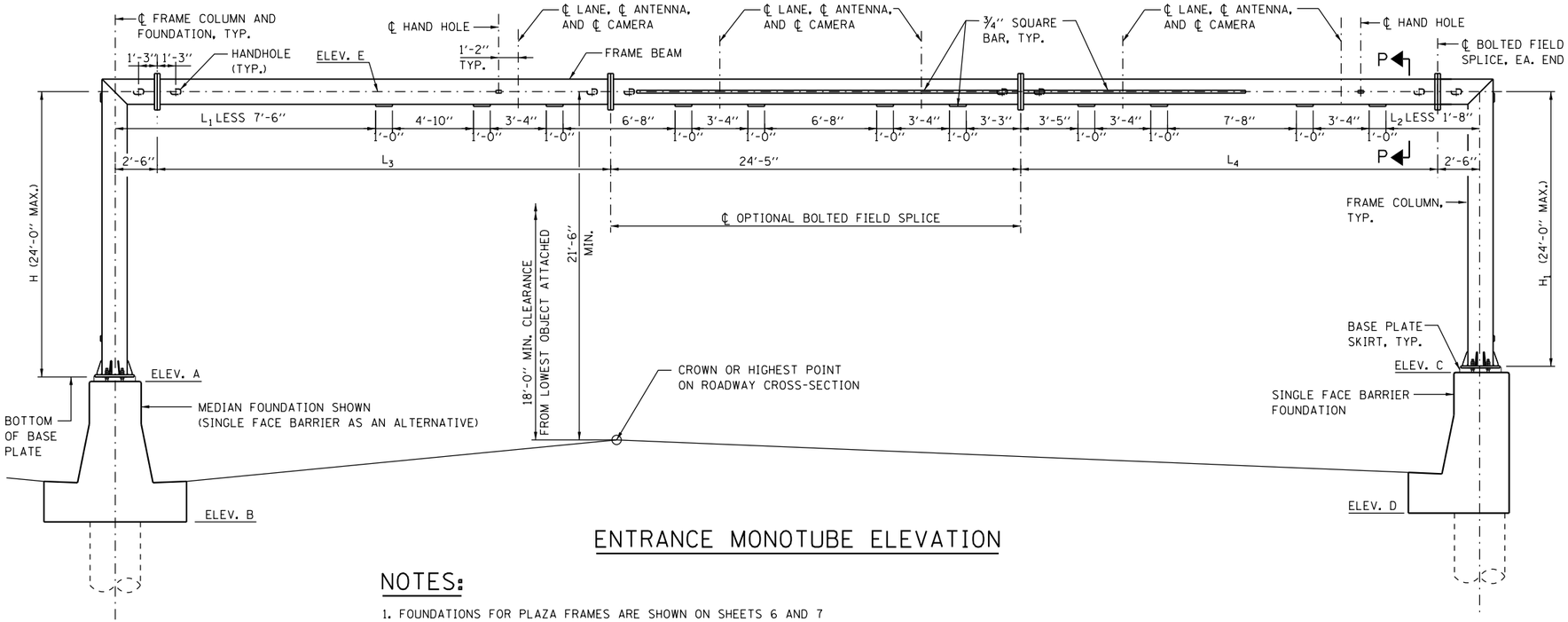
ENTRANCE MONOTUBE PLAN



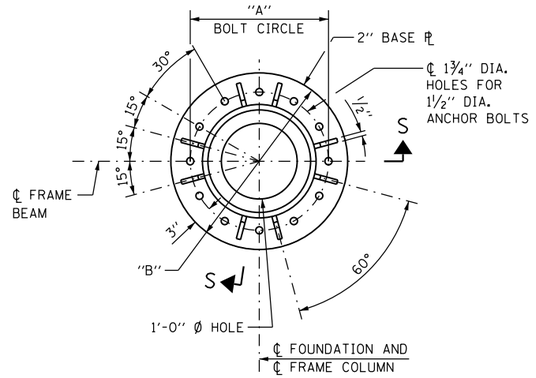
VIEW L-L



SECTION S-S



ENTRANCE MONOTUBE ELEVATION



BASE PLATE PLAN MONOTUBE FRAMES

NOTES:

1. FOUNDATIONS FOR PLAZA FRAMES ARE SHOWN ON SHEETS 6 AND 7 OF THIS SERIES.
2. FOR SECTIONS A-A, H-H, K-K, BASE PLATE SKIRT AND HAND HOLE DETAILS, SEE SHEET 5 OF THIS SERIES.
3. FOR SECTION P-P SEE SHEET 4 OF THIS SERIES.
4. PROVIDE CAMBER AT MIDSPAN OF STRUCTURE.
5. DISCONTINUE ¾" SQUARE BAR TO ALLOW ½" Ø U-BOLT INSTALLATION.
6. WORK THIS SHEET WITH, OVERHEAD SIGN STRUCTURES ENTRANCE/EXIT MONOTUBE TYPE (STEEL) MAINLINE SUMMARY AND TOTAL BILL OF MATERIAL SHEET.

MONOTUBE FRAME TABLE

TYPE	SPAN "S"	FRAME COLUMN	FRAME BEAM	CAMBER	"A"	"B"
I	≤70'	HSS 16x0.500	HSS 16x0.500	2¾"	1'-8"	2'-2"
II	71'-80'	HSS 18x0.500	HSS 18x0.500	4"	1'-10"	2'-4"
III	81'-90'	HSS 18x0.500	HSS 18x0.500	4½"	1'-10"	2'-4"

Paul Kovacs
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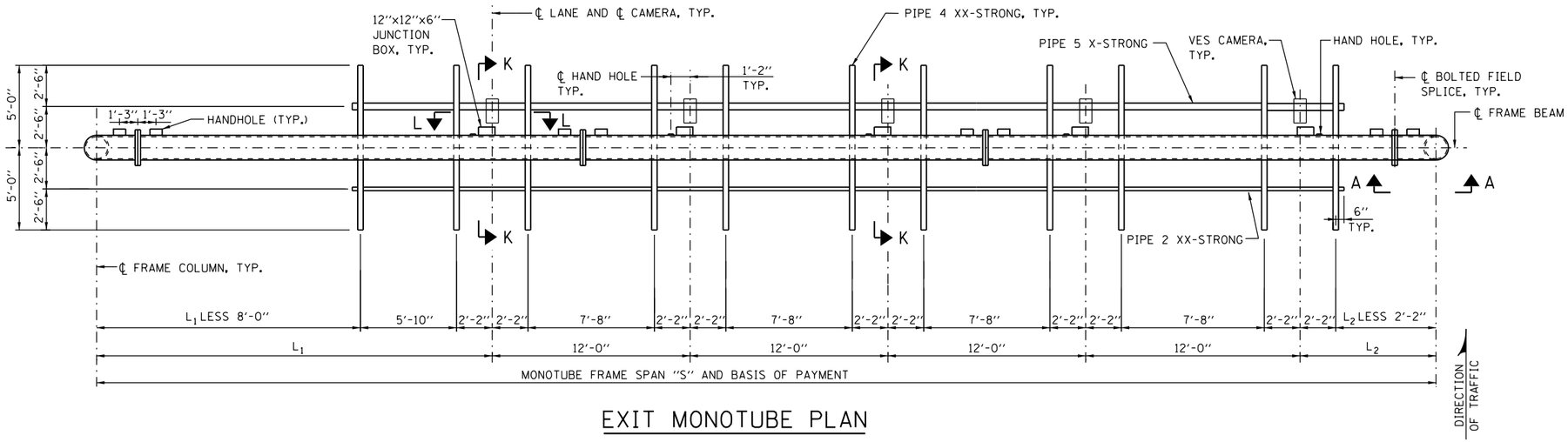
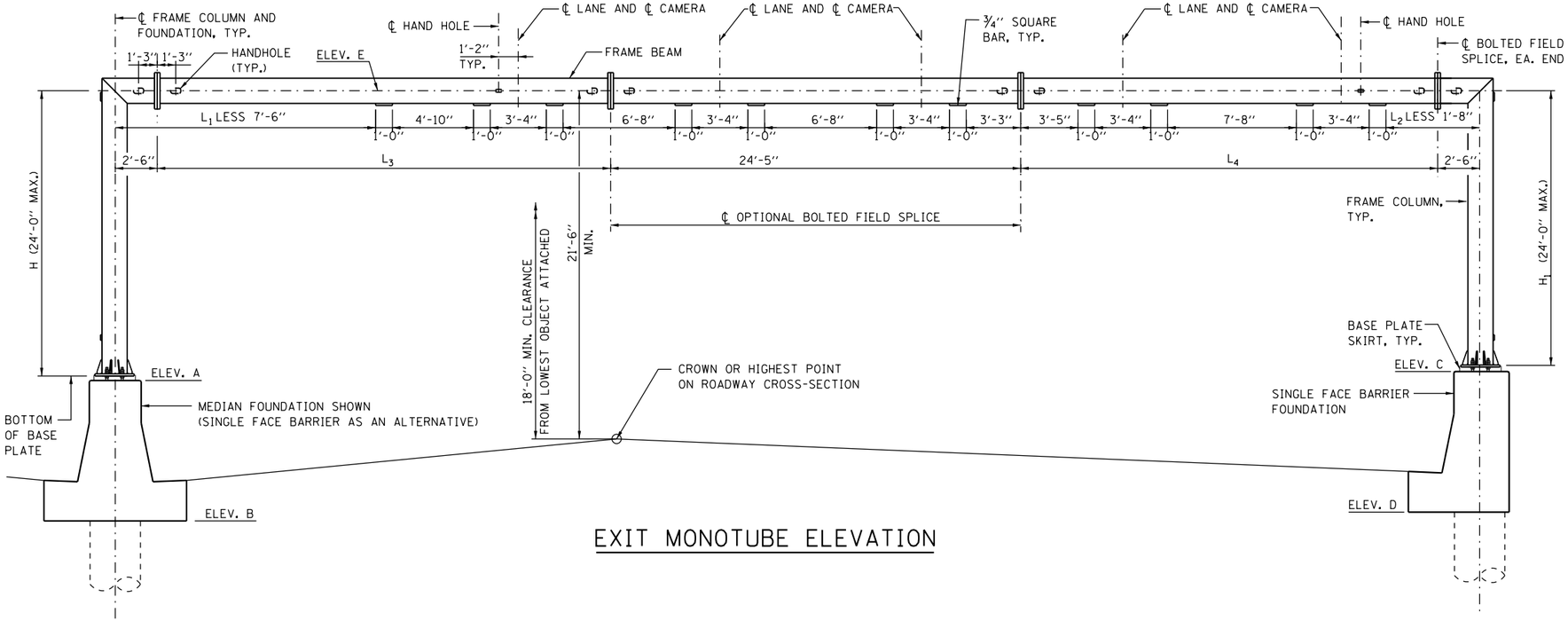
Illinois Tollway

OVERHEAD SIGN STRUCTURE
MONOTUBE TYPE (STEEL)
MAINLINE STRUCTURE DETAILS

STANDARD F13-07



EXIT MONOTUBE PLAN



EXIT MONOTUBE ELEVATION

NOTES:

1. SEE SHEET 2 OF THIS SERIES FOR MONOTUBE FRAME TABLE, VIEW L-L, BASE PLATE DETAIL, AND ADDITIONAL NOTES.
2. WORK THIS SHEET WITH, OVERHEAD SIGN STRUCTURES EXIT MONOTUBE TYPE (STEEL) SUMMARY AND TOTAL BILL OF MATERIAL SHEET.

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OVERHEAD SIGN STRUCTURE
MONOTUBE TYPE (STEEL)
MAINLINE STRUCTURE DETAILS

STANDARD F13-07

GENERAL NOTES:

1. SEE THE ILLINOIS TOLLWAY STRUCTURE DESIGN MANUAL FOR MINIMUM VERTICAL CLEARANCE.

2. AFTER ADJUSTMENTS TO LEVEL FRAME BEAM AND ENSURE ADEQUATE VERTICAL CLEARANCE, TIGHTEN ALL TOP AND LEVELING NUTS AGAINST THE BASE PLATE WITH A MINIMUM TORQUE OF 200 LB.-FT. THEN PLACE STAINLESS STEEL MESH AROUND THE PERIMETER OF THE BASE PLATE. SECURE TO BASE PLATE WITH STAINLESS STEEL BANDING.

3. REINFORCEMENT BARS DESIGNATED "(E)" SHALL BE EPOXY COATED.

STRUCTURAL STEEL:

1. MATERIAL FOR THE HSS MONOTUBE FRAME SHALL CONFORM TO THE REQUIREMENT OF ASTM A500 GRADE B OR GRADE C. OTHER STRUCTURAL STEEL SHAPES AND PLATES SHALL CONFORM TO THE REQUIREMENTS OF ASTM A36, UNLESS NOTED OTHERWISE.

2. PIPES SHALL CONFORM TO THE REQUIREMENTS OF ASTM A53 GRADE B.

3. ANCHOR BOLTS SHALL CONFORM TO THE REQUIREMENTS OF ASTM F1554 (AASHTO M314) GRADE 55, WITH A MINIMUM TENSILE STRENGTH OF 75,000 PSI. INSTALLATION AND INSPECTION OF ANCHOR BOLTS SHALL COMPLY WITH ILLINOIS TOLLWAY SPECIAL PROVISION "INTELLIGENT TRANSPORTATION SYSTEMS GANTRY FRAME "STEEL". ANCHORS SHALL BE GALVANIZED IN ACCORDANCE WITH ASTM A153 (AASHTO M232). SEE SHEET 6 OF THIS SERIES FOR GALVANIZED LENGTH.

4. U-BOLTS SHALL BE STAINLESS STEEL AND SHALL CONFORM TO ASTM 193, CLASS I, GRADE B8 (AISI TYPE 304). WASHERS FOR U-BOLTS SHALL CONFORM TO ASTM A240, TYPE 302. NUTS FOR U-BOLTS SHALL CONFORM TO ASTM A194 (AASHTO M292), GRADE 8F (AISI TYPE 303).

5. BOLTS (EXCLUDING ANCHOR BOLTS AND U-BOLTS) SHALL BE HIGH STRENGTH AND SHALL CONFORM TO THE REQUIREMENTS OF ASTM A325 (AASHTO M164). THEY SHALL BE GALVANIZED IN ACCORDANCE WITH ASTM A153 (AASHTO M232).

6. NUTS SHALL CONFORM TO ASTM A563 GRADE DH AND GALVANIZED ACCORDING TO ASTM A153 (AASHTO M232).

7. HARDENED STEEL WASHERS SHALL CONFORM TO ASTM F436 AND GALVANIZED ACCORDING TO ASTM A153 (AASHTO M232).

8. HSS FOR MONOTUBE FRAME, PIPES, STRUCTURAL STEEL SHAPES AND PLATES SHALL BE GALVANIZED IN ACCORDANCE WITH ASTM A123 AFTER FABRICATION.

8. THE MONOTUBE FRAME BEAM, COLUMNS, BASE PLATE MATERIAL, AND SPLICES ARE CONSIDERED TENSION MEMBERS AND SHALL CONFORM TO THE IMPACT TESTING REQUIREMENT, ZONE 2.

10. WELDING SHALL BE PERFORMED BY CERTIFIED WELDERS USING E70-XX ELECTRODES, AND SHALL CONFORM TO AWS D1.1-08 "STRUCTURAL WELDING CODE - STEEL". ALL WELDS ON ARCHITECTURAL EXPOSED STEEL (AES) MEMBERS ARE TO BE GROUND SMOOTH AND FILLED.

DESIGN LOADING:

WIND LOAD CRITERIA:
BASIC WIND SPEED = 120 M.P.H.
G = 1.14
I_F = 1.00
K_Z = 1.00
SIGN PANEL = 50 P.S.F.
COLUMN/BEAM = 35 P.S.F.

SIGN DEAD LOAD = 3 P.S.F.

ICE = 3 P.S.F. (APPLIED WITH A FACTOR OF 1.0 FOR STRENGTH I ONLY)

EQUIPMENT LOADS:

CAMERA ASSEMBLY W/MOUNTING HARDWARE	40 LB.
ANTENNA W/MOUNTING HARDWARE	24 LB.

DESIGN STRESSES FOR REINFORCED CONCRETE:

f'c = COMPRESSIVE STRENGTH OF CONCRETE AT 14 DAYS (CLASS SI)	= 3,500 P.S.I.
f'c = COMPRESSIVE STRENGTH OF CONCRETE AT 14 DAYS (CLASS DS)	= 4,000 P.S.I.
fy = YIELD STRENGTH OF REINFORCEMENT BARS (GRADE 60)	= 60,000 P.S.I.

FOUNDATION:

MINIMUM UNCONFINED COMPRESSIVE STRENGTH, Qu FOR ALL LAYERS OF COHESIVE SOILS (CLAYS) SHALL BE 1.25 TON/SQ.FT. AT PLAZA FRAMES.

DESIGN SPECIFICATIONS:

1. ILLINOIS TOLLWAY STRUCTURE DESIGN MANUAL, LATEST EDITION.

2. AASHTO LRFD SPECIFICATION FOR STRUCTURAL SUPPORTS FOR HIGHWAY SIGNS, LUMINAIRES AND TRAFFIC SIGNALS, 1ST EDITION.

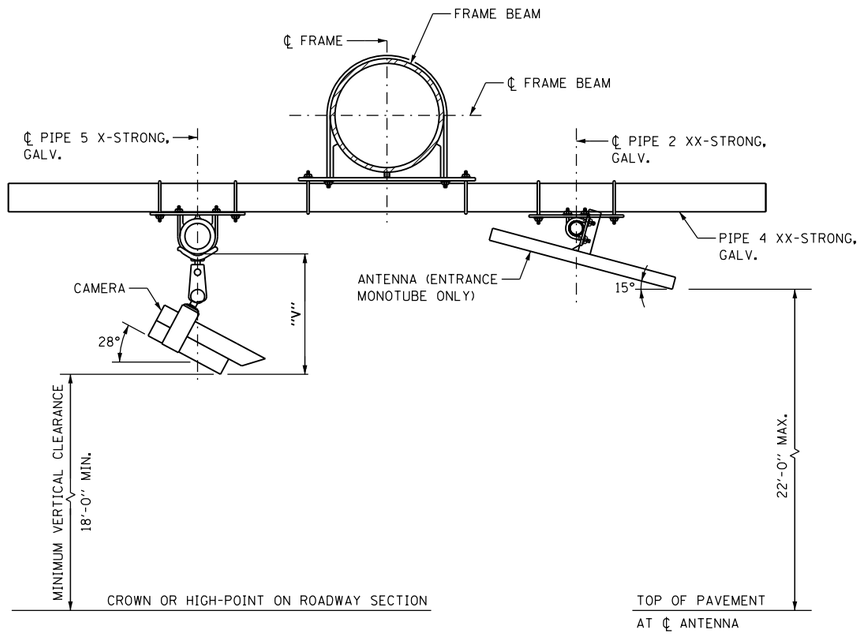
3. AASHTO LRFD BRIDGE DESIGN SPECIFICATIONS, 9TH EDITION, 2020.

4. ILLINOIS DEPARTMENT OF TRANSPORTATION BRIDGE MANUAL, JANUARY 2012

CONSTRUCTION SPECIFICATIONS:

1. ILLINOIS TOLLWAY SUPPLEMENTAL SPECIFICATIONS TO THE ILLINOIS DEPARTMENT OF TRANSPORTATION STANDARD SPECIFICATIONS FOR ROAD AND BRIDGE CONSTRUCTION, LATEST EDITION.

2. ILLINOIS DEPARTMENT OF TRANSPORTATION STANDARD SPECIFICATIONS FOR ROAD AND BRIDGE CONSTRUCTION, LATEST EDITION.



SECTION P-P

NOTE:

VERIFY DIMENSION "V" WITH CAMERA MANUFACTURER.

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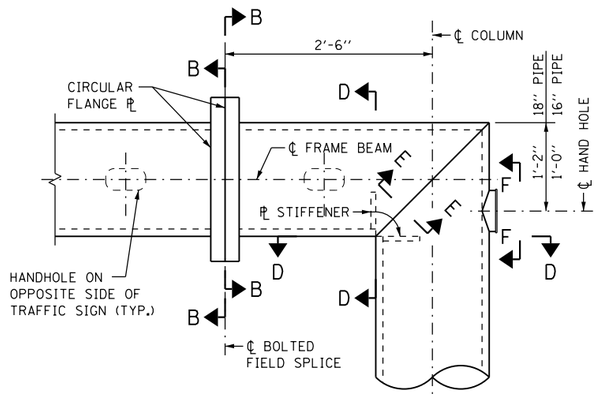
CHIEF ENGINEERING OFFICER

Illinois Tollway

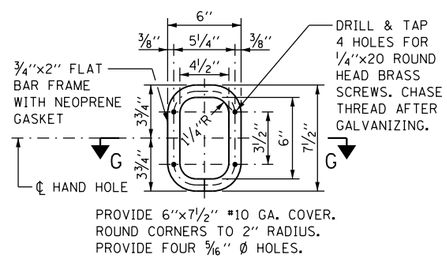
OVERHEAD SIGN STRUCTURE
MONOTUBE TYPE (STEEL)
MAINLINE STRUCTURE DETAILS

STANDARD F13-07

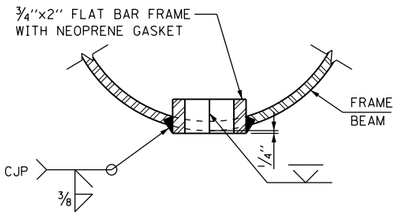


SECTION A-A

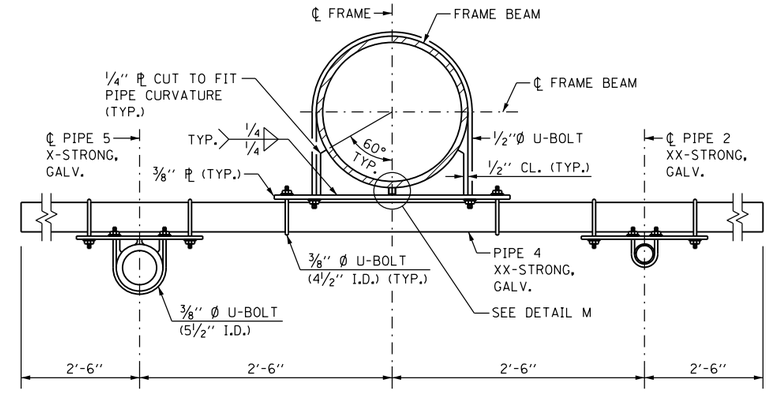
(SEE SHEET 1 OF THIS SERIES FOR LOCATION)



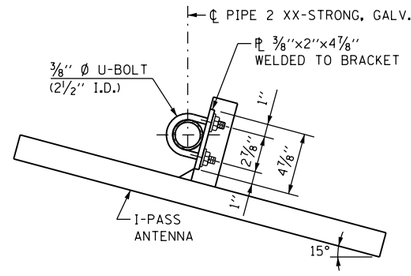
SECTION F-F



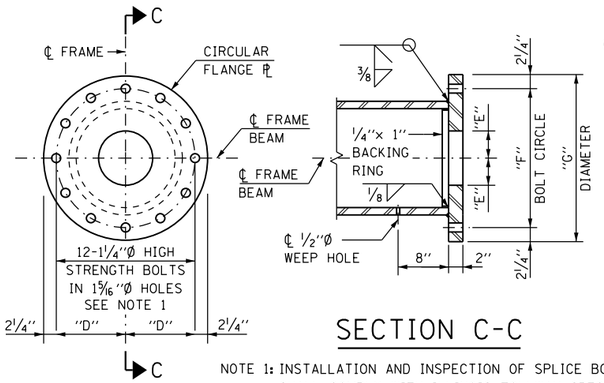
SECTION G-G



SECTION K-K

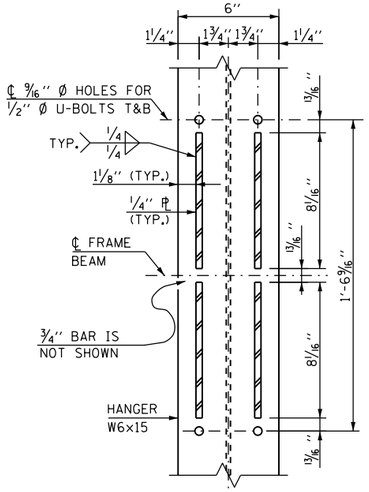


ANTENNA HANGER

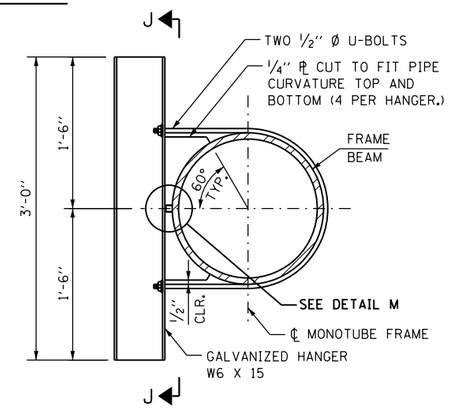


SECTION C-C

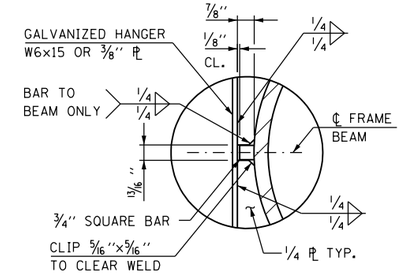
FRAME BEAM	"D"	"E"	"F"	"G"
HSS 16x0.500	10"	6"	1'-8"	2'-0 1/2"
HSS 18x0.500	11"	6"	1'-10"	2'-2 1/2"



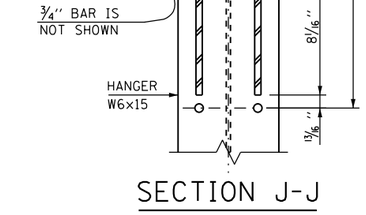
SECTION J-J



SECTION H-H (SIGN HANGER)

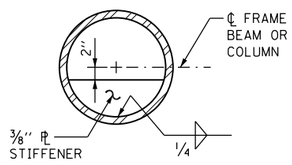


DETAIL M

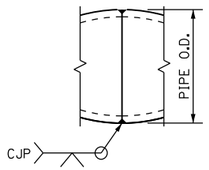


DETAIL T

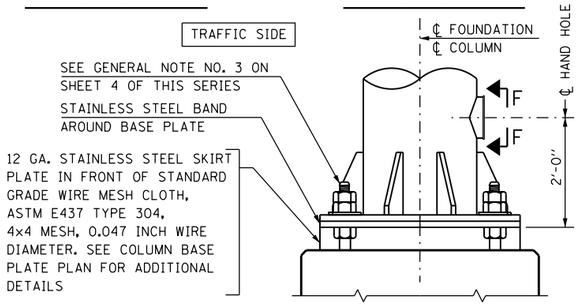
NOTE 1: INSTALLATION AND INSPECTION OF SPLICE BOLTS SHALL COMPLY WITH ILLINOIS TOLLWAY SPECIAL PROVISION "INTELLIGENT TRANSPORTATION SYSTEMS GANTRY FRAME (STEEL)".



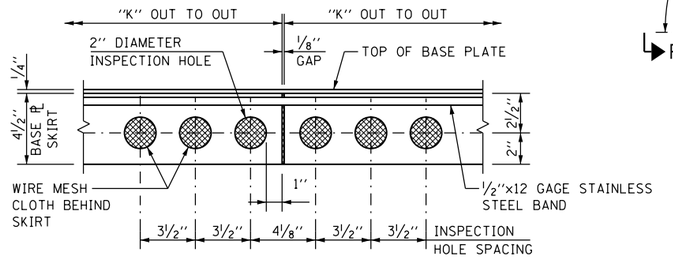
SECTION D-D



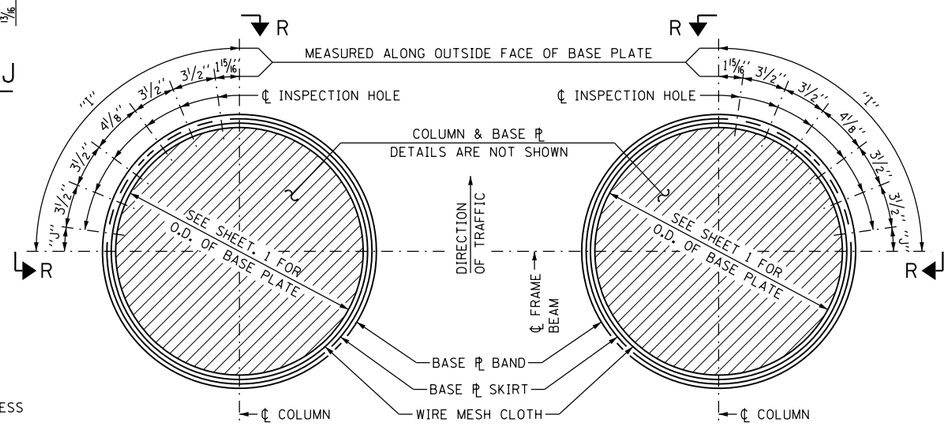
SECTION E-E



COLUMN BASE



VIEW R-R (BASE PLATE SKIRT)



LEFT BASE PLATE

RIGHT BASE PLATE

COLUMN BASE PLATE PLAN

FRAME COLUMN	"I"	"J"	"K"
HSS 16x0.500	1'-8 13/16"	3/8"	6'-9 9/16"
HSS 18x0.500	1'-10"	1 15/16"	7'-3 7/8"

SHEET 5 OF 8

Paul Kovacs
APPROVED ..... DATE 3-31-2014
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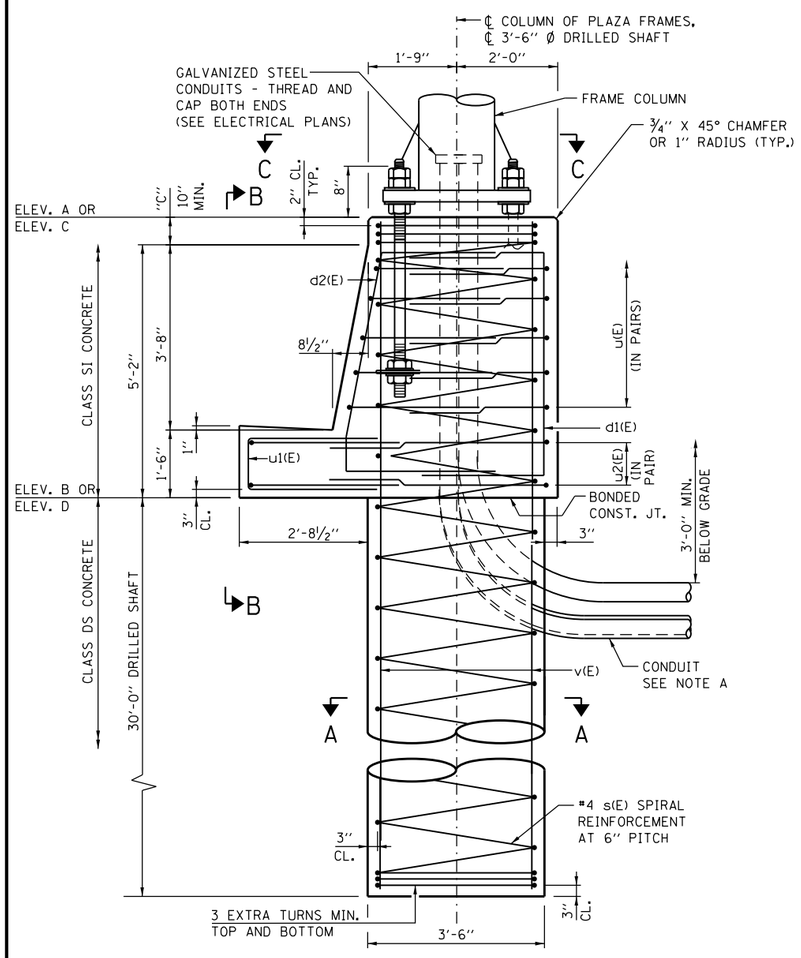
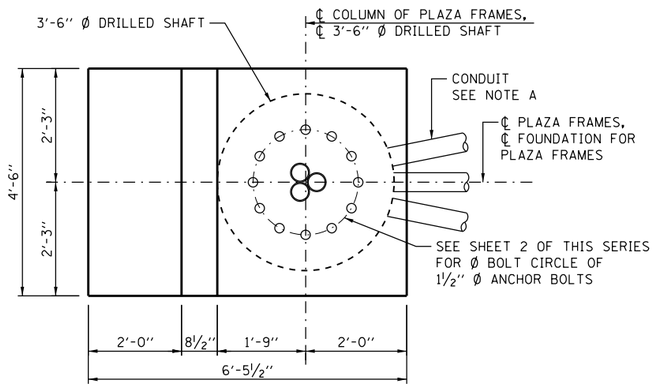
Illinois Tollway

OVERHEAD SIGN STRUCTURE
MONOTUBE TYPE (STEEL)
MAINLINE STRUCTURE DETAILS

STANDARD F13-07

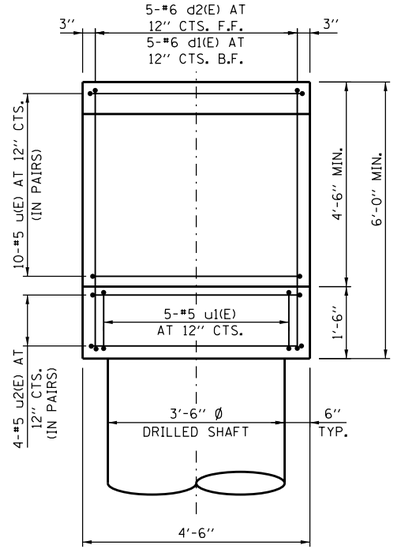


SIDE ELEVATION

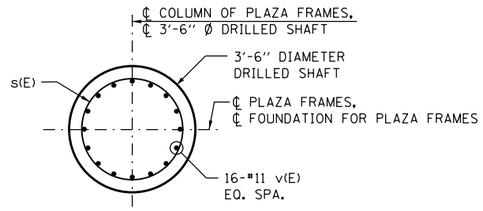


VIEW C-C

SINGLE FACE BARRIER FOUNDATION FOR PLAZA FRAMES



VIEW B-B



SECTION A-A

NOTE A:

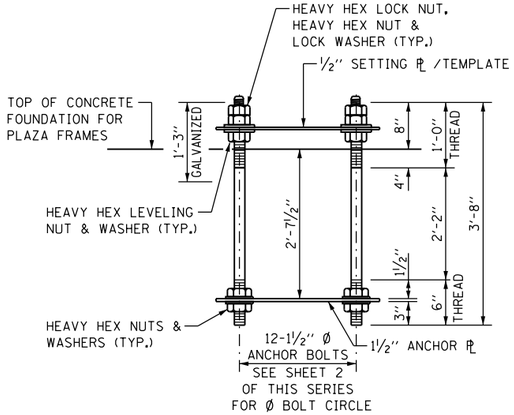
COORDINATE CONDUIT SIZE, LOCATION AND QUANTITY WITH ELECTRICAL PLANS. CONDUITS SHALL BE PLACED TO MISS REINFORCEMENT. CUTTING OF REINFORCEMENT SHALL NOT BE ALLOWED.

FOUNDATIONS:

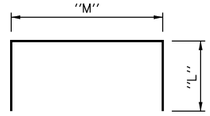
THE FOUNDATION DETAILS SHOWN ARE BASED ON THE PRESENCE OF MOSTLY COMMON COHESIVE SOIL CONDITIONS (SILTY OR SANDY CLAY), WITH AN AVERAGE UNCONFINED COMPRESSIVE STRENGTH (QU) > 1.25 TON/SQ. FT. WHICH MUST BE DETERMINED BY PREVIOUS SOIL INVESTIGATIONS AT THE JOBSITE. WHEN OTHER CONDITIONS ARE INDICATED, THE BORING DATA SHALL BE INCLUDED IN THE PLANS AND THE FOUNDATION DIMENSIONS SHOWN SHALL BE THE RESULT OF SITE SPECIFIC DESIGNS. IF CONDITIONS ENCOUNTERED IN THE FIELD ARE DIFFERENT THAN THOSE INDICATED, THE CONTRACTOR SHALL NOTIFY THE ENGINEER TO DETERMINE IF THE FOUNDATION DIMENSIONS NEED TO BE MODIFIED.

LEGEND:

F.F. - FRONT FACE
B.F. - BACK FACE
CTS. - CENTERS

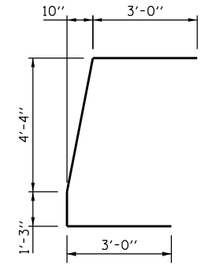


ANCHOR BOLT ASSEMBLY



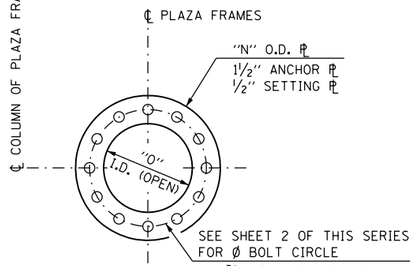
BAR	"L"	"M"	
d1(E)	3'-0"	5'-7"	**
u(E)	3'-0"	4'-2"	
u1(E)	3'-6"	1'-1"	
u2(E)	4'-1"	4'-2"	
u3(E)	5'-10"	4'-2"	

BARS d1(E), u(E), u1(E), u2(E) AND u3(E)



BAR d2(E)

FRAME COLUMN	"N"	"O"
HSS 16x0.500	2'-0"	1'-4"
HSS 18x0.500	2'-2"	1'-6"



ANCHOR ℄ / SETTING ℄ BAR LIST-ONE FOUNDATION

	BAR	NO. SINGLE FACE BARRIER FDN.	NO. MEDIAN BARRIER FDN.	SIZE	LENGTH	SHAPE
**	d1(E)	5	10	#6	11'-7"	
**	d2(E)	5	10	#6	11'-8"	
*	s(E)	1		#4	35'-7"	
*	s1(E)		1	#4	35'-7"	
	v(E)	16		#11	35'-7"	
	v1(E)		16	#11	35'-7"	
	u(E)	10	10	#5	10'-2"	
	u1(E)	5	10	#5	8'-1"	
	u2(E)	4		#5	12'-4"	
	u3(E)		4	#5	15'-10"	

* THE LENGTH OF SPIRAL SHOWN IS THE HEIGHT OF SPIRAL, COMPUTED USING "C" = 10". ADJUST LENGTH ACCORDINGLY IF "C" IS GREATER THAN 10".

** BAR LENGTH IS COMPUTED USING "C" = 10". ADJUST BAR LENGTH ACCORDINGLY IF "C" IS GREATER THAN 10".

ESTIMATED QUANTITY

ITEM	UNIT	SINGLE FACE BARRIER FDN.	MEDIAN BARRIER FDN.
CLASS SI CONCRETE	CU. YD.	4.7	4.9
CLASS DS CONCRETE	CU. YD.	10.7	10.7
REINFORCEMENT BARS EPOXY COATED	POUND	3,310	3,540
PROTECTIVE COAT	SQ. YD.	5.2	7.4

NOTES:

1. QUANTITIES FOR SINGLE FACE BARRIER FOUNDATION ARE DETERMINED USING "C" = 10". IF DIMENSION "C" IS GREATER THAN 10", ADJUST QUANTITIES ACCORDINGLY.
2. SITE GROUNDING ELECTRODE SYSTEM TO BE PROVIDED AS INDICATED ON THE PLANS.
3. PROTECTIVE COAT SHALL BE APPLIED TO THE TRAFFIC AND TOP FACES OF THE BARRIER AND TOP OF GUTTER.

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APPROVED ..... DATE 3-31-2014
CHIEF ENGINEERING OFFICER

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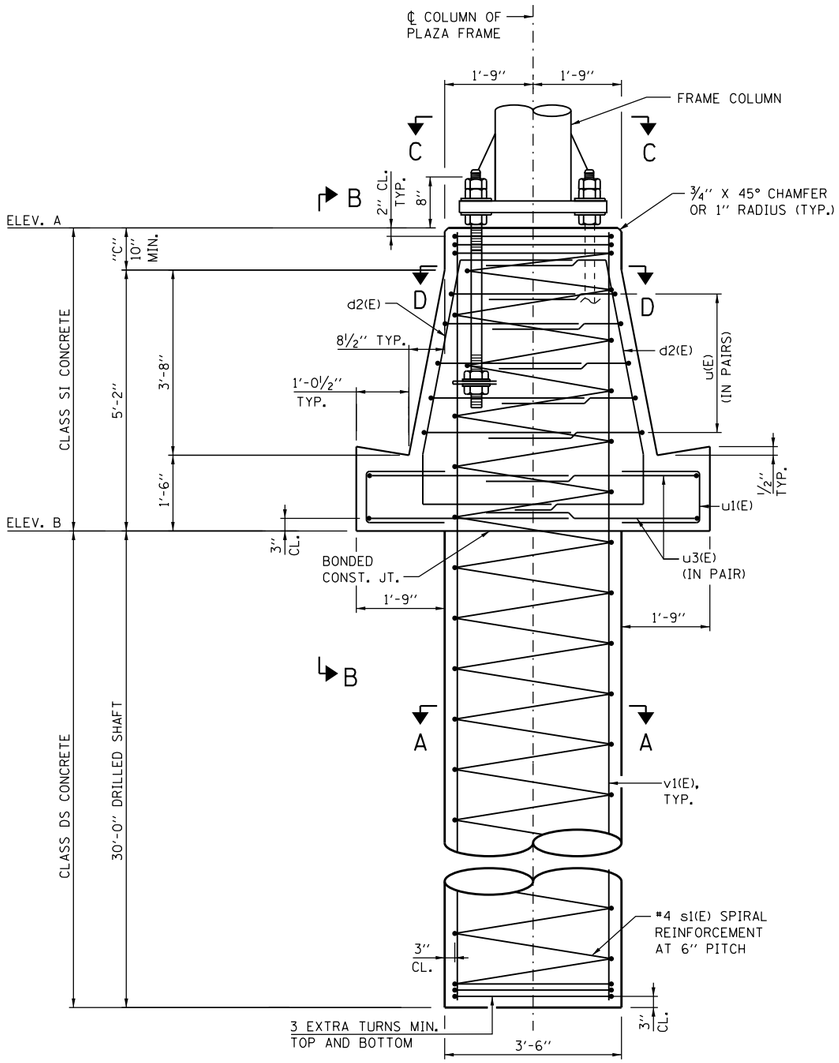
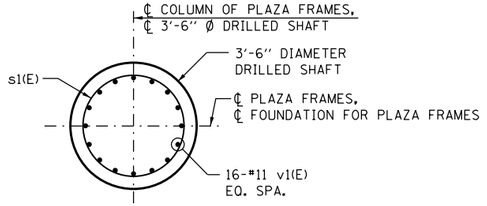
OVERHEAD SIGN STRUCTURE
MONOTUBE TYPE (STEEL)
MAINLINE STRUCTURE DETAILS

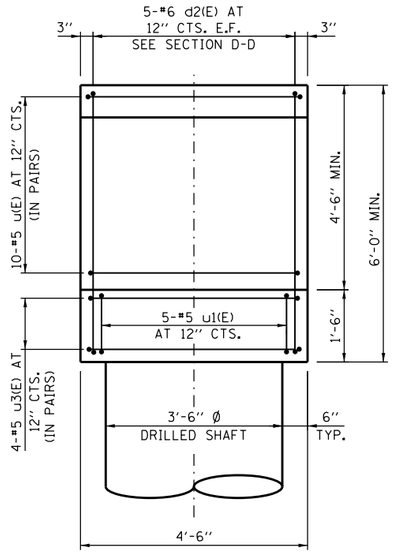
STANDARD F13-07



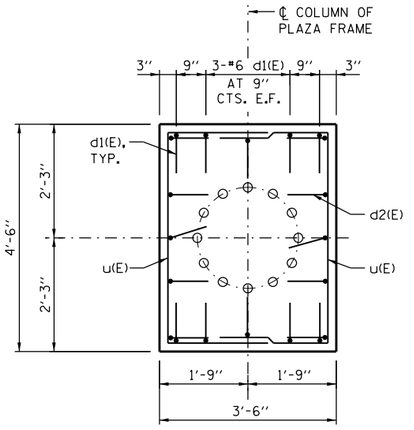
MEDIAN FOUNDATION FOR PLAZA FRAMES



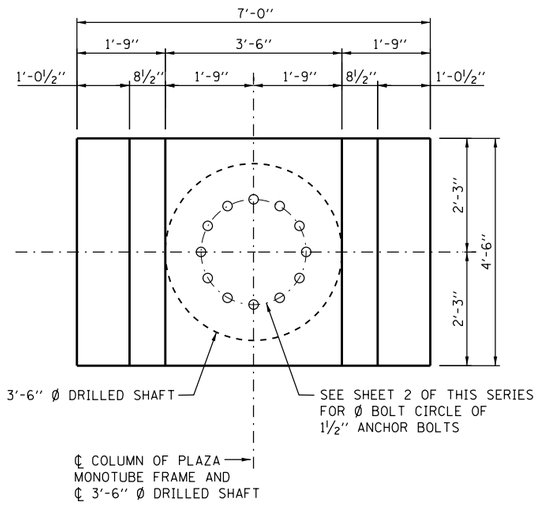
SECTION A-A



VIEW B-B



SECTION D-D



VIEW C-C

NOTES:

1. ANCHOR BOLT ASSEMBLY DETAIL, ANCHOR PLATE DETAIL AND BAR BENDING DIAGRAMS AND QUANTITIES ARE SHOWN ON SHEET 6 OF THIS SERIES.
2. SEE SHEET 6 OF THIS SERIES FOR ADDITIONAL NOTES.
3. SITE GROUNDING ELECTRODE SYSTEM TO BE PROVIDED AS INDICATED ON THE PLANS.

LEGEND:

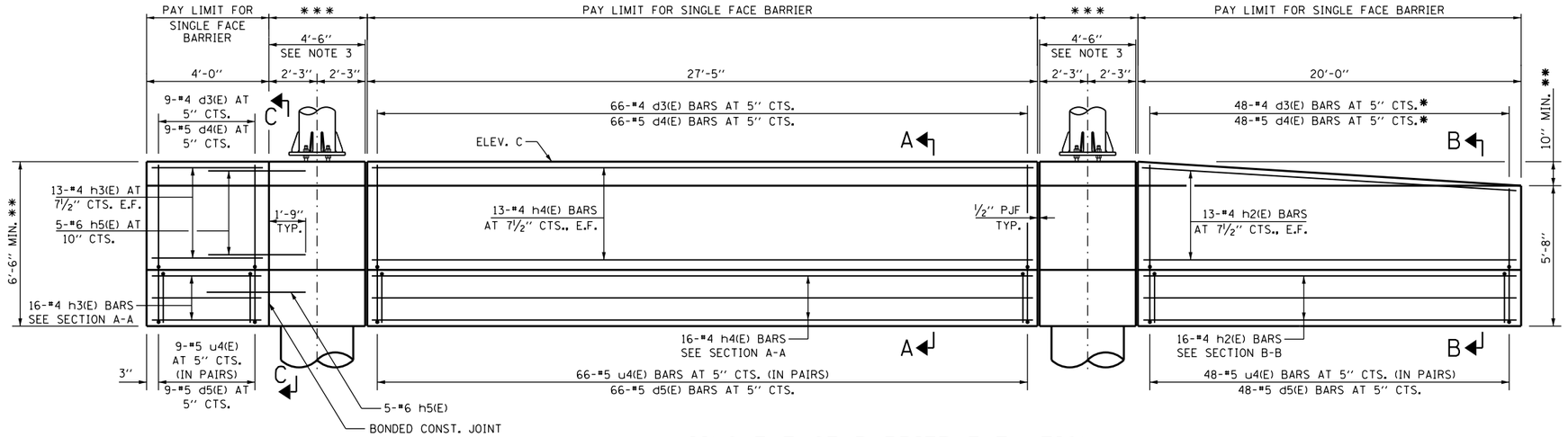
E.F. - EACH FACE
CTS. - CENTERS

Paul Kovacs
APPROVED. . . . . DATE 3-31-2014
CHIEF ENGINEERING OFFICER

Illinois Tollway

OVERHEAD SIGN STRUCTURE
MONOTUBE TYPE (STEEL)
MAINLINE STRUCTURE DETAILS

STANDARD F13-07



SINGLE FACE BARRIER ELEVATION

INSIDE FACE BARRIER IS SHOWN

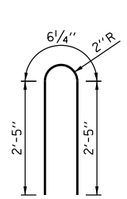
* CUT IN FIELD AS REQUIRED TO FIT TAPER

** BASED ON DIMENSION "C" = 10"

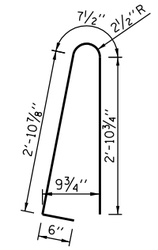
*** PAY LIMIT FOR FOUNDATION FOR OVERHEAD SIGN STRUCTURE

BAR LIST - ONE BARRIER

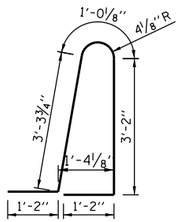
BAR	NO.	SIZE	LENGTH	SHAPE
d3(E)	123	#4	5'-5"	
d4(E)	123	#5	7'-0"	
d5(E)	123	#5	9'-10"	
h2(E)	29	#4	19'-7"	
h3(E)	29	#4	2'-8"	
h4(E)	29	#4	27'-1"	
h5(E)	10	#6	3'-9"	
u4(E)	246	#5	9'-3"	



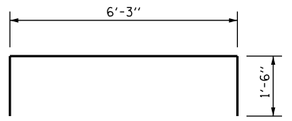
BAR d3(E)



BAR d4(E)



BAR d5(E)



BAR u4(E)

SECTION A-A

SECTION B-B

SECTION C-C

ESTIMATED QUANTITY

(FOR ONE SINGLE FACE BARRIER)

ITEM	UNIT	TOTAL
CONCRETE STRUCTURES	CU. YD.	33.6
REINFORCEMENT BARS, EPOXY COATED	POUND	5,840
PROTECTIVE COAT	SQ. YD.	40.7

NOTES:

1. PROTECTIVE COAT SHALL BE APPLIED TO THE TRAFFIC AND TOP FACES OF THE BARRIER, TOP FACE OF THE GUTTER AND TO THE ENTRANCE SIDE FACE (AT THE BEGINNING OF THE PLAZA PAVEMENT) FOR THE FULL HEIGHT OF THE BARRIER.
2. FOR LOCATION OF ELECTRICAL JUNCTION BOXES ON THE WALL, SEE ELECTRICAL DETAIL SHEETS.
3. FOR SINGLE FACE BARRIER FOUNDATION DETAILS FOR PLAZA FRAMES SEE SHEET 6 OF THIS SERIES.
4. QUANTITIES FOR SINGLE FACE BARRIER ARE DETERMINED USING "C" = 10". IF DIMENSION "C" IS GREATER THAN 10", ADJUST QUANTITIES ACCORDINGLY.

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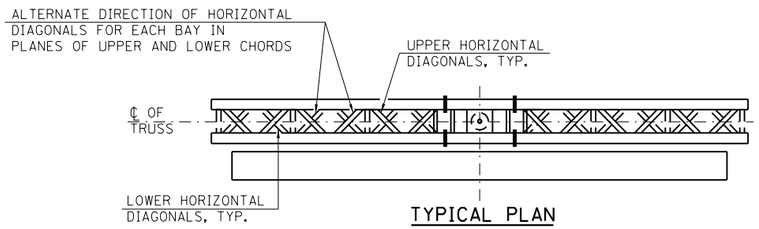
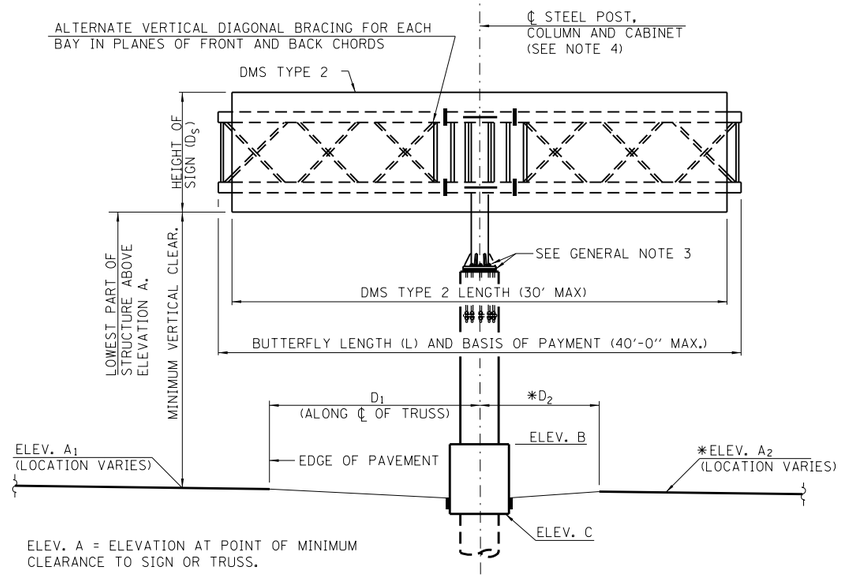
Illinois Tollway

OVERHEAD SIGN STRUCTURE
MONOTUBE TYPE (STEEL)
MAINLINE STRUCTURE DETAILS

STANDARD F13-07



TYPICAL PLAN



ELEV. A = ELEVATION AT POINT OF MINIMUM CLEARANCE TO SIGN OR TRUSS.

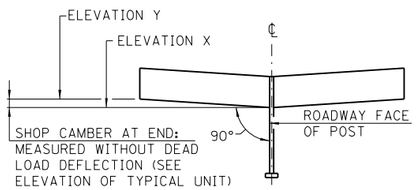
* ELEVATION A_2 AND DIMENSION D_2 NOT USED WHEN BUTTERFLY STRUCTURE IS MOUNTED ON RIGHT SIDE OF THE SHOULDER.

TYPICAL ELEVATION

LOOKING IN DIRECTION OF TRAFFIC

SHOP CAMBER TABLE

UNIT LENGTH L_1 OR L_2	SHOP CAMBER AT END
15'	1/4''
20'	1/2''
25'	3/4''



CAMBER DIAGRAM

(FOR FABRICATION ONLY)

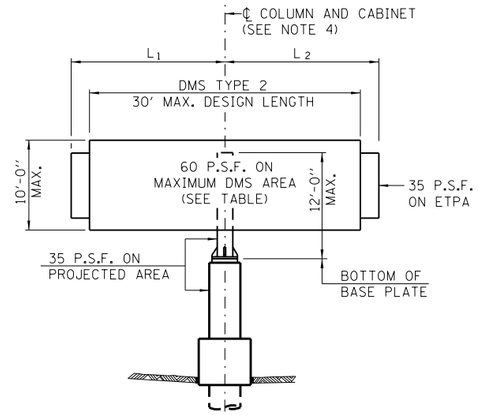
Paul Kovacs

APPROVED ..... DATE 3-31-2014

CHIEF ENGINEERING OFFICER

DMS TYPE 2 TABLE

TRUSS MOUNTING	MAXIMUM TOTAL AREA	MAXIMUM ALLOWABLE WEIGHT
ONE FACE	300 SQ. FT.	5000 LB. - CENTERED ON STRUCTURE
TWO FACE	300 SQ. FT.	6000 LB. - CENTERED ON STRUCTURE



DESIGN WIND LOADING DIAGRAM

ETPA = EFFECTIVE TRUSS PROJECTED AREA

FABRICATION NOTES:

1. MATERIALS: ALL STRUCTURAL STEEL PIPE SHALL BE ASTM A53 GRADE B OR ASTM A106 GRADE B OR API 5L GRADE X42 OR API 5L GRADE X52 OR ASTM A500 GRADE B OR C. ALL STRUCTURAL STEEL PLATES AND SHAPE SHALL CONFORM TO ASTM A36 (AASHTO M183) OR ASTM A572 GRADE 50. STAINLESS STEEL FOR SHIMS, SLEEVES AND HANDHOLE COVERS SHALL BE ASTM A240, TYPE 302 OR 304, OR ANOTHER ALLOY SUITABLE FOR EXTERIOR EXPOSURE AND ACCEPTABLE TO THE ENGINEER. THE STEEL PIPE AND STIFFENING RIBS AT THE BASE PLATE FOR THE COLUMN SHALL HAVE A MINIMUM LONGITUDINAL CHARPY V-NOTCH (CVN) ENERGY OF 15 LB.-FT. AT 40° F (ZONE 2) BEFORE GALVANIZING.

2. WELDING: ALL WELDS TO BE CONTINUOUS UNLESS OTHERWISE SHOWN. ALL WELDING TO BE DONE IN ACCORDANCE WITH CURRENT AWS D1.1 STRUCTURAL WELDING CODE AND THE STANDARD SPECIFICATIONS.

3. FASTENERS: HIGH STRENGTH BOLTS SHALL SATISFY THE REQUIREMENTS OF AASHTO M164 (ASTM A325), OR APPROVED ALTERNATE, AND SHALL HAVE MATCHING LOCKNUTS. THREADED STUDS FOR SPLICES (IF MEMBERS INTERFERE) SHALL SATISFY THE REQUIREMENTS OF ASTM A449, ASTM A193, GRADE B7, OR APPROVED ALTERNATE, AND SHALL HAVE MATCHING LOCKNUTS. BOLTS AND LOCKNUTS NOT REQUIRED TO BE HIGH STRENGTH SHALL SATISFY THE REQUIREMENTS OF ASTM A307. ALL BOLTS AND LOCKNUTS SHALL BE HOT DIP GALVANIZED PER AASHTO M232, EXCEPT STAINLESS STEEL FASTENERS, NUTS AND WASHERS. THE LOCKNUTS SHALL HAVE NYLON OR STEEL INSERTS. A STAINLESS STEEL FLAT WASHER CONFORMING TO ASTM A240 TYPE 302 OR 304, IS REQUIRED UNDER BOTH HEAD AND NUT OR UNDER BOTH NUTS WHERE THREADED STUDS ARE USED. HIGH STRENGTH BOLT INSTALLATION SHALL CONFORM TO ARTICLE 505.04(f)(2)d OF THE IDOT STANDARD SPECIFICATIONS FOR ROAD AND BRIDGE CONSTRUCTION. ROTATIONAL CAPACITY ("ROCAP") TESTING OF BOLTS WILL NOT BE REQUIRED.

4. U-BOLTS SHALL BE STAINLESS STEEL AND SHALL CONFORM TO ASTM 193, CLASS I, GRADE B8 (AISI TYPE 304). WASHERS FOR U-BOLTS SHALL CONFORM TO ASTM A240, TYPE 302. NUTS FOR U-BOLTS SHALL CONFORM TO ASTM A194 (AASHTO M292), GRADE 8F (AISI TYPE 303).

5. GALVANIZING: ALL STEEL PLATES, SHAPES AND PIPE SHALL BE HOT DIP GALVANIZED AFTER FABRICATION IN ACCORDANCE WITH AASHTO M111. PAINTING IS NOT PERMITTED.

6. ANCHOR BOLTS: SHALL CONFORM TO AASHTO M314 OR ASTM F1554 GRADE 55.

GENERAL NOTES:

1. WORK THIS SHEET WITH OVERHEAD SIGN STRUCTURE BUTTERFLY TYPE (STEEL) SUMMARY AND TOTAL BILL OF MATERIAL SHEET.

2. AFTER ADJUSTMENTS TO LEVEL TRUSS AND ENSURE ADEQUATE VERTICAL CLEARANCE, ALL TOP AND BOTTOM LEVELING NUTS SHALL BE TIGHTENED AGAINST THE BASE PLATE WITH A MINIMUM TORQUE OF 200 LB.-FT. STAINLESS STEEL MESH SHALL THEN BE PLACED AROUND THE PERIMETER OF THE BASE PLATE. SECURE TO BASE PLATE WITH STAINLESS STEEL BANDING.

3. CENTERLINE DMS TYPE 2 SHALL BE LOCATED AT CENTERLINE OF COLUMN.

4. SIGN SUPPORT STRUCTURES MAY BE SUBJECT TO DAMAGING VIBRATIONS AND OSCILLATIONS WHEN DMS ARE NOT IN PLACE DURING ERECTION OR MAINTENANCE OF THE STRUCTURE. TO AVOID THESE VIBRATIONS AND OSCILLATIONS, CONSIDERATION SHOULD BE GIVEN TO ATTACHING TEMPORARY BLANK SIGN PANELS TO THE STRUCTURE.

5. TRUSSES SHALL BE SHIPPED INDIVIDUALLY WITH ADEQUATE PROVISION TO PREVENT DETRIMENTAL MOTION DURING TRANSPORT. THIS MAY REQUIRE ROPES BETWEEN HORIZONTALS AND DIAGONALS OR ENERGY DISSIPATING (ELASTIC) TIES TO THE VEHICLE. THE CONTRACTOR IS RESPONSIBLE FOR MAINTAINING THE CONFIGURATION AND PROTECTION OF THE TRUSSES.

6. PROVIDE RUBBED SURFACE FINISH FOLLOWED BY CONCRETE SEALER APPLICATION ON ENTIRE SURFACE OF CONCRETE COLUMN AND ALL SURFACES OF CRASHWALL, EXCEPT BOTTOM SURFACE.

7. REINFORCEMENT BARS: REINFORCEMENT BARS DESIGNATED (E) SHALL BE EPOXY COATED IN ACCORDANCE WITH THE STANDARD SPECIFICATIONS.

8. PARAMETERS SHOWN ARE BASIS FOR THIS STANDARD. INSTALLATION NOT WITHIN DIMENSIONAL LIMITS SHOWN REQUIRE SPECIAL ANALYSIS FOR ALL COMPONENTS.

9. IT IS PERMISSIBLE TO MOUNT TWO DMS TYPE 2 ON THE BUTTERFLY TRUSS, ONE ON EACH FACE OF THE TRUSS. THE TOTAL COMBINED DEPTH OF DMS TYPE 2 SHALL NOT EXCEED 4'-4'' AND THE TOTAL COMBINED WEIGHT SHALL NOT EXCEED 6000 LB. CENTER THE DMS TYPE 2 ON ℄ STEEL POST. DO NOT INSTALL SIGN PANEL IN CONJUNCTION WITH DMS TYPE 2 SIGN CABINETS ON ONE FACE OF THE TRUSS. A SIGN PANEL ON ONE FACE AND DMS TYPE 2 ON THE OTHER IS PERMITTED.

10. SIGN PANEL DIMENSIONS MAY NOT EXTEND BEYOND DMS LIMITS.

CONSTRUCTION SPECIFICATIONS:

1. ALL MATERIALS, EXCEPT AS SHOWN, FABRICATION, ERECTION AND CONSTRUCTION REQUIREMENTS SHALL BE IN ACCORDANCE WITH SECTION 733 AND 734 OF THE LATEST ILLINOIS TOLLWAY SUPPLEMENTAL SPECIFICATIONS.

LOADING:

1. WIND LOADING SHALL BE A MINIMUM OF 60 PSF ON DMS TYPE 2 AND 35 PSF NORMAL TO TRUSS ELEMENTS NOT BEHIND DMS TYPE 2.

2. PROVIDE ANCHORAGE FOR ATTACHMENT OF PERSONAL FALL ARREST SYSTEMS PER OSHA SECTION 1926.502(D). ANCHORAGE SHALL BE INSTALLED AS CLOSE TO PANEL POINTS AS POSSIBLE AND SHALL BE CAPABLE OF SUPPORTING AT LEAST 5000 LBS.

3. ICE LOAD OF 3 PSF APPLIED WITH A FACTOR OF 1.0 FOR STRENGTH I ONLY.

DESIGN SPECIFICATIONS:

2015 AASHTO LRFD SPECIFICATIONS FOR STRUCTURAL SUPPORTS FOR HIGHWAY SIGNS, LUMINAIRES, AND TRAFFIC SIGNALS, 1ST EDITION WITH 2020 INTERIM REVISIONS, INSTRUCTIONS AND INFORMATION.

CONCRETE COLUMN, CRASH WALL AND DRILLED SHAFT ARE DESIGNED IN ACCORDANCE WITH THE AASHTO LRFD BRIDGE DESIGN SPECIFICATIONS, 9TH EDITION, 2020.

DESIGN UNIT STRESSES FOR REINFORCED CONCRETE:

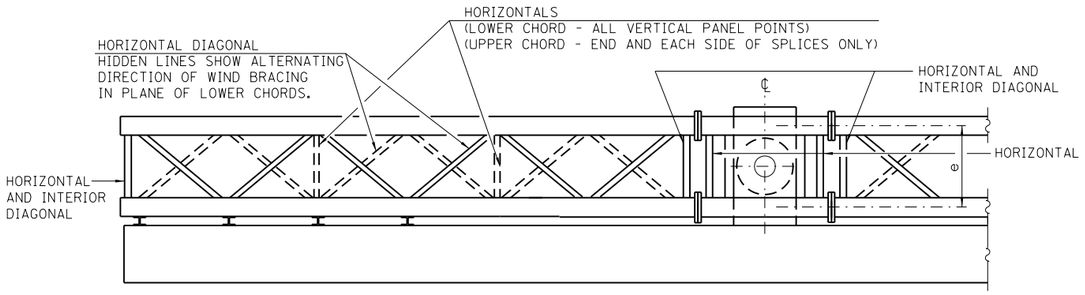
CLASS SI CONCRETE: f'c = 3,500 P.S.I.
CLASS DS CONCRETE: f'c = 4,000 P.S.I.
REINFORCING STEEL: fy = 60,000 P.S.I.

DATE	REVISIONS
3-01-2022	REVISE FABRICATION NOTES 1 & 4.
3-01-2021	UPDATE DESIGN LOADING AND DESIGN CRITERIA.
3-01-2020	UPDATED CRASH WALL HEIGHT.
	ADDED HEAVY HEX NUT TO ANCHORS.
3-01-2019	REVISED NOTE TO APPLY PROTECTIVE COAT TO THE PERIMETER OF THE COLUMN.
3-01-2018	REVISED SIGN STRUCTURE.
3-31-2016	ADDED FOUNDATION NOTE AND REMOVED WALKWAY GRATING.
3-11-2015	REVISED NOTES.
7-01-2014	REVISED NOTES.

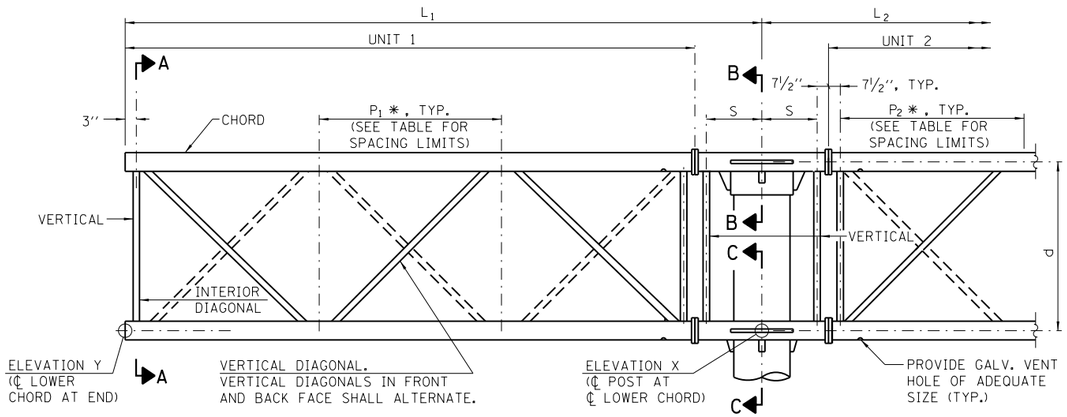
Illinois Tollway

OVERHEAD SIGN STRUCTURE BUTTERFLY TYPE STRUCTURE DETAILS

STANDARD F14-07



PLAN

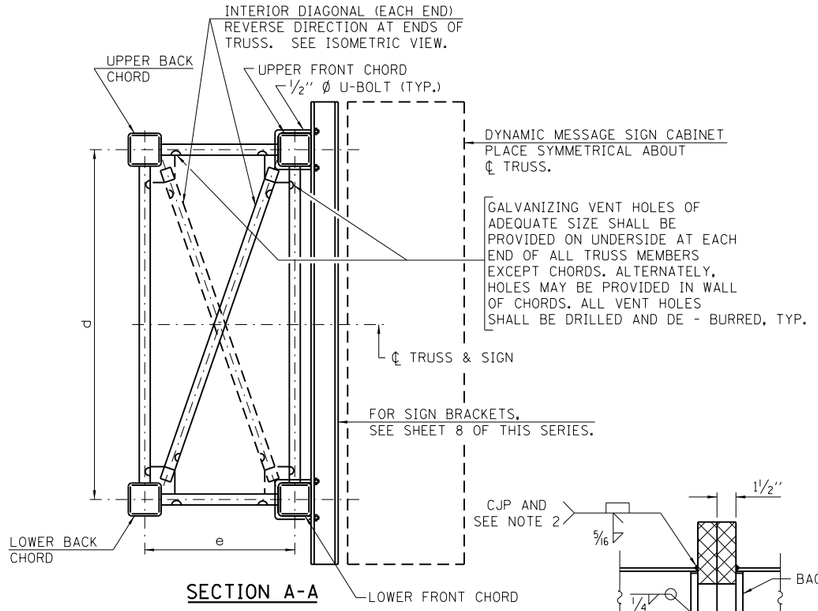


ELEVATION

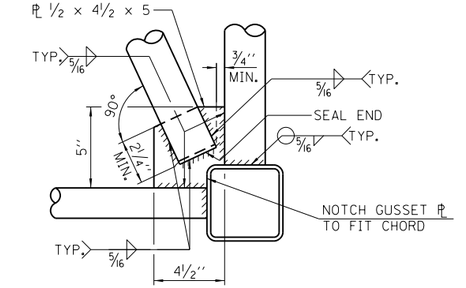
(SIGN OMITTED FOR CLARITY)

TYPICAL TRUSS UNIT

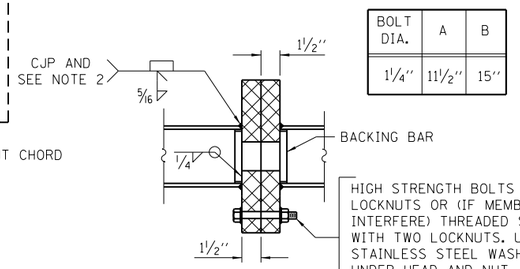
FOR SECTION B-B AND SECTION C-C, SEE SHEET 3 OF THIS SERIES



SECTION A-A

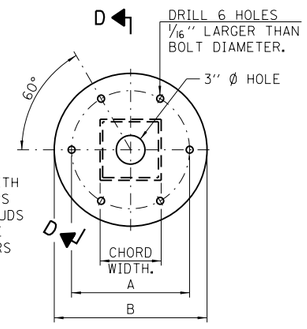


GUSSET ℄ FOR INTERIOR DIAG. DETAIL

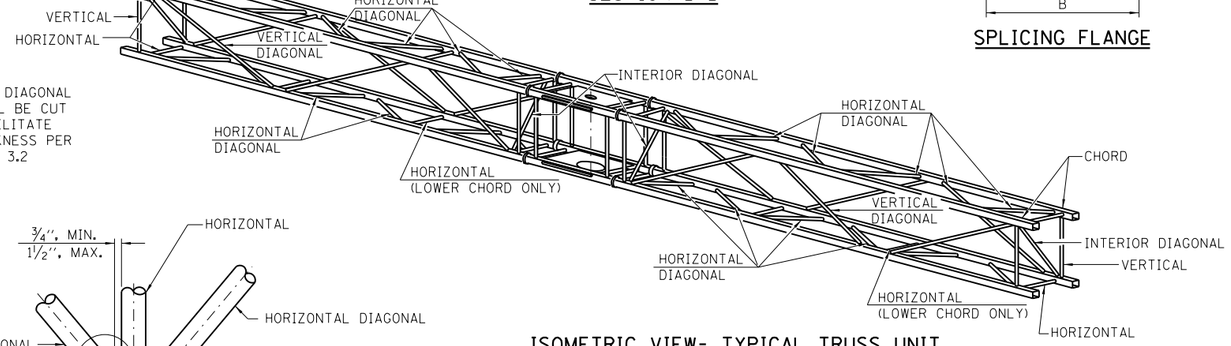


BOLT DIA.	A	B
1¼''	11½''	15''

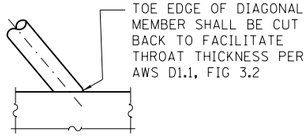
SECTION D-D



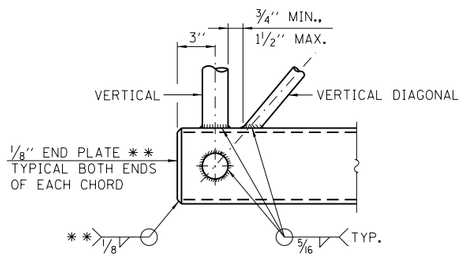
SPLICING FLANGE



ISOMETRIC VIEW- TYPICAL TRUSS UNIT

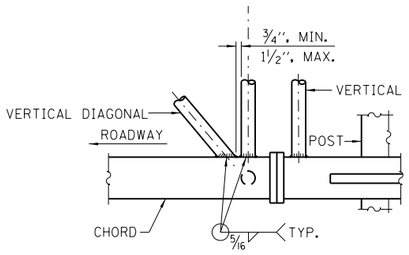


DETAIL A

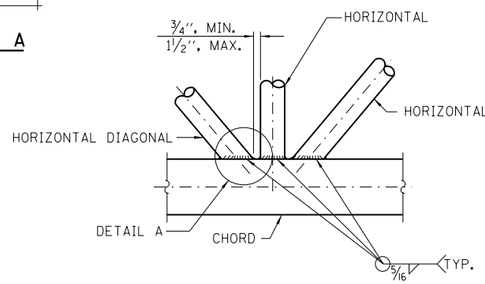


BUTTERFLY END JOINT DETAIL

** CONTRACTOR MAY ALTERNATIVELY USE STANDARD STEEL DRIVE - FIT CAP TO CLOSE ENDS. ½'' Ø DRAIN HOLE IN END PLATE / DRIVE - FIT CAP.



POST END JOINT DETAIL



TRUSS INTERIOR JOINT DETAIL

NOTES:

1. THERE ARE TWICE AS MANY HORIZONTAL DIAGONALS AS THERE ARE VERTICAL DIAGONALS.
2. SPLICING FLANGES SHALL BE ATTACHED TO EACH TRUSS UNIT WITH THE TRUSS SHOP ASSEMBLED TO CAMBER SHOWN ON SHEET 1 OF THIS SERIES. TRUSS UNITS SHALL BE IN PROPER ALIGNMENT AND FLANGE SURFACES SHALL BE SHOP BOLTED INTO FULL CONTACT BEFORE WELDING. SUFFICIENT EXTERNAL WELDS OR TACKS SHALL BE MADE TO SECURE FLANGES UNTIL REMAINING WELDS ARE MADE AFTER DISASSEMBLY. ADJACENT FLANGES SHALL BE "MATCH MARKED" TO INSURE PROPER FIELD ASSEMBLY.
3. NOMINAL WALL THICKNESS SHOWN. THICKER WALL IS PERMITTED UPON ENGINEER'S APPROVAL.

TRUSS UNIT TABLE

TRUSS SIZE		MAXIMUM DMS TYPE 2 SIGN LENGTH	STEEL SUPPORT POST (COLUMN)				TRUSS MEMBERS AND DETAILS							
e	d		DIAMETER	WEIGHT	WALL THICKNESS (SEE NOTE 3)	H (MAX.)	TOP & BOTTOM CHORD	VERTICAL PIPE	VERTICAL DIAG. PIPE	HORIZONTAL PIPE	HORIZONTAL DIAG. PIPE	INTERIOR DIAG. PIPE	LIMITS FOR PANEL SPACING (P) *	DIMENSION S
3'-9''	7'-0''	30'-0''	24''	125.61 (#/FT)	½''	12'-0''	HSS 6x6x5/16	3''Ø X.S	4''Ø X.X.S	2''Ø X.S	2½''Ø X.S	2''Ø X.S	48'' MIN. TO 66'' MAX.	1'-9''

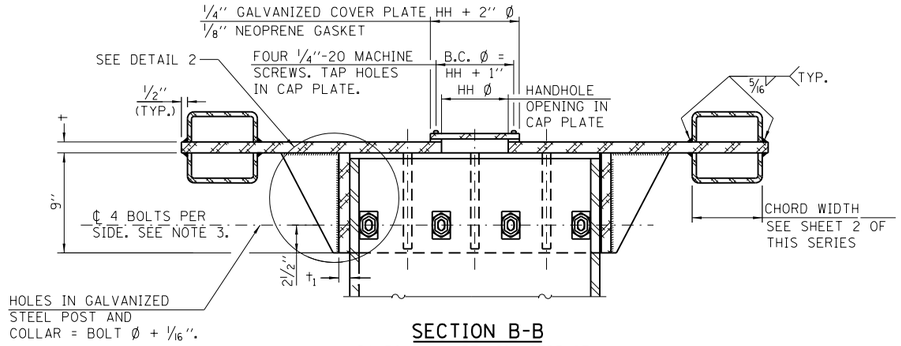
* P = L-S-1'-6'' / # PANELS

APPROVED Paul Kovacs DATE 3-31-2014
CHIEF ENGINEERING OFFICER

Illinois Tollway

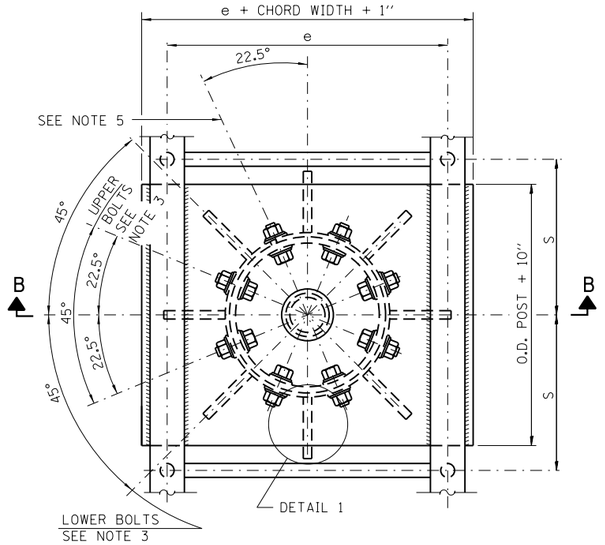
OVERHEAD SIGN STRUCTURE
BUTTERFLY TYPE
STRUCTURE DETAILS

STANDARD F14-07

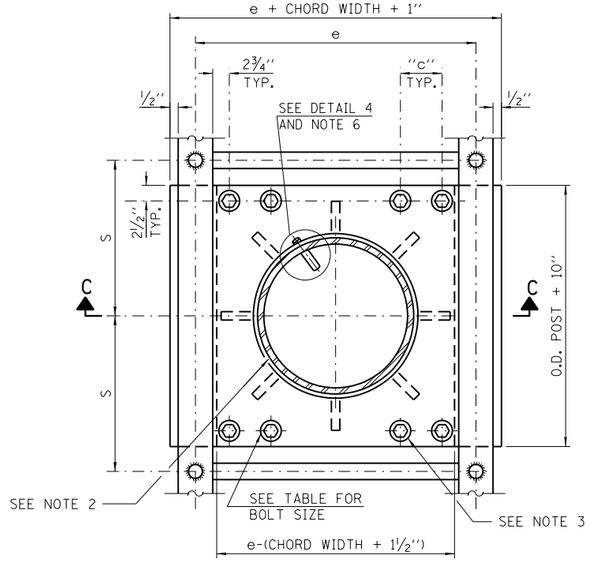


SECTION B-B

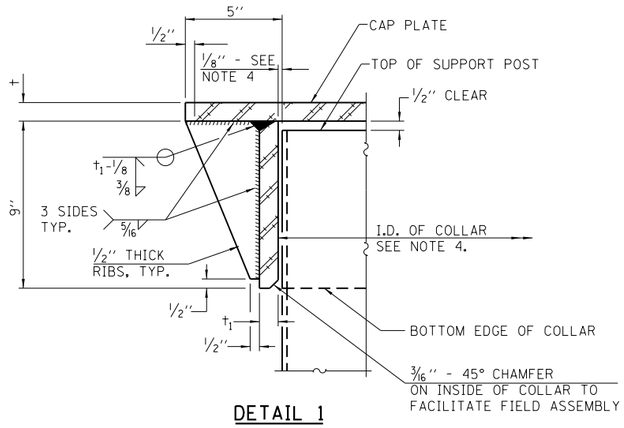
BOLTS SHALL BE HIGH STRENGTH WASHERS (INCLUDING CONTOURED WASHERS), AND LOCKNUTS SHALL BE STAINLESS STEEL.



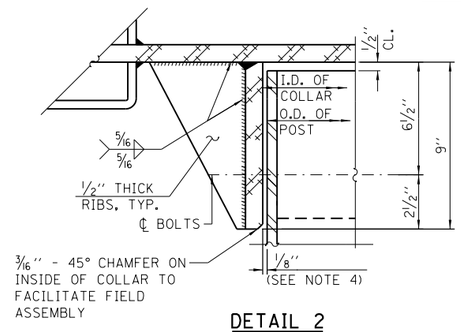
PLAN VIEW - TOP OF COLUMN



SECTION THRU POST ABOVE LOWER CHORDS

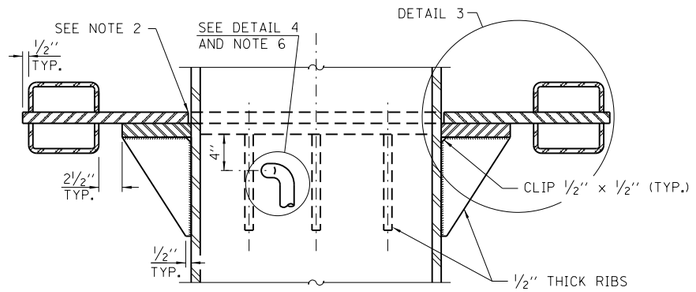


DETAIL 1

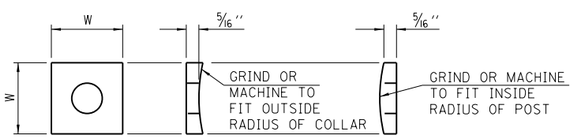


DETAIL 2

(FOR DETAILS NOT SHOWN, SEE DETAIL 3)



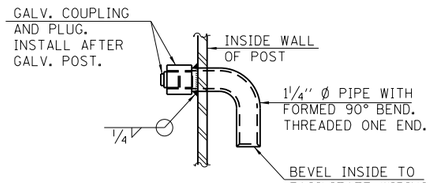
SECTION C-C



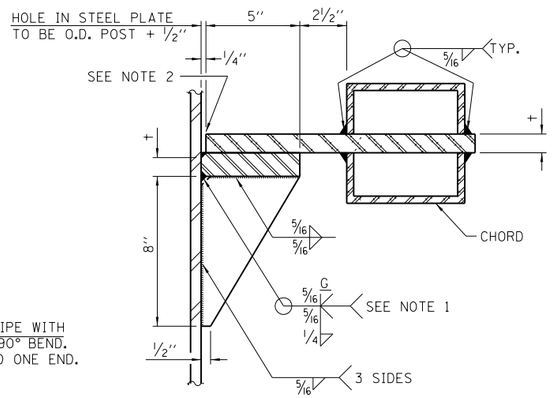
CONTOURED WASHERS

BOLT SIZE	CONTOURED WASHERS	
	HOLE DIA.	W
7/8''	1''	2 1/2''
1''	1 1/8''	3''
1 1/4''	1 3/8''	3 1/4''

(ASTM A240, TYPE 304)



DETAIL 4



DETAIL 3

NOTES:

1. GRIND TOP IF REQUIRED TO FULLY SEAT PLATE. REPAIR DAMAGED GALVANIZING BEFORE ASSEMBLY.
2. AFTER TIGHTENING LOWER CONNECTION BOLTS, FILL GAP WITH NON - HARDENING, SILICONE CAULK SUITABLE FOR EXTERIOR EXPOSURE AND ACCEPTABLE TO THE ENGINEER.
3. CONNECTION BOLTS IN COLLAR AND BOLTS AT LOWER CHORD CONNECTION SHALL BE HIGH STRENGTH WITH MATCHING LOCKNUTS. CONNECTION BOLTS SHALL HAVE TWO STAINLESS STEEL FLAT WASHERS EACH.
4. COLLAR I.D. SHALL BE MANUFACTURED TO CORRESPOND TO O.D. OF ACTUAL GALVANIZED POST PLUS 1/8'' (± 1/16''). MAXIMUM GAP BETWEEN POST AND COLLAR AT ANY LOCATION EQUALS 1/8'' BEFORE TIGHTENING BOLTS.
5. OPTIONAL FULL PENETRATION WELD IN COLLAR. (TWO LOCATIONS MAXIMUM (180° APART) X-RAY OR UT 100%)
6. ORIENT PIPE TOWARD WALKWAY SIDE. HOLE IN POST = O.D. PIPE + 1/8''.

CONNECTION TABLE

POST OUTSIDE DIAMETER	UPPER & LOWER CONNECTION BOLT DIAMETER (SEE NOTE 3)	LOWER JUNCTURE BOLT SPACING DIMENSION ''c'' (SEE NOTE 3)	OPENING IN CAP PLATE ''HH''	PLATE THICKNESS (t)	COLLAR THICKNESS (t_1)
24''	1 1/4''	3 1/2''	6''	1''	7/8''

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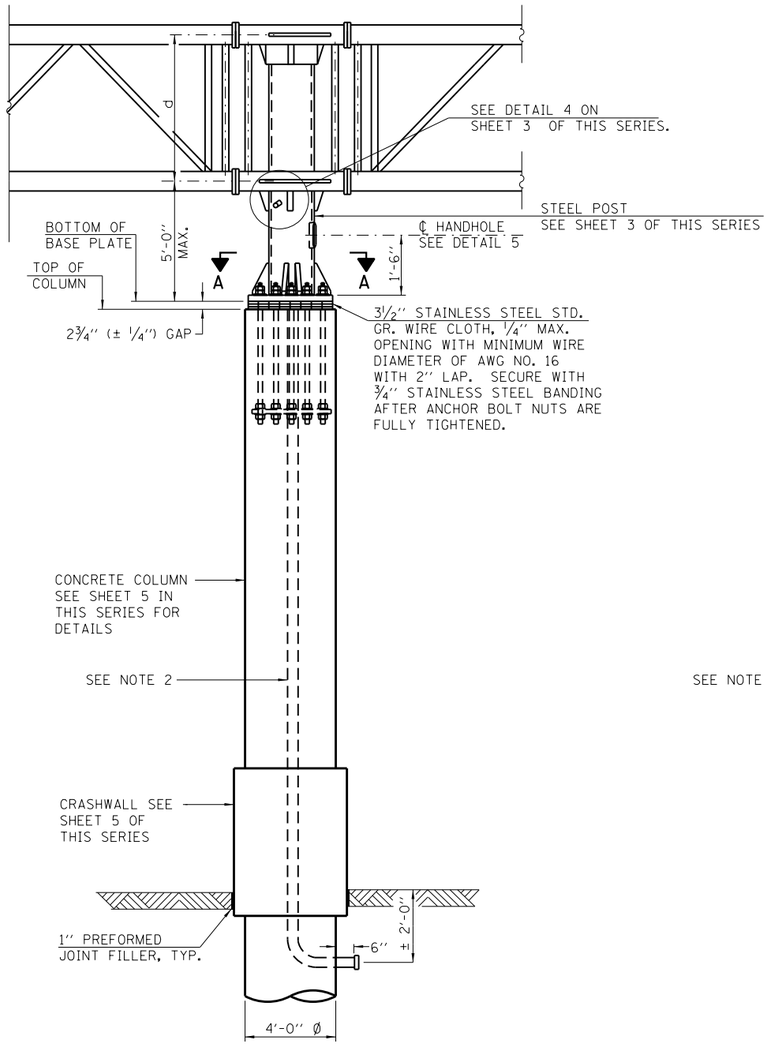
SHEET 3 OF 8

Illinois Tollway

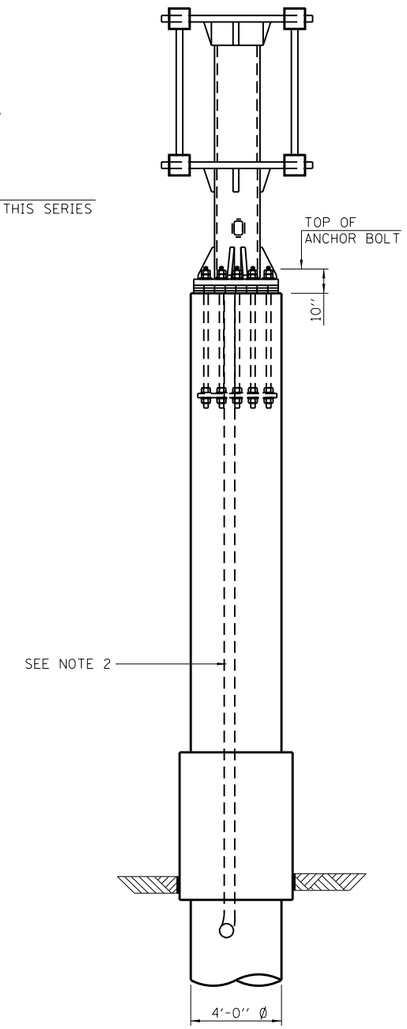
OVERHEAD SIGN STRUCTURE
BUTTERFLY TYPE
STRUCTURE DETAILS

STANDARD F14-07

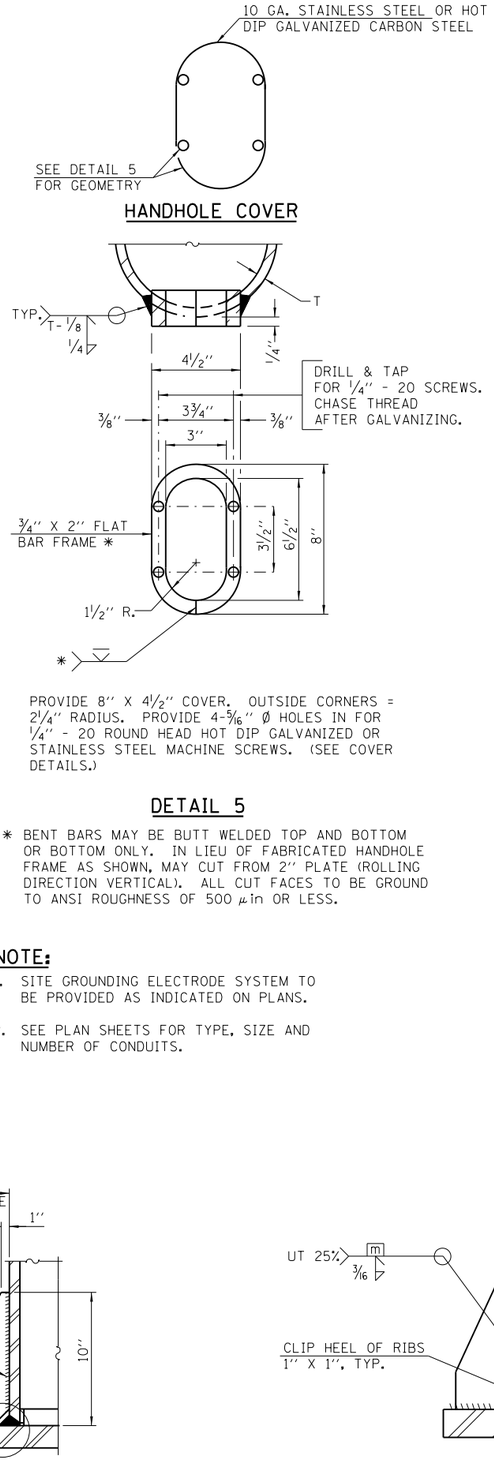


FRONT ELEVATION

SEE SHEET 5 OF THIS SERIES FOR FOUNDATION DETAILS.
(DMS TYPE 2 SIGN CABINET NOT SHOWN FOR CLARITY)



SIDE ELEVATION



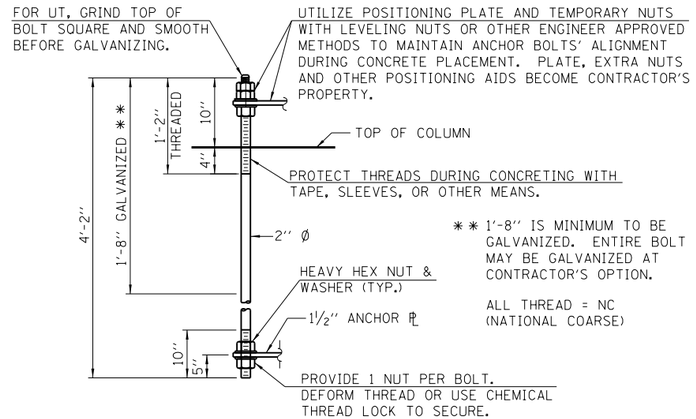
PROVIDE 8'' X 4½'' COVER. OUTSIDE CORNERS = 2¼'' RADIUS. PROVIDE 4-$\frac{5}{16}$'' Ø HOLES IN FOR ¼'' - 20 ROUND HEAD HOT DIP GALVANIZED OR STAINLESS STEEL MACHINE SCREWS. (SEE COVER DETAILS.)

DETAIL 5

* BENT BARS MAY BE BUTT WELDED TOP AND BOTTOM OR BOTTOM ONLY. IN LIEU OF FABRICATED HANDHOLE FRAME AS SHOWN, MAY CUT FROM 2'' PLATE (ROLLING DIRECTION VERTICAL). ALL CUT FACES TO BE GROUND TO ANSI ROUGHNESS OF 500 μin OR LESS.

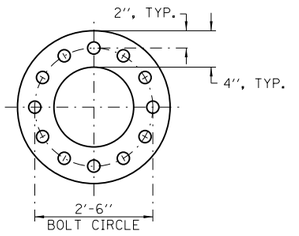
NOTE:

1. SITE GROUNDING ELECTRODE SYSTEM TO BE PROVIDED AS INDICATED ON PLANS.
2. SEE PLAN SHEETS FOR TYPE, SIZE AND NUMBER OF CONDUITS.

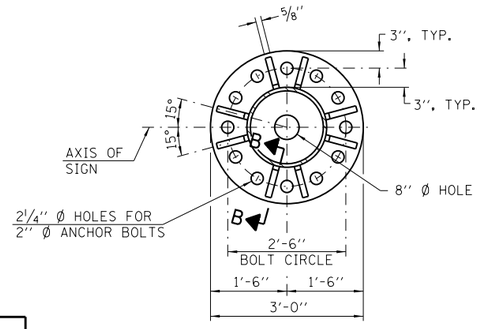


ANCHOR BOLT DETAIL

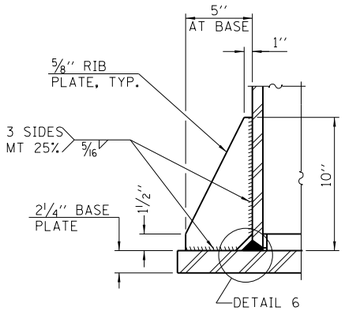
ANCHOR BOLTS SHALL CONFORM TO AASHTO M314 OR ASTM F1554 GRADE 55. GALVANIZE THE UPPER 1'-8'' (MINIMUM (**) AND ASSOCIATED AASHTO M291, GRADE A, C OR DH HEAVY HEX NUTS AND HARDENED WASHERS PER AASHTO M232. NO WELDING SHALL BE PERMITTED ON BOLTS. PROVIDE A NUT AT BOTTOM, A HEXAGON LOCKNUT AND WASHER ABOVE BASE PLATE AND A LEVELING NUT AND WASHER BELOW BASE PLATE. NUTS SHALL EACH BE TIGHTENED WITH 200 LB.-FT. MINIMUM TORQUE AGAINST BASE PLATE. BEFORE OR AFTER THREADING, BUT BEFORE GALVANIZING, EACH ANCHOR BOLT SHALL BE ULTRASONICALLY TESTED (UT) BY A LEVEL II OR III INSPECTOR, QUALIFIED IN ACCORD WITH ANSI GUIDELINES, TO ENSURE NO REJECTABLE FLAWS EXIST IN THE UPPER 18'' (TENSION CRITERIA).



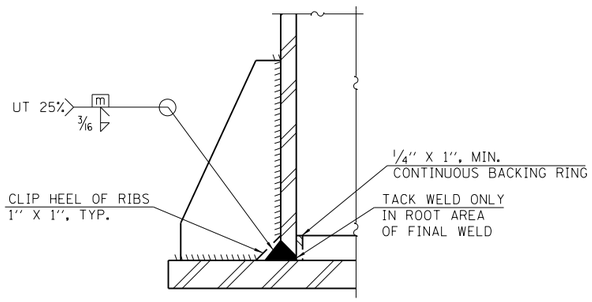
POSITIONING PLATE/ANCHOR PL



SECTION A-A



SECTION B-B



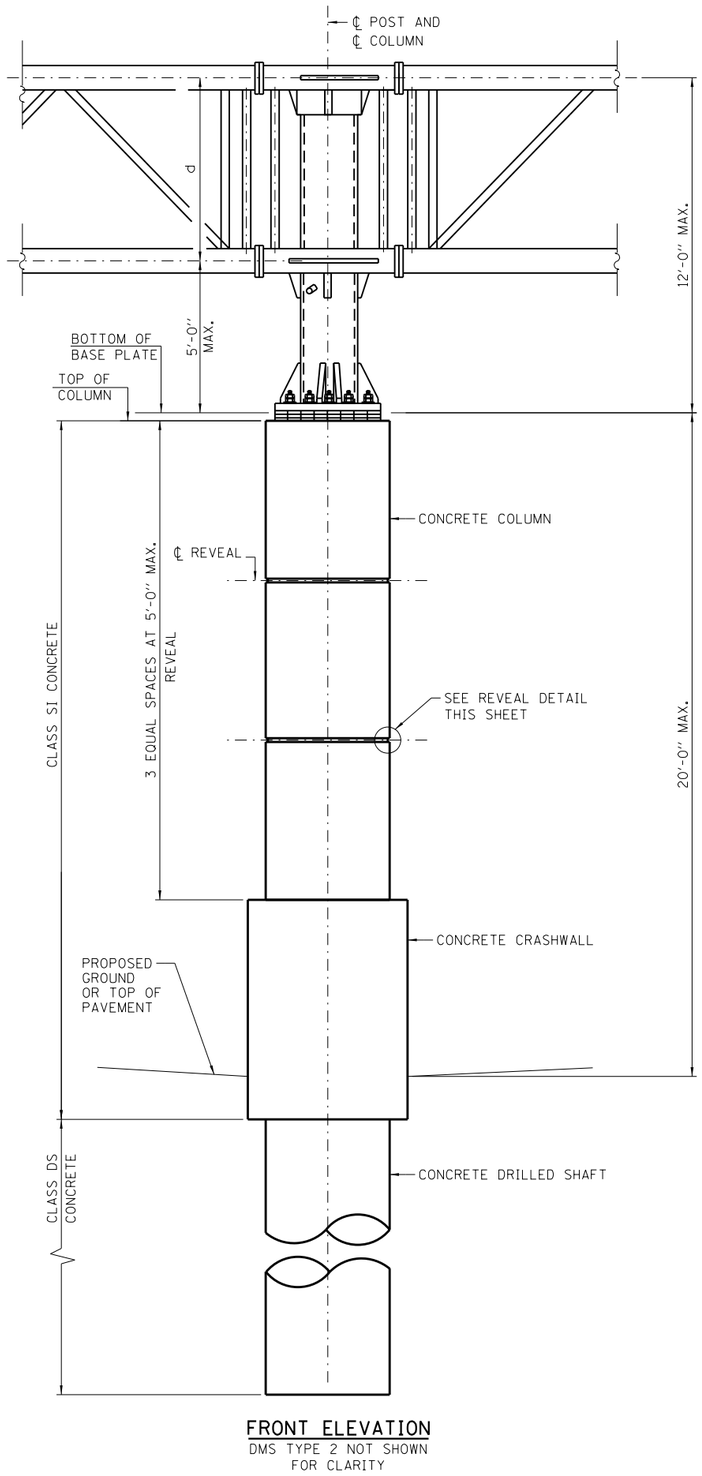
DETAIL 6
(TYPICAL RIB)

Paul Kovacs
APPROVED..... DATE 3-31-2014
CHIEF ENGINEERING OFFICER

Illinois Tollway

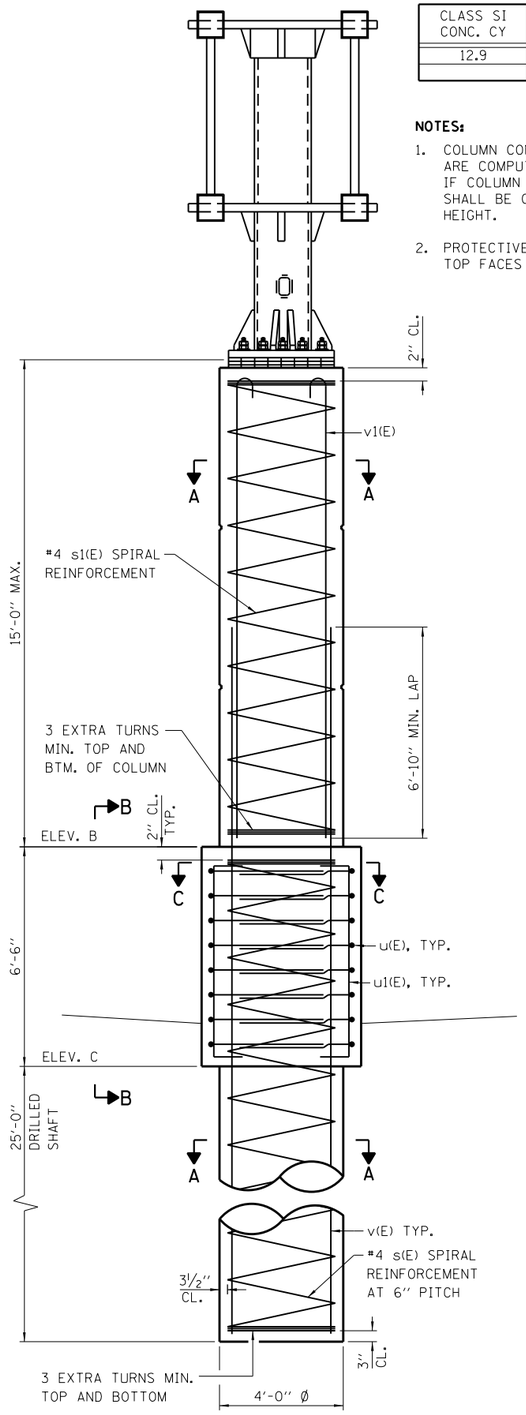
OVERHEAD SIGN STRUCTURE
BUTTERFLY TYPE
STRUCTURE DETAILS

STANDARD F14-07



FRONT ELEVATION

DMS TYPE 2 NOT SHOWN
FOR CLARITY



SIDE ELEVATION

BILL OF MATERIAL - EACH FOUNDATION

CLASS SI CONC. CY	CLASS DS CONC. CY	REBAR POUNDS	PROTECTIVE COAT SQ. YD.
12.9	11.7	4,790	6.0

NOTES:

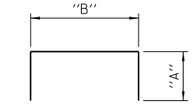
1. COLUMN CONCRETE VOLUME AND BAR s1(E) LENGTH ARE COMPUTED BASED ON 15'-0" COLUMN HEIGHT. IF COLUMN HEIGHT IS NOT EQUAL 15'-0", QUANTITIES SHALL BE CALCULATED BASED ON ACTUAL COLUMN HEIGHT.
2. PROTECTIVE COAT SHALL BE APPLIED TO TRAFFIC AND TOP FACES OF CRASHWALL AND PERIMETER OF THE COLUMN.

BAR LIST - EACH FOUNDATION

(COLUMN, CRASHWALL AND DRILLED SHAFT)

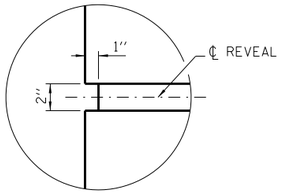
	BAR	NUMBER	SIZE	LENGTH	SHAPE
	v(E)	20	#9	38'-3"	
	v1(E)	20	#9	15'-8"	
*	s(E)	1	#4	31'-1"	
*	s1(E)	1	#4	14'-5"	
	u(E)	12	#5	12'-2"	
	u1(E)	18	#5	8'-7"	

* THE LENGTH OF SPIRAL SHOWN IS THE HEIGHT OF SPIRAL

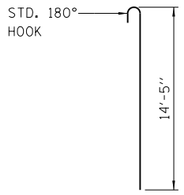


BAR	"A"	"B"
u(E)	3'-9"	4'-8"
u1(E)	1'-3"	6'-1"

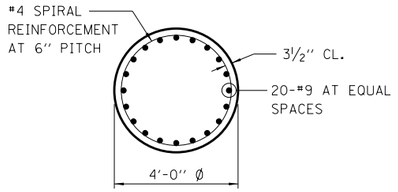
BAR u(E), u1(E)



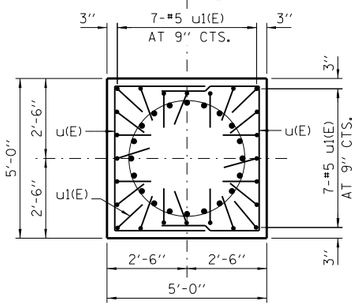
REVEAL DETAIL



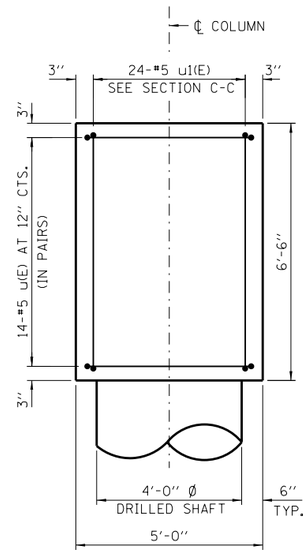
BAR v1(E)



SECTION A-A



SECTION C-C



SECTION B-B

FOUNDATIONS:

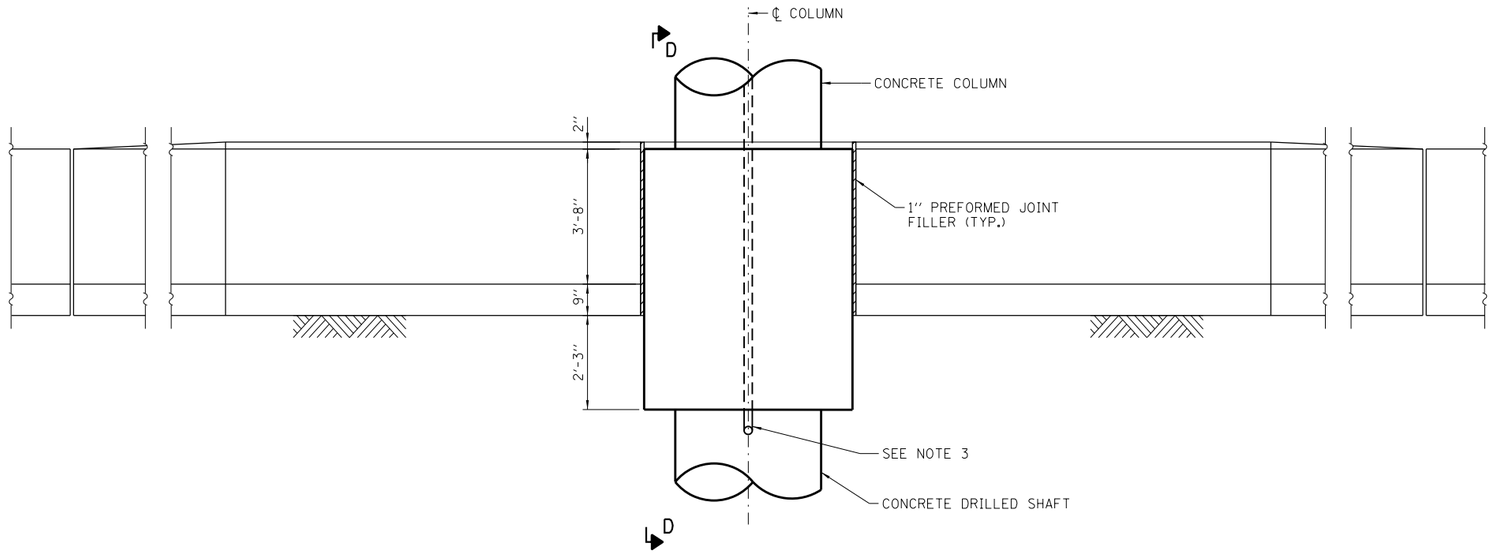
THE FOUNDATION DETAILS SHOWN ARE BASED ON THE PRESENCE OF MOSTLY COMMON COHESIVE SOIL CONDITIONS (SILTY OR SANDY CLAY), WITH AN AVERAGE UNCONFINED COMPRESSIVE STRENGTH (QU) > 1.25 TON/SQ. FT. WHICH SHALL BE DETERMINED BY PREVIOUS SOIL INVESTIGATIONS AT THE JOBSITE. WHEN OTHER CONDITIONS ARE INDICATED, THE BORING DATA SHALL BE INCLUDED IN THE PLANS AND THE FOUNDATION DIMENSIONS SHOWN SHALL BE THE RESULT OF SITE SPECIFIC DESIGNS. IF CONDITIONS ENCOUNTERED IN THE FIELD ARE DIFFERENT THAN THOSE INDICATED, THE CONTRACTOR SHALL NOTIFY THE ENGINEER TO DETERMINE IF THE FOUNDATION DIMENSIONS NEED TO BE MODIFIED.

Paul Kovacs
APPROVED..... DATE 3-31-2014
CHIEF ENGINEERING OFFICER

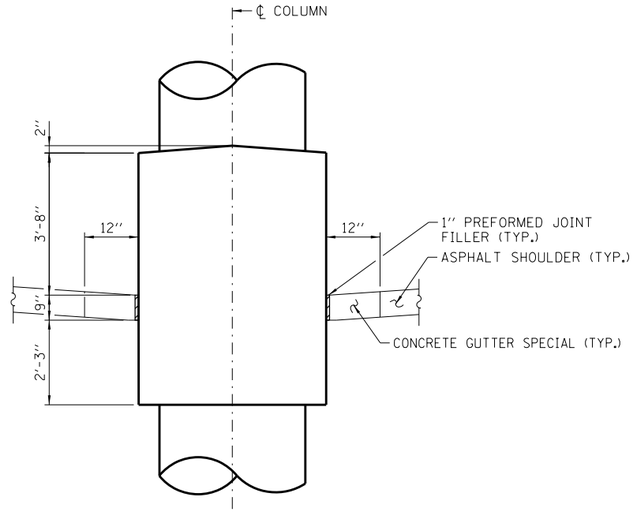
Illinois Tollway

OVERHEAD SIGN STRUCTURE
BUTTERFLY TYPE
STRUCTURE DETAILS

STANDARD F14-07

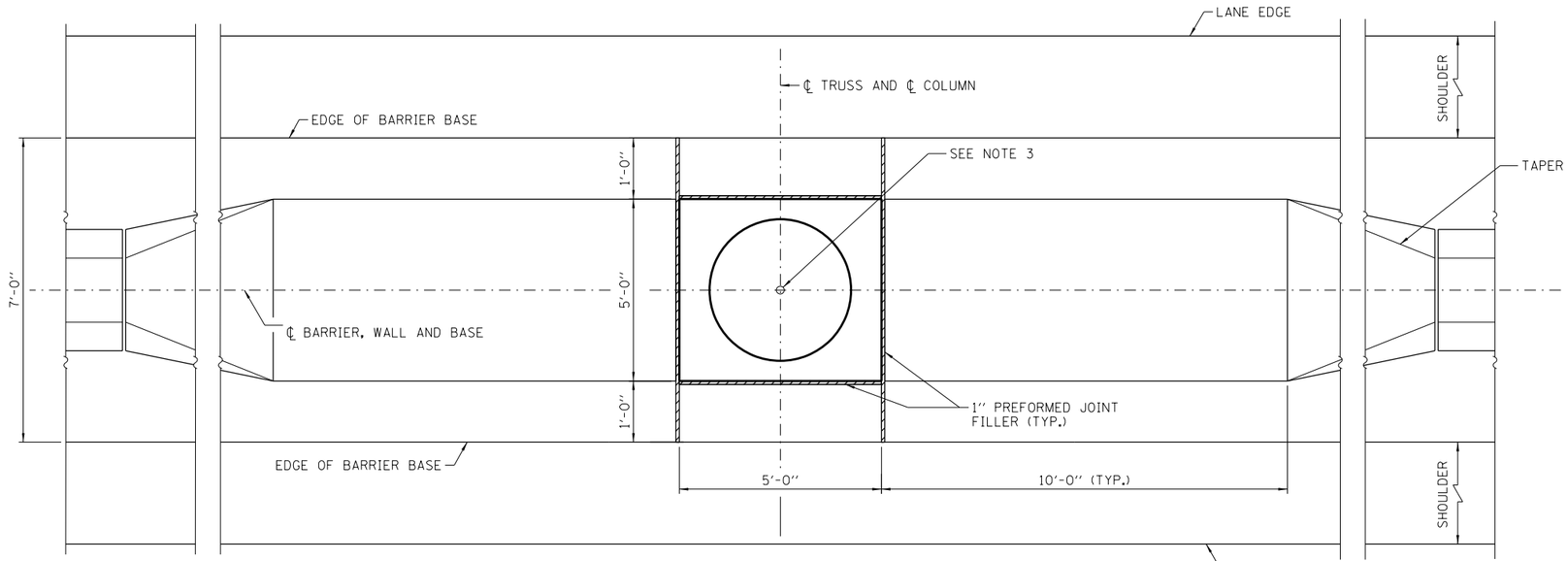


SIDE ELEVATION

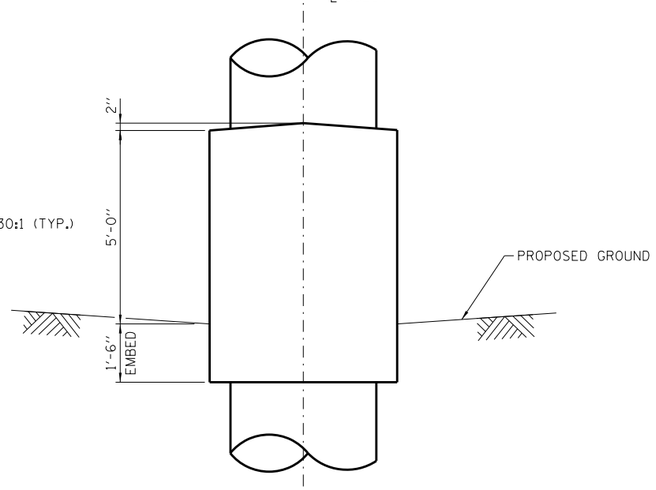


SECTION D-D

FOUNDATION LOCATED IN PAVED ROADWAY MEDIAN



PLAN



SECTION D-D

FOUNDATION LOCATED IN UNPAVED ROADWAY MEDIAN

NOTES:

1. SIDE ELEVATION AND PLAN VIEW ARE SHOWN FOR FOUNDATION LOCATED IN PAVED MEDIAN.
2. SEE SHEET 5 OF THIS SERIES FOR REINFORCEMENT DETAILS.
3. COORDINATE CONDUIT SIZE, LOCATION AND QUANTITY WITH ELECTRICAL PLANS. CONDUITS SHALL BE PLACED TO MISS REINFORCEMENT BARS. DO NOT CUT REINFORCEMENT BARS.

Paul Kovacs

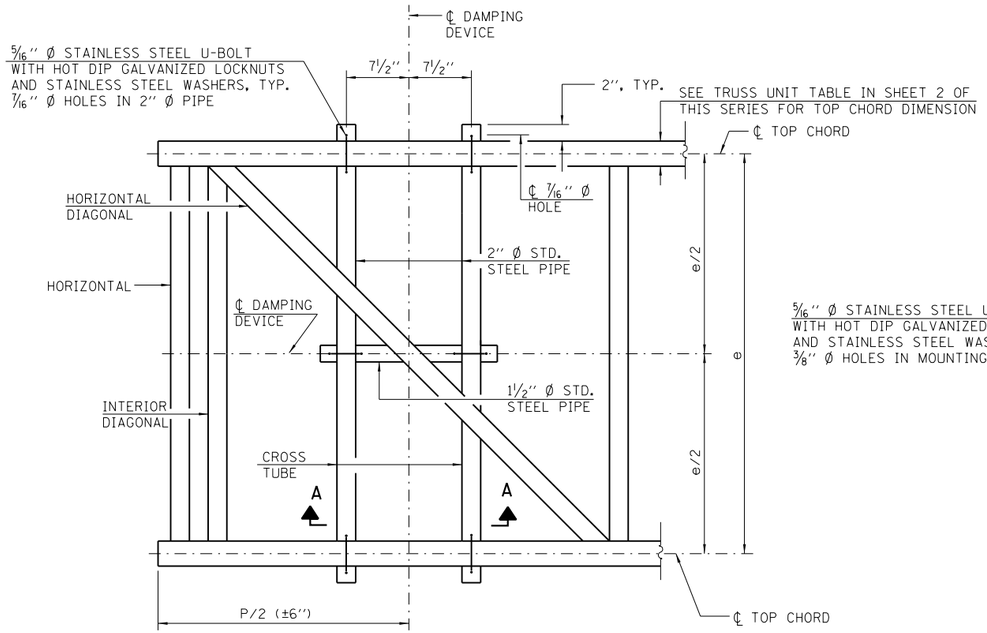
APPROVED ..... DATE 3-31-2014

CHIEF ENGINEERING OFFICER

Illinois Tollway

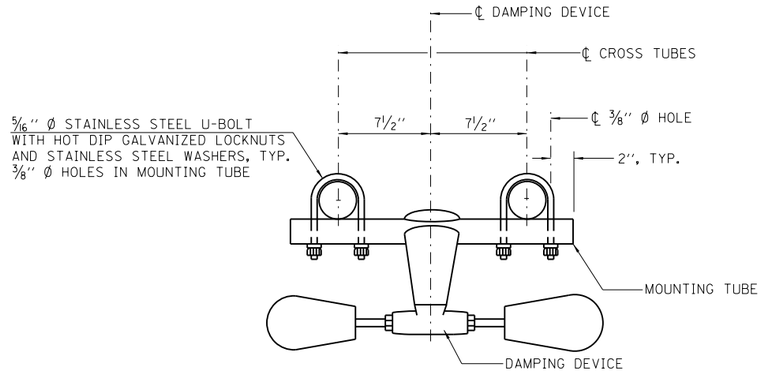
OVERHEAD SIGN STRUCTURE
BUTTERFLY TYPE
STRUCTURE DETAILS

STANDARD F14-07

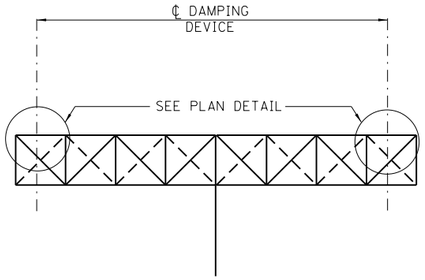


PLAN DETAIL

SECTION A-A

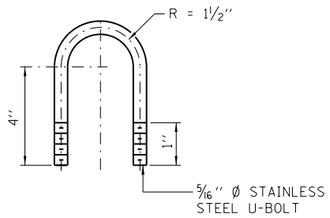


TRUSS DAMPING DEVICE CONNECTION DETAIL



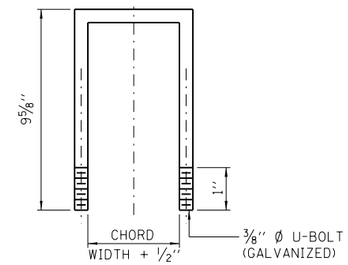
ELEVATION

STEEL BUTTERFLY SIGN STRUCTURE



DAMPING DEVICE MOUNTING TUBE U-BOLT DETAIL

(TYPICAL)



TOP CHORD TO CROSS TUBE U-BOLT DETAIL

(TYPICAL)

NOTE:

DAMPER: ONE DAMPER PER TRUSS. (31 LBS. STOCKBRIDGE-TYPE 29" MINIMUM BETWEEN ENDS OF WEIGHTS).

Paul Kovacs

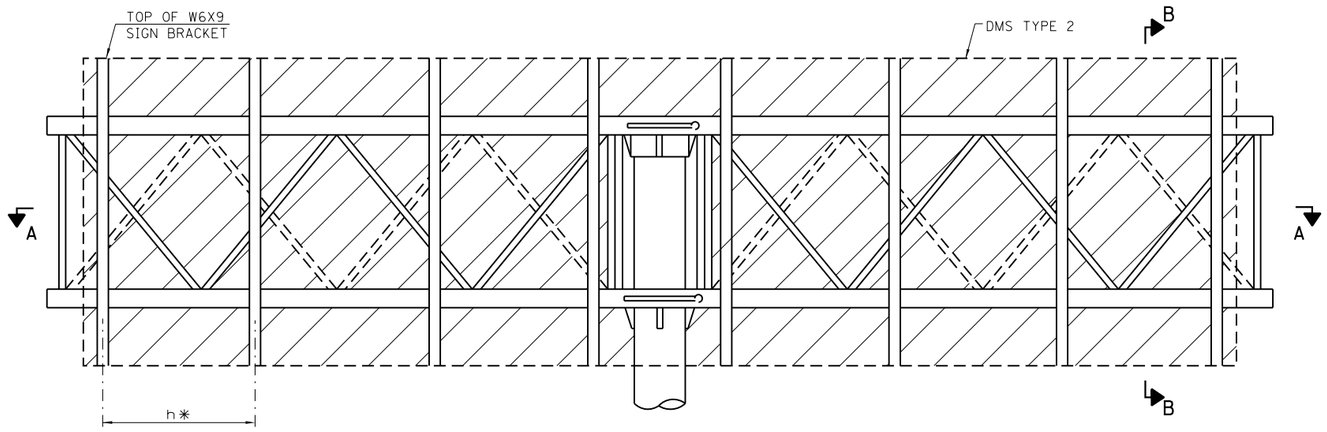
APPROVED ..... DATE 3-31-2014

CHIEF ENGINEERING OFFICER

Illinois Tollway

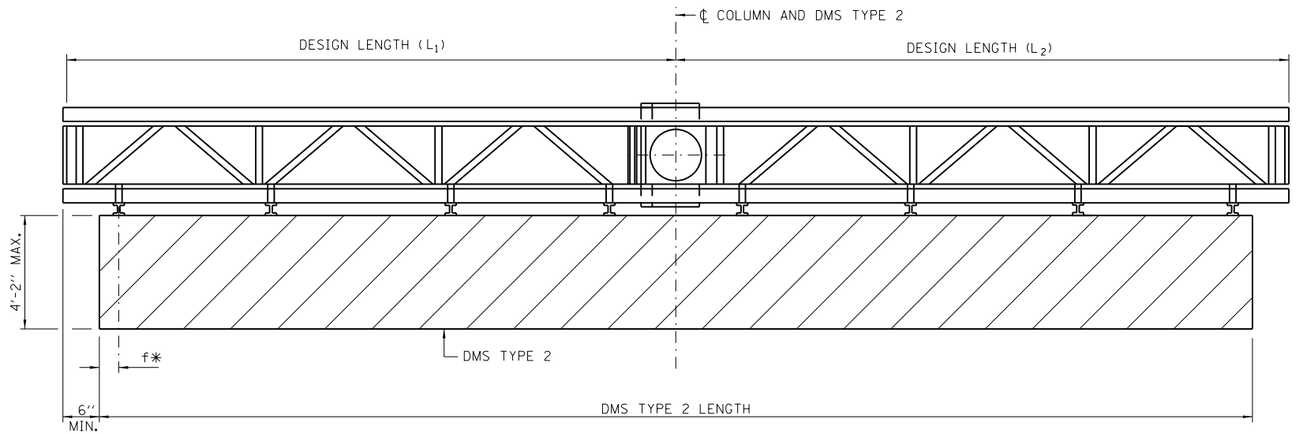
OVERHEAD SIGN STRUCTURE
BUTTERFLY TYPE
STRUCTURE DETAILS

STANDARD F14-07



* BRACKET DIMENSIONS ARE NOMINAL AND WILL VARY BASED ON ACTUAL DMS TYPE 2 DIMENSIONS PLUS MANUFACTURER'S MOUNTING DEVICES.

TYPICAL FRONT ELEVATION



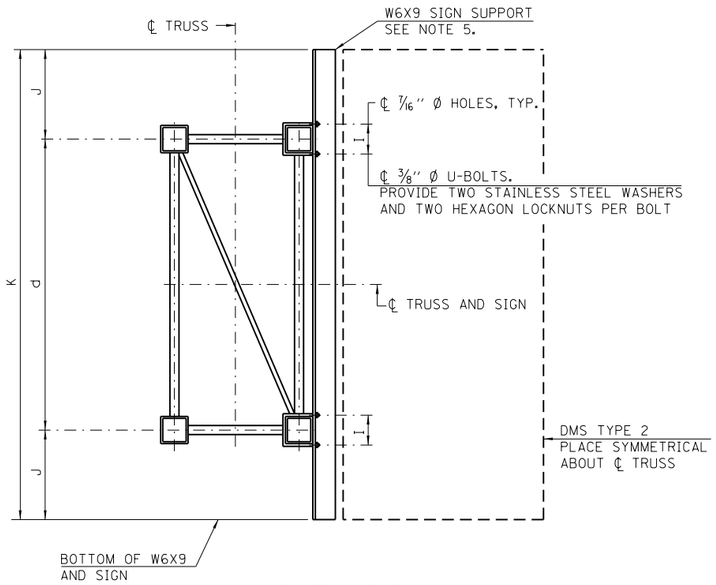
SECTION A-A

PLACE ALL SIGN BRACKETS AS CLOSE TO PANEL POINTS AS PRACTICAL.

(ROAD PLAN BENEATH TRUSS VARIES)
BUTTERFLY MAY BE LOCATED IN SHOULDER AREA.

NOTES:

1. SPACE SIGN BRACKETS W6X9 FOR EFFICIENCY AND WITHIN LIMITS SHOWN:
2. f = 12'' MAXIMUM, 4'' MINIMUM (END OF SIGN TO ℄ OF NEAREST BRACKET)
   h = 6'-0'' MAXIMUM (℄ TO ℄ SIGN SUPPORT BRACKETS, W6X9)
3. MAXIMUM DMS TYPE 2 WEIGHT = 5000 LBS.
4. 4'-2'' MAXIMUM DEPTH INCLUDES DEPTH OF DMS TYPE 2 PLUS CONNECTION TO W6X9.
5. DMS TYPE 2 MANUFACTURER SHALL DESIGN AND SUPPLY HARDWARE FOR CONNECTION TO W6X9. BOLTS SHALL BE STAINLESS STEEL OR HOT DIP GALVANIZED HIGH STRENGTH PER THE STANDARD SPECIFICATION.



SECTION B-B

BRACKET TABLE

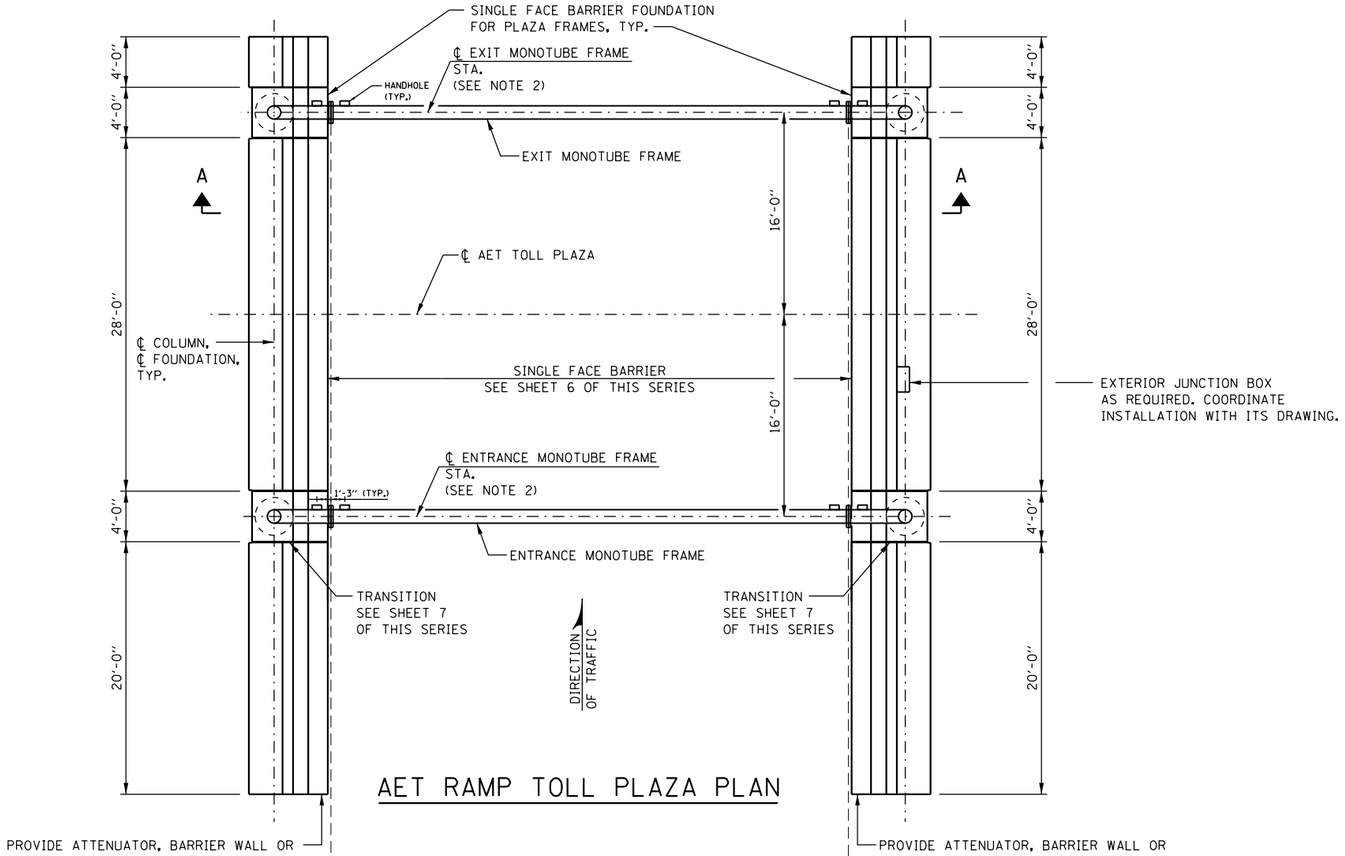
W6X9		
SIGN WIDTH		NUMBER OF BRACKETS REQUIRED
GREATER THAN	LESS THAN OR EQUAL TO	
	8'-0''	2
8'-0''	14'-0''	3
14'-0''	20'-0''	4
20'-0''	26'-0''	5
26'-0''	32'-0''	6

Paul Kovacs
APPROVED ..... DATE 3-31-2014
CHIEF ENGINEERING OFFICER

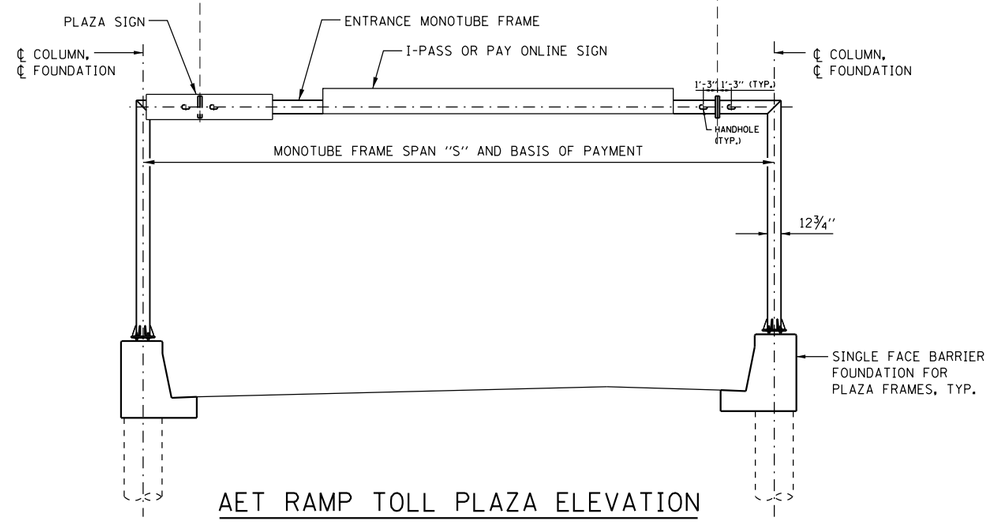
Illinois Tollway

OVERHEAD SIGN STRUCTURE
BUTTERFLY TYPE
STRUCTURE DETAILS

STANDARD F14-07



AET RAMP TOLL PLAZA PLAN



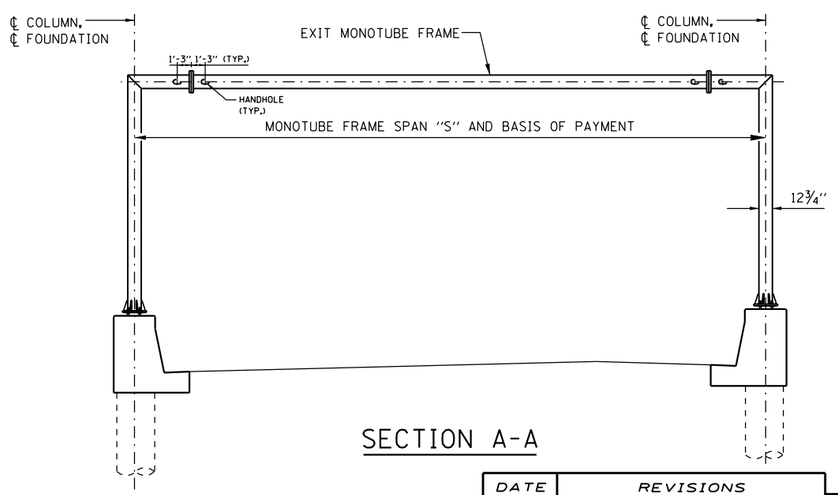
AET RAMP TOLL PLAZA ELEVATION

SIGN TABLE

SIGN	MAXIMUM AREA	MAXIMUM LENGTH
PLAZA SIGN	24 S.F.	8'-0"
I-PASS OR PAY ONLINE SIGN	60 S.F.	20'-0"

NOTE:

1. SEE CONTRACT PLANS FOR SIGN SIZE AND LOCATION.
2. PROVIDE ENTRANCE AND EXIT MONOTUBE FRAME STATIONS IN CONTRACT PLANS.



SECTION A-A

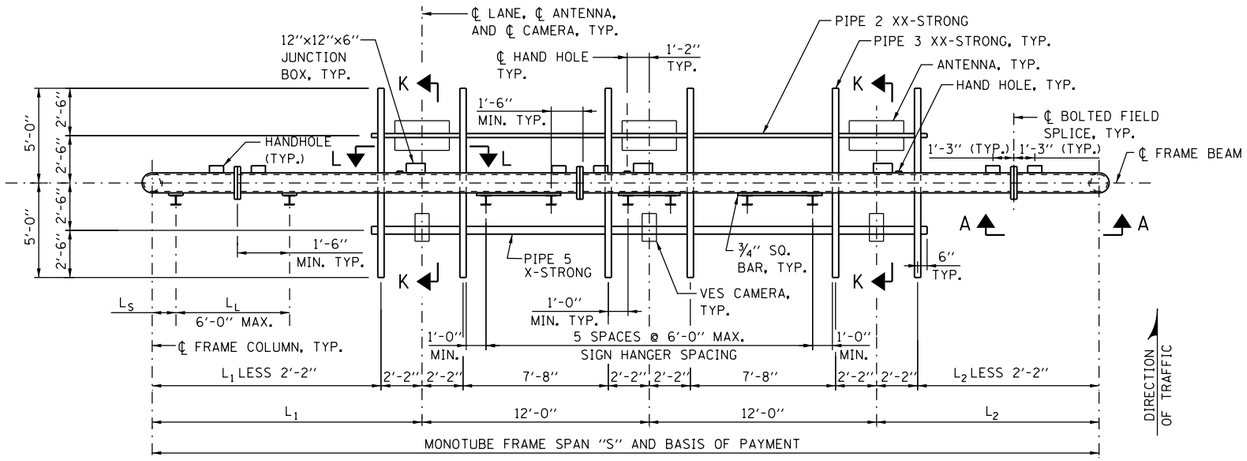
Paul Kovacs
APPROVED ..... DATE 10-14-2014
CHIEF ENGINEER

DATE	REVISIONS
3-01-2022	REVISE STRUCTURAL STEEL NOTES 1 & 4,
	CAMERA SUPPORT AND UPDATE EQUIPMENT
	LOADS.
3-01-2021	UPDATE DESIGN LOADING AND DESIGN
	CRITERIA, AND INC. d3(E) BAR LENGTH.
3-01-2020	UPDATED SHOULDER BARRIER DETAILS
	AND QUANTITIES FOR 3'-8".
	ADDED HANDHOLE, INSTALLATION &
	INSPECTION OF SPLICE & ANCHORS.
3-01-2019	UPDATED CONSTANT SLOPE BARRIER,
	REINFORCING DETAILS AND QUANTITIES.
3-31-2017	REVISED I-PASS ONLY SIGN.
3-31-2016	REVISED FOUNDATION NOTE.

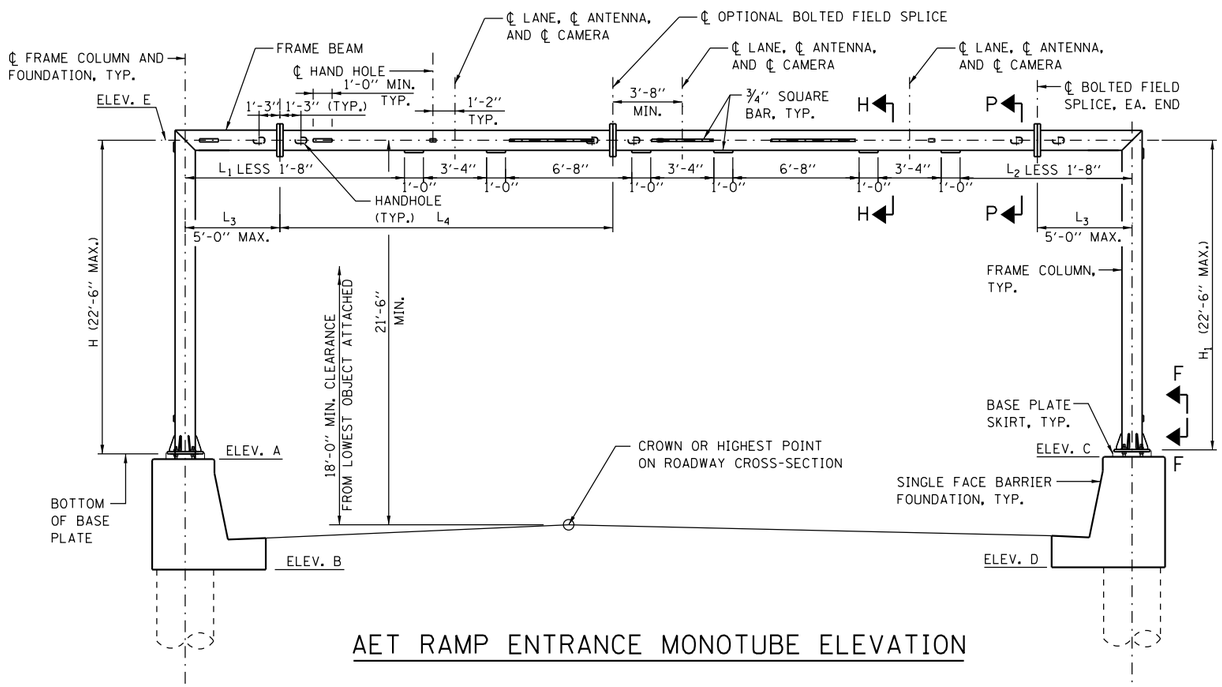
Illinois Tollway

OVERHEAD SIGN STRUCTURE
MONOTUBE TYPE (STEEL)
STRUCTURE DETAILS
FOR AET RAMP

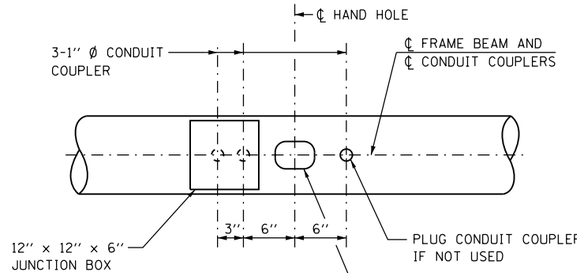
STANDARD F15-06



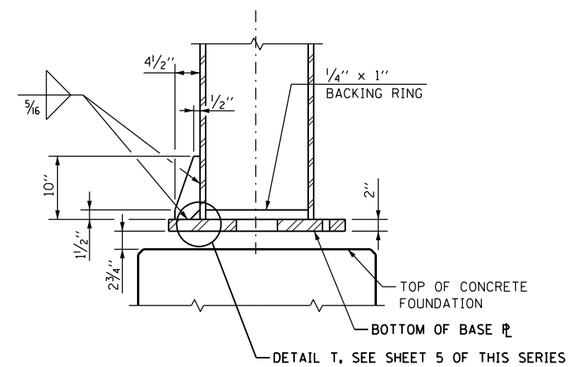
AET RAMP ENTRANCE MONOTUBE PLAN



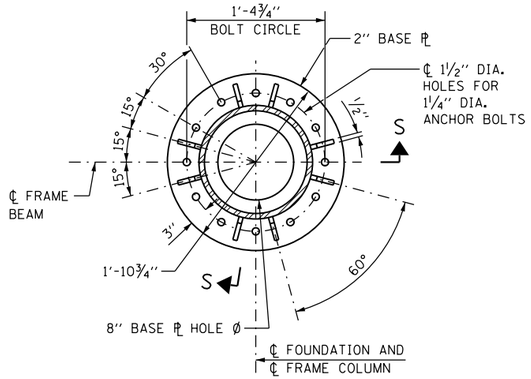
AET RAMP ENTRANCE MONOTUBE ELEVATION



VIEW L-L



SECTION S-S



BASE PLATE PLAN
ENTRANCE AND EXIT MONOTUBE

NOTES:

1. FOUNDATIONS FOR MONOTUBE FRAMES ARE SHOWN ON SHEET 6 OF THIS SERIES.
2. SEE SHEET 5 OF THIS SERIES FOR SECTIONS A-A, G-G, H-H, K-K, VIEW F-F AND BASE PLATE SKIRT.
3. SEE SHEET 4 OF THIS SERIES FOR SECTION P-P.
4. PROVIDE CAMBER AT MIDSPAN OF STRUCTURE.
5. LOCATE OPTIONAL BOLTED FIELD SPLICE NEAR MIDSPAN.
6. WORK THIS SHEET WITH, OVERHEAD SIGN STRUCTURE ENTRANCE MONOTUBE TYPE (STEEL) AET RAMP SUMMARY AND TOTAL BILL OF MATERIAL SHEET.

ENTRANCE MONOTUBE FRAME TABLE

SPAN "S"	FRAME COLUMN	FRAME BEAM	CAMBER
50' MAX.	HSS 12.75x0.500	HSS 12.75x0.500	1¾"

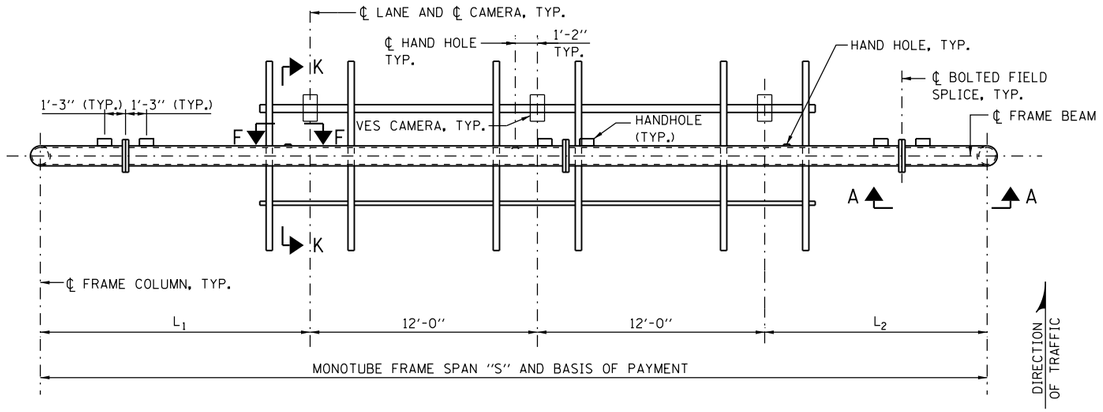
SEE ILLINOIS TOLLWAY STANDARD DRAWING F13 FOR SPANS GREATER THAN 50'.

APPROVED Paul Kovacs CHIEF ENGINEER DATE 10-14-2014

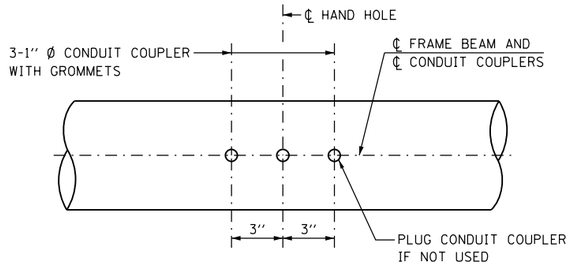
Illinois Tollway

OVERHEAD SIGN STRUCTURE
MONOTUBE TYPE (STEEL)
STRUCTURE DETAILS
FOR AET RAMP

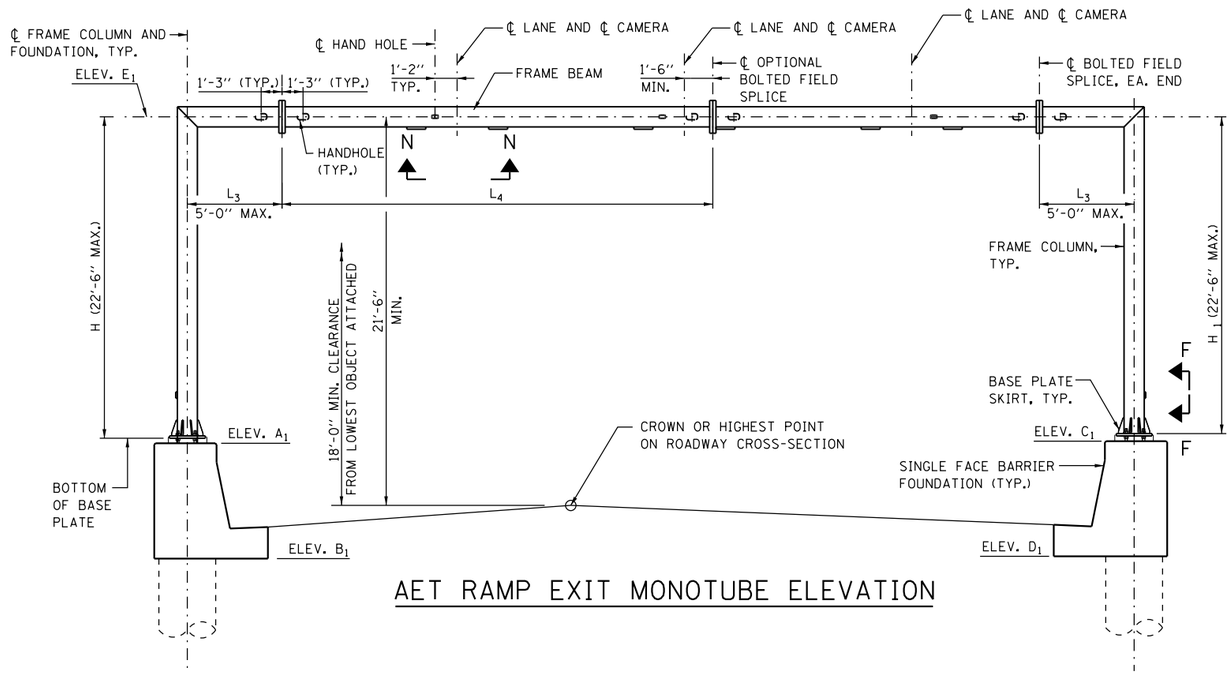
STANDARD F15-06



AET RAMP EXIT MONOTUBE PLAN



VIEW N-N (CONDUIT COUPLER DETAIL)



AET RAMP EXIT MONOTUBE ELEVATION

EXIT MONOTUBE FRAME TABLE

SPAN "S"	FRAME COLUMN	FRAME BEAM	CAMBER
50' MAX.	HSS 12.75x0.500	HSS 12.75x0.500	1¾"

SEE STANDARD F13 FOR SPANS GREATER THAN 50'.

NOTES:

1. SEE SHEET 2 OF THIS SERIES FOR SECTION S-S, BASE ℄ PLAN AND ADDITIONAL NOTES.
2. SEE SHEET 4 OF THIS SERIES FOR SECTION O-O.
3. SEE SHEET 5 OF THIS SERIES FOR SECTIONS A-A AND G-G, AND BASE PLATE SKIRT.
4. WORK THIS SHEET WITH, OVERHEAD SIGN STRUCTURE EXIT MONOTUBE TYPE (STEEL) AET RAMP SUMMARY AND TOTAL BILL OF MATERIAL SHEET.

Paul Kovacs
APPROVED ..... DATE 10-14-2014
CHIEF ENGINEER

Illinois Tollway

OVERHEAD SIGN STRUCTURE
MONOTUBE TYPE (STEEL)
STRUCTURE DETAILS
FOR AET RAMP

STANDARD F15-06

GENERAL NOTES:

1. AFTER ADJUSTMENTS TO LEVEL FRAME BEAM AND ENSURE ADEQUATE VERTICAL CLEARANCE, TIGHTEN ALL TOP AND LEVELING NUTS AGAINST THE BASE PLATE WITH A MINIMUM TORQUE OF 200 LB.-FT. THEN PLACE STAINLESS STEEL MESH AROUND THE PERIMETER OF THE BASE PLATE. SECURE TO BASE PLATE WITH STAINLESS STEEL BANDING.

2. REINFORCEMENT BARS DESIGNATED "(E)" SHALL BE EPOXY COATED.

STRUCTURAL STEEL:

1. MATERIAL FOR THE HSS MONOTUBE FRAME SHALL CONFORM TO THE REQUIREMENTS OF ASTM A500 GRADE B OR C. BASE PLATE AND STIFFENER PLATE SHALL CONFORM TO ASTM A709 GRADE 50. OTHER STRUCTURAL STEEL SHAPES AND PLATES SHALL CONFORM TO THE REQUIREMENTS OF ASTM A36, UNLESS NOTED OTHERWISE.

2. PIPES SHALL CONFORM TO THE REQUIREMENTS OF ASTM A53 GRADE B.

3. ANCHOR BOLTS SHALL CONFORM TO THE REQUIREMENTS OF ASTM F1554 (AASHTO M314) GRADE 55, WITH A MINIMUM TENSILE STRENGTH OF 75,000 PSI. INSTALLATION AND INSPECTION OF ANCHOR BOLTS SHALL COMPLY WITH ILLINOIS TOLLWAY SPECIAL PROVISION "INTELLIGENT TRANSPORTATION SYSTEMS GANTRY FRAME "STEEL". ANCHORS SHALL BE GALVANIZED IN ACCORDANCE WITH ASTM A153 (AASHTO M232). SEE SHEET 6 OF THIS SERIES FOR GALVANIZED LENGTH.

4. U-BOLTS SHALL BE STAINLESS STEEL AND SHALL CONFORM TO ASTM 193, CLASS I, GRADE B8 (AISI TYPE 304). WASHERS FOR U-BOLTS SHALL CONFORM TO ASTM A240, TYPE 302. NUTS FOR U-BOLTS SHALL CONFORM TO ASTM A194 (AASHTO M292), GRADE 8F (AISI TYPE 303).

5. BOLTS (EXCLUDING ANCHOR BOLTS AND U-BOLTS) SHALL BE HIGH STRENGTH STEEL BOLTS.

6. HSS FOR MONOTUBE FRAME, PIPES, STRUCTURAL STEEL SHAPES AND PLATES SHALL BE GALVANIZED IN ACCORDANCE WITH ASTM A123 AFTER FABRICATION.

7. THE MONOTUBE FRAME BEAM, COLUMNS, BASE PLATE MATERIAL, AND SPLICES ARE CONSIDERED TENSION MEMBERS AND SHALL CONFORM TO THE IMPACT TESTING REQUIREMENT, ZONE 2.

DESIGN LOADING:

WIND LOAD CRITERIA
- BASIC WIND SPEED = 120 M.P.H.
- G = 1.14
- I_F = 1.00
- K_Z = 1.00
- SIGN PANEL 50 P.S.F.
- COLUMN/BEAM 35 P.S.F.

SIGN DEAD LOAD = 3 P.S.F.

ICE = 3 P.S.F. (APPLIED WITH A FACTOR OF 1.0 FOR STRENGTH I ONLY)

EQUIPMENT LOADS:

CAMERA ASSEMBLY W/MOUNTING HARDWARE	40 LB.
ANTENNA W/MOUNTING HARDWARE	24 LB.

DESIGN STRESSES FOR REINFORCED CONCRETE:

f'c = COMPRESSIVE STRENGTH OF CONCRETE (CLASS SI)	= 3,500 P.S.I.
f'c = COMPRESSIVE STRENGTH OF CONCRETE (CLASS DS)	= 4,000 P.S.I.
fy = YIELD STRENGTH OF REINFORCEMENT BARS (GRADE 60)	= 60,000 P.S.I.

FOUNDATION:

MINIMUM UNCONFINED COMPRESSIVE STRENGTH, Qu FOR ALL LAYERS OF COHESIVE SOILS (CLAYS) SHALL BE 1.25 TON/SQ.FT. AT MONOTUBE FRAMES.

DESIGN SPECIFICATIONS:

1. ILLINOIS TOLLWAY STRUCTURE DESIGN MANUAL, LATEST EDITION.

2. AASHTO LRFD SPECIFICATION FOR STRUCTURAL SUPPORTS FOR HIGHWAY SIGNS, LUMINAIRES AND TRAFFIC SIGNALS, 1ST EDITION.

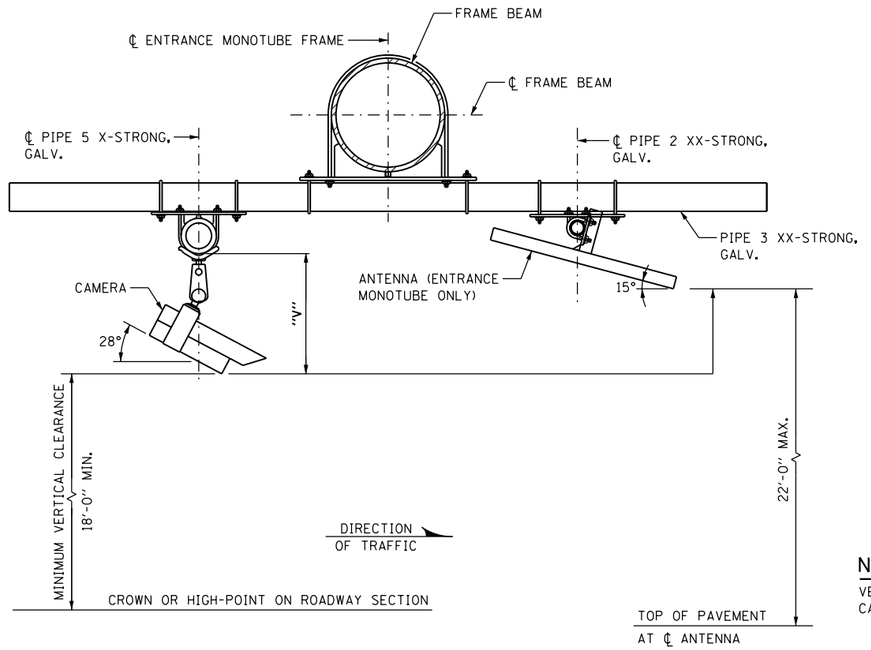
3. AASHTO LRFD BRIDGE DESIGN SPECIFICATIONS, 9TH EDITION, 2020.

4. ILLINOIS DEPARTMENT OF TRANSPORTATION BRIDGE MANUAL, JANUARY 2012.

CONSTRUCTION SPECIFICATIONS:

1. ILLINOIS TOLLWAY SUPPLEMENTAL SPECIFICATIONS TO THE ILLINOIS DEPARTMENT OF TRANSPORTATION STANDARD SPECIFICATIONS FOR ROAD AND BRIDGE CONSTRUCTION, LATEST EDITION.

2. ILLINOIS DEPARTMENT OF TRANSPORTATION STANDARD SPECIFICATIONS FOR ROAD AND BRIDGE CONSTRUCTION, LATEST EDITION.



SECTION P-P

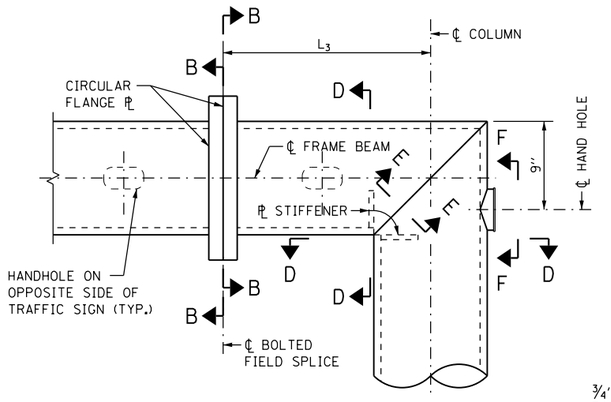
NOTE:
VERIFY DIMENSION "V" WITH CAMERA MANUFACTURER.

APPROVED Paul Kovacs CHIEF ENGINEER DATE 10-14-2014

Illinois Tollway

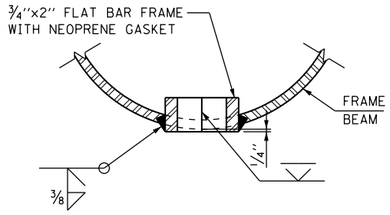
OVERHEAD SIGN STRUCTURE
MONOTUBE TYPE (STEEL)
STRUCTURE DETAILS
FOR AET RAMP

STANDARD F15-06

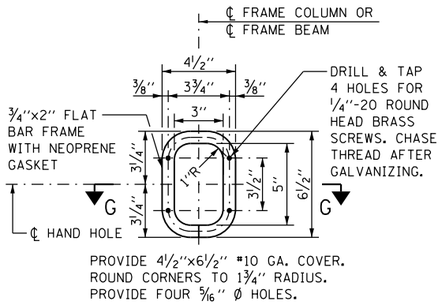


SECTION A-A

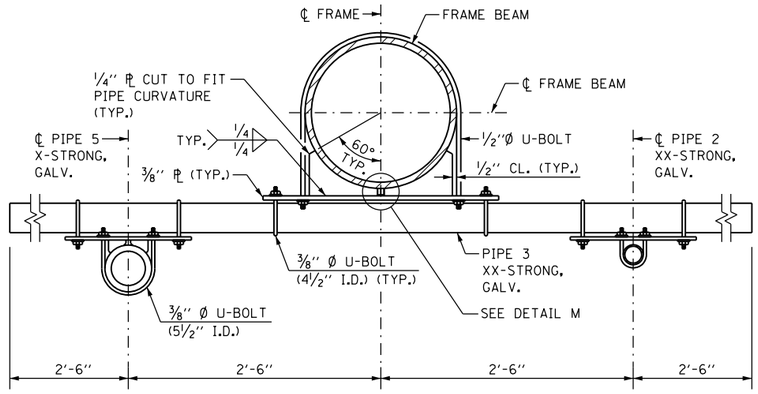
(SEE SHEETS 2 AND 3 OF THIS SERIES FOR LOCATION)



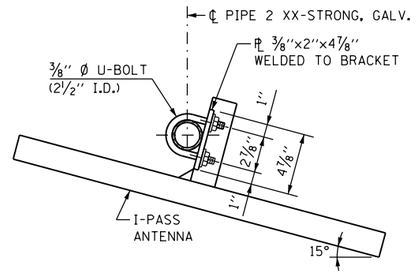
SECTION G-G



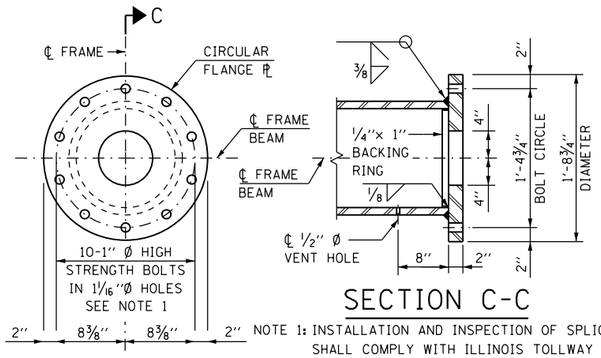
VIEW F-F



SECTION K-K



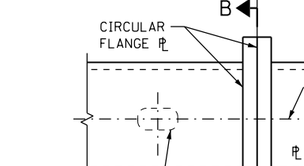
ANTENNA HANGER



SECTION B-B

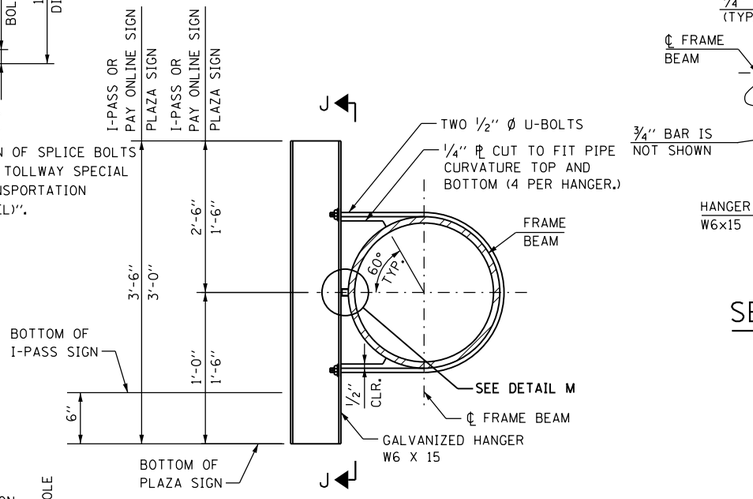
SECTION C-C

NOTE 1: INSTALLATION AND INSPECTION OF SPLICE BOLTS SHALL COMPLY WITH ILLINOIS TOLLWAY SPECIAL PROVISION "INTELLIGENT TRANSPORTATION SYSTEMS GANTRY FRAME (STEEL)".

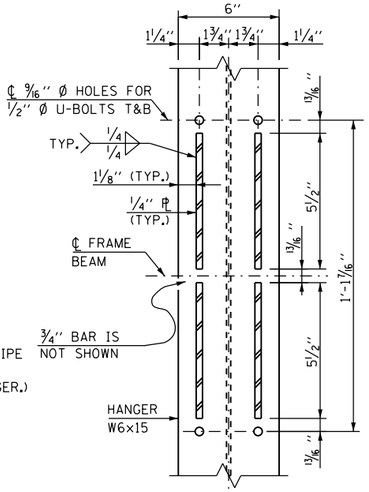


SECTION D-D

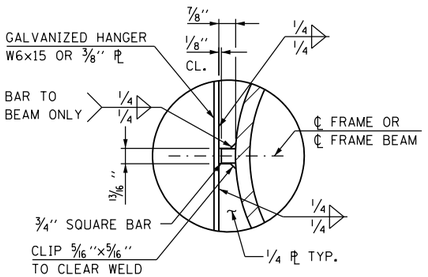
SECTION E-E



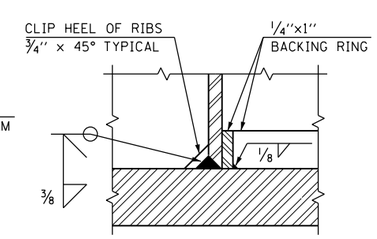
SECTION H-H (SIGN HANGER)



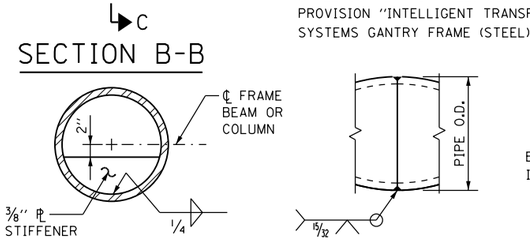
SECTION J-J



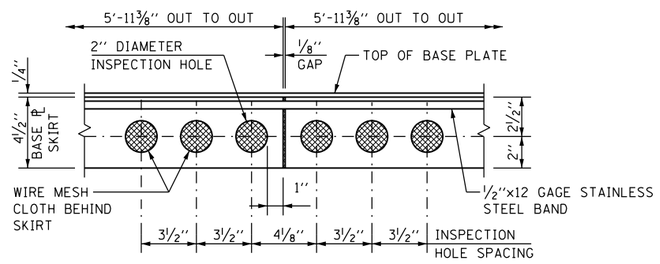
DETAIL M



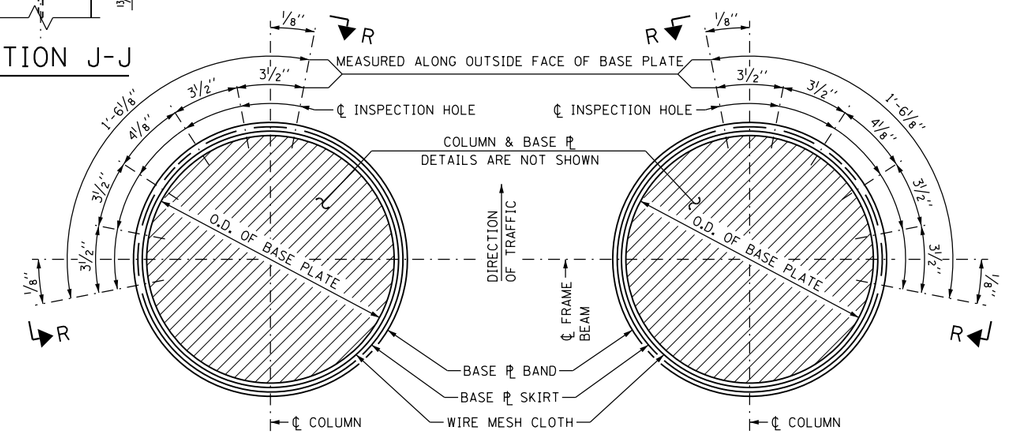
DETAIL T



COLUMN BASE



VIEW R-R (BASE PLATE SKIRT)



LEFT BASE PLATE

RIGHT BASE PLATE

NOTE:

SEE SHEET 2 OF THIS SERIES FOR BASE PLATE OUTSIDE DIAMETER.

COLUMN BASE PLATE PLAN

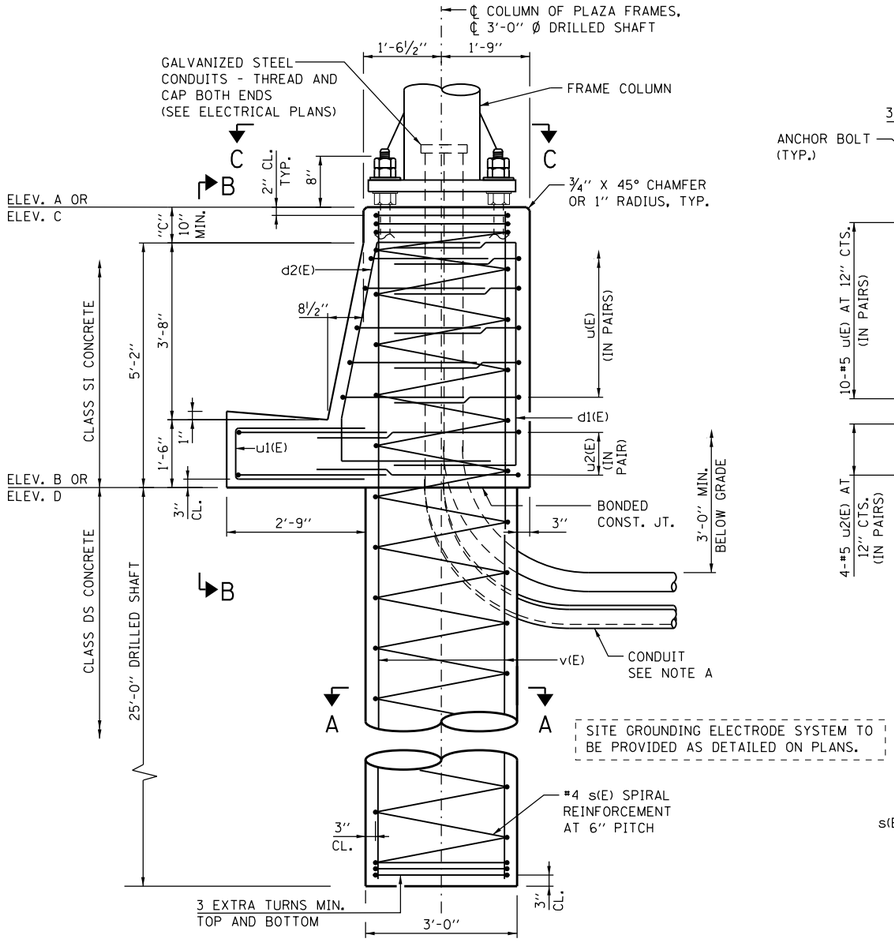
SHEET 5 OF 7

APPROVED Paul Kovacs CHIEF ENGINEER DATE 10-14-2014

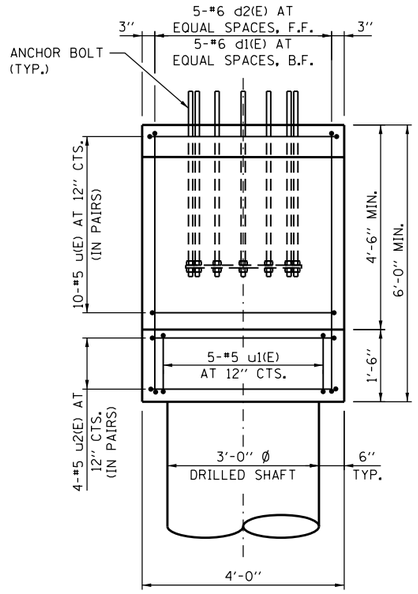
Illinois Tollway

OVERHEAD SIGN STRUCTURE
MONOTUBE TYPE (STEEL)
STRUCTURE DETAILS
FOR AET RAMP

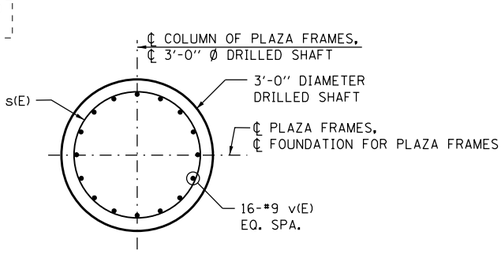
STANDARD F15-06



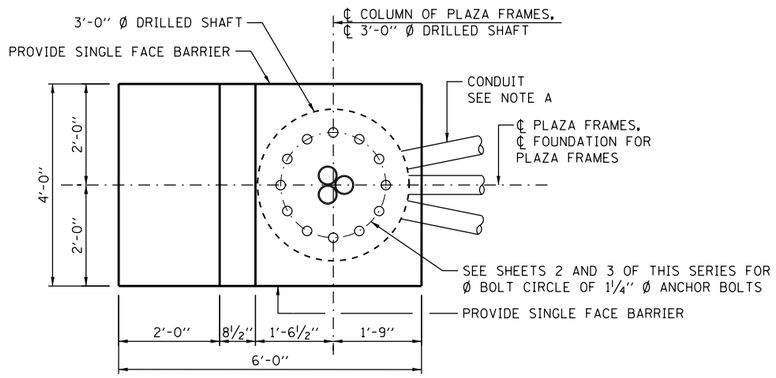
SIDE ELEVATION



VIEW B-B



SECTION A-A



VIEW C-C

SINGLE FACE BARRIER FOUNDATION FOR PLAZA FRAMES

NOTE A:

1. COORDINATE CONDUIT SIZE, LOCATION AND QUANTITY WITH ELECTRICAL PLANS. PROVIDE CONDUIT COUPLERS AS REQUIRED.
2. CONDUITS SHALL BE PLACED TO MISS REINFORCEMENT. CUTTING OF REINFORCEMENT SHALL NOT BE ALLOWED.

NOTE B:

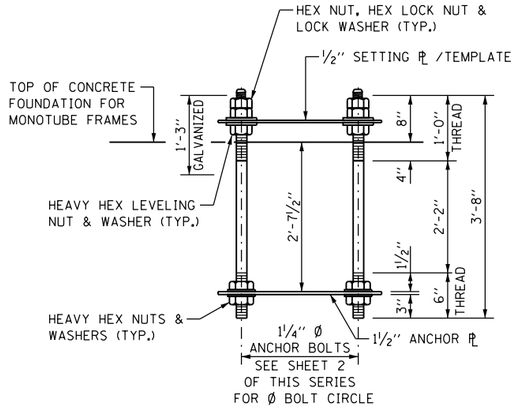
PROTECTIVE COAT SHALL BE APPLIED TO THE TRAFFIC AND TOP FACES OF THE BARRIER AND TOP OF GUTTER

FOUNDATION NOTE:

THE FOUNDATION DETAILS SHOWN ARE BASED ON THE PRESENCE OF MOSTLY COMMON COHESIVE SOIL CONDITIONS (SILTY OR SANDY CLAY), WITH AN AVERAGE UNCONFINED COMPRESSIVE STRENGTH (QU) > 1.25 TON/SQ. FT. WHICH MUST BE DETERMINED BY PREVIOUS SOIL INVESTIGATIONS AT THE JOB SITE. WHEN OTHER CONDITIONS ARE INDICATED, THE BORING DATA SHALL BE INCLUDED IN THE PLANS AND THE FOUNDATION DIMENSIONS SHOWN SHALL BE THE RESULT OF SITE SPECIFIC DESIGNS. IF CONDITIONS ENCOUNTERED IN THE FIELD ARE DIFFERENT THAN THOSE INDICATED, THE CONTRACTOR SHALL NOTIFY THE ENGINEER TO DETERMINE IF THE FOUNDATION DIMENSIONS NEED TO BE MODIFIED.

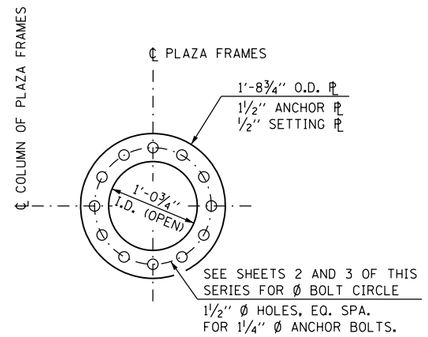
LEGEND:

F.F. - FRONT FACE
B.F. - BACK FACE
CTS. - CENTERS

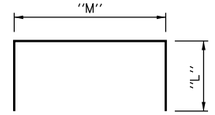


ANCHOR BOLT ASSEMBLY

FRAME COLUMN	ANCHOR BOLT
HSS 12.75x0.500	12

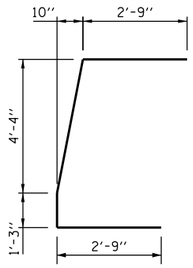


ANCHOR ℄ / SETTING ℄



BAR	"L"	"M"	
d1(E)	2'-9"	5'-7"	**
u(E)	2'-9"	3'-8"	
u1(E)	3'-3"	1'-1"	
u2(E)	3'-10"	3'-8"	

BARS d1(E), u(E), u1(E) AND u2(E)



BAR d2(E)

BAR LIST-ONE FOUNDATION

	BAR	NO.	SIZE	LENGTH	SHAPE
**	d1(E)	5	#6	11'-1"	
**	d2(E)	5	#6	11'-2"	
*	s(E)	1	#4	30'-7"	
**	v(E)	16	#9	30'-7"	
	u(E)	10	#5	9'-2"	
	u1(E)	5	#5	7'-7"	
	u2(E)	4	#5	11'-4"	

* THE LENGTH OF SPIRAL SHOWN IS THE HEIGHT OF SPIRAL, COMPUTED USING "C" = 10". ADJUST LENGTH ACCORDINGLY IF "C" IS GREATER THAN 10".

** BAR LENGTH IS COMPUTED USING "C" = 10". ADJUST BAR LENGTH ACCORDINGLY IF "C" IS GREATER THAN 10".

ESTIMATED QUANTITY

ITEM	UNIT	SINGLE FACE BARRIER FDN.
CLASS SI CONCRETE	CU. YD.	3.8
CLASS DS CONCRETE	CU. YD.	6.6
REINFORCEMENT BARS, EPOXY COATED	POUND	2,360
PROTECTIVE COAT	SQ. YD.	4.4

NOTE:

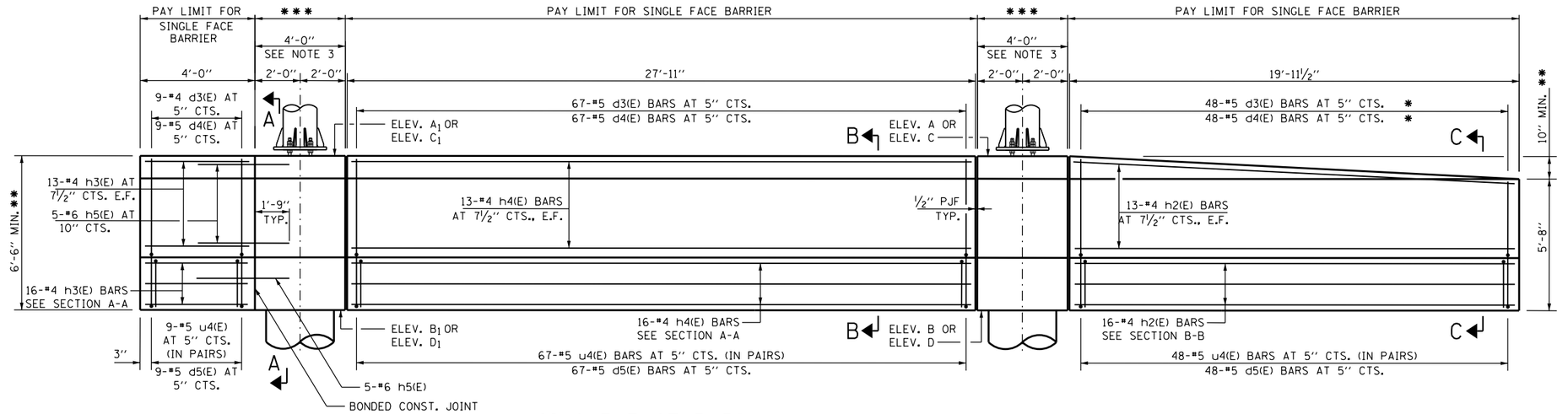
QUANTITIES FOR SINGLE FACE BARRIER FOUNDATION ARE DETERMINED USING "C" = 10". IF DIMENSION "C" IS GREATER THAN 10", ADJUST QUANTITIES ACCORDINGLY.

Paul Kovacs
APPROVED ..... DATE 10-14-2014
CHIEF ENGINEER

Illinois Tollway

OVERHEAD SIGN STRUCTURE
MONOTUBE TYPE (STEEL)
STRUCTURE DETAILS
FOR AET RAMP

STANDARD F15-06



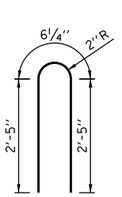
SINGLE FACE BARRIER AND BARRIER BASE ELEVATION

INSIDE FACE OF RIGHT BARRIER IS SHOWN
(MIRROR ELEVATION OF LEFT BARRIER)

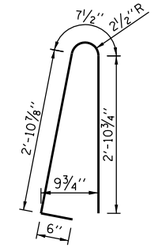
* CUT IN FIELD AS REQUIRED TO FIT TAPER
** BASED ON DIMENSION "C" = 10"
*** PAY LIMIT FOR FOUNDATION FOR OVERHEAD SIGN STRUCTURE

BAR LIST - FOR ONE BARRIER

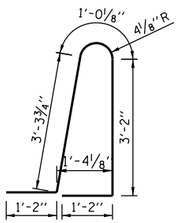
BAR	NO.	SIZE	LENGTH	SHAPE
d3(E)	124	#4	5'-5"	
d4(E)	124	#5	7'-0"	
d5(E)	124	#5	9'-10"	
h2(E)	29	#4	19'-7"	
h3(E)	29	#4	3'-8"	
h4(E)	29	#4	27'-7"	
h5(E)	10	#6	3'-9"	
u4(E)	248	#5	9'-3"	



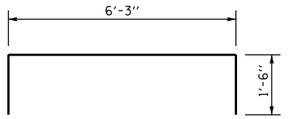
BAR d3(E)



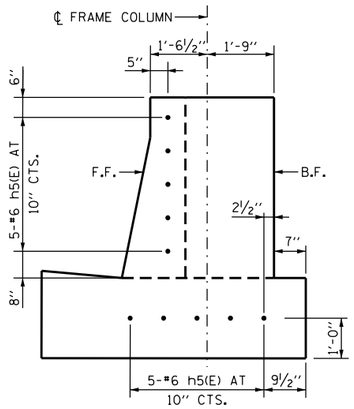
BAR d4(E)



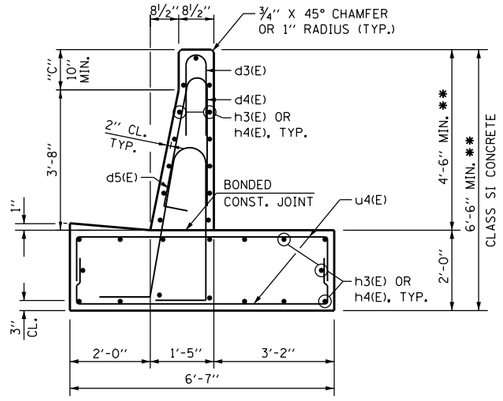
BAR d5(E)



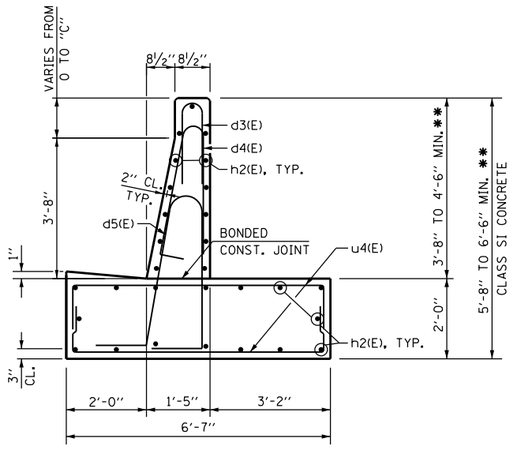
BAR u4(E)



SECTION A-A



SECTION B-B



SECTION C-C

ESTIMATED QUANTITY

(FOR ONE SINGLE FACE BARRIER)

ITEM	UNIT	TOTAL
CONCRETE STRUCTURES	CU. YD.	33.9
REINFORCEMENT BARS, EPOXY COATED	POUND	5,910
PROTECTIVE COAT	SQ. YD.	41.1

NOTES:

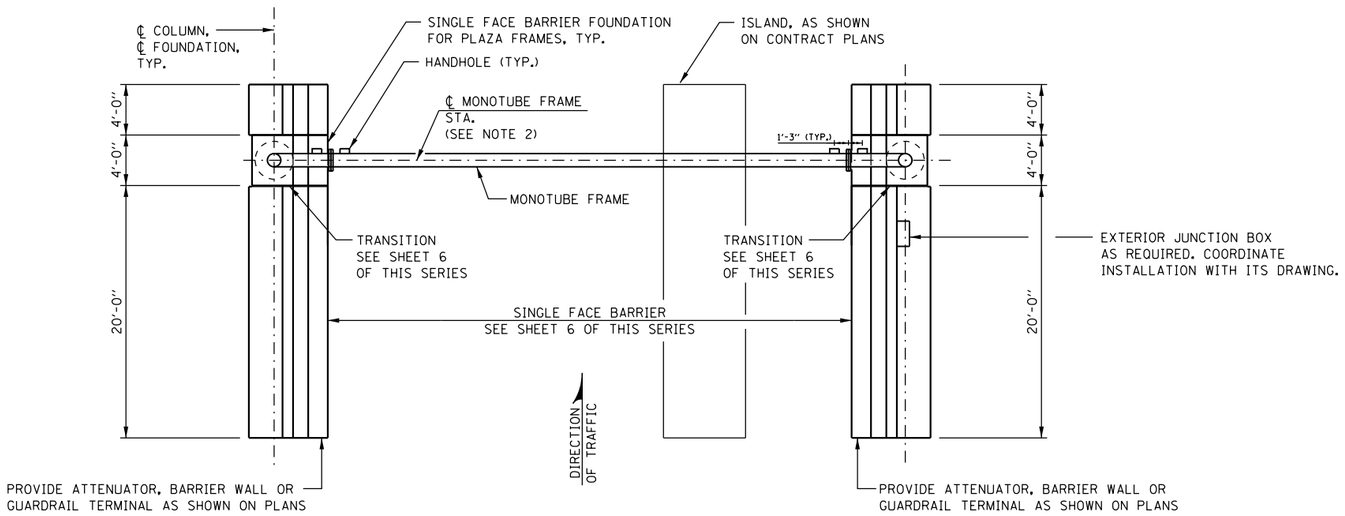
1. PROTECTIVE COAT SHALL BE APPLIED TO THE TRAFFIC AND TOP FACES OF THE BARRIER, GUTTER AND TO THE ENTRANCE SIDE FACE (AT THE BEGINNING OF THE RAMP PLAZA PAVEMENT) FOR THE FULL HEIGHT OF THE BARRIER.
2. ELECTRICAL JUNCTION BOXES SHALL BE EXTERIOR MOUNTED ON THE BACK FACE OF BARRIER.
3. FOR SINGLE FACE BARRIER FOUNDATION DETAILS FOR MONOTUBE FRAMES, SEE SHEET 6 OF THIS SERIES.
4. QUANTITIES FOR SINGLE FACE BARRIER ARE DETERMINED USING "C" = 10". IF DIMENSION "C" IS GREATER THAN 10", ADJUST QUANTITIES ACCORDINGLY.
5. SEE OVERHEAD SIGN STRUCTURE ENTRANCE MONOTUBE TYPE (STEEL) AET RAMP SUMMARY AND TOTAL BILL OF MATERIAL IN CONTACT PLANS FOR COMPLETE BILL OF MATERIAL.

Paul Kovacs
APPROVED..... DATE 10-14-2014
CHIEF ENGINEER

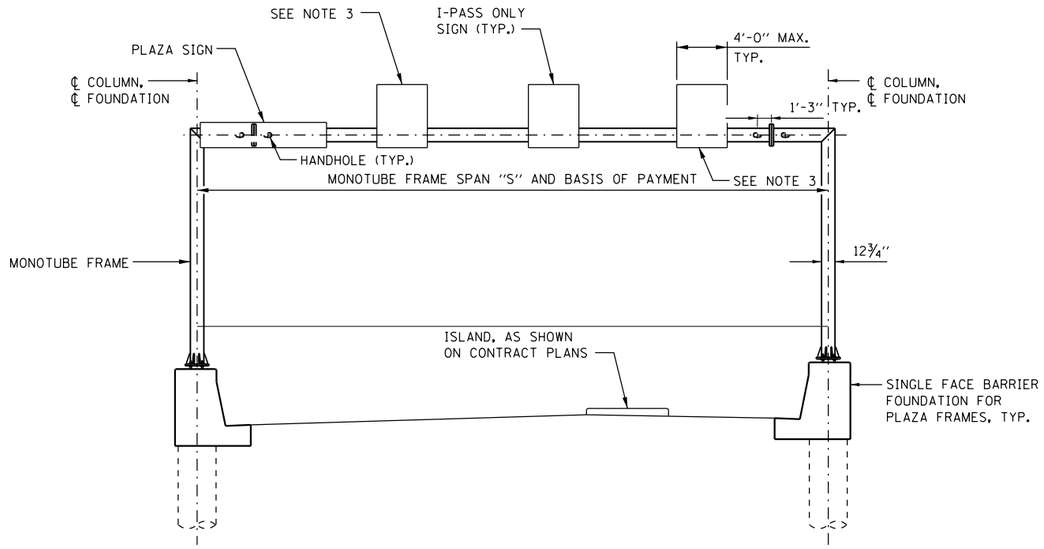
Illinois Tollway

OVERHEAD SIGN STRUCTURE
MONOTUBE TYPE (STEEL)
STRUCTURE DETAILS
FOR AET RAMP

STANDARD F15-06



CASH-IPO RAMP TOLL PLAZA PLAN



CASH-IPO RAMP TOLL PLAZA ELEVATION

SIGN TABLE

SIGN	MAXIMUM AREA	MAXIMUM LENGTH
PLAZA SIGN	24 S.F.	8'-0"
I-PASS ONLY SIGN	20 S.F.	4'-0"
CASH ONLY SIGN	20 S.F.	4'-0"

NOTE:

1. SEE CONTRACT PLANS FOR SIGN SIZE AND LOCATION.
2. PROVIDE MONOTUBE FRAME STATION IN CONTRACT PLANS.
3. CASH ONLY SIGN OR I-PASS ONLY SIGN. SEE CONTRACT PLANS FOR SIGN PLACEMENT.

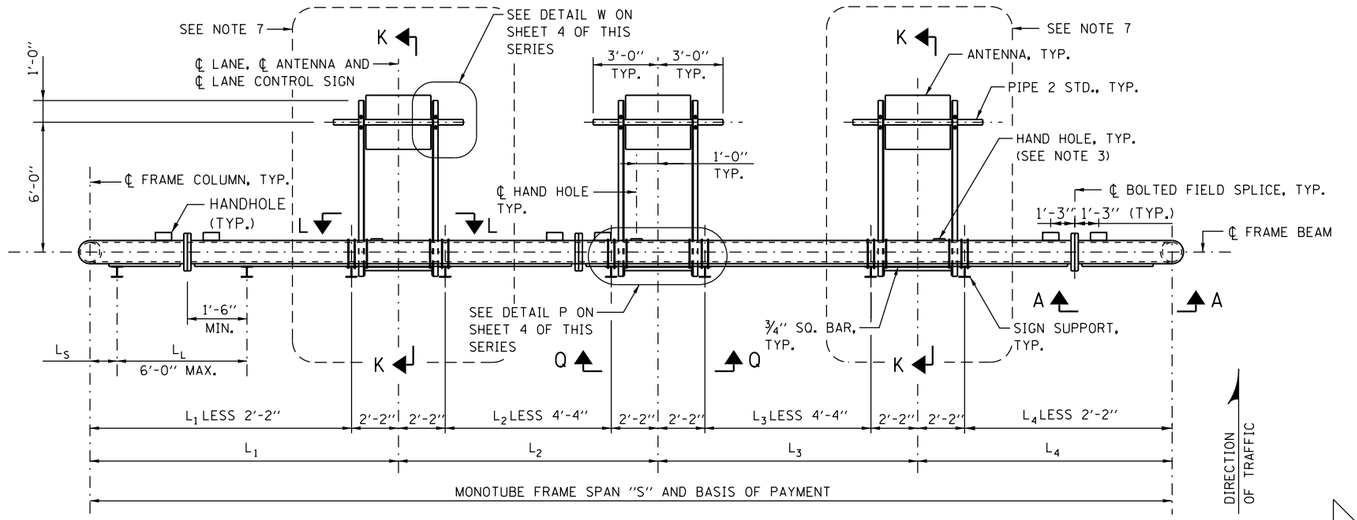
Paul Kovacs
APPROVED. . . . . DATE 10-14-2014
CHIEF ENGINEER

DATE	REVISIONS
3-01-2022	REVISE STRUCTURAL STEEL NOTES 4 & 6.
3-01-2021	UPDATE DESIGN LOADING AND DESIGN
	CRITERIA, AND INC. d3(E) BAR LENGTH.
3-01-2020	ADDED HANDHOLES, INSTALLATION &
	INSPECTION OF SPLICE & ANCHORS.
	UPDATED BARRIER DETAILS.
3-01-2019	UPDATED CONSTANT SLOPE BARRIER,
	REINFORCING DETAILS AND QUANTITIES.
3-31-2016	REVISED FOUNDATION NOTE.

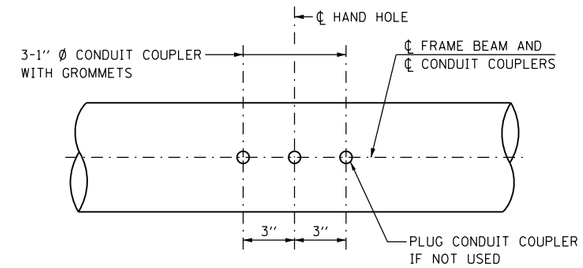
Illinois Tollway

OVERHEAD SIGN STRUCTURE
MONOTUBE TYPE (STEEL)
STRUCTURE DETAILS
FOR CASH-IPO RAMP

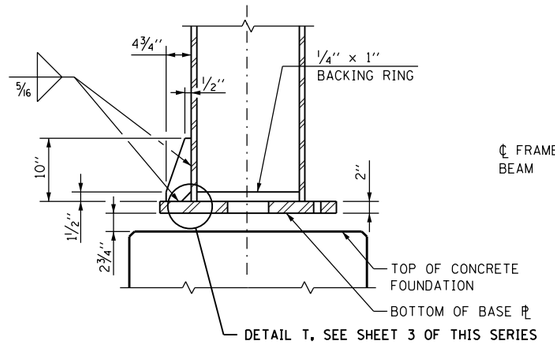
STANDARD F16-05



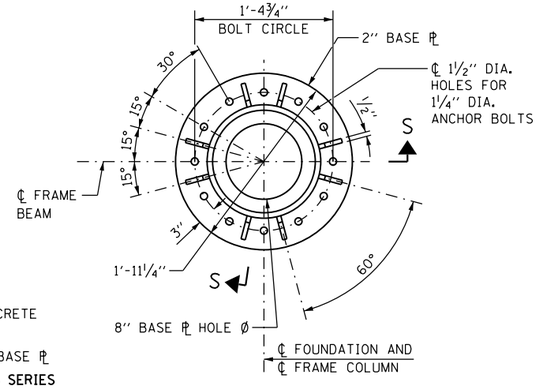
CASH-IPO RAMP MONOTUBE PLAN



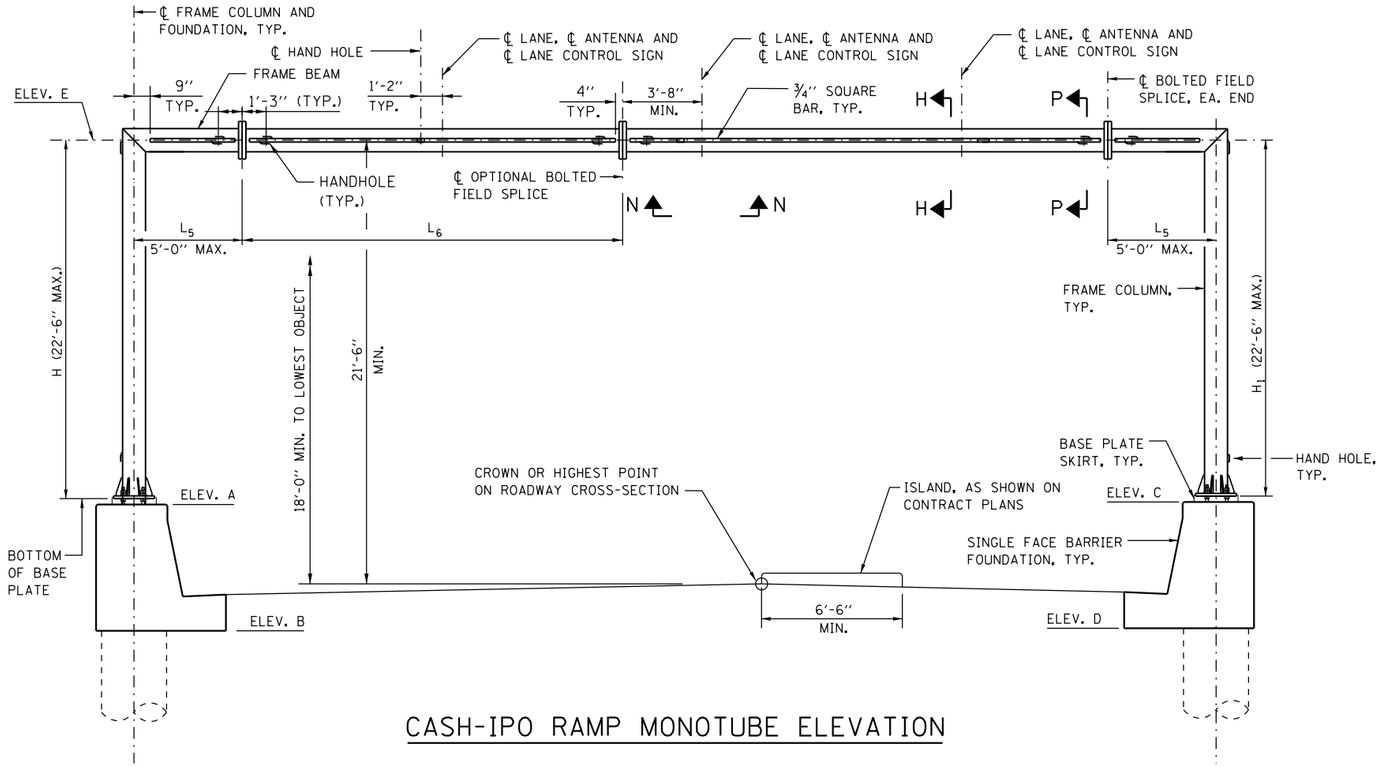
VIEW N-N (CONDUIT COUPLER DETAIL)



SECTION S-S



BASE PLATE PLAN MONOTUBE FRAME



CASH-IPO RAMP MONOTUBE ELEVATION

MONOTUBE FRAME TABLE

SPAN "S"	FRAME COLUMN	FRAME BEAM	CAMBER
60' MAX.	HSS 12.75x0.500	HSS 12.75x0.500	2½"

SEE STANDARD F13 FOR SPANS GREATER THAN 60'

NOTES:

1. WORK THIS SHEET WITH OVERHEAD SIGN STRUCTURE MONOTUBE TYPE (STEEL) CASH-IPO RAMP, SUMMARY AND TOTAL BILL OF MATERIAL SHEET.
2. FOUNDATION FOR MONOTUBE FRAME IS SHOWN ON SHEET 5 OF THIS SERIES.
3. SEE SHEET 4 OF THIS SERIES FOR SECTIONS G-G, H-H AND K-K, VIEWS A-A AND O-O, AND HAND HOLE DETAILS.
4. SEE SHEET 3 OF THIS SERIES FOR SECTION P-P AND BASE PLATE SKIRT.
5. PROVIDE CAMBER AT MIDSPAN OF STRUCTURE.
6. LOCATE OPTIONAL BOLTED FIELD SPLICE NEAR MIDSPAN.
7. OMIT ANTENNA AND ANTENNA MOUNTING ASSEMBLY ABOVE CASH ONLY LANE.

Paul Kovacs
APPROVED..... DATE 10-14-2014
CHIEF ENGINEER

Illinois Tollway

OVERHEAD SIGN STRUCTURE
MONOTUBE TYPE (STEEL)
STRUCTURE DETAILS
FOR CASH-IPO RAMP

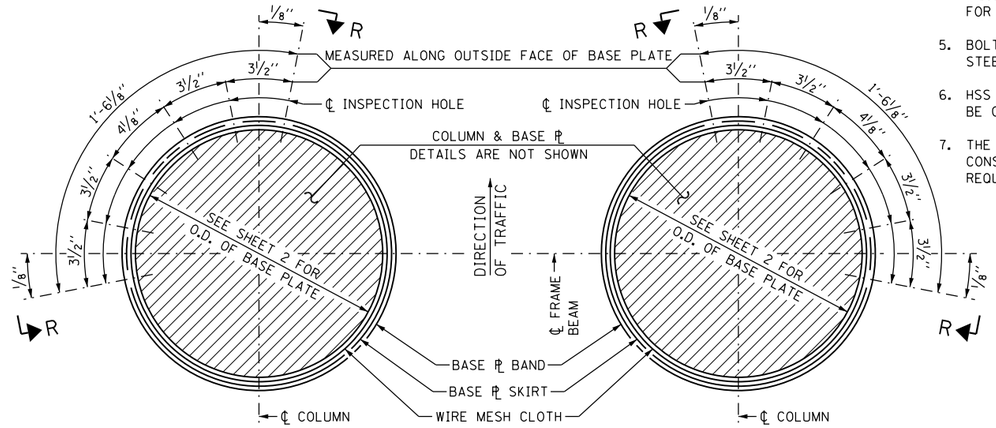
STANDARD F16-05

GENERAL NOTES:

1. AFTER ADJUSTMENTS TO LEVEL FRAME BEAM AND ENSURE ADEQUATE VERTICAL CLEARANCE, TIGHTEN ALL TOP AND LEVELING NUTS AGAINST THE BASE PLATE WITH A MINIMUM TORQUE OF 200 LB.-FT. THEN PLACE STAINLESS STEEL MESH AROUND THE PERIMETER OF THE BASE PLATE. SECURE TO BASE PLATE WITH STAINLESS STEEL BANDING.

2. REINFORCEMENT BARS DESIGNATED "(E)" SHALL BE EPOXY COATED.

3. FINAL LOCATION OF I-PASS ANTENNAE SHALL BE AS DIRECTED BY THE ILLINOIS TOLLWAY.



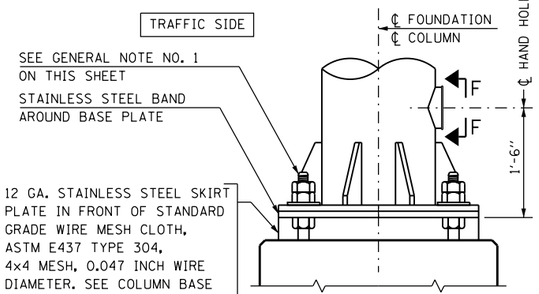
LEFT BASE PLATE

RIGHT BASE PLATE

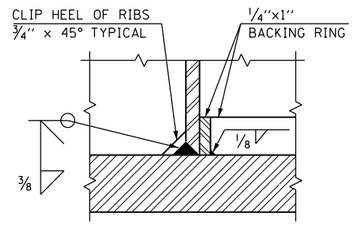
COLUMN BASE PLATE PLAN

NOTE:

SEE SHEET 4 OF THIS SERIES FOR VIEW F-F.



COLUMN BASE



DETAIL T

STRUCTURAL STEEL:

1. MATERIAL FOR THE HSS MONOTUBE FRAME AND RECTANGULAR HSS SHALL CONFORM TO THE REQUIREMENTS OF ASTM A500 GRADE B OR C. BASE PLATE AND STIFFENER PLATE SHALL CONFORM TO ASTM A709 GRADE 50. OTHER STRUCTURAL STEEL SHAPES AND PLATES SHALL CONFORM TO THE REQUIREMENTS OF ASTM A36, UNLESS NOTED OTHERWISE.

2. PIPES SHALL CONFORM TO THE REQUIREMENTS OF ASTM A53 GRADE B.

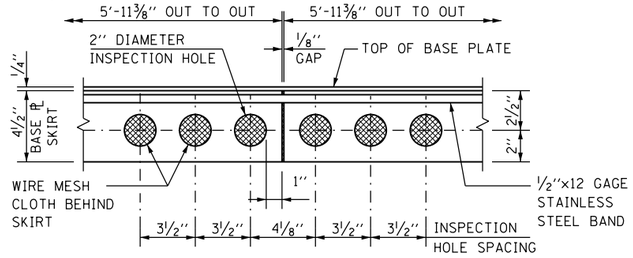
3. ANCHOR BOLTS SHALL CONFORM TO THE REQUIREMENTS OF ASTM F1554 (AASHTO M314) GRADE 55, WITH A MINIMUM TENSILE STRENGTH OF 75,000 PSI. INSTALLATION AND INSPECTION OF ANCHOR BOLTS SHALL COMPLY WITH ILLINOIS TOLLWAY SPECIAL PROVISION "INTELLIGENT TRANSPORTATION SYSTEMS GANTRY FRAME "STEEL". ANCHORS SHALL BE GALVANIZED IN ACCORDANCE WITH ASTM A153 (AASHTO M232). SEE SHEET 6 OF THIS SERIES FOR GALVANIZED LENGTH.

4. U-BOLTS SHALL BE STAINLESS STEEL AND SHALL CONFORM TO ASTM 193, CLASS I, GRADE B8 (AISI TYPE 304). WASHERS FOR U-BOLTS SHALL CONFORM TO ASTM A240, TYPE 302. NUTS FOR U-BOLTS SHALL CONFORM TO ASTM A194 (AASHTO M292), GRADE 8F (AISI TYPE 303).

5. BOLTS (EXCLUDING ANCHOR BOLTS AND U-BOLTS) SHALL BE HIGH STRENGTH STEEL BOLTS.

6. HSS FOR MONOTUBE FRAME, PIPES, STRUCTURAL STEEL SHAPES AND PLATES SHALL BE GALVANIZED IN ACCORDANCE WITH ASTM A123 AFTER FABRICATION.

7. THE MONOTUBE FRAME BEAM, COLUMNS, BASE PLATE MATERIAL, AND SPLICES ARE CONSIDERED TENSION MEMBERS AND SHALL CONFORM TO THE IMPACT TESTING REQUIREMENT, ZONE 2.



VIEW R-R (BASE PLATE SKIRT)

DESIGN LOADING:

WIND LOAD CRITERIA
- BASIC WIND SPEED = 120 M.P.H.
- G = 1.14
- I_F = 1.00
- K_Z = 1.00
- SIGN PANEL 50 P.S.F.
- COLUMN/BEAM 35 P.S.F.

SIGN DEAD LOAD = 3 P.S.F.

ICE = 3 P.S.F. (APPLIED WITH A FACTOR OF 1.0 FOR STRENGTH I ONLY)

EQUIPMENT LOADS:

LED LANE CONTROL SIGN	50 LB.
ANTENNA W/MOUNTING HARDWARE	28 LB.

DESIGN STRESSES FOR REINFORCED CONCRETE:

f'c = COMPRESSIVE STRENGTH OF CONCRETE (CLASS SI)	= 3,500 P.S.I.
f'c = COMPRESSIVE STRENGTH OF CONCRETE (CLASS DS)	= 4,000 P.S.I.
fy = YIELD STRENGTH OF REINFORCEMENT BARS (GRADE 60)	= 60,000 P.S.I.

FOUNDATION:

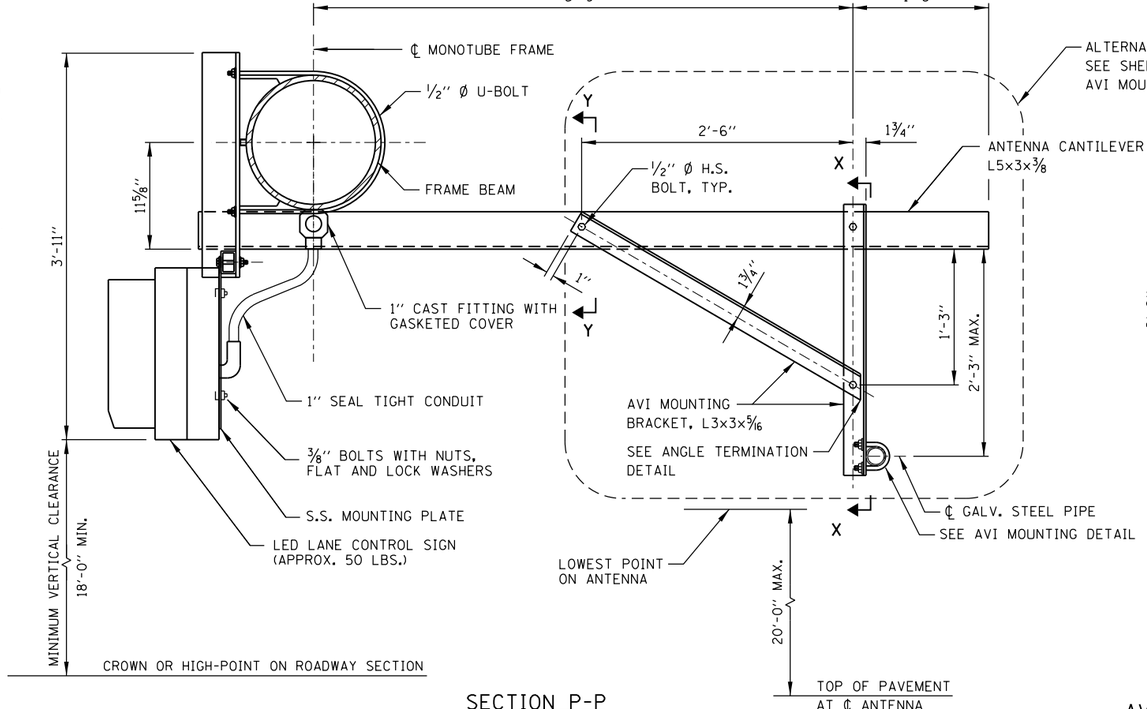
MINIMUM UNCONFINED COMPRESSIVE STRENGTH, Qu FOR ALL LAYERS OF COHESIVE SOILS (CLAYS) SHALL BE 1.25 TON/SQ.FT. AT RAMP FRAMES.

DESIGN SPECIFICATIONS:

1. ILLINOIS TOLLWAY STRUCTURE DESIGN MANUAL, LATEST EDITION.
2. AASHTO LRFD SPECIFICATION FOR STRUCTURAL SUPPORTS FOR HIGHWAY SIGNS, LUMINAIRES AND TRAFFIC SIGNALS, 1ST EDITION.
3. AASHTO LRFD BRIDGE DESIGN SPECIFICATIONS, 9TH EDITION, 2020.
4. ILLINOIS DEPARTMENT OF TRANSPORTATION BRIDGE MANUAL, JANUARY 2012

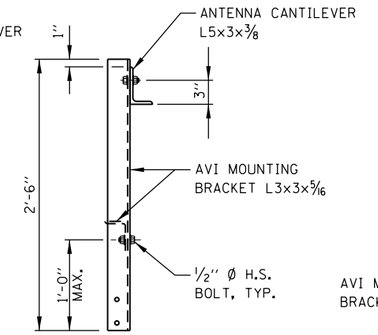
CONSTRUCTION SPECIFICATIONS:

1. ILLINOIS TOLLWAY SUPPLEMENTAL SPECIFICATIONS TO THE ILLINOIS DEPARTMENT OF TRANSPORTATION STANDARD SPECIFICATIONS FOR ROAD AND BRIDGE CONSTRUCTION, LATEST EDITION.
2. ILLINOIS DEPARTMENT OF TRANSPORTATION STANDARD SPECIFICATIONS FOR ROAD AND BRIDGE CONSTRUCTION, LATEST EDITION.

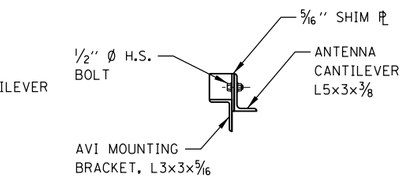


SECTION P-P

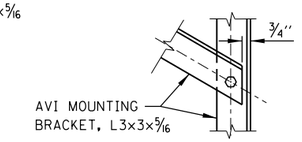
(LED LANE CONTROL SIGNAL MOUNTING DETAIL)



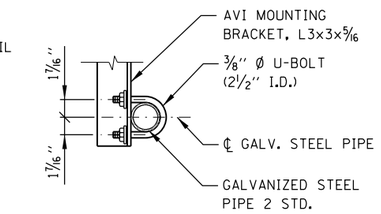
SECTION X-X



SECTION Y-Y



ANGLE TERMINATION



AVI MOUNTING DETAIL

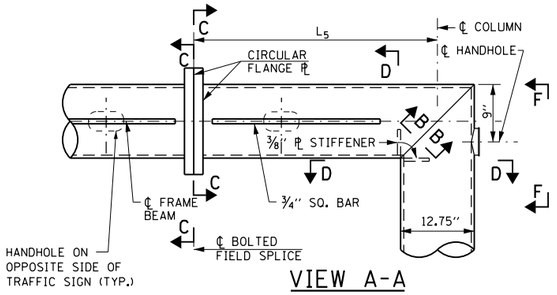
APPROVED Paul Kovacs, CHIEF ENGINEER DATE 10-14-2014

SHEET 3 OF 6

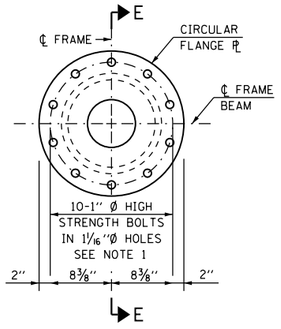
Illinois Tollway

OVERHEAD SIGN STRUCTURE MONOTUBE TYPE (STEEL) STRUCTURE DETAILS FOR CASH-IPO RAMP

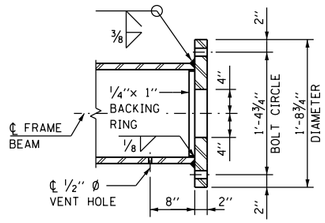
STANDARD F16-05



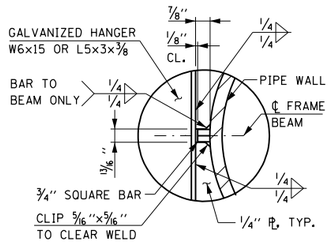
VIEW A-A



SECTION C-C

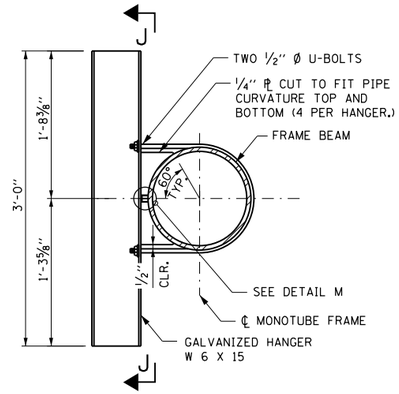


SECTION E-E

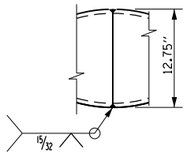


DETAIL M

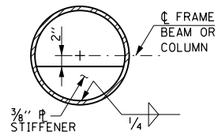
(AT SIGN HANGER AND ANTENNA HANGER)



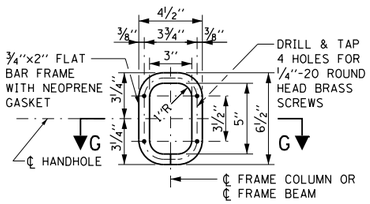
SECTION H-H (SIGN HANGER)



SECTION B-B



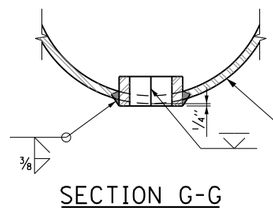
SECTION D-D



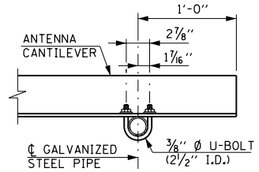
PROVIDE 6 1/2"x4 1/2" #10 GA. COVER. ROUND CORNERS TO 1 3/4" RADIUS. PROVIDE FOUR 5/16" Ø HOLES.

VIEW F-F

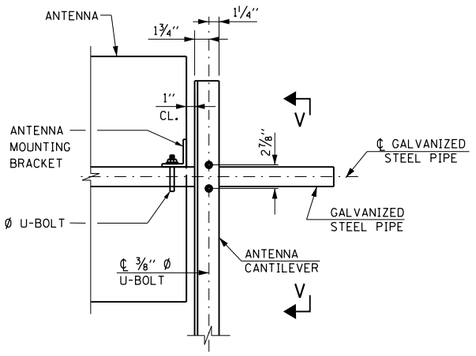
(HAND HOLE DETAIL)



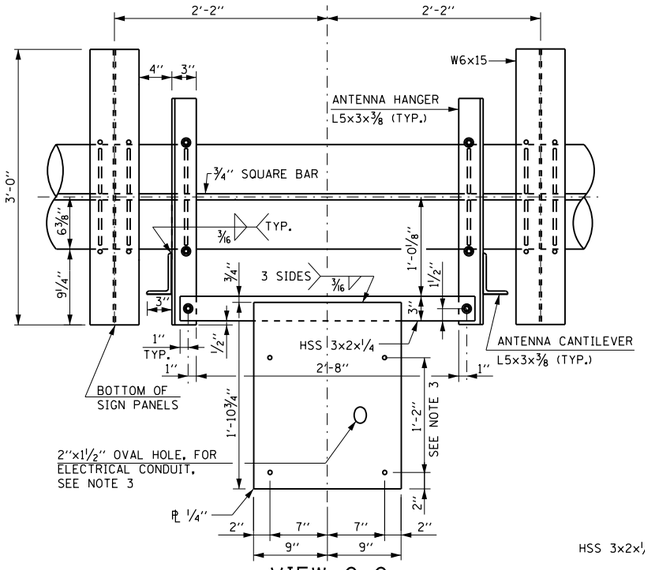
SECTION G-G



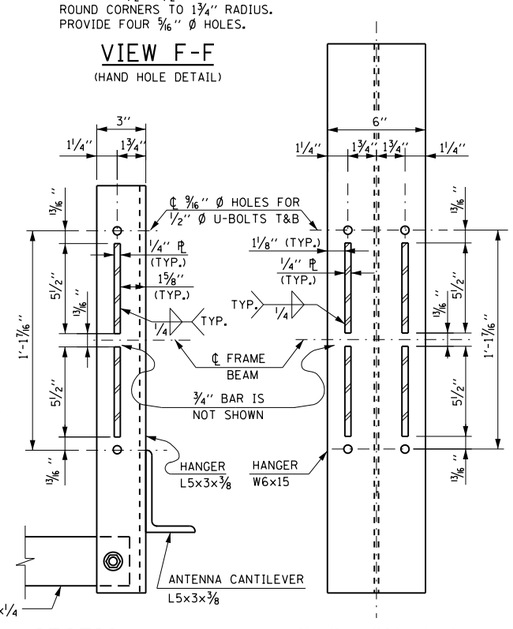
VIEW V-V



DETAIL W

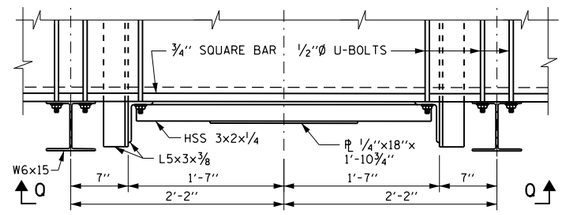


VIEW Q-Q

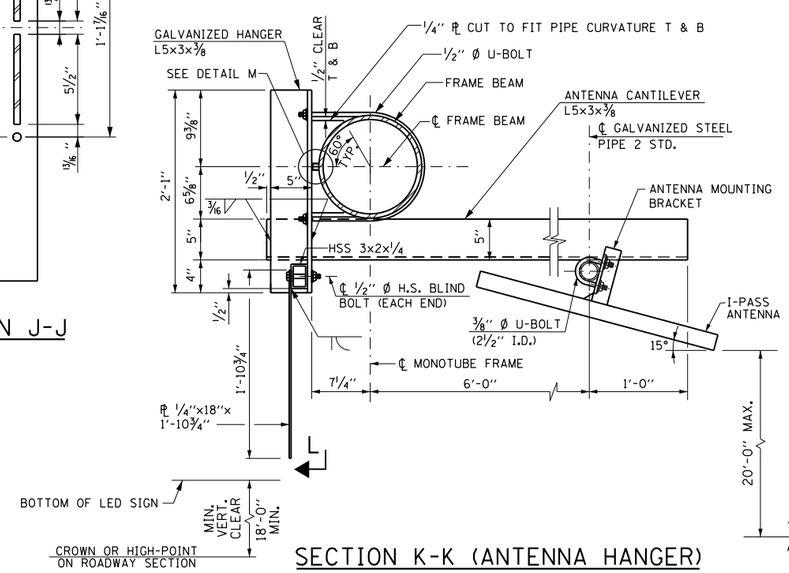


SECTION L-L

SECTION J-J



DETAIL P



SECTION K-K (ANTENNA HANGER)

(SEE SHEET 3 OF THIS SERIES FOR ALTERNATE AVI MOUNTING DETAIL)

NOTES:

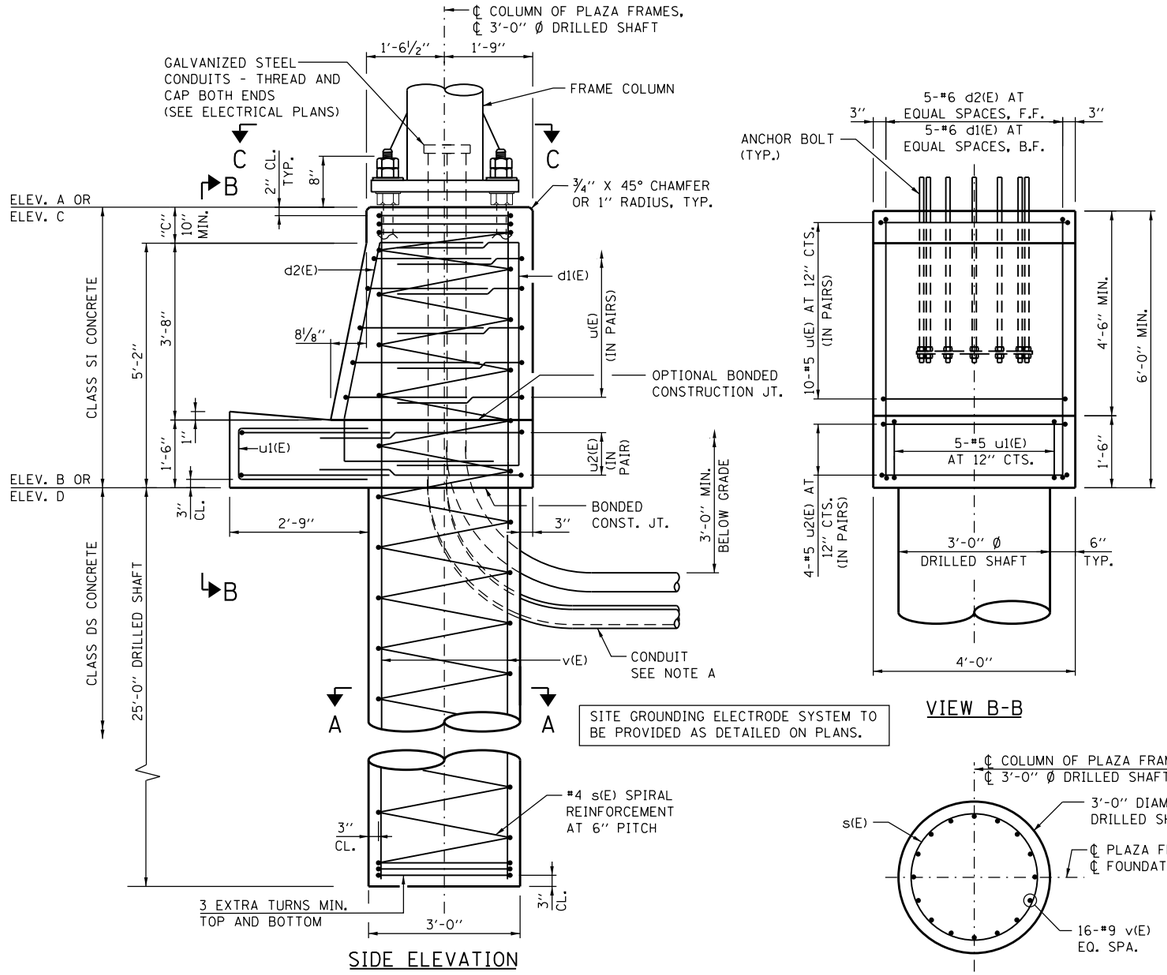
1. SIGN AND SIGN HANGER ARE OMITTED FROM VIEW A-A FOR CLARITY.
2. FOR DETAILS OF ATTACHMENT BETWEEN HANGER AND SIGN PANELS, SEE ILLINOIS TOLLWAY STANDARD DRAWING F10.
3. CONTRACTOR SHALL VERIFY LOCATION AND SIZE OF HOLES WITH LANE CONTROL SIGNAL PRIOR TO FABRICATION OF 1/4" PLATE.
4. T&B DENOTE TOP AND BOTTOM.
5. PROVIDE ANTENNA MOUNTING BRACKET ACCORDING TO ANTENNA MANUFACTURER'S RECOMMENDATION.
6. SEE SHEET 2 OF THIS SERIES FOR HANDHOLE LOCATIONS.

Paul Kovacs
APPROVED ..... DATE 10-14-2014
CHIEF ENGINEER

Illinois Tollway

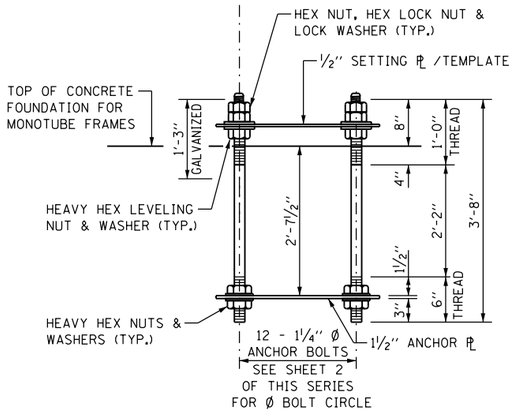
OVERHEAD SIGN STRUCTURE
MONOTUBE TYPE (STEEL)
STRUCTURE DETAILS
FOR CASH-IPO RAMP

STANDARD F16-05

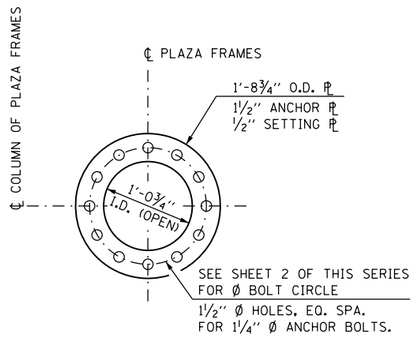


SIDE ELEVATION

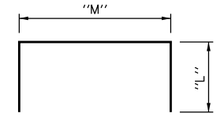
VIEW B-B



ANCHOR BOLT ASSEMBLY

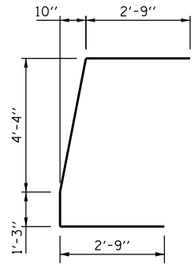


ANCHOR PL / SETTING PL



BAR	"L"	"M"	
d1(E)	2'-9"	5'-7"	**
u(E)	2'-9"	3'-8"	
u1(E)	3'-3"	1'-1"	
u2(E)	3'-10"	3'-8"	

BARS d1(E), u(E), u1(E) AND u2(E)



BAR d2(E)

REINFORCEMENT BAR SCHEDULE

FOR ONE FOUNDATION

	BAR	NO.	SIZE	LENGTH	SHAPE
**	d1(E)	5	#6	11'-1"	
**	d2(E)	5	#6	11'-2"	
*	s(E)	1	#4	30'-7"	
**	v(E)	16	#9	30'-7"	
	u(E)	10	#5	9'-2"	
	u1(E)	5	#5	7'-7"	
	u2(E)	4	#5	11'-4"	

* THE LENGTH OF SPIRAL SHOWN IS THE HEIGHT OF SPIRAL, COMPUTED USING "C" = 10". ADJUST LENGTH ACCORDINGLY IF "C" IS GREATER THAN 10".

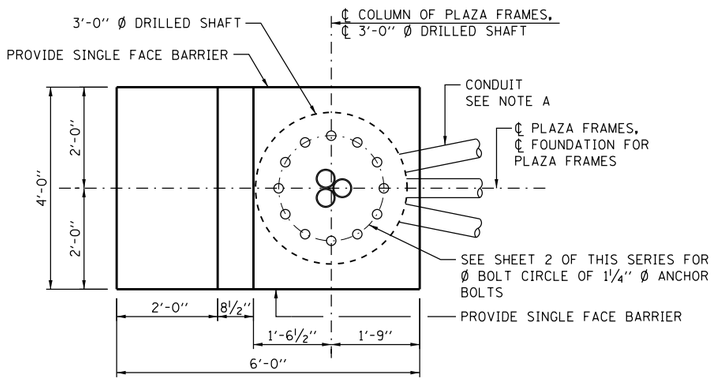
** BAR LENGTH IS COMPUTED USING "C" = 10". ADJUST BAR LENGTH ACCORDINGLY IF "C" IS GREATER THAN 10".

ESTIMATED QUANTITY

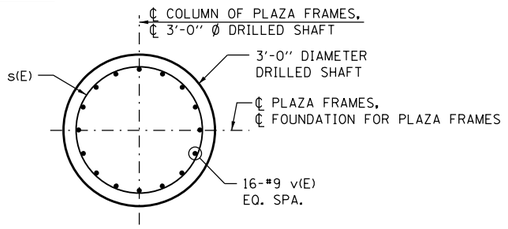
ITEM	UNIT	SINGLE FACE BARRIER FDN.
CLASS SI CONCRETE	CU. YD.	3.8
CLASS DS CONCRETE	CU. YD.	6.6
REINFORCEMENT BARS, EPOXY COATED	POUND	2,360
PROTECTIVE COAT	SQ. YD.	4.4

NOTE:

QUANTITIES FOR SINGLE FACE BARRIER FOUNDATION ARE DETERMINED USING "C" = 10". IF DIMENSION "C" IS GREATER THAN 10", ADJUST QUANTITIES ACCORDINGLY.



VIEW C-C



SECTION A-A

NOTE A:

1. COORDINATE CONDUIT SIZE, LOCATION AND QUANTITY WITH ELECTRICAL PLANS. PROVIDE CONDUIT COUPLERS AS REQUIRED.
2. CONDUITS SHALL BE PLACED TO MISS REINFORCEMENT. CUTTING OF REINFORCEMENT SHALL NOT BE ALLOWED.
3. COST INCLUDED IN FOUNDATION FOR OVERHEAD SIGN STRUCTURE, RAMP MONOTUBE TYPE.
4. PROTECTIVE COAT SHALL BE APPLIED TO THE TRAFFIC AND TOP FACES OF BARRIER AND TOP OF GUTTER.

FOUNDATIONS:

THE FOUNDATION DETAILS SHOWN ARE BASED ON THE PRESENCE OF MOSTLY COHESIVE SOIL CONDITIONS (SILTY OR SANDY CLAY), WITH AN AVERAGE UNCONFINED COMPRESSIVE STRENGTH (QU) > 1.25 TON/SQ. FT. WHICH SHALL BE DETERMINED BY PREVIOUS SOIL INVESTIGATIONS AT THE JOBSITE. WHEN OTHER CONDITIONS ARE INDICATED, THE BORING DATA SHALL BE INCLUDED IN THE PLANS AND THE FOUNDATION DIMENSIONS SHOWN SHALL BE THE RESULT OF SITE SPECIFIC DESIGNS. IF CONDITIONS ENCOUNTERED IN THE FIELD ARE DIFFERENT THAN THOSE INDICATED, THE CONTRACTOR SHALL NOTIFY THE ENGINEER TO DETERMINE IF THE FOUNDATION DIMENSIONS NEED TO BE MODIFIED.

LEGEND:

F.F. - FRONT FACE
B.F. - BACK FACE
CTS. - CENTERS

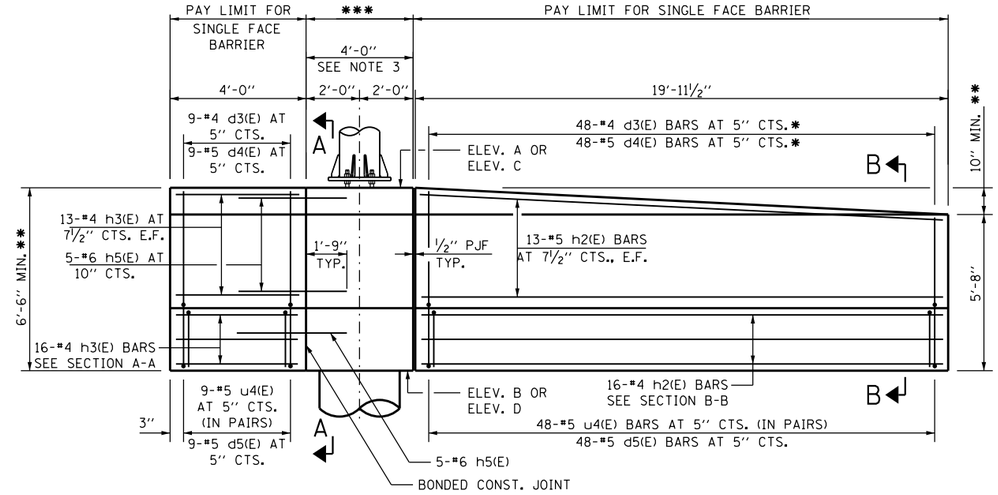
SINGLE FACE BARRIER FOUNDATION FOR PLAZA FRAMES

Paul Kovacs
APPROVED ..... DATE 10-14-2014
CHIEF ENGINEER

Illinois Tollway

OVERHEAD SIGN STRUCTURE
MONOTUBE TYPE (STEEL)
STRUCTURE DETAILS
FOR CASH-IPO RAMP

STANDARD F16-05



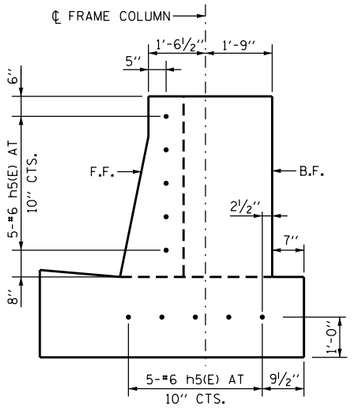
* CUT IN FIELD AS REQUIRED TO FIT TAPER
** BASED ON DIMENSION "C" = 10"
*** PAY LIMIT FOR FOUNDATION FOR OVERHEAD SIGN STRUCTURE

SINGLE FACE BARRIER ELEVATION

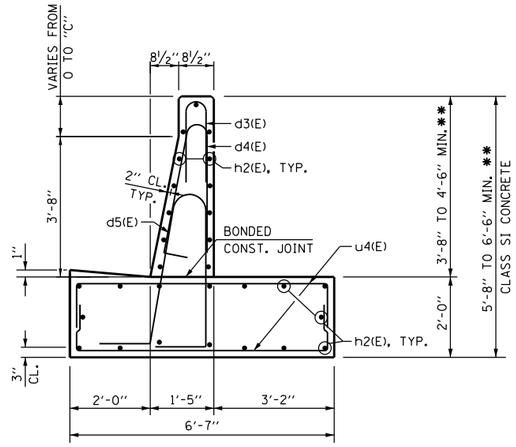
INSIDE FACE OF RIGHT BARRIER IS SHOWN
(MIRROR ELEVATION OF LEFT BARRIER)

BAR LIST - ONE BARRIER

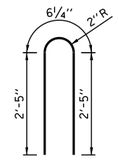
BAR	NO.	SIZE	LENGTH	SHAPE
d3(E)	57	#4	5'-5"	
d4(E)	57	#5	7'-0"	
d5(E)	57	#5	9'-10"	
h2(E)	29	#4	19'-7"	
h3(E)	29	#4	3'-8"	
h5(E)	10	#6	3'-9"	
u4(E)	114	#5	9'-3"	



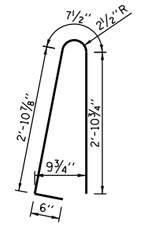
SECTION A-A



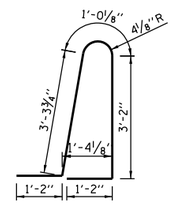
SECTION B-B



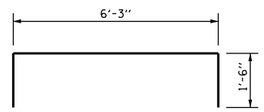
BAR d3(E)



BAR d4(E)



BAR d5(E)



BAR u4(E)

ESTIMATED QUANTITY

(FOR ONE SINGLE FACE BARRIER)

ITEM	UNIT	TOTAL
CONCRETE STRUCTURES	CU. YD.	15.6
REINFORCEMENT BARS, EPOXY COATED	POUND	2,750
PROTECTIVE COAT	SQ. YD.	18.5

NOTES:

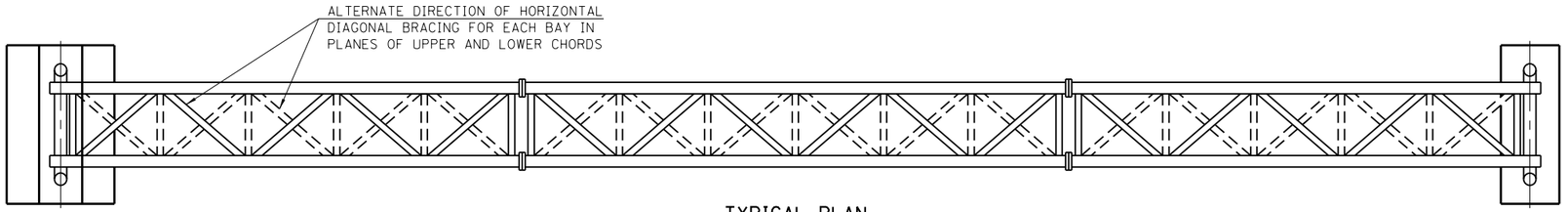
1. PROTECTIVE COAT SHALL BE APPLIED TO THE TRAFFIC AND TOP FACES OF THE BARRIER, GUTTER AND TO THE ENTRANCE SIDE FACE (AT THE BEGINNING OF THE RAMP PLAZA PAVEMENT) FOR THE FULL HEIGHT OF THE BARRIER.
2. ELECTRICAL JUNCTION BOXES SHALL BE EXTERIOR MOUNTED ON THE BACK FACE OF BARRIER.
3. FOR SINGLE FACE BARRIER FOUNDATION DETAILS FOR MONOTUBE FRAMES, SEE SHEET 5 OF THIS SERIES.
4. QUANTITIES FOR SINGLE FACE BARRIER ARE DETERMINED USING "C" = 10". IF DIMENSION "C" IS GREATER THAN 10", ADJUST QUANTITIES ACCORDINGLY.
5. WORK THIS SHEET WITH, OVERHEAD SIGN STRUCTURE MONOTUBE TYPE (STEEL) CASH-IPO RAMP SUMMARY AND TOTAL BILL OF MATERIAL SHEET.

Paul Kovacs
APPROVED..... CHIEF ENGINEER
DATE 10-14-2014

Illinois Tollway

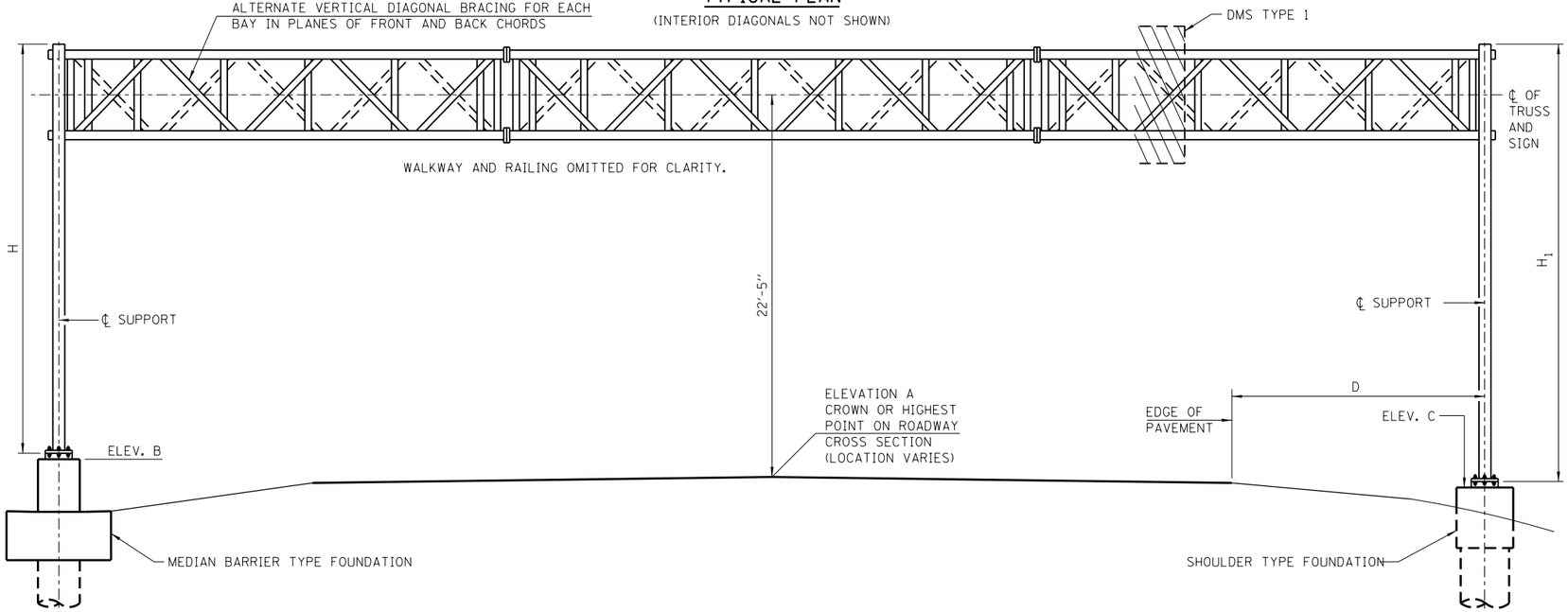
OVERHEAD SIGN STRUCTURE
MONOTUBE TYPE (STEEL)
STRUCTURE DETAILS
FOR CASH-IPO RAMP

STANDARD F16-05



TYPICAL PLAN

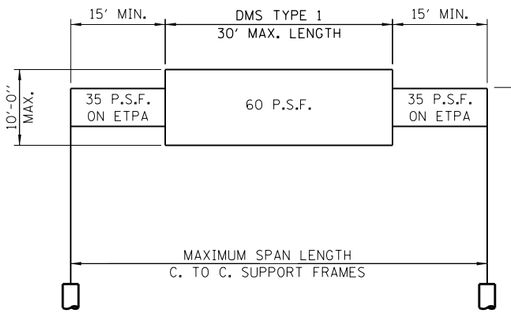
(INTERIOR DIAGONALS NOT SHOWN)



TYPICAL ELEVATION

(LOOKING AT FACE OF SIGN)

ELEV. A = ELEVATION AT POINT OF MINIMUM CLEARANCE TO DMS, WALKWAY SUPPORT OR TRUSS.



DESIGN WIND LOADING DIAGRAM

ETPA = EFFECTIVE TRUSS PROJECTED AREA.
MAXIMUM DMS WEIGHT = 5000 LBS.

MATERIAL SPECIFICATIONS TABLE FOR STRUCTURAL STEEL AND FASTENERS

ELEMENT OF STRUCTURE	SPECIFICATION	MINIMUM YIELD STRENGTH (K.S.I.)	MINIMUM ULTIMATE STRENGTH (K.S.I.)
HOLLOW STRUCTURAL SECTIONS (HSS)	ASTM A500 GRADE B	42	58
STRUCTURAL STEEL PIPE	ASTM A53, TYPE E OR S, GRADE B	35	60
STRUCTURAL STEEL BAR, PLATES AND SHAPES	ASTM A572 GRADE 50	50	65
STAINLESS STEEL BOLTS	ASTM A193 GRADE B8 OR B8M	30	75
STRUCTURAL STEEL BOLTS	ASTM 325, TYPE 1	--	105
STAINLESS STEEL LOCKNUTS	ASTM A194 GRADE 8F ASTM A194 GRADE 2H	--	--
NUTS	ASTM A563 GRADE DH	--	--
STEEL WASHERS	ASTM F436	--	--
STAINLESS STEEL WASHERS	ASTM A240, TYPE 302	--	--
STEEL ANCHOR BOLTS	AASHTO M314 OR ASTM F1554	105	125

Paul Kovacs
APPROVED..... DATE 5-20-2014
CHIEF ENGINEERING OFFICER

GENERAL NOTES:

1. WORK THIS SHEET WITH, OVERHEAD SIGN STRUCTURE SPAN TYPE (STEEL) SUMMARY AND BILL OF MATERIAL SHEET.
2. AFTER ADJUSTMENTS TO LEVEL TRUSS AND ENSURE ADEQUATE VERTICAL CLEARANCE, ALL TOP AND LEVELING NUTS SHALL BE TIGHTENED AGAINST THE BASE PLATE WITH A MINIMUM TORQUE OF 200 LB.-FT. STAINLESS STEEL MESH SHALL THEN BE PLACED AROUND THE PERIMETER OF THE BASE PLATE. SECURE TO BASE PLATE WITH STAINLESS STEEL BANDING.
3. SIGN SUPPORT STRUCTURES MAY BE SUBJECT TO DAMAGING VIBRATIONS AND OSCILLATIONS WHEN DMS IS NOT IN PLACE DURING ERECTION OR MAINTENANCE OF THE STRUCTURE. TO AVOID THESE, ATTACH TEMPORARY BLANK SIGN PANELS OR OTHER BRACING TO THE STRUCTURE UNTIL DMS IS INSTALLED.
4. TRUSS UNITS SHALL BE SHIPPED INDIVIDUALLY WITH ADEQUATE PROVISION TO PREVENT DETRIMENTAL MOTION DURING TRANSPORT. THE CONTRACTOR IS RESPONSIBLE FOR MAINTAINING THE CONFIGURATION AND PROTECTION OF THE TRUSS UNITS.
5. ALL WELDS SHALL BE CONTINUOUS UNLESS OTHERWISE SHOWN. ALL WELDING SHALL BE DONE IN ACCORDANCE WITH CURRENT AWS D1.1 STRUCTURE WELDING CODE AND THE STANDARD SPECIFICATIONS.
6. INSTALLATIONS NOT WITHIN DIMENSIONAL LIMITS SHOWN REQUIRE SPECIAL ANALYSIS FOR ALL COMPONENTS.
7. ONE DMS TYPE 1 IS PERMITTED TO BE MOUNTED ON A SPAN TRUSS. DO NOT MOUNT SIGN PANELS ON THIS TRUSS.

FABRICATION NOTES:

1. MATERIALS: SEE MATERIAL SPECIFICATIONS TABLE FOR MATERIAL SPECIFICATIONS FOR OVERHEAD SIGN STRUCTURE SPAN TYPE (STEEL). STAINLESS STEEL FOR SHIMS, SLEEVES AND HANDHOLE COVERS SHALL BE ASTM A240, TYPE 302 OR 304 OR ANOTHER ALLOY SUITABLE FOR EXTERIOR EXPOSURE AND ACCEPTABLE TO THE ENGINEER. THE STEEL PIPE AND STIFFENING RIBS AT THE BASE PLATE FOR THE STEEL POST SHALL HAVE A MINIMUM LONGITUDINAL CHARPY V-NOTCH (CVN) ENERGY OF 15 LB.-FT. AT 40°F (ZONE 2) BEFORE GALVANIZING.
2. WELDING: ALL MATERIALS, WELDING PROCEDURES AND INSPECTION USED FOR THE SPAN TYPE OVERHEAD SIGN STRUCTURE SHALL CONFORM TO AWS D1.1-15 FOR TUBULAR, CYCLICALLY LOADED STRUCTURES. ADDITIONALLY, ALL WELDED MATERIALS USED SHALL BE PREQUALIFIED FOR USE WITH WPS PER AWS D1.1-15, TABLE 3.1.
3. FASTENERS FOR STEEL TRUSSES: HIGH STRENGTH BOLTS SHALL SATISFY THE REQUIREMENTS OF AASHTO M164 (ASTM A325), OR APPROVED ALTERNATE, AND SHALL HAVE MATCHING LOCKNUTS. THREADED STUDS FOR SPLICES (IF MEMBERS INTERFERE) SHALL SATISFY THE REQUIREMENTS OF ASTM A449, ASTM A193 GRADE B7, OR APPROVED ALTERNATE, AND SHALL HAVE MATCHING LOCKNUTS. BOLTS AND LOCKNUTS NOT REQUIRED TO BE HIGH STRENGTH SHALL SATISFY THE REQUIREMENTS OF ASTM A307. ALL BOLTS AND LOCKNUTS SHALL BE HOT DIP GALVANIZED PER AASHTO M232, EXCEPT STAINLESS STEEL FASTENERS, NUTS AND WASHERS. THE LOCKNUTS SHALL HAVE NYLON OR STEEL INSERTS. A STAINLESS STEEL FLAT WASHER CONFORMING TO ASTM A240 TYPE 302 OR 304, IS REQUIRED UNDER BOTH HEAD AND NUT OR UNDER BOTH NUTS WHERE THREADED STUDS ARE USED. HIGH STRENGTH BOLT INSTALLATION SHALL CONFORM TO ARTICLE 505.04(f)(2)d OF THE IDOT STANDARD SPECIFICATIONS FOR ROAD AND BRIDGE CONSTRUCTION. ROTATIONAL CAPACITY ("ROCAP") TESTING OF BOLTS WILL NOT BE REQUIRED.
4. U-BOLTS: U-BOLTS SHALL BE STAINLESS STEEL AND SHALL CONFORM TO ASTM 193, CLASS 1, GRADE B8 (AISI TYPE 304). WASHERS FOR U-BOLTS SHALL CONFORM TO ASTM A240, TYPE 302. NUTS FOR U-BOLTS SHALL CONFORM TO ASTM A194 (AASHTO M292), GRADE 8F (AISI TYPE 303).
5. STEEL GRATING: STEEL BARS FOR GRATING ELEMENTS SHALL CONFORM TO ASTM A36 OR AN EQUIVALENT MATERIAL ACCEPTABLE TO THE ENGINEER.
6. GALVANIZING: ALL PLATES, SHAPES AND PIPE SHALL BE HOT DIP GALVANIZED AFTER FABRICATION IN ACCORDANCE WITH AASHTO M111. PAINTING IS NOT PERMITTED. ALL FASTENERS SHALL BE HOT DIP GALVANIZED IN ACCORDANCE WITH AASHTO M111 OR M232 AS APPROPRIATE FOR THE PRODUCT (EXCEPT STAINLESS STEEL FASTENERS).

CONSTRUCTION SPECIFICATIONS:

ALL MATERIALS, EXCEPT AS SHOWN, FABRICATION, ERECTION AND CONSTRUCTION REQUIREMENTS SHALL BE IN ACCORDANCE WITH THE LATEST STANDARD SPECIFICATIONS.

LOADING:

1. SPAN TYPE (STEEL) TRUSS ARE DESIGNED FOR A 10'-0" DEEP DMS, WITH A MAXIMUM LENGTH OF 30'-0" AND A MAXIMUM THICKNESS OF 4'-2".
2. SPAN TYPE (STEEL) TRUSS ARE DESIGNED FOR 35 PSF WIND PRESSURE ON TRUSS MEMBERS AND 60 PSF ON DMS.
3. WALKWAY LOADING SHALL INCLUDE DEAD LOAD PLUS 500 LBS. CONCENTRATED LIVE LOAD.
4. WALKWAY HANDRAILS ARE DESIGNED FOR A 200-LB LOAD ON TOP RAIL AND A 150-LB LOAD ON MID RAIL, APPLIED IN ANY DIRECTION.
5. PROVIDE ANCHORAGE FOR ATTACHMENT OF PERSONAL FALL ARREST SYSTEMS PER OSHA SECTION 1926.502(D). ANCHORAGE SHALL BE INSTALLED AS CLOSE TO PANEL POINTS AS POSSIBLE AND SHALL BE CAPABLE OF SUPPORTING AT LEAST 5000 LBS.
6. ICE LOAD OF 3 PSF APPLIED WITH A FACTOR OF 1.0 FOR STRENGTH I ONLY.

DESIGN SPECIFICATIONS:

2015 AASHTO LRFD SPECIFICATIONS FOR STRUCTURAL SUPPORTS FOR HIGHWAY SIGNS, LUMINAIRES, AND TRAFFIC SIGNALS, 1ST EDITION WITH 2020 INTERIM REVISIONS, INSTRUCTIONS AND INFORMATION.

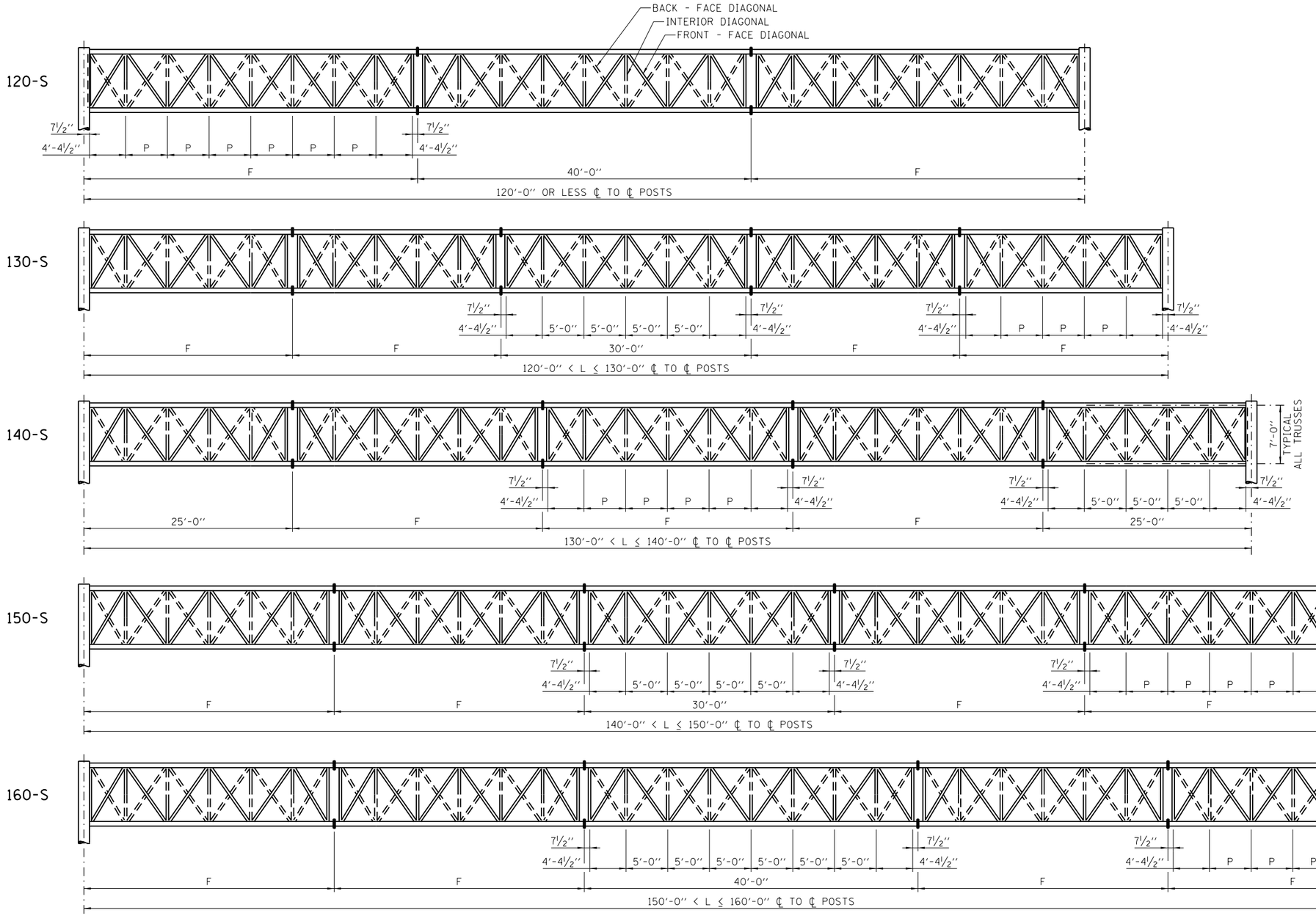
AASHTO LRFD BRIDGE DESIGN SPECIFICATIONS, 9TH EDITION, 2020

DATE	REVISIONS
3-01-2022	REVISE FABRICATION NOTE 4.
3-01-2021	UPDATE DESIGN LOADING AND
	DESIGN CRITERIA, ADD NEW DETAILS
	FOR OSHA TIE OFF CONNECTIONS.
3-01-2020	UPDATE CRASHWALL HEIGHT.
	ADDED HEAVY HEX NUT TO ANCHORS
	REVISED DIMENSIONS TO ALLOW FOR
	INTERMEDIATE SPAN LENGTHS.
3-01-2019	UPDATE BARRIER SHAPE, HEIGHT
	AND TRANSITION LENGTH.
3-01-2018	REVISED SIGN STRUCTURE.
3-31-2017	FOUNDATION REINFORCEMENT
	UPDATE.
3-31-2016	REVISED FOUNDATION NOTE.

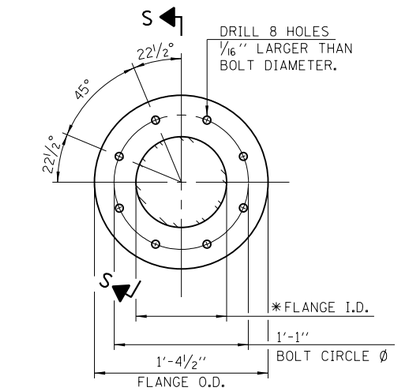
Illinois Tollway

OVERHEAD SIGN STRUCTURE
SPAN TYPE (STEEL)
STRUCTURE DETAILS

STANDARD F17-07

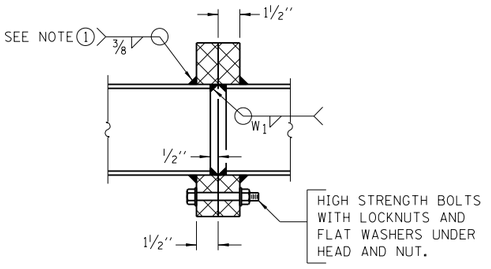


PART ELEVATION VIEWS



SPLICING FLANGES

*TO FIT O.D. OF CHORD WITH MAXIMUM GAP OF 1/16''.

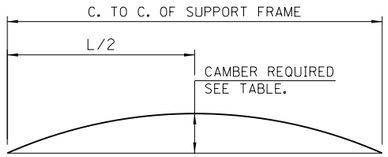


SECTION S-S

NOTE:

1. SPLICING FLANGES SHALL BE ATTACHED TO EACH TRUSS UNIT WITH THE TRUSS SHOP ASSEMBLED TO CAMBER SHOWN. TRUSS UNITS SHALL BE IN PROPER ALIGNMENT AND FLANGE SURFACES SHALL BE SHOP BOLTED INTO FULL CONTACT BEFORE WELDING. SUFFICIENT EXTERNAL WELDS OR TACKS SHALL BE MADE TO SECURE FLANGES UNTIL REMAINING WELDS ARE MADE AFTER DISASSEMBLY. ADJACENT FLANGES SHALL BE "MATCH MARKED" TO INSURE PROPER FIELD ASSEMBLY.

SPAN LENGTH (L)	CAMBER
120' OR LESS	2¾''
120' < L ≤ 130'	3¼''
130' < L ≤ 140'	4''
140' < L ≤ 150'	4¼''
150' < L ≤ 160'	5''



CAMBER DIAGRAM

NOTE:
1. FABRICATE TRUSS WITH CHORDS CURVED SMOOTHLY TO PROVIDE CAMBER.
2. DO NOT CAMBER BY SHIMMING AT TRUSS FIELD SPLICES OR CUTTING AND REWELDING CHORD.

TRUSS MEMBER SCHEDULE

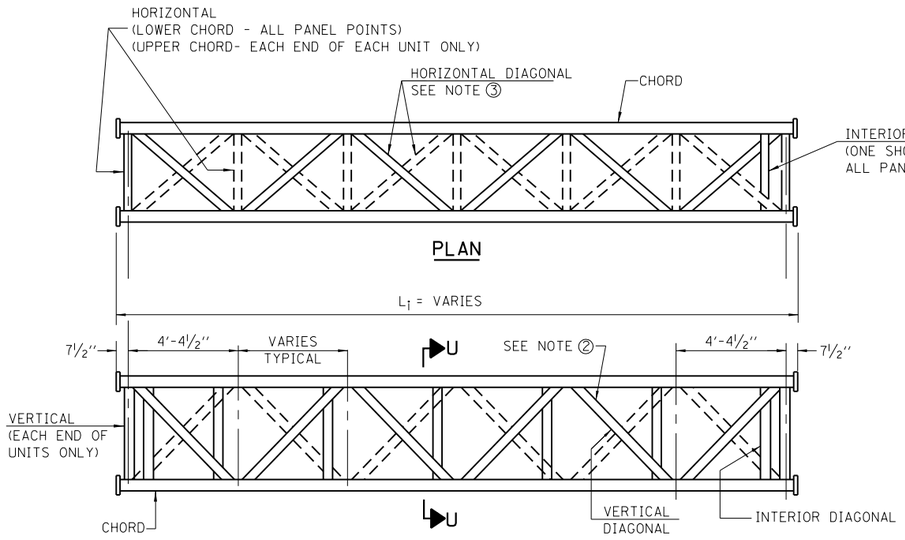
DESIGN TRUSS TYPE	SPAN	CHORDS	VERTICAL DIAGONALS, VERTICALS AND INTERIOR DIAGONALS	HORIZONTAL DIAGONALS	HORIZONTALS	SPLICING FLANGE		
						H.S. BOLTS		WELD SIZE
						NO./SPLICE	DIA.	W_1
120-S	120' OR LESS	HSS 8.625x0.322	PIPE 3½ X-STRONG	PIPE 3 XX-STRONG	PIPE 3 X-STRONG	8	1''	¼''
130-S	120' < L ≤ 130'	HSS 8.625x0.375	PIPE 3½ X-STRONG	PIPE 3 XX-STRONG	PIPE 3 X-STRONG	8	1''	5/16''
140-S	130' < L ≤ 140'	HSS 8.625x0.375	PIPE 3½ X-STRONG	PIPE 3 XX-STRONG	PIPE 3 X-STRONG	8	1''	5/16''
150-S	140' < L ≤ 150'	HSS 8.625x0.500	PIPE 3½ X-STRONG	PIPE 3 XX-STRONG	PIPE 3 X-STRONG	8	1''	7/16''
160-S	150' < L ≤ 160'	HSS 8.625x0.500	PIPE 3½ X-STRONG	PIPE 3 XX-STRONG	PIPE 3 X-STRONG	8	1¼''	7/16''

Paul Kovacs
APPROVED..... DATE 5-20-2014
CHIEF ENGINEERING OFFICER

Illinois Tollway

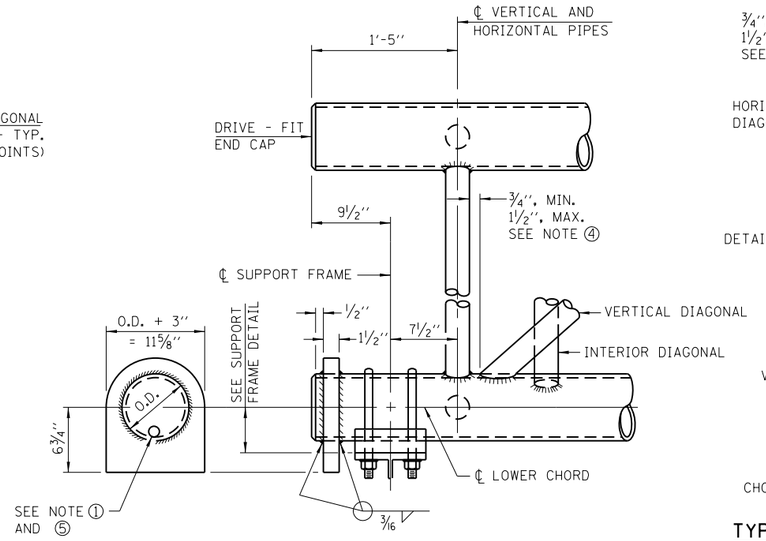
OVERHEAD SIGN STRUCTURE
SPAN TYPE (STEEL)
STRUCTURE DETAILS

STANDARD F17-07

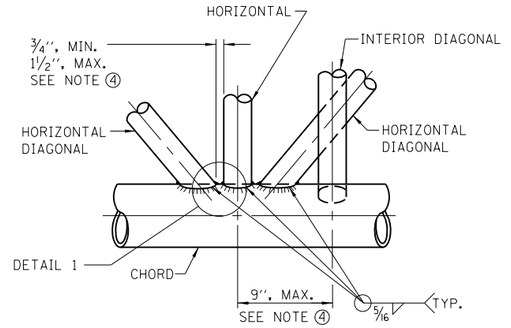


ELEVATION
TYPICAL INTERIOR UNIT

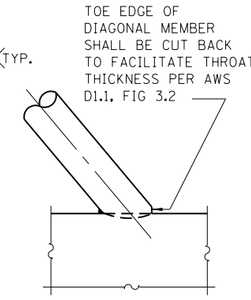
EVEN OR ODD NUMBER OF PANELS/EXTERIOR UNITS ALLOWED.



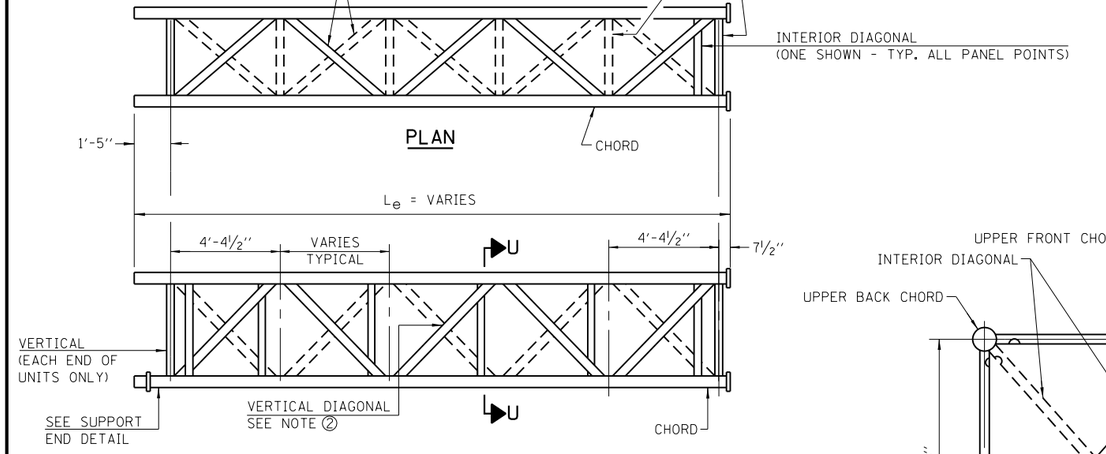
SUPPORT END DETAIL FOR EXTERIOR UNIT



TYPICAL JOINT DETAILS

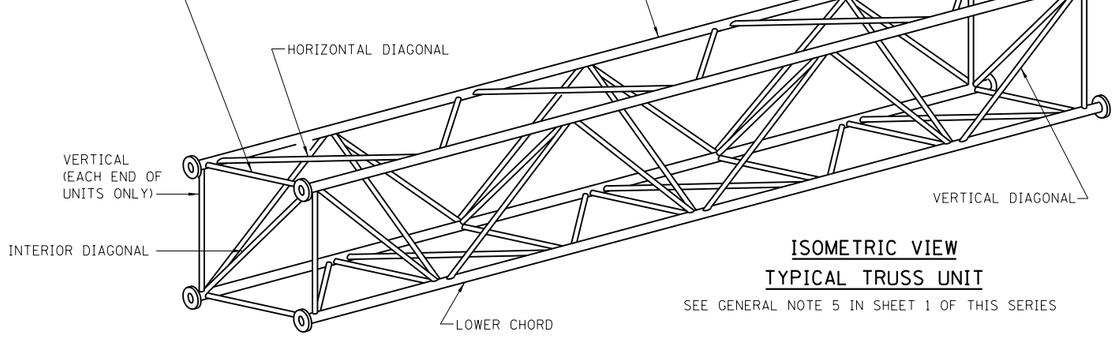


DETAIL 1



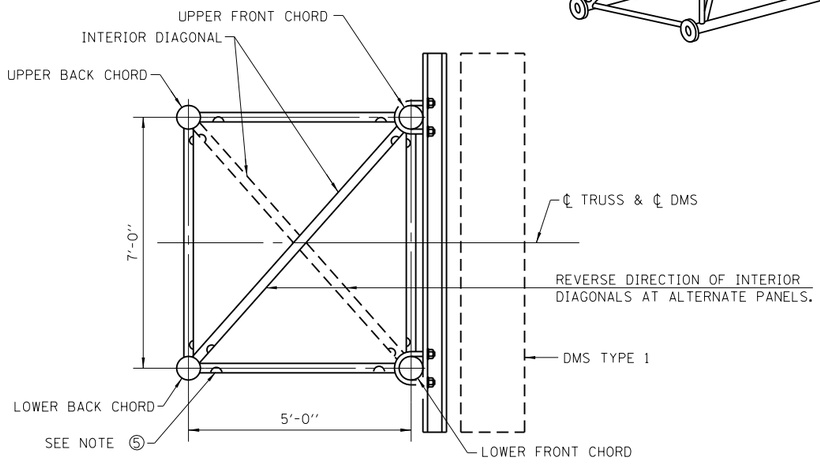
ELEVATION
TYPICAL EXTERIOR UNIT

EVEN OR ODD NUMBER OF PANELS/EXTERIOR UNITS ALLOWED.



ISOMETRIC VIEW
TYPICAL TRUSS UNIT

SEE GENERAL NOTE 5 IN SHEET 1 OF THIS SERIES



SECTION U-U

(VERTICAL AND HORIZONTAL DIAGONALS NOT SHOWN)

NOTES

① CONTRACTOR SHALL USE STANDARD DRIVE - FIT CAP TO CLOSE END. ½'' Ø DRAIN HOLE IN DRIVE - FIT CAP INSTALLED AFTER GALVANIZING. (TYP. AT NON - SPLICED ENDS OF CHORDS)

② VERTICAL DIAGONALS IN FRONT AND BACK FACE SHALL ALTERNATE INCLINATION.

③ HIDDEN LINES SHOW WIND BRACING ALTERNATES DIRECTION BETWEEN PLANES OF TOP AND BOTTOM CHORDS.

④ ALL DIAGONALS SHALL BE OFFSET FROM THE PANEL POINT BASED ON THE FOLLOWING: OFFSET SHALL PROVIDE A ¾'' MINIMUM TO 1½'' MAXIMUM CLEARANCE BETWEEN DIAGONAL AND ANY OTHER DIAGONAL, HORIZONTAL OR VERTICAL MEMBER, AND TO PROVIDE CLEARANCE FOR U-BOLT CONNECTIONS OF DMS TYPE 1 OR WALKWAY BRACKETS.

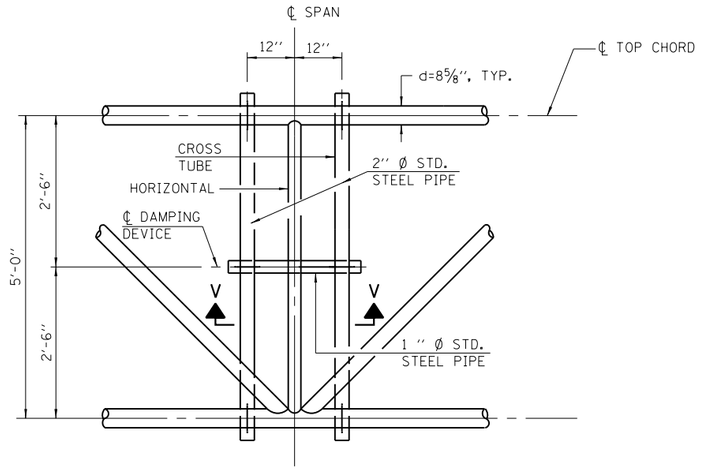
⑤ GALVANIZING VENT HOLES OF ADEQUATE SIZE SHALL BE PROVIDED ON UNDERSIDE AT EACH END OF TRUSS MEMBERS EXCEPT CHORDS. ALTERNATELY, HOLES MAY BE PROVIDED IN WALL OF CHORDS. ALL VENT HOLES SHALL BE DRILLED AND DE - BURRED, TYP.

Paul Kovacs
APPROVED..... DATE 5-20-2014
CHIEF ENGINEERING OFFICER

Illinois Tollway

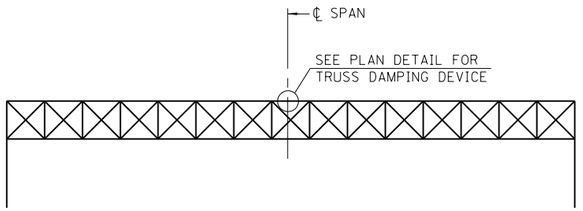
OVERHEAD SIGN STRUCTURE
SPAN TYPE (STEEL)
STRUCTURE DETAILS

STANDARD F17-07



PLAN DETAIL

℄ SPAN AT PANEL POINTS

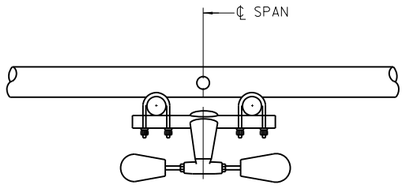


ELEVATION

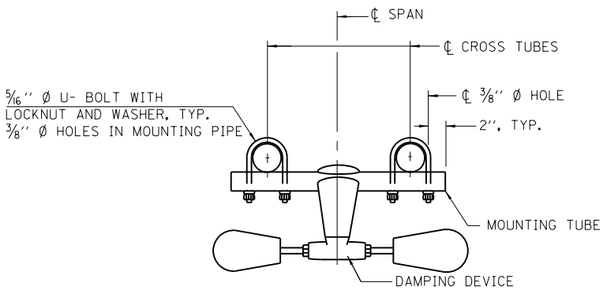
STEEL OVERHEAD SIGN TRUSS

DAMPER NOTE:

ONE DAMPER PER TRUSS. (31 LBS. STOCKBRIDGE-TYPE - 29'' MINIMUM BETWEEN ENDS OF WEIGHTS).

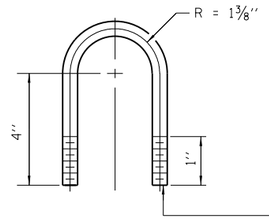


SECTION V-V



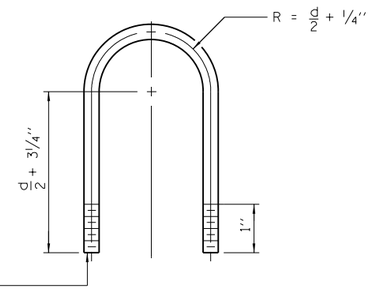
TRUSS DAMPING DEVICE CONNECTION DETAIL

(TYPICAL)



DAMPING DEVICE MOUNTING TUBE U-BOLT DETAIL

(TYPICAL)



TOP CHORD TO CROSS TUBE U-BOLT DETAIL

(TYPICAL)

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APPROVED..... DATE 5-20-2014

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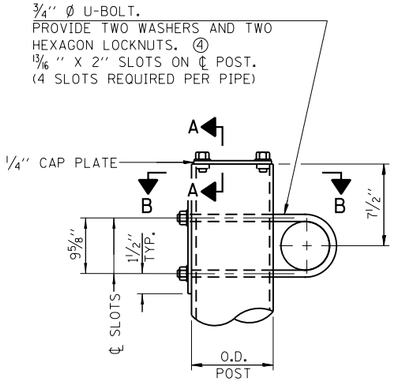
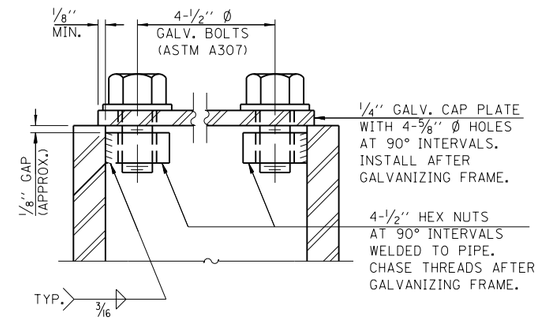
OVERHEAD SIGN STRUCTURE
SPAN TYPE (STEEL)
STRUCTURE DETAILS

STANDARD F17-07

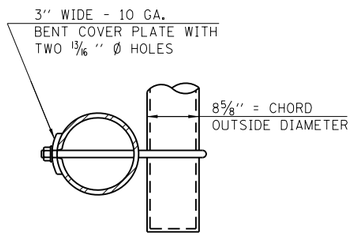


DETAIL A



SECTION A-A

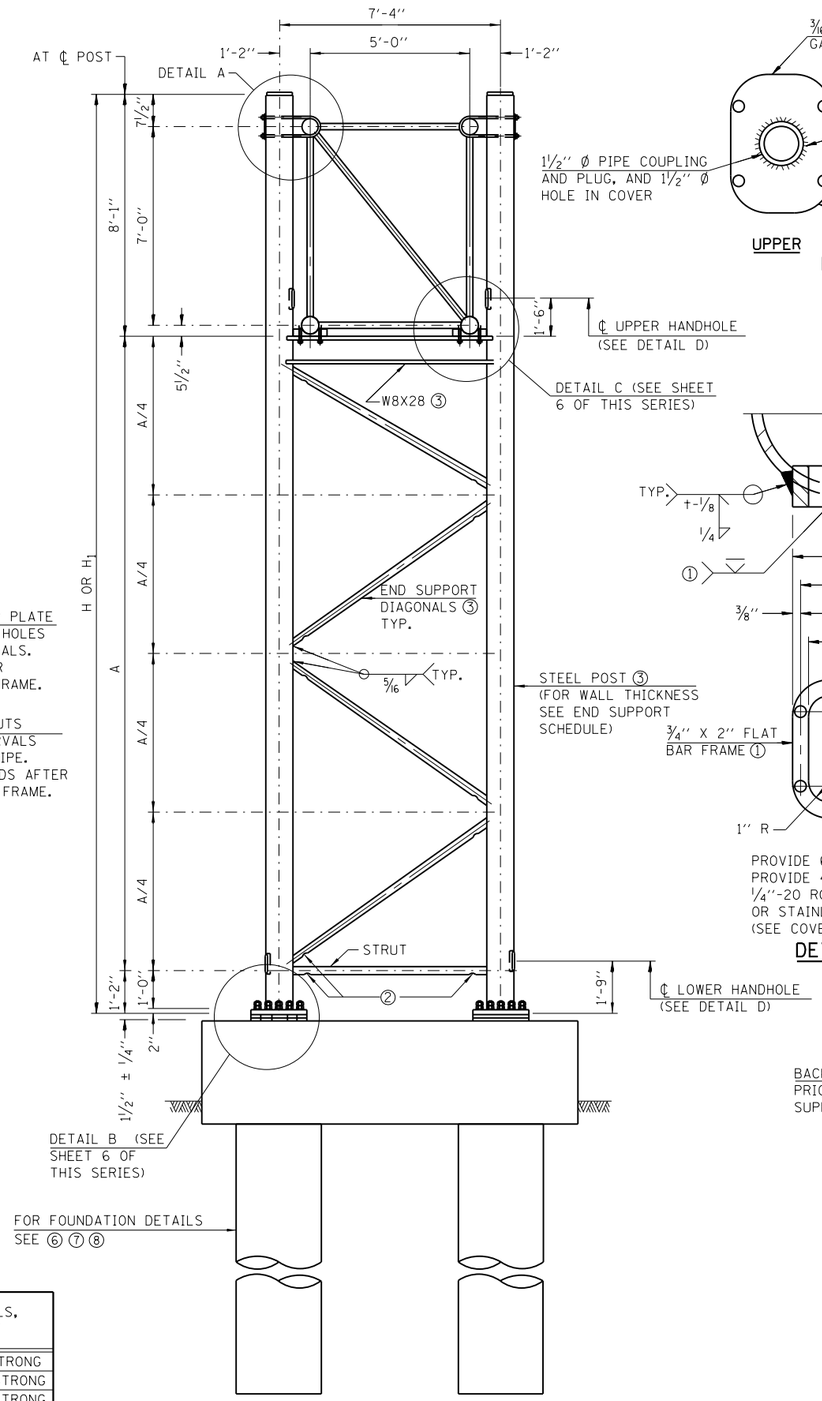
AS AN ALTERNATE TO BOLTS, MAY USE GALVANIZED DRIVE - FIT CAPS INSTALLED AFTER GALVANIZING FRAME.



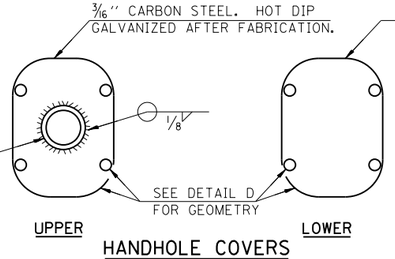
SECTION B-B

END SUPPORT SCHEDULE

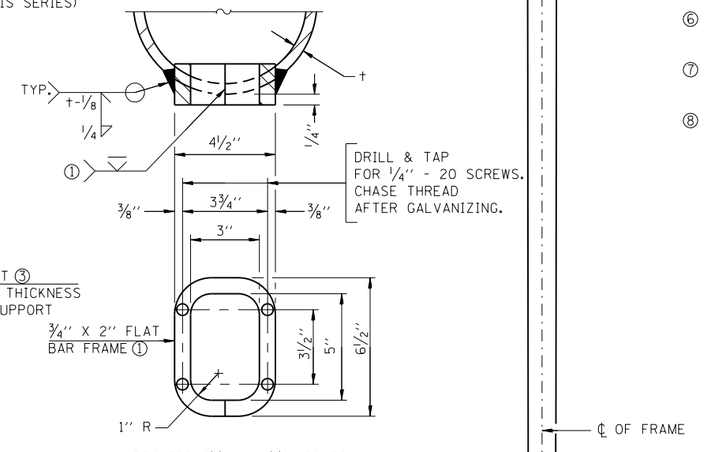
DESIGN TRUSS TYPE	H OR H_1	†	POSTS	DIAGONALS, STRUT
120-S	34' MAX.	½''	HSS 12.75x0.500	PIPE 5 X-STRONG
130-S	34' MAX.	½''	HSS 14x0.500	PIPE 5 XX-STRONG
140-S	34' MAX.	½''	HSS 14x0.500	PIPE 5 XX-STRONG
150-S	36' MAX.	½''	HSS 16x0.500	PIPE 5 XX-STRONG
160-S	36' MAX.	½''	HSS 16x0.500	PIPE 5 XX-STRONG



SIDE ELEVATION

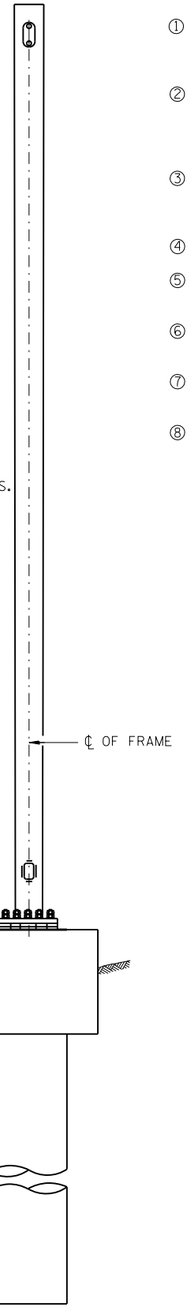


HANDHOLE COVERS



PROVIDE 6½'' X 4½'' COVER.
PROVIDE 4-5/16'' Ø HOLES IN COVER FOR ¼''-20 ROUND HEAD HOT DIP GALVANIZED OR STAINLESS STEEL MACHINE SCREWS. (SEE COVER DETAILS)

DETAIL D



END ELEVATION

END SUPPORT DETAILS

NOTES:

① IN LIEU OF FABRICATED HANDHOLE FRAME AS SHOWN, MAY CUT FROM 2'' PLATE (ROLLING DIRECTION VERTICAL). ALL CUT FACES TO BE GROUND TO ANSI ROUGHNESS OF 500 μIN OR LESS.

② GALVANIZING VENT HOLES OF ADEQUATE SIZE SHALL BE PROVIDED ON UNDERSIDE AT EACH END OF BRACING PIPES. ALTERNATELY, HOLES MAY BE PROVIDED IN WALL OF PIPE COLUMN. ALL VENT HOLES SHALL BE DRILLED AND DE - BURRED, TYP.

③ STEEL PIPE, PLATE, CARBON STEEL HANDHOLE COVERS AND ROLLED SECTIONS SHALL BE HOT DIP GALVANIZED AFTER FABRICATION. PAINTING IS NOT PERMITTED. SEE SHEET 1 OF THIS SERIES.

④ SEE GENERAL NOTES FOR FASTENERS.

⑤ NONSTANDARD APPLICATIONS SHALL HAVE DIMENSIONS VERIFIED OR AMENDED AS APPROPRIATE.

⑥ SEE SHEET 7 OF THIS SERIES FOR SHOULDER TYPE FOUNDATION DETAILS.

⑦ SEE SHEET 8 OF THIS SERIES FOR MEDIAN BARRIER TYPE FOUNDATION DETAILS.

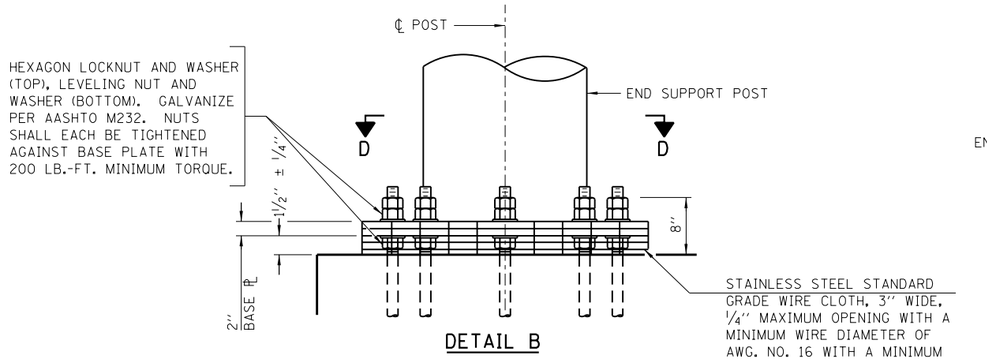
⑧ SEE SHEET 9 OF THIS SERIES FOR MEDIAN BARRIER TYPE FOUNDATION DETAILS WHEN EXISTING UTILITY IS PRESENT.

Paul Kovacs
APPROVED..... DATE 5-20-2014
CHIEF ENGINEERING OFFICER

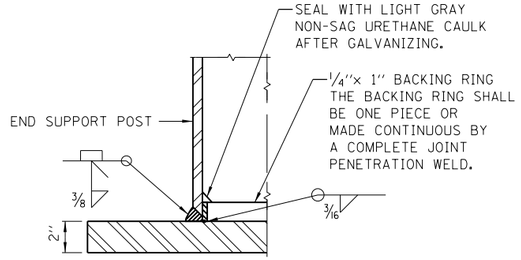
Illinois Tollway

OVERHEAD SIGN STRUCTURE
SPAN TYPE (STEEL)
STRUCTURE DETAILS

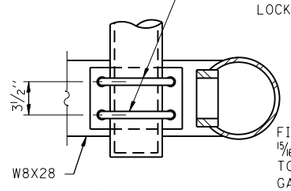
STANDARD F17-07



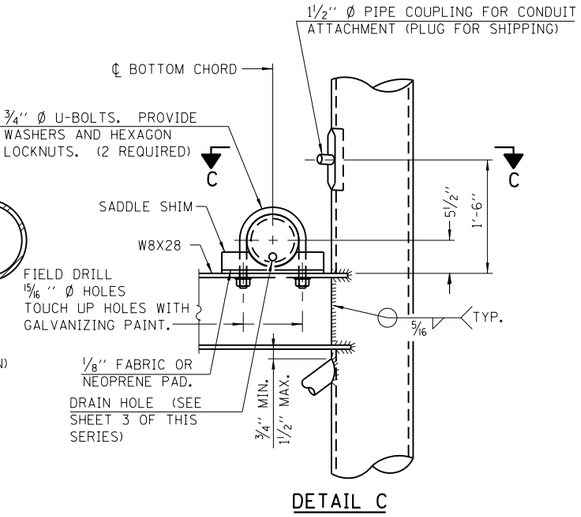
DETAIL B



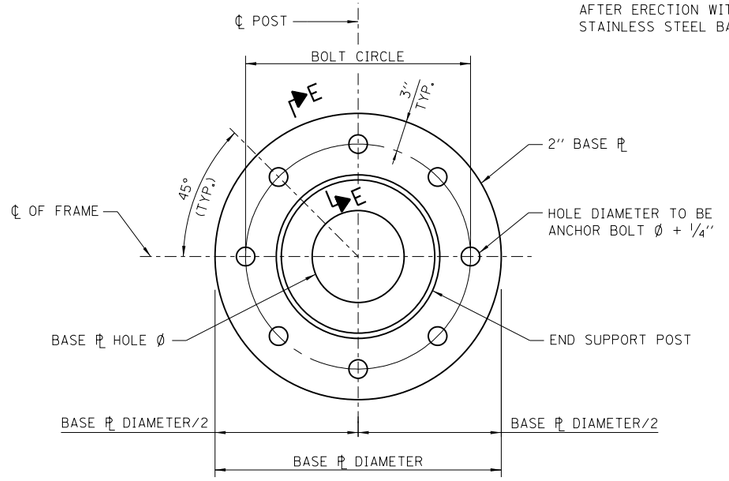
SECTION E-E



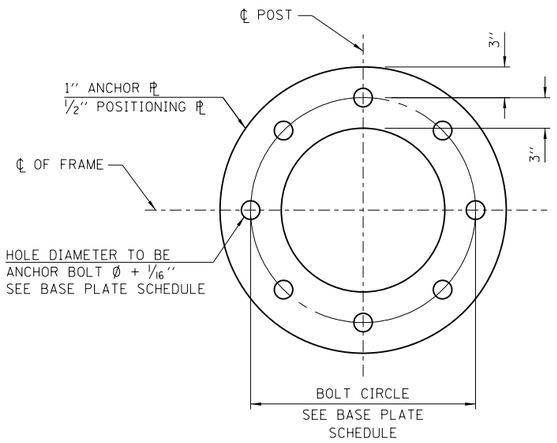
SECTION C-C
(HANDHOLE COVER NOT SHOWN)



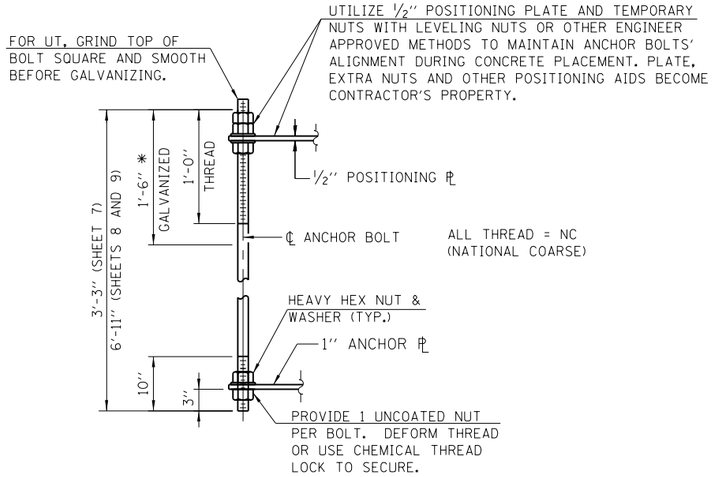
DETAIL C



SECTION D-D



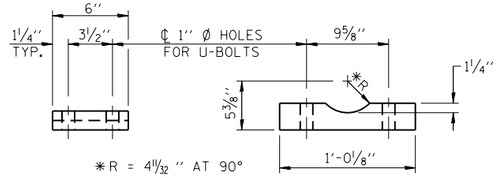
POSITIONING PLATE AND ANCHOR PLATE



ANCHOR BOLT DETAIL

ANCHOR BOLTS SHALL CONFORM TO AASHTO M314 GRADE 105 AND MEET CHARPY V-NOTCH (CVN) ENERGY OF 15 LB.-FT. AT 40° F. GALVANIZE UPPER 18'' PER AASHTO M232. NO WELDING SHALL BE PERMITTED ON BOLTS.

* 18'' IS MINIMUM TO BE GALVANIZED. ENTIRE BOLT MAY BE GALVANIZED AT CONTRACTOR'S OPTION.



SADDLE SHIM DETAIL

BASE PLATE SCHEDULE

DESIGN TRUSS TYPE	END SUPPORT POST OUTSIDE DIAMETER	BASE PLATE		BOLT CIRCLE	ANCHOR BOLT DIA.
		DIAMETER	HOLE Ø		
120-S	1'-0¾''	2'-0¾''	6.75''	1'-6¾''	1½''
130-S	14''	2'-2''	8''	1'-8''	1½''
140-S	14''	2'-2''	8''	1'-8''	1½''
150-S	16''	2'-4''	8''	1'-10''	1½''
160-S	16''	2'-4''	8''	1'-10''	1¾''

Paul Kovacs
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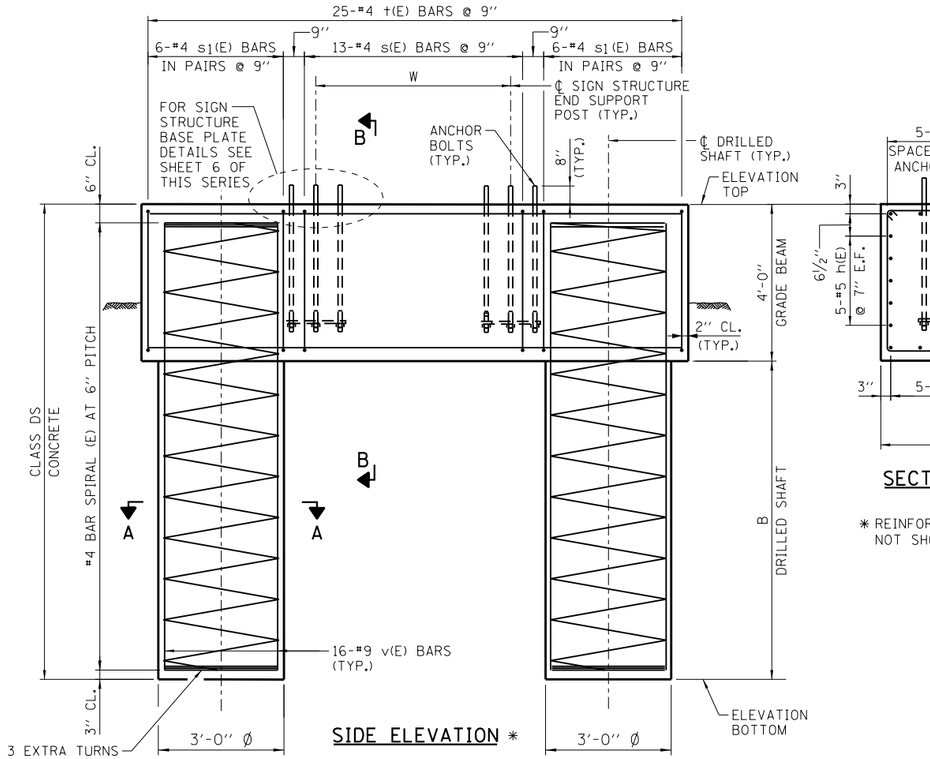
SHEET 6 OF 13

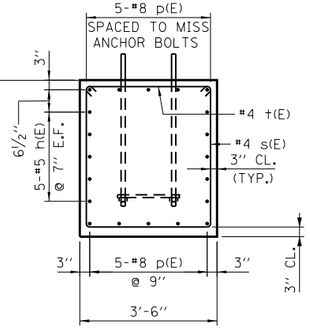
Illinois Tollway

OVERHEAD SIGN STRUCTURE
SPAN TYPE (STEEL)
STRUCTURE DETAILS

STANDARD F17-07

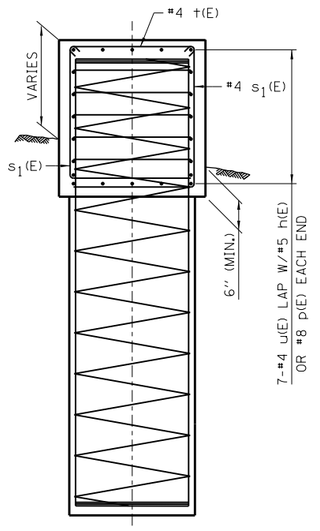


SIDE ELEVATION *



SECTION B-B

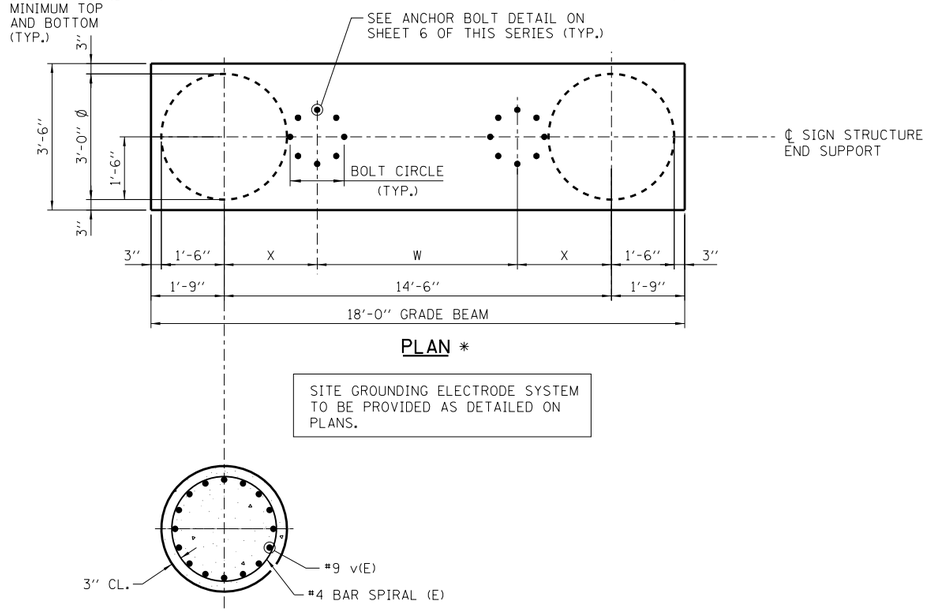
* REINFORCEMENT IN GRADE BEAM NOT SHOWN FOR CLARITY



END VIEW

NOTES:

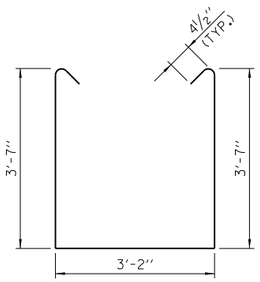
1. THE FOUNDATION DETAILS SHOWN ARE BASED ON THE PRESENCE OF MOSTLY COHESIVE SOIL CONDITIONS (SILTY OR SANDY CLAY), WITH AN AVERAGE UNCONFINED COMPRESSIVE STRENGTH (QU) > 1.25 TON/SQ. FT. WHICH SHALL BE DETERMINED BY PREVIOUS SOIL INVESTIGATIONS AT THE JOBSITE. WHEN OTHER CONDITIONS ARE INDICATED, THE BORING DATA SHALL BE INCLUDED IN THE PLANS AND THE FOUNDATION DIMENSIONS SHOWN SHALL BE THE RESULT OF SITE SPECIFIC DESIGNS. IF CONDITIONS ENCOUNTERED IN THE FIELD ARE DIFFERENT THAN THOSE INDICATED, THE CONTRACTOR SHALL NOTIFY THE ENGINEER TO DETERMINE IF THE FOUNDATION DIMENSIONS NEED TO BE MODIFIED.
2. ALL MATERIAL, FABRICATION, AND CONSTRUCTION REQUIREMENTS SHALL BE IN ACCORDANCE WITH SECTION 734 OF THE ILLINOIS TOLLWAY SUPPLEMENTAL SPECIFICATIONS.
3. CONCRETE SHALL BE PLACED MONOLITHICALLY, WITHOUT CONSTRUCTION JOINTS UNLESS NOTED OTHERWISE.
4. BACKFILL SHALL BE PLACED PER SECTION 502 OF THE IDOT STANDARD SPECIFICATION AND PRIOR TO ERECTION OF END SUPPORT POST.
5. PROVIDE NORMAL SURFACE FINISH, FOLLOWED BY CONCRETE SEALER APPLICATION ON ALL CONCRETE SURFACES EXCEPT BOTTOM OF GRADE BEAM AND DRILLED SHAFTS.
6. ALL REBAR DESIGNATED (E) SHALL BE EPOXY COATED. REBAR SHALL BE POSITIONED SO THAT THERE WILL BE NO INTERFERENCE BETWEEN VERTICAL REINFORCEMENT AND ANCHOR BOLTS.
7. NO SONOTUBES OR DECOMPOSABLE FORMS SHALL BE USED 6" BELOW THE FINISHED GROUND LINE. PERMANENT METAL FORMS OR OTHER SHIELDING SHALL NOT BE LEFT IN PLACE BELOW THE ELEVATION WITHOUT THE ENGINEER'S WRITTEN PERMISSION. EXCAVATIONS SHALL BE DEWATERED BEFORE CONCRETE PLACEMENT IF DIRECTED BY THE ENGINEER AT NO ADDITIONAL COST.
8. IF NECESSARY TO INCREASE STEEL END SUPPORT HEIGHT ABOVE THE LIMITATIONS SHOWN IN SIGN STRUCTURE MEMBER SCHEDULE ON SHEET 5 OF THIS SERIES, GRADE BEAM DEPTH ON THIS SHEET SHALL BE INCREASED UP TO 6'-0" WITHOUT CHANGES TO THE DRILLED SHAFT DESIGN. GRADE BEAM REINFORCEMENT, CONCRETE VOLUME AND LENGTH OF ANCHOR BOLTS SHALL BE REVISED ACCORDINGLY.



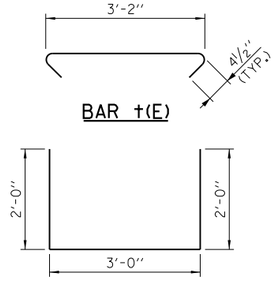
PLAN *

SITE GROUNDING ELECTRODE SYSTEM TO BE PROVIDED AS DETAILED ON PLANS.

SECTION A-A
(TYPICAL BOTH SHAFTS)

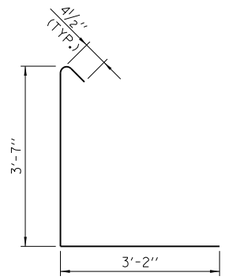


BAR s(E)



BAR t(E)

BAR u(E)



BAR s_1(E)

BAR LIST - EACH FOUNDATION

(2 SHAFT AND 1 GRADE BEAM)

BAR	NUMBER	SIZE	LENGTH	SHAPE
h(E)	10	#5	17'-8"	——
p(E)	10	#8	17'-8"	——
s(E)	13	#4	11'-1"	⊔
s_1(E)	24	#4	6'-11½"	⌐
t(E)	25	#4	3'-11"	⊐
u(E)	14	#4	7'-0"	⊐
v(E)	32	#9	B ADD 3'-3"	——
#4 BAR SPIRAL (E) - SEE SIDE ELEVATION				

SHOULDER FOUNDATION SCHEDULE

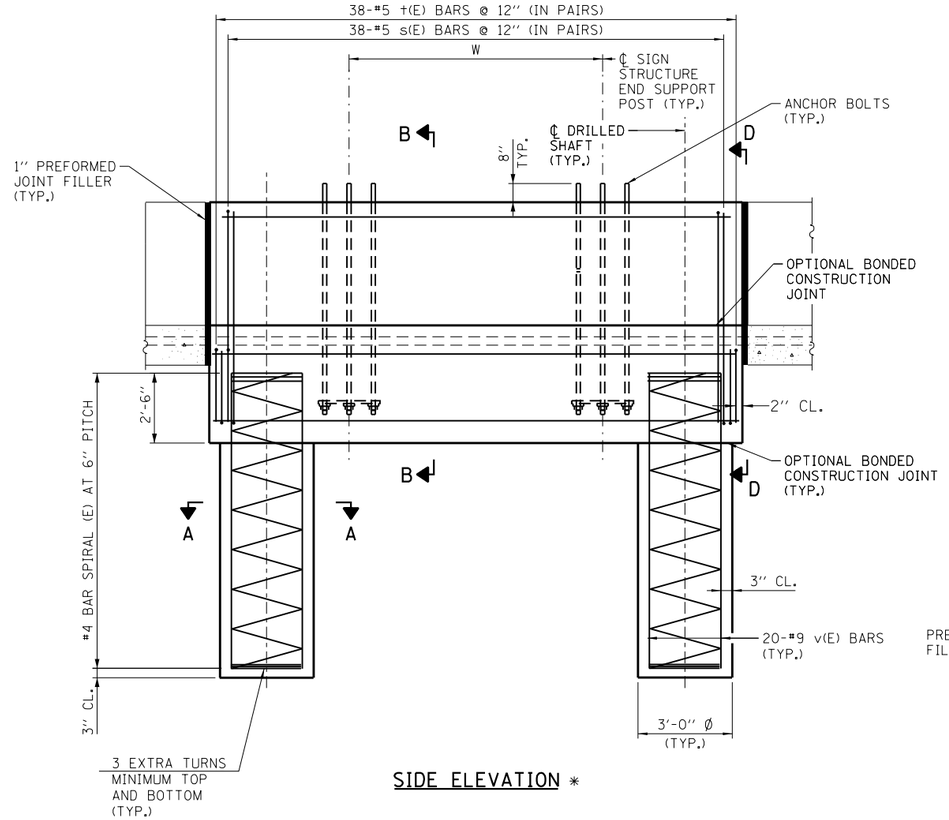
DESIGN TRUSS TYPE	W	X	B	CLASS DS CONCRETE (CU YD)	REINFORCEMENT BARS (POUNDS)
120-S	7'-4"	3'-7"	50'-0"	35.5	7960
130-S	7'-4"	3'-7"	55'-0"	38.1	8600
140-S	7'-4"	3'-7"	55'-0"	38.1	8600
150-S	7'-4"	3'-7"	55'-0"	38.1	8600
160-S	7'-4"	3'-7"	55'-0"	38.1	8600

Paul Kovacs
APPROVED..... DATE 5-20-2014
CHIEF ENGINEERING OFFICER

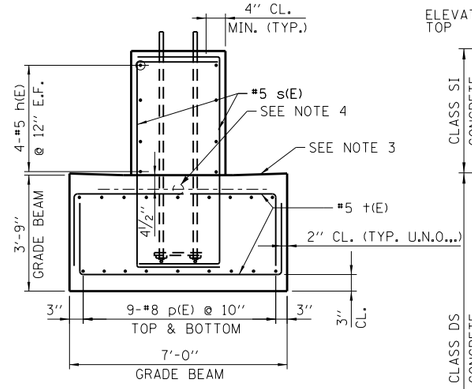
Illinois Tollway

OVERHEAD SIGN STRUCTURE
SPAN TYPE (STEEL)
STRUCTURE DETAILS

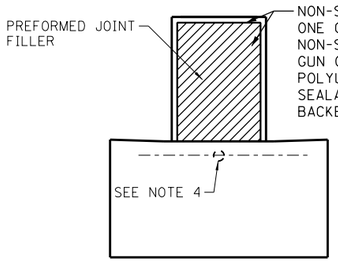
STANDARD F17-07



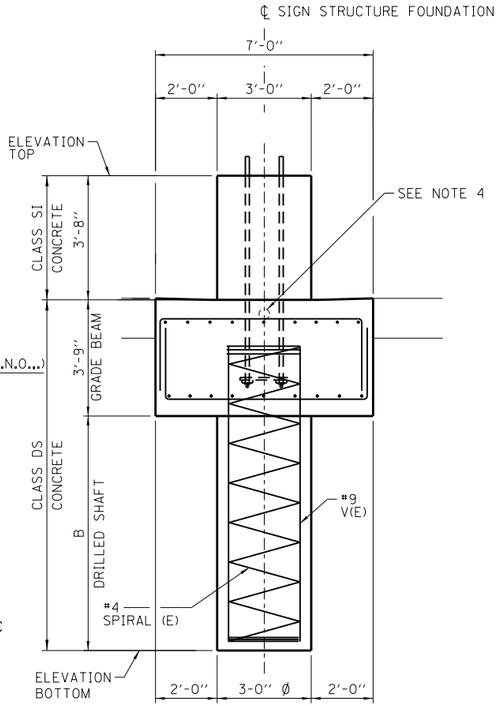
SIDE ELEVATION *

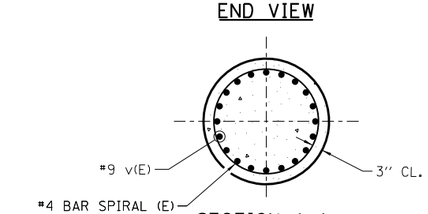


SECTION B-B



SECTION D-D



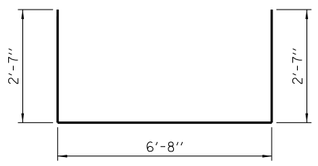


END VIEW

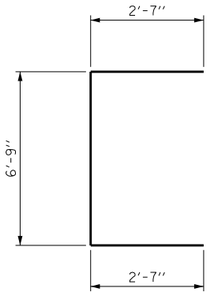
SECTION A-A
(TYPICAL BOTH SHAFTS)

BAR LIST - EACH FOUNDATION

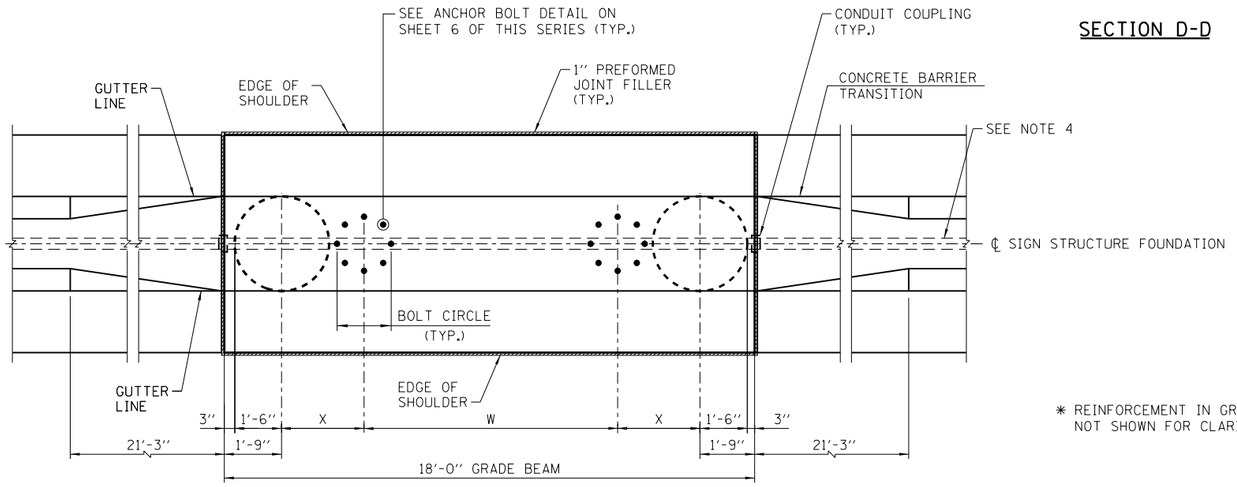
BAR	NUMBER	SIZE	LENGTH	SHAPE
h(E)	8	#5	17'-8"	——
p(E)	18	#8	17'-8"	——
s(E)	38	#5	11'-3"	⊏
t(E)	38	#5	11'-10"	⊔
v(E)	40	#9	B ADD 2'-3"	——
#4 BAR SPIRAL (E) - SEE SIDE ELEVATION				



BAR t(E)



BAR s(E)



PLAN *

* REINFORCEMENT IN GRADE BEAM NOT SHOWN FOR CLARITY

MEDIAN BARRIER FOUNDATION SCHEDULE

DESIGN TRUSS TYPE	W	X	B	CLASS SI CONCRETE (CU YD)	CLASS DS CONCRETE (CU YD)	REINFORCEMENT BARS (POUNDS)	PROTECTIVE COAT (SQ YD)
120-S	7'-4"	3'-7"	55'-0"	7.4	46.3	10970	28.0
130-S	7'-4"	3'-7"	55'-0"	7.4	46.3	10970	28.0
140-S	7'-4"	3'-7"	60'-0"	7.4	48.9	12850	28.0
150-S	7'-4"	3'-7"	65'-0"	7.4	51.5	13630	28.0
160-S	7'-4"	3'-7"	65'-0"	7.4	51.5	13630	28.0

NOTES:

1. SEE SHEET 7 OF THIS SERIES FOR FOUNDATION NOTES AND DESIGN CRITERIA.
2. FOR SIGN STRUCTURE BASE PLATE DETAIL, SEE SHEET 6 OF THIS SERIES.
3. REFERENCE ILLINOIS TOLLWAY STANDARD DRAWING C5 FOR GUTTER SLOPE.
4. COORDINATE CONDUIT SIZE, LOCATION AND QUANTITY WITH ELECTRICAL PLANS. CONDUITS SHALL BE PLACED TO MISS REINFORCEMENT BARS. DO NOT CUT REINFORCEMENT BARS.
5. PROTECTIVE COAT SHALL BE APPLIED TO THE TRAFFIC AND TOP FACES OF BARRIER AND TOP FACE OF GUTTER.

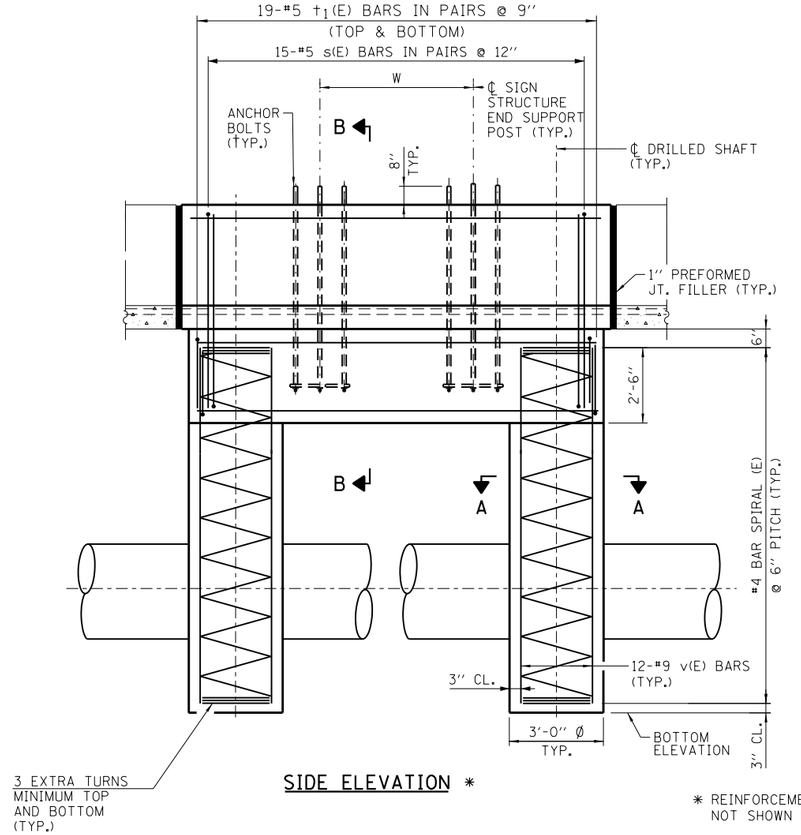
SITE GROUNDING ELECTRODE SYSTEM TO BE PROVIDED AS DETAILED ON PLANS.

Paul Kovacs
APPROVED..... DATE 5-20-2014
CHIEF ENGINEERING OFFICER

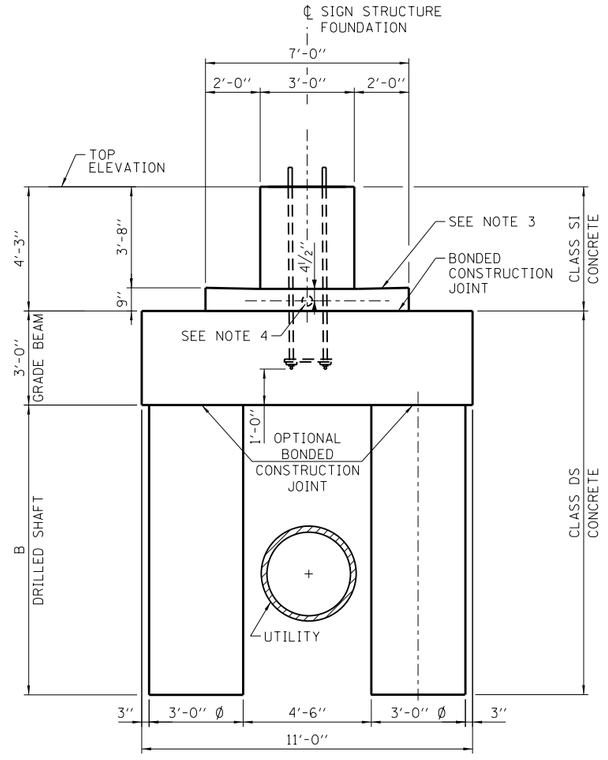
Illinois Tollway

OVERHEAD SIGN STRUCTURE
SPAN TYPE (STEEL)
STRUCTURE DETAILS

STANDARD F17-07



SIDE ELEVATION *



END VIEW

* REINFORCEMENT IN GRADE BEAM NOT SHOWN FOR CLARITY

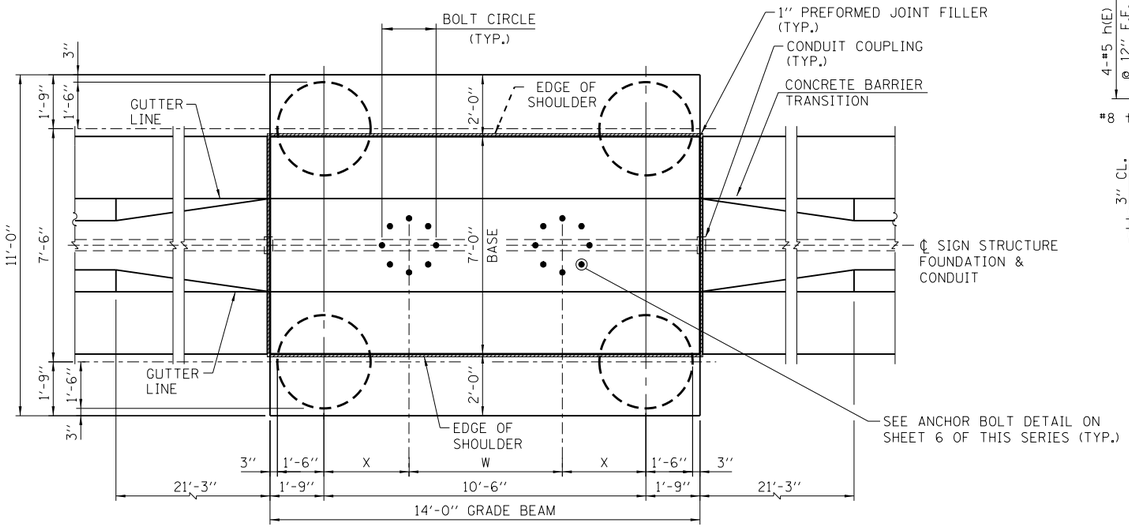
BAR LIST - EACH FOUNDATION

BAR	NUMBER	SIZE	LENGTH	SHAPE
h(E)	16	#5	13'-8"	——
p(E)	30	#8	13'-8"	——
s(E)	30	#5	11'-3"	⊏
†(E)	15	#5	6'-8"	——
†1(E)	76	#8	12'-7"	⌊
v(E)	48	#9	B ADD 2'-3"	——
#4 BAR SPIRAL (E) - SEE SIDE ELEVATION				

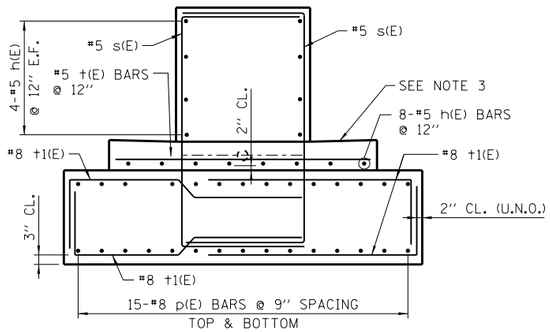
MEDIAN BARRIER FOUNDATION SCHEDULE

DESIGN TRUSS TYPE	W	X	B	CLASS SI CONCRETE (CU YD)	CLASS DS CONCRETE (CU YD)	REINFORCEMENT BARS (POUNDS)	PROTECTIVE COAT (SQ YD)
120-S	7'-4"	1'-7"	40'-0"	8.5	59.0	13120	22.0
130-S	7'-4"	1'-7"	40'-0"	8.5	59.0	13120	22.0
140-S	7'-4"	1'-7"	45'-0"	8.5	64.2	14150	22.0
150-S	7'-4"	1'-7"	50'-0"	8.5	69.5	15170	22.0
160-S	7'-4"	1'-7"	50'-0"	8.5	69.5	15170	22.0

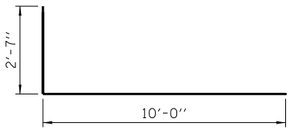
SITE GROUNDING ELECTRODE SYSTEM TO BE PROVIDED AS DETAILED ON PLANS.



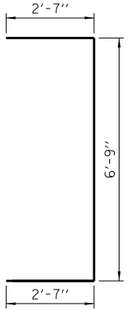
PLAN *



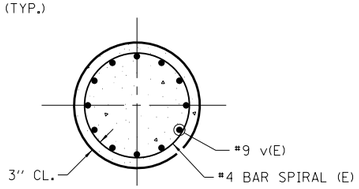
SECTION B-B



BAR †1(E)



BAR s(E)



SECTION A-A
(TYPICAL FOR 4 SHAFTS)

NOTES:

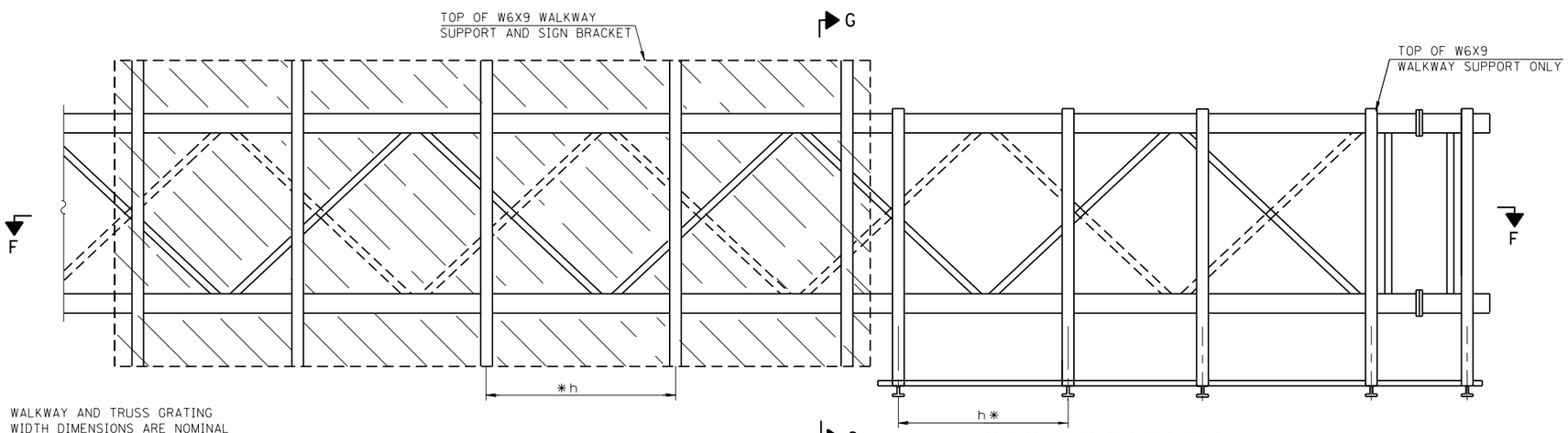
1. SEE SHEET 7 FOR FOUNDATION NOTES AND DESIGN CRITERIA.
2. FOR SIGN STRUCTURE BASE PLATE DETAIL, SEE SHEET 6 OF THIS SERIES.
3. REFERENCE ILLINOIS TOLLWAY STANDARD DRAWING C5 FOR GUTTER SLOPE.
4. COORDINATE CONDUIT SIZE, LOCATION AND QUANTITY WITH ELECTRICAL PLANS. CONDUITS SHALL BE PLACED TO MISS REINFORCEMENT BARS. DO NOT CUT REINFORCEMENT BARS.
5. PROTECTIVE COAT SHALL BE APPLIED TO THE TRAFFIC AND TOP FACES OF BARRIER AND TOP FACE OF GUTTER.

Paul Kovacs
APPROVED..... DATE 5-20-2014
CHIEF ENGINEERING OFFICER

Illinois Tollway

OVERHEAD SIGN STRUCTURE
SPAN TYPE (STEEL)
STRUCTURE DETAILS

STANDARD F17-07

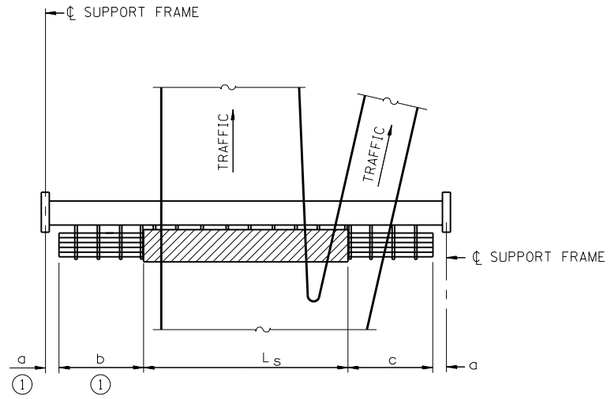


WALKWAY AND TRUSS GRATING WIDTH DIMENSIONS ARE NOMINAL AND MAY VARY ±½" BASED ON AVAILABLE STANDARD WIDTHS.

BRACKET AND GRATING DIMENSIONS ARE NOMINAL AND WILL VARY BASED ON ACTUAL DMS DIMENSIONS PLUS MANUFACTURER'S MOUNTING DEVICES.

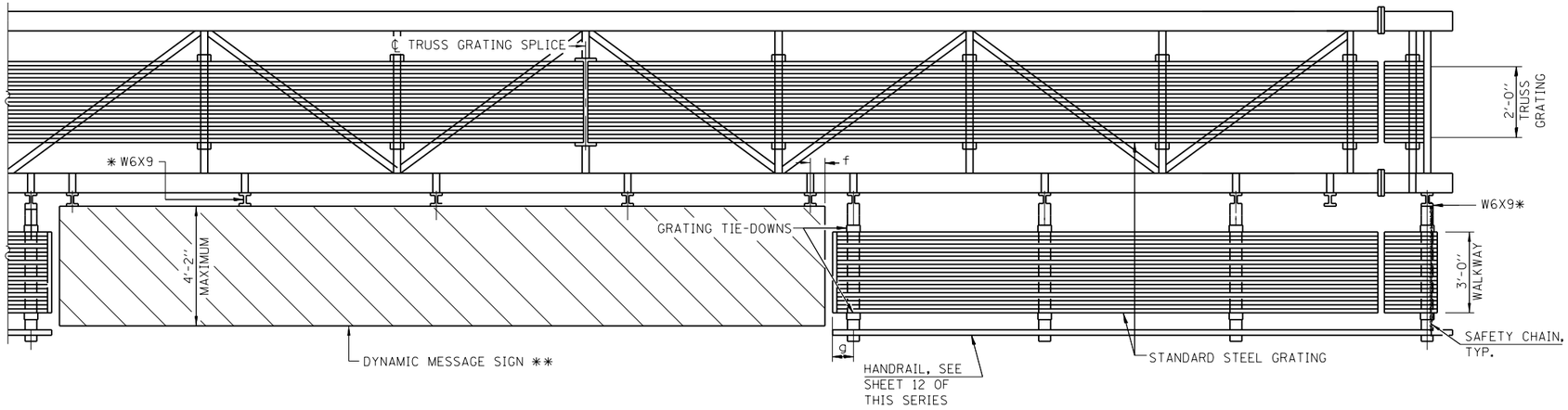
TYPICAL FRONT ELEVATION

WITH HANDRAIL OMITTED FOR CLARITY.



PLAN
WALKWAY AND HANDRAIL SKETCH

(ROAD PLAN BENEATH TRUSS VARIES)



SECTION F-F

HANDRAIL AND WALKWAY SHALL SPAN A MINIMUM OF THREE BRACKETS BETWEEN SPLICES AND/OR GAP JOINTS. PLACE ALL SIGN AND WALKWAY BRACKETS AS CLOSE TO PANEL POINTS AS PRACTICAL. GRATING AND HANDRAIL SPLICES PLACED AS NEEDED.

BRACKET TABLE

W6X9		
SIGN WIDTH		NUMBER BRACKETS REQUIRED
GREATER THAN	LESS THAN OR EQUAL TO	
	8'-0"	2
8'-0"	14'-0"	3
14'-0"	20'-0"	4
20'-0"	26'-0"	5
26'-0"	32'-0"	6

NOTES:

* SPACE W6X9 WALKWAY BRACKETS AND SIGN BRACKETS FOR EFFICIENCY AND WITHIN LIMITS SHOWN:

  f = 12" MAXIMUM, 4" MINIMUM (END OF SIGN TO ℄ OF NEAREST BRACKET)
  g = 12" MAXIMUM, 4" MINIMUM (END OF WALKWAY GRATING TO ℄ OF NEAREST SUPPORT BRACKET)
  h = 6'-0" MAXIMUM (℄ TO ℄ SIGN AND/OR WALKWAY SUPPORT BRACKETS, W6X9)

** MAXIMUM DMS WEIGHT = 5000 LBS. 4'-2" MAXIMUM THICKNESS INCLUDES THICKNESS OF DMS TYPE 1 PLUS CONNECTION TO W6X9.

FOR SECTION G-G AND GRATING SPLICE DETAILS, SEE SHEET 11 OF THIS SERIES. FOR HANDRAIL SPLICE DETAILS, SEE SHEET 12 OF THIS SERIES.

TRUSS GRATING TO FACILITATE INSPECTION SHALL RUN FULL LENGTH (CENTER TO CENTER OF SUPPORT FRAMES) ±12" ON OVERHEAD TRUSSES.

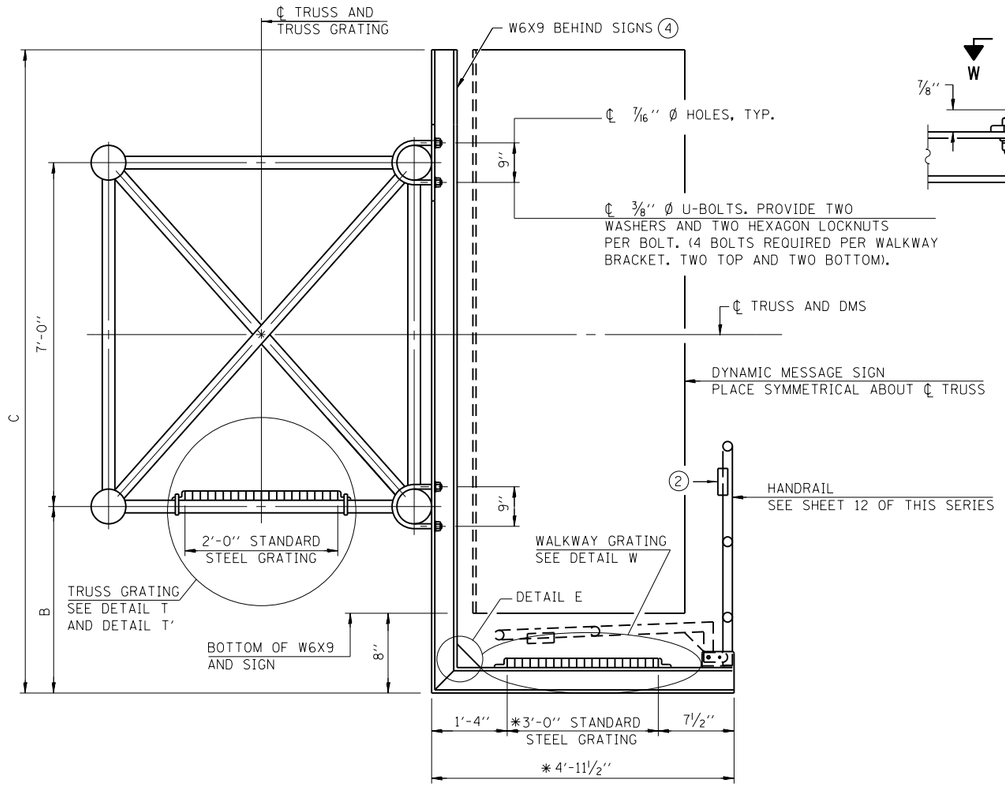
(1) IF WALKWAY IS REQUIRED LEFT OF THE DMS, a = 1'-6" AND b = WALKWAY LENGTHS. IF WALKWAY IS NOT REQUIRED LEFT OF THE DMS, b = 0 AND "a" IS DIMENSION FROM LEFT SUPPORT FRAME TO LEFT END OF DMS.

Paul Kovacs
APPROVED..... DATE 5-20-2014
CHIEF ENGINEERING OFFICER

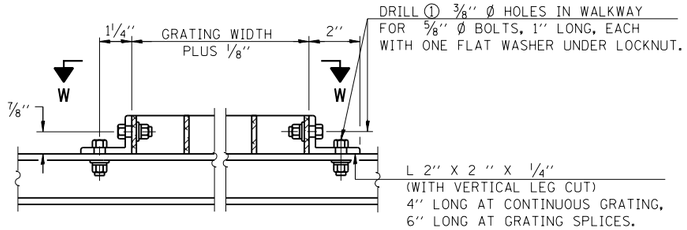
Illinois Tollway

OVERHEAD SIGN STRUCTURE
SPAN TYPE (STEEL)
STRUCTURE DETAILS

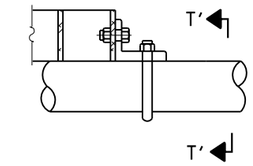
STANDARD F17-07



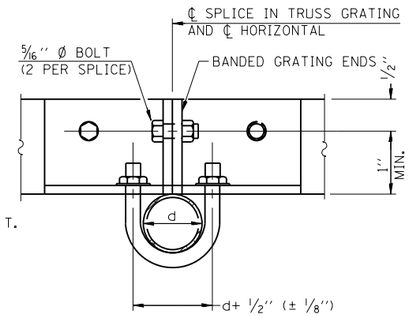
SECTION G-G



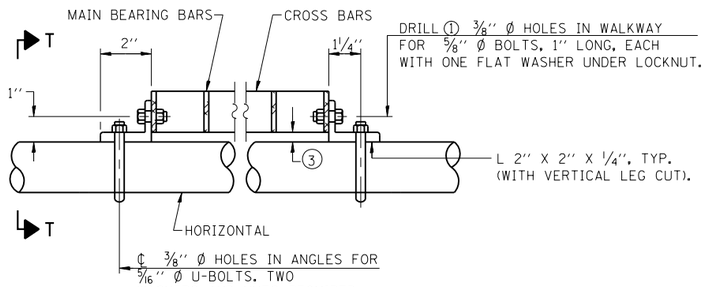
DETAIL W
(WALKWAY GRATING)



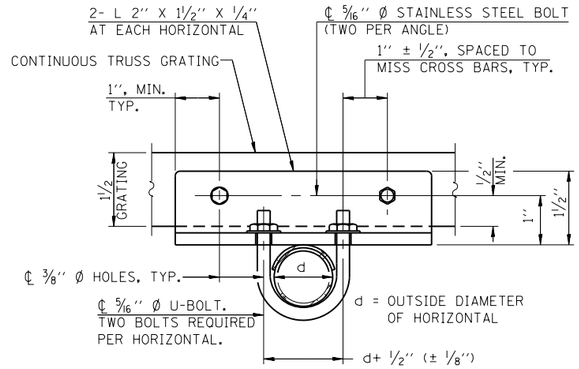
DETAIL T'
(TRUSS GRATING SPLICE)
DETAILS NOT SHOWN SAME AS DETAIL T. ALTERNATE MATERIALS MAY BE USED SUBJECT TO THE ENGINEER'S REVIEW AND APPROVAL.



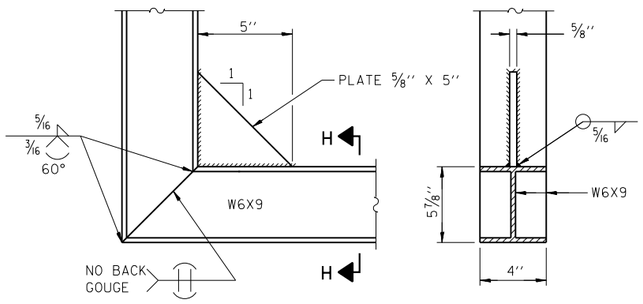
SECTION T'-T'



DETAIL T
(CONTINUOUS TRUSS GRATING)

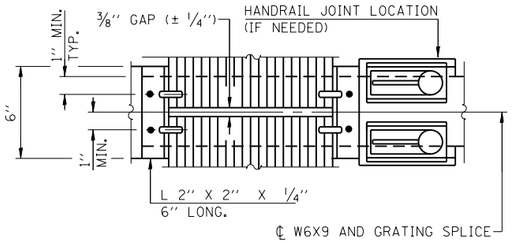


SECTION T-T

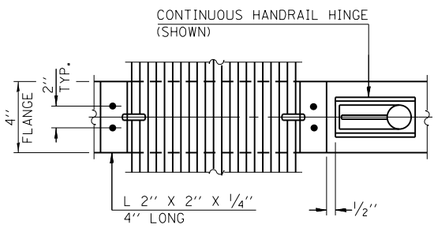


DETAIL E

SECTION H-H



(AT WALKWAY GRATING SPLICE)



(CONTINUOUS WALKWAY GRATING)

SECTION W-W

NOTES:

① DRILLING HOLES IN GRATING MAY BE DONE IN SHOP OR FIELD, BASED ON CONTRACTOR'S PREFERENCE AND SUBJECT TO ACCURATE ALIGNMENT.

② PL 1/8'' X 1/2'' X 2'' WELDED TO HANDRAIL POSTS TO PROTECT LOCATIONS THAT CONTACT GRATING.

③ PIPE TO GRATING GAP MAY VARY FROM 0 TO 1/2'', MAX. TO ALIGN WALKWAY, ALLOW FOR CAMBER, ETC.

④ DMS MANUFACTURER SHALL DESIGN AND SUPPLY HARDWARE FOR CONNECTION OF DMS TO W6x9. BOLTS SHALL BE STAINLESS STEEL OR HOT DIP GALVANIZED HIGH STRENGTH PER ILLINOIS TOLLWAY SPECIFICATIONS.

* BRACKET AND GRATING DIMENSIONS ARE NOMINAL AND WILL VARY BASED ON ACTUAL DMS DIMENSIONS PLUS MANUFACTURER'S MOUNTING DEVICES.

BARS SIZES FOR STANDARD STEEL GRATING

TRUSS GRATING: MAIN BEARING BARS 3/16'' X 1 1/2'' ON 1 3/16'' CENTERS. CROSS BARS 3/16'' X 1 1/2'' ON 4'' CENTERS.

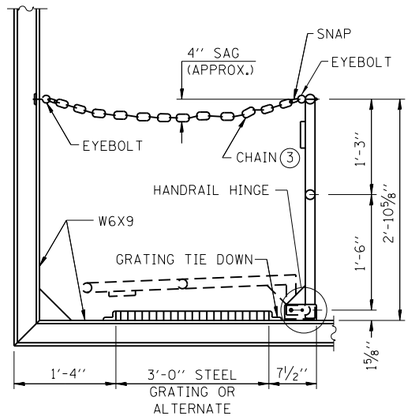
WALKWAY GRATING: MAIN BEARING BARS 3/16'' X 1 1/2'' ON 1 3/16'' CENTERS. CROSS BARS 3/16'' X 1 1/2'' ON 4'' CENTERS.

Paul Kovacs
APPROVED..... DATE 5-20-2014
CHIEF ENGINEERING OFFICER

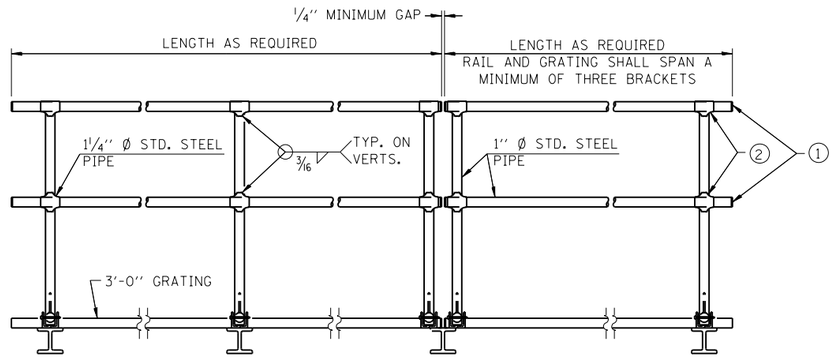
Illinois Tollway

OVERHEAD SIGN STRUCTURE
SPAN TYPE (STEEL)
STRUCTURE DETAILS

STANDARD F17-07

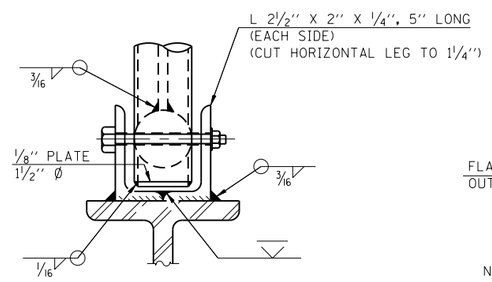


SIDE ELEVATION
(SHOWING SAFETY CHAIN W/O SIGN)

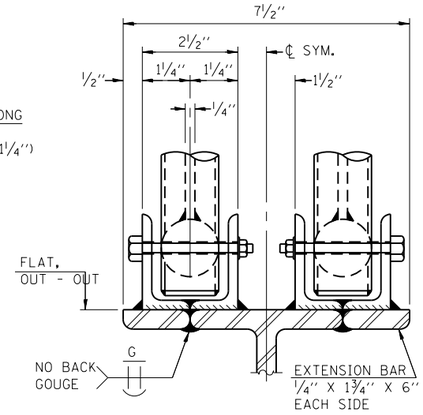


FRONT ELEVATION

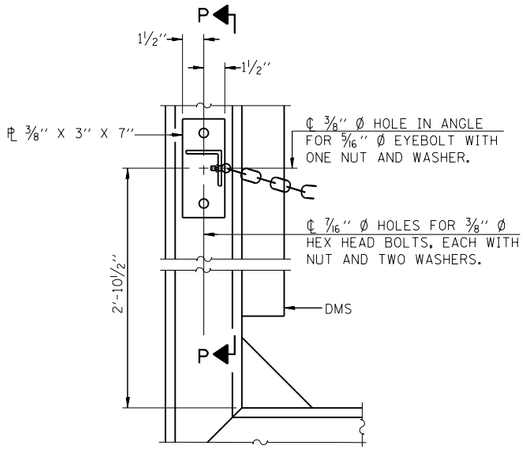
HANDRAIL DETAILS



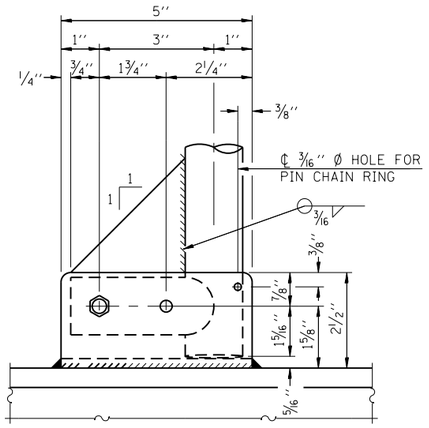
FRONT ELEVATION
SEE "ELEVATION" AT RIGHT FOR DIMENSIONS.



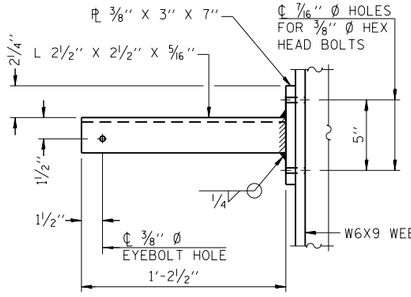
ELEVATION AT HANDRAIL JOINT



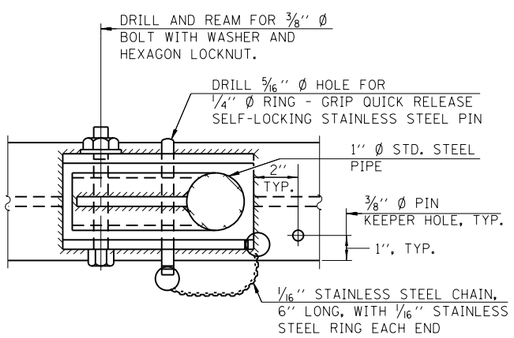
ALTERNATE SAFETY CHAIN ATTACHMENT
(WITH SIGN PRESENT)
ITEMS NOT SHOWN SAME AS "SIDE ELEVATION" OF "HANDRAIL DETAILS"



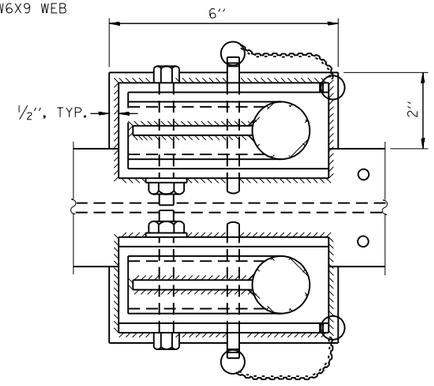
SIDE ELEVATION



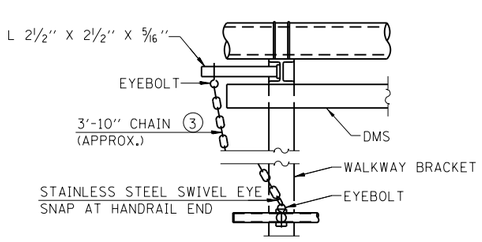
SECTION P-P



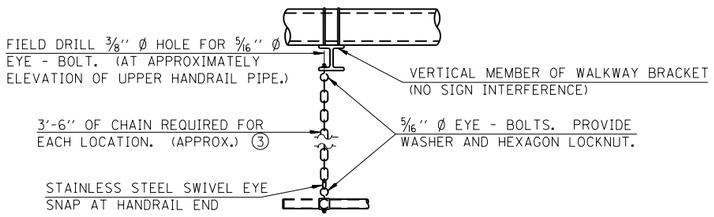
PLAN AT HANDRAIL HINGE



PLAN AT HANDRAIL JOINT
DETAILS NOT SHOWN SAME AS "PLAN"



ALTERNATE SAFETY CHAIN ATTACHMENT
DETAILS NOT SHOWN SIMILAR TO "SAFETY CHAIN" DETAILS
(WALKWAY OMITTED FOR CLARITY)



SAFETY CHAIN
ONE REQUIRED FOR EACH END OF EACH WALKWAY.

NOTES:

1 INSTALL STANDARD FORCE - FIT END CAPS OR WELD ⅛'' END PLATES WITH ⅛'' C.F.W. AND GRIND SMOOTH. (ALL RAIL ENDS)

2 HORIZONTAL HANDRAIL MEMBER SHALL BE CONTINUOUS THRU 1¼'' Ø PIPE. PROVIDE 7/16'' Ø HOLE IN 1¼'' Ø PIPE FOR ⅜'' Ø BOLT. FIELD DRILL 7/16'' Ø HOLE IN HORIZONTAL RAIL MEMBER. PROVIDE WASHER AND LOCKNUT FOR BOLT. (USE 5/16'' EYEBOLTS IN 7/16'' Ø HOLES ON TOP RAIL AT ENDS ONLY.)

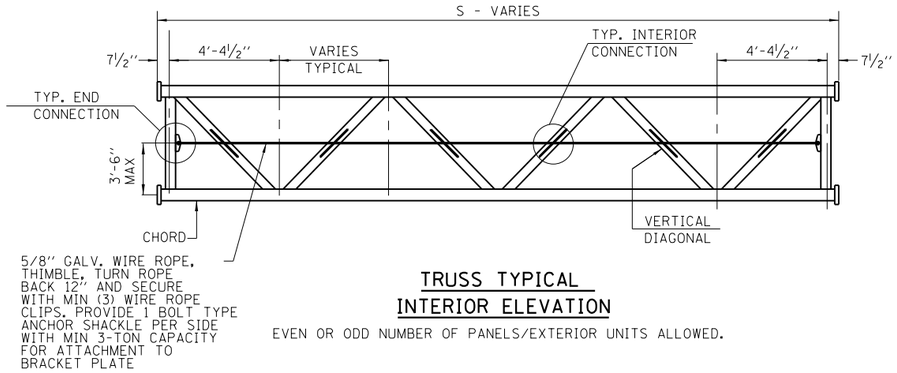
3 3/16'' TYPE 304L STAINLESS STEEL CHAIN, APPROXIMATELY 12 LINKS PER FOOT.

Paul Kovacs
APPROVED..... DATE 5-20-2014
CHIEF ENGINEERING OFFICER

Illinois Tollway

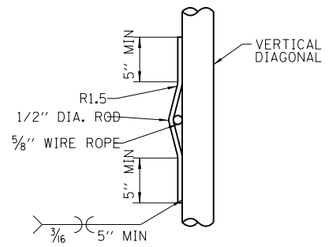
OVERHEAD SIGN STRUCTURE
SPAN TYPE (STEEL)
STRUCTURE DETAILS

STANDARD F17-07

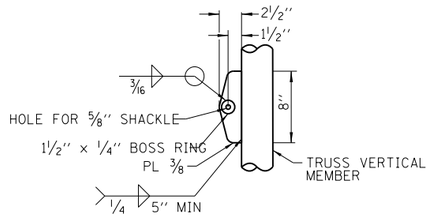


TRUSS TYPICAL INTERIOR ELEVATION

EVEN OR ODD NUMBER OF PANELS/EXTERIOR UNITS ALLOWED.



TYP INTERIOR CONNECTION



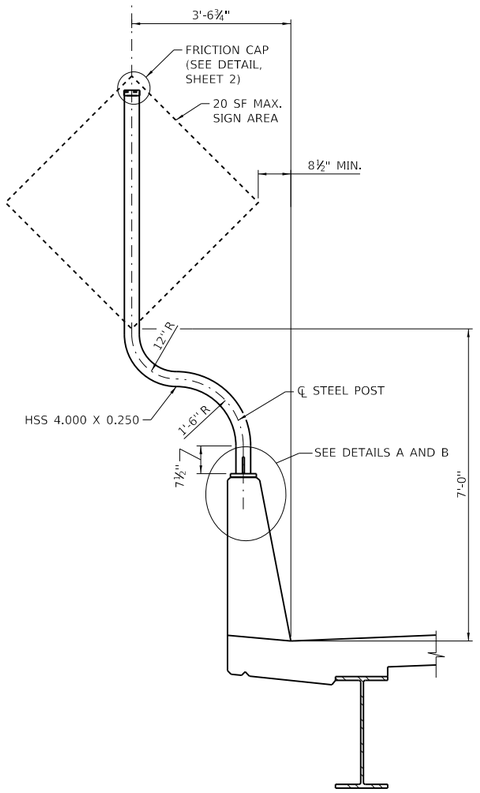
TYP END CONNECTION

Paul Kovacs
APPROVED..... DATE 3-01-2021
CHIEF ENGINEERING OFFICER

Illinois Tollway

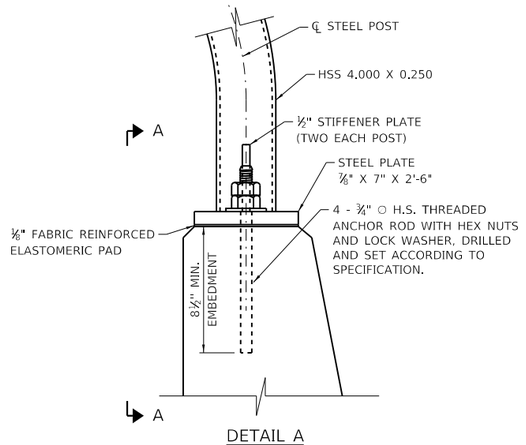
OVERHEAD SIGN STRUCTURE
SPAN TYPE (STEEL)
STRUCTURE DETAILS

STANDARD F17-07

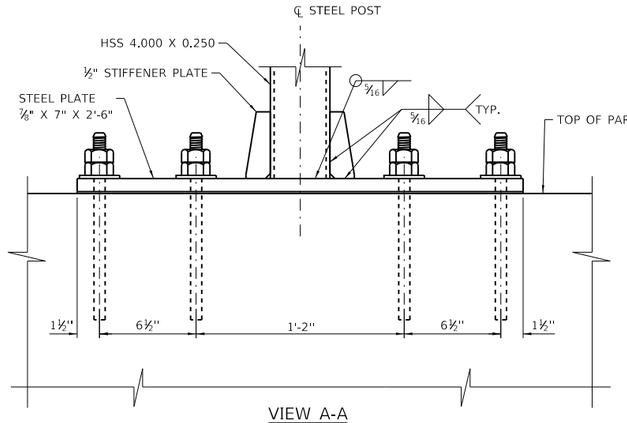


PARAPET MOUNTED SIGN

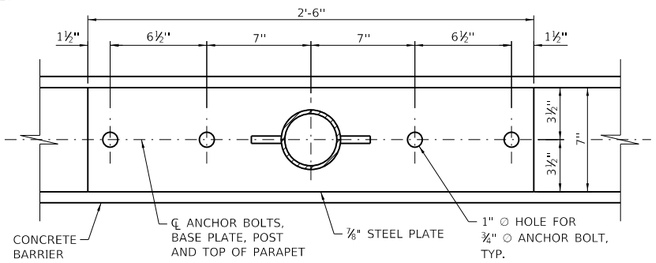
(MAXIMUM SIGN AREA 20 SF)



DETAIL A



VIEW A-A

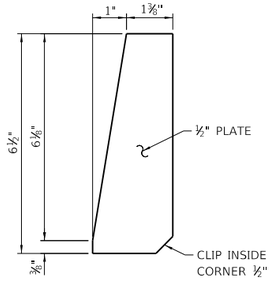


BASE PLATE DETAIL

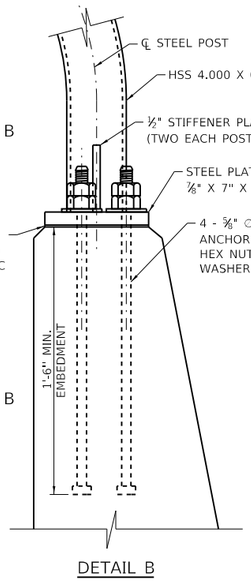
(FOR POST INSTALLED CONDITION)

POST INSTALLED DETAIL

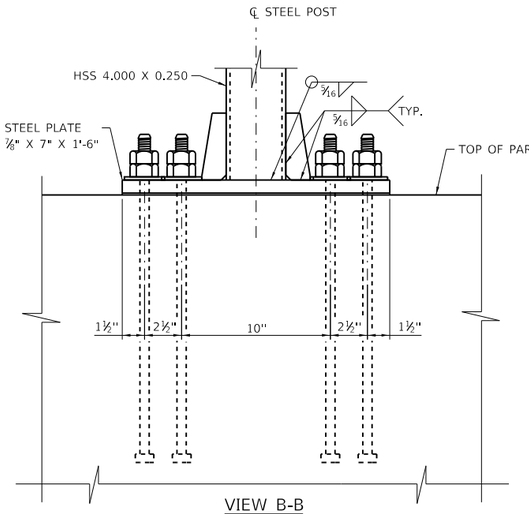
(MAXIMUM SIGN AREA 20 SF)



STIFFENER PLATE DETAIL



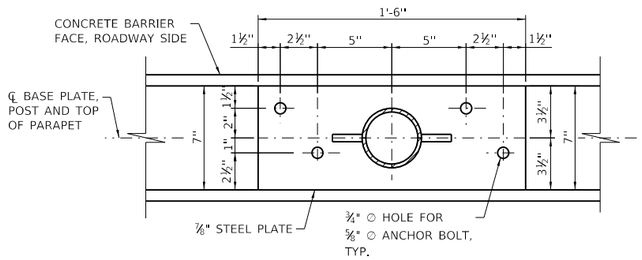
DETAIL B



VIEW B-B

CAST-IN-PLACE DETAIL

(MAXIMUM SIGN AREA 20 SF)



BASE PLATE DETAIL

(CAST-IN-PLACE INSTALLATION)

NOTES:

1. FOR MATERIAL, FABRICATION, ERECTION, AND OTHER REQUIREMENTS, REFER TO ILLINOIS TOLLWAY "STRUCTURAL SUPPORT FOR SIGN PANELS" SPECIAL PROVISION.
2. THESE DETAILS ARE NOT INTENDED FOR PORTABLE AND/OR PRECAST BARRIER.
3. DESIGN CONFORMS TO THE 2015 EDITION OF THE AASHTO STANDARD SPECIFICATIONS FOR HIGHWAY SIGNS, LUMINAIRES, AND TRAFFIC SIGNALS WITH 2017 INTERIM SPECIFICATIONS THERETO. DESIGN WIND SPEEDS OF 3-S GUST WITH SPEED OF 120 MPH PLUS 14% GUST FACTOR, AND A WIND IMPORTANCE FACTOR OF 1.0 (50 YEAR MEAN RECURRENCE INTERVAL) FOR THE SUPPORTING STRUCTURES.
4. THE PARAPET WALL SHALL BE DESIGNED TO SAFELY SUPPORT THE PROPOSED SIGN PANELS IN ACCORDANCE WITH NOTE 3.
5. WELDED PLATES MAY BE USED IN LIEU OF THE BENT PLATE OF MOUNTING PLATE SHOWN. ALL STEEL ELEMENTS SHALL BE GALVANIZED AFTER FABRICATION.
6. EXISTING REINFORCING BARS IN THE CONCRETE STRUCTURES MAY CONFLICT WITH SPECIFIC ANCHOR LOCATIONS. THE CONTRACTOR SHALL LOCATE THE POSITION OF THE REINFORCING BARS AT THE LOCATIONS OF THE CONCRETE ANCHORS. DRILLED HOLES FOR ANCHOR RODS SHALL BE CAREFULLY PLACED TO AVOID INTERFERENCE WITH EXISTING REINFORCEMENT.
7. NO ANCHOR BOLT SHALL BE PLACED CLOSER THAN 12" FROM PARAPET WALL EXPANSION JOINT.
8. TWO STIFFENER PLATES (ONE ON EACH SIDE OF POST) SHALL BE WELDED AS SHOWN ON PLANS IN DIRECTION PERPENDICULAR TO SIGN.
9. INSTALLATION SHALL BE DONE IN ACCORDANCE WITH ILLINOIS TOLLWAY SPECIAL PROVISION "SIGN INSTALLATION".
10. THIS STANDARD SHALL BE UTILIZED TO MOUNT SIGN SUPPORT ON SINGLE FACE PARAPETS CONSTRUCTED ON BRIDGES, WALLS AND MOMENT SLABS.

MATERIAL SPECIFICATIONS FOR STRUCTURAL STEEL AND FASTENERS

ELEMENTS OF STRUCTURE	MINIMUM YIELD STRENGTH (K.S.I.)	MINIMUM ULTIMATE STRENGTH (K.S.I.)
STRUCTURAL STEEL HSS	42	58
STEEL ANCHOR BOLTS	36	58

Paul Kovacs
APPROVED. . . . . DATE 2-24-2020
CHIEF ENGINEERING OFFICER

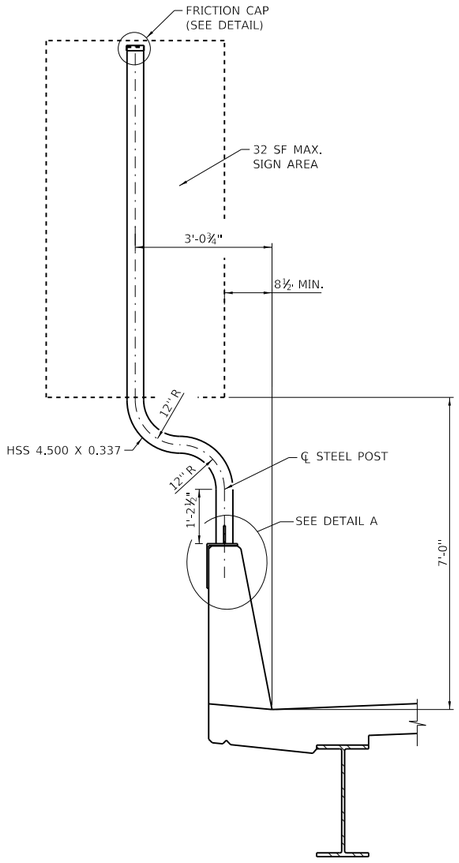
SHEET 1 OF 2

Illinois Tollway

PARAPET MOUNTED SIGN SUPPORT

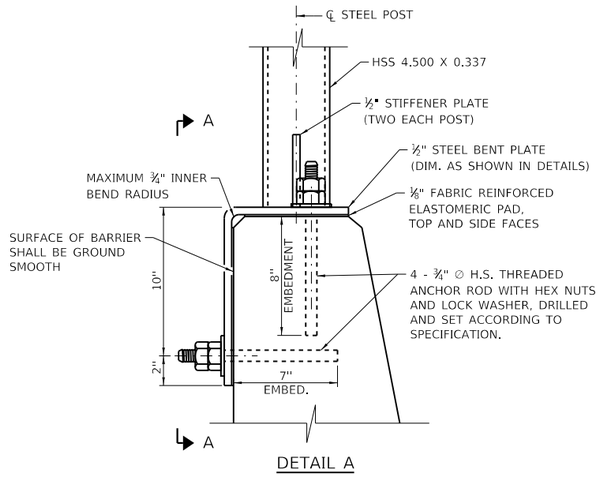
STANDARD F18-01

DATE	REVISIONS
3-01-2022	REVISED CALLOUTS TO HSS

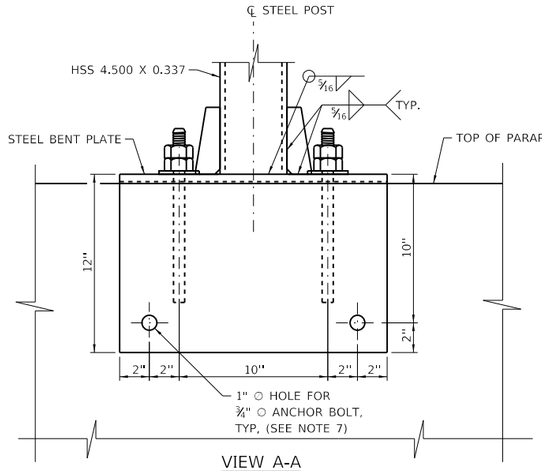


PARAPET MOUNTED SIGN

(MAXIMUM SIGN AREA 32 SF)



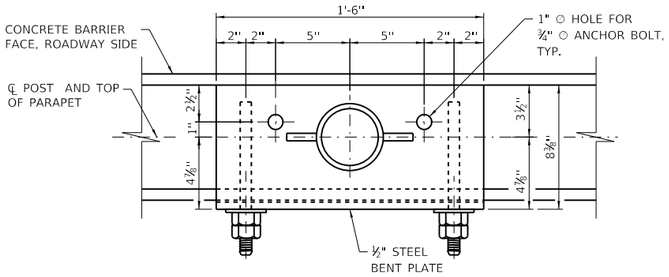
DETAIL A



VIEW A-A

POST INSTALLED DETAIL

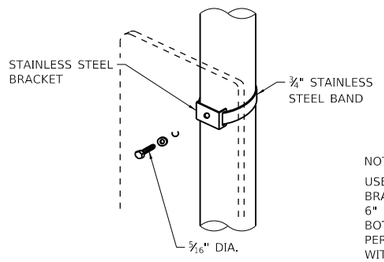
(MAXIMUM SIGN AREA 32 SF)



BASE PLATE DETAIL

(FOR POST INSTALLED CONDITION)

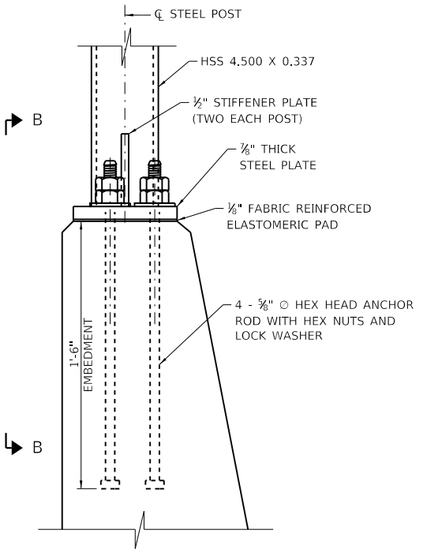
DETAIL B DETAIL C



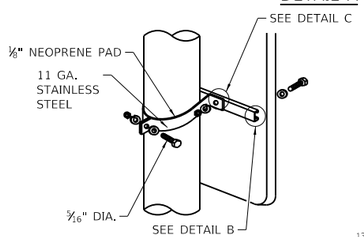
SIGN PANEL 36" WIDE OR LESS

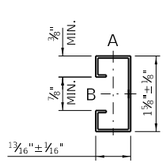
NOTE:

USE A MINIMUM OF 2 BRACKETS (LOCATED 6" FROM TOP AND BOTTOM OF SIGN) PER INSTALLATION WITH MAXIMUM SPACING OF 3'-0".

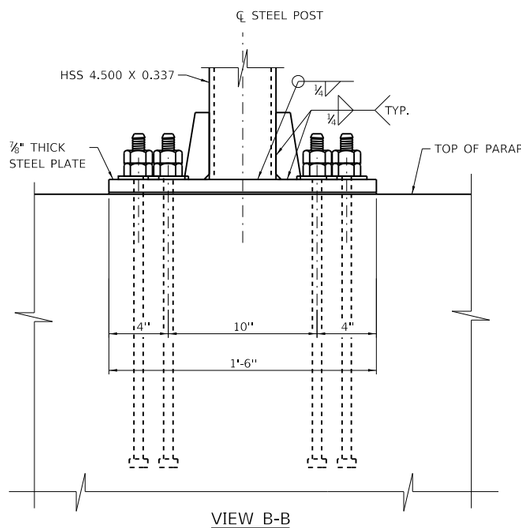


DETAIL A





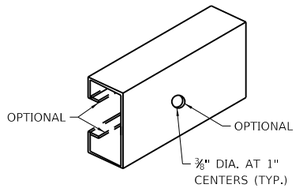
SIGN PANEL OVER 36" WIDE

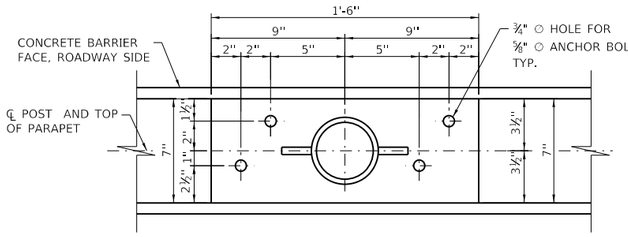


VIEW B-B

CAST-IN-PLACE DETAIL

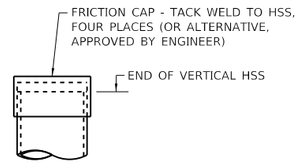
(MAXIMUM SIGN AREA 32 SF)





BASE PLATE DETAIL

(CAST-IN-PLACE INSTALLATION)



FRICTION CAP DETAIL

SUPPORTING CHANNEL SECTION MODULUS (MINIMUM)	Axis A	Axis B
STEEL	0.050 $in.^3$	0.105 $in.^3$
ALUMINUM	0.150 $in.^3$	0.315 $in.^3$

SUPPORTING CHANNEL DETAILS

MOUNTING BRACKET DETAILS

Paul Kovacs

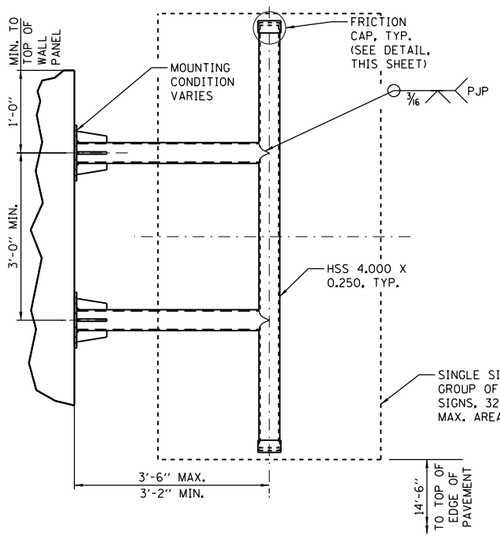
APPROVED. . . . . DATE 2-24-2020

CHIEF ENGINEERING OFFICER

Illinois Tollway

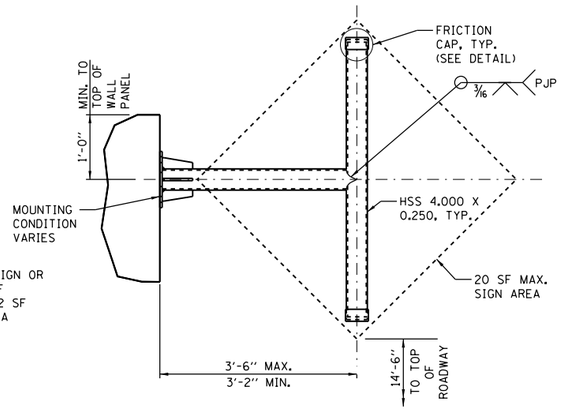
PARAPET MOUNTED
SIGN SUPPORT

STANDARD F18-01



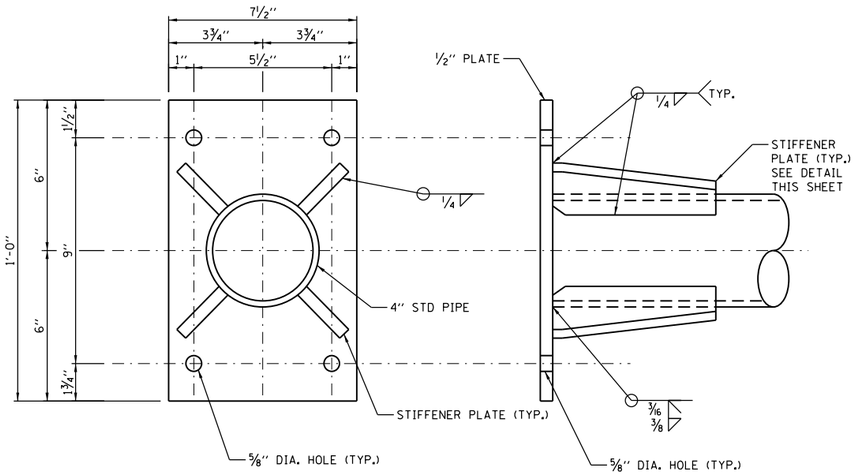
SIGN PANEL MOUNT

(MAXIMUM SIGN AREA 32 SF)

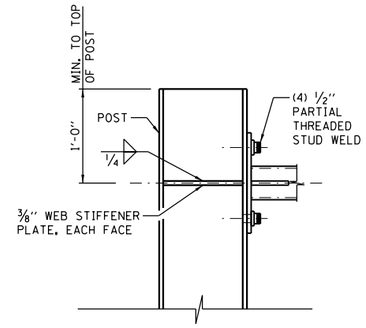


SIGN PANEL MOUNT

(MAXIMUM SIGN AREA 20 SF)

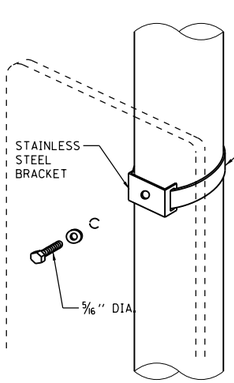


BASE PLATE DETAILS (POST CONNECTION)



CONNECTION TO POST

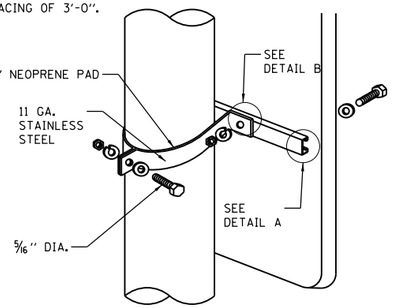
(APPLIES WHERE CONNECTION TO WALL PANEL IS NOT FEASIBLE DUE TO 14'-6" CLEARANCE REQUIREMENT)



SIGN PANEL 36" WIDE OR LESS

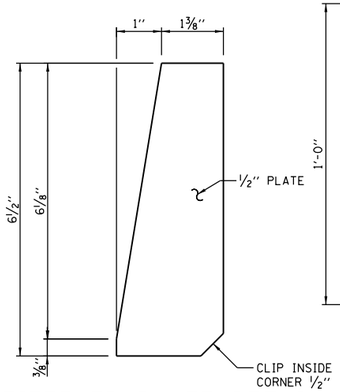
MOUNTING BRACKET DETAIL

NOTE: USE A MINIMUM OF 2 BRACKETS (LOCATED 6" FROM TOP AND BOTTOM OF SIGN) PER INSTALLATION WITH MAXIMUM SPACING OF 3'-0".

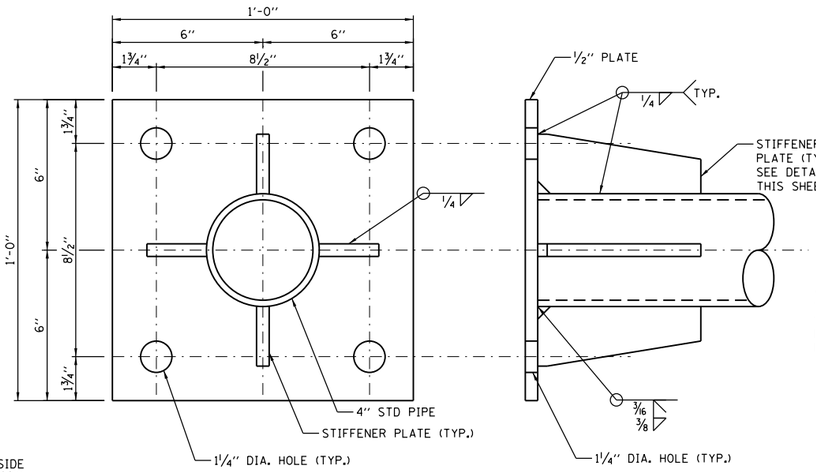


SIGN PANEL OVER 36" WIDE

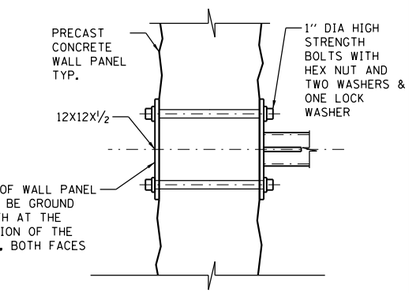
MOUNTING BRACKET DETAIL



STIFFENER PLATE DETAIL



BASE PLATE DETAILS (PANEL CONNECTION)

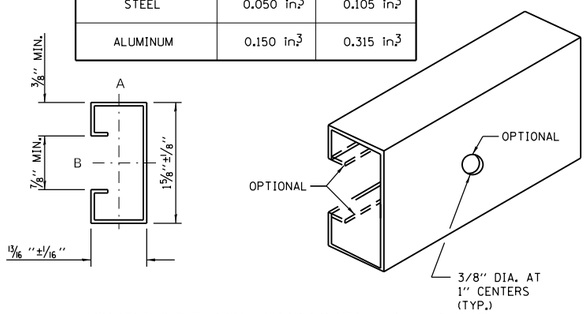


CONNECTION TO PANEL

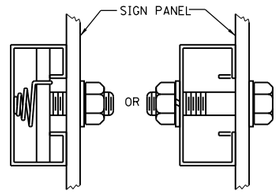
NOTES:

1. FOR MATERIAL, FABRICATION, ERECTION, AND OTHER REQUIREMENTS, REFER TO ILLINOIS TOLLWAY "STRUCTURAL SUPPORT FOR SIGN PANELS" SPECIAL PROVISION.
2. DESIGN CONFORMS TO THE 2015 EDITION OF THE AASHTO STANDARD SPECIFICATIONS FOR HIGHWAY SIGNS, LUMINAIRES, AND TRAFFIC SIGNALS WITH 2017 INTERIM SPECIFICATIONS THERETO. DESIGN WIND SPEEDS OF 3-S GUST WITH SPEED OF 120 MPH PLUS 14% GUST FACTOR, AND A WIND IMPORTANCE FACTOR OF 1.0 (50 YEAR MEAN RECURRENCE INTERVAL) FOR THE SUPPORTING STRUCTURES.
3. ALL FABRICATION SHALL BE COMPLETE AND READY FOR ASSEMBLY BEFORE GALVANIZING. NO PUNCHING, DRILLING, CUTTING, NOR WELDING SHALL BE PERMITTED AFTER GALVANIZING.
4. THE WALL PANELS AND/OR POSTS SHALL BE DESIGNED TO SAFELY SUPPORT THE PROPOSED SIGN PANELS IN ACCORDANCE WITH NOTE 2.
5. FOR SIGN CONNECTION TO MOUNTING BRACKET, SHOP DRILL HOLES ON SIGN IN ACCORDANCE WITH THE CURRENT STANDARD HIGHWAY SIGN DESIGNS FOR ILLINOIS. ADDITIONAL HOLE(S) NEEDED TO MEET A STIPULATED TYPE MOUNTING MAY BE FIELD DRILLED.
6. ALL THREADED RODS SHALL CONFIRM TO ASTM F1554 GRADE 105, EACH WITH ONE PLATE WASHER AND LOCKNUT AND BE HOT DIP GALVANIZED PER ASTM A153 (AASHTO M232). THEY SHALL BE INSTALLED IN ACCORDANCE WITH SECTION 1211 OF ILLINOIS TOLLWAY SUPPLEMENTAL SPECIFICATIONS TO THE IDOT STANDARD SPECIFICATIONS.
7. PARTIAL THREADED STUDS SHALL BE TYPE A MILD STEEL, 61,000 PSI MINIMUM ULTIMATE AND 49,000 PSI MINIMUM YIELD STRENGTH.
8. A NYLON WASHER SHALL BE PLACED BETWEEN THE SIGN FACE AND ANY OTHER WASHER REQUIRED ON SIGNS CONSTRUCTED OF ASTM TYPE III OR IV SHEETING.
9. CONTRACTOR SHALL VERIFY APPLICABLE FIELD DIMENSIONS BEFORE FABRICATION. HOLES DRILLED THROUGH NOISE ABATEMENT WALL SHALL BE DRILLED WITH ROTARY (CORING OR MASONRY DRILL) TYPE EQUIPMENT. PERCUSSION (STAR) DRILLING SHALL NOT BE ALLOWED.
10. CENTER LINE OF BOLTS INTO NOISE ABATMENT WALL SHALL BE AT LEAST 12" TO CENTER LINE OF OPEN JOINT IN WALL.

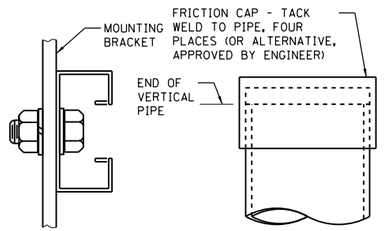
SUPPORTING CHANNEL SECTION MODULUS (MINIMUM)	Axis A	Axis B
STEEL	0.050 $in.^3$	0.105 $in.^3$
ALUMINUM	0.150 $in.^3$	0.315 $in.^3$



SUPPORTING CHANNEL DETAILS



DETAIL A



DETAIL B

FRICTION CAP DETAIL

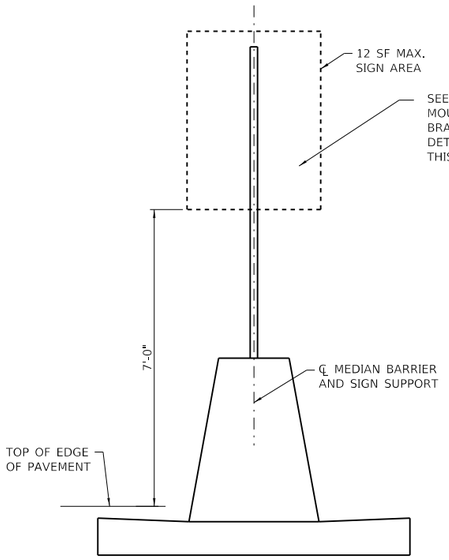
Paul Kovacs
APPROVED ..... DATE 7-17-2020
CHIEF ENGINEERING OFFICER

DATE	REVISIONS
3-01-2021	ADD MATERIAL NOTE FOR PARTIAL THREADED STUDS.
7-17-2020	REVISE BASE PLATE DETAILS FOR POST AND PANEL CONNECTIONS.

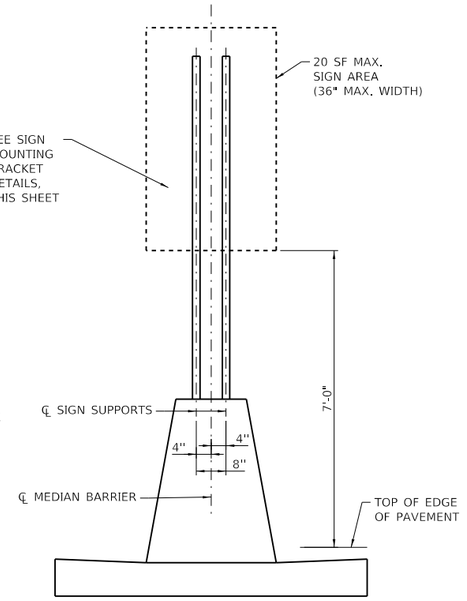
Illinois Tollway

NOISE ABATEMENT WALL MOUNTED SIGN SUPPORT

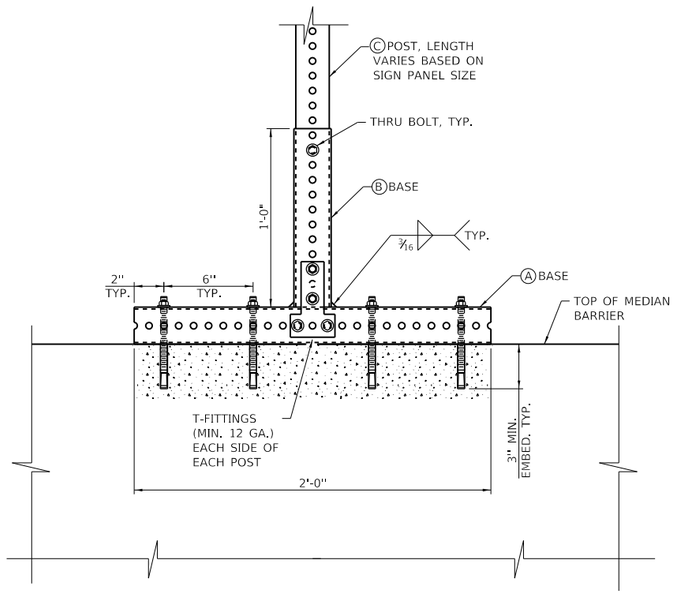
STANDARD F19-02



ONE POST INSTALLATION



TWO POSTS INSTALLATION



SIDE ELEVATION - BARRIER MOUNT DETAIL

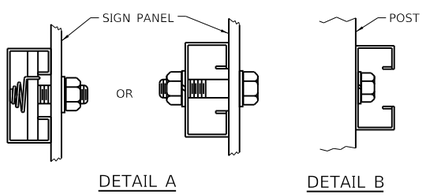
(LOOKING PERP. TO TRAFFIC)

NOTES:

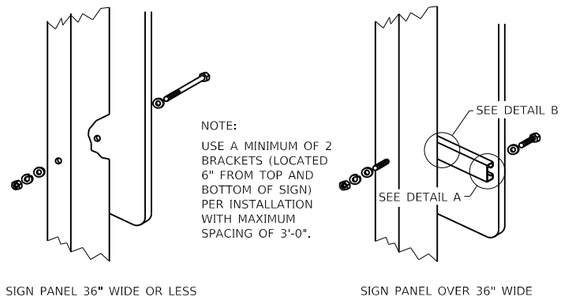
1. ALL ANCHOR BOLTS FOR MEDIAN BARRIER MOUNTED SIGN SUPPORT ASSEMBLY SHALL BE ⅞" DIA. EXPANSION ANCHORS.
2. THE TOP SECTION SHALL BE TELESCOPED INTO THE BASE SECTION 12 INCHES AND FASTENED TOGETHER.
3. DESIGN CONFORMS TO THE 2015 EDITION OF THE AASHTO STANDARD SPECIFICATIONS FOR HIGHWAY SIGNS, LUMINAIRES, AND TRAFFIC SIGNALS WITH 2017 INTERIM SPECIFICATIONS THERETO. DESIGN WIND SPEEDS OF 3-s GUST WITH SPEED OF 120 MPH PLUS 14% GUST FACTOR, AND A WIND IMPORTANCE FACTOR OF 1.0 (50 YEAR MEAN RECURRENCE INTERVAL) FOR THE SUPPORTING STRUCTURES.
4. NO ANCHOR BOLT SHALL BE PLACED CLOSER THAN 12" FROM CENTER LINE OF MEDIAN BARRIER JOINT.
5. SIGN FABRICATION AND INSTALLATION SHALL BE DONE IN ACCORDANCE WITH ILLINOIS TOLLWAY SPECIAL PROVISION "SIGN INSTALLATION".
6. BASE AND POST ASSEMBLY SHALL BE HOT DIP GALVANIZED AFTER FABRICATION IN ACCORDANCE WITH AASTHO M111 OR AS SPECIFIED IN THE SPECIAL PROVISION "TELESCOPING STEEL SIGN SUPPORT, BARRIER ASSEMBLY".
7. ALL MATERIALS FOR THE SIGN SUPPORT ASSEMBLY SHALL BE INCLUDED IN THE COST OF "TELESCOPING STEEL SIGN SUPPORT, BARRIER ASSEMBLY".

MEMBER DETAILS

Ⓐ	2½" x 2½" x 1'-0" (12 GA.)
Ⓑ	2½" x 2½" x 1'-0" (12 GA.)
Ⓒ	2¼" x 2¼" x VARIES (12 GA.)



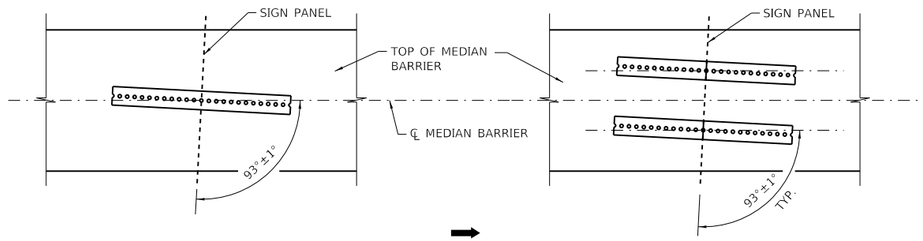
DETAIL A DETAIL B



SIGN PANEL 36" WIDE OR LESS SIGN PANEL OVER 36" WIDE

MOUNTING BRACKET DETAILS

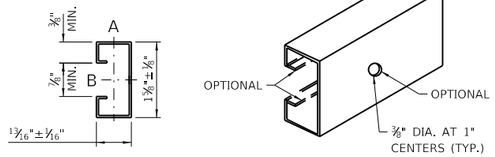
DIRECTION OF TRAFFIC



DIRECTION OF TRAFFIC

ONE POST INSTALLATION TWO POSTS INSTALLATION

PLAN VIEW



SUPPORTING CHANNEL DETAILS

SUPPORTING CHANNEL SECTION MODULUS (MINIMUM)	Axis A	Axis B
STEEL	0.050 $in.^3$	0.105 $in.^3$
ALUMINUM	0.150 $in.^3$	0.315 $in.^3$

Paul Kovacs
APPROVED..... DATE 2-24-2020
CHIEF ENGINEERING OFFICER

SHEET 1 OF 1

Illinois Tollway

MEDIAN BARRIER MOUNTED SIGN SUPPORT

STANDARD F20-00